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St. Louis, Missouri 63166

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Technology Insertion (TI)/Industrial Process Improvement (IPi) Data Base Documentation Book-Volume, for OO-ALC/MANPGW (Disassembly/Cleaning) Book 2 of 3 This document contains detailed information about layouts equipment and processes for this RCC( ).

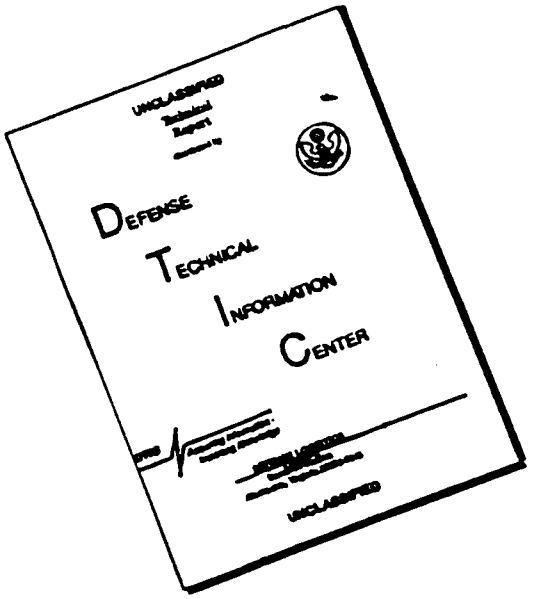
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TECHNOLOGY INSERTION-ENGINEERING SERVICES
PROCESS CHARACTERIZATION
TASK ORDER NO. 1

BOOK 2 OF 3

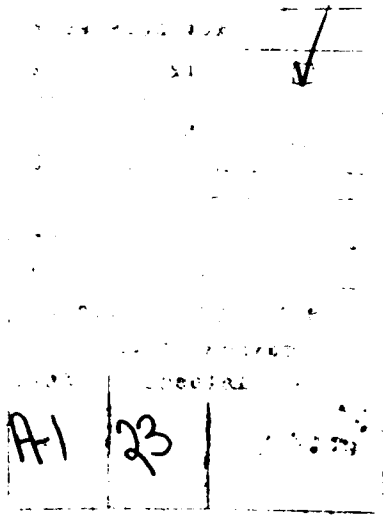
DATABASE DOCUMENTATION BOOK

OO-ALC

MANPGW

(BRAKES - WCD'S)

CONTRACT SUMMARY REPORT
15 DECEMBER 1989



CONTRACT NO. F33600-88-D-0567
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MCDONNELL DOUGLAS
McDonnell Douglas Missile Systems Company
St. Louis, Missouri 63166-0516 (314) 232-0232

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BRAKE GROUPINGS TO BE PROCESS CHARACTERIZED

FAMILY NO.	FAMILY CHARACTERISTICS	AIRCRAFT	STD. HRS. (MANPGP)
1	MAGNESIUM HOUSING - STEEL BRAKE	"B-52"	6.59
		A-37, F-106	6.20
		T-33, F-100	
2	ALUMINUM HOUSING - STEEL BRAKE	"KC-135"	6.69
		A-7D, T-38	4.78
		T-39, F-111	6.65, 6.41
		F-5, A-10	5.68, 4.38
		C-130, C-141	6.63
		E-3A	
3	ALUMINUM HOUSING - BERYLLIUM BRAKE	"C-5A"	13.41
4	ALUMINUM HOUSING - CARBON BRAKE	"C-5B"	13.41
		F-15	
5	ALUMINUM HOUSING - CARBON BRAKE - SPECIAL ASSEMBLY CHARACTERISTICS	"F-16"	7.16
6	ALUMINUM HOUSING - STEEL BRAKE, SINGLE ROTOR	"C-130"	6.63

LANDING GEAR GROUPINGS TO BE PROCESS CHARACTERIZED

FAMILY NO.	FAMILY CHARACTERISTICS	AIRCRAFT	STD. HRS. (MANPGP)
1	STEEL/STEEL	"F-15 MLG"	11.60
2	STEEL/STEEL	"C-141 NLG"	8.03
3	STEEL/STEEL	"KC-135 MLG"	6.09
		F-4 NLG	5.44
		C-130 NLG	4.81
		C-130 MLG	3.29
		F-111 MLG	5.29
		A-7 MLG	3.35
		F-4 MLG	4.75
4	ALUM/STEEL	"F-15 NLG"	4.35
		F-16 NLG	3.84
		A-7 NLG	4.92
		T-38 MLG	3.40
		T-38 NLG	4.67
5	ALUM/STEEL	"KC-135 NLG"	6.66
		C-141 NLG	6.66
		A-10 MLG	7.75
		F-111 NLG	5.75
		A-10 NLG	7.75
6	ALUM/STEEL	B-52 MLG	11.20
		B-52 TIP	12.00

LANDING GEAR GROUPINGS TO BE PROCESS CHARACTERIZED

FAMILY NO	FAMILY CHARACTERISTICS	AIRCRAFT
7	C-5 MLG STRUT ASSY	C-5
8	C-5 MLG BOGIE ASSY	C-5
9	C-5 NLG	C-5

WHEEL GROUPINGS TO BE PROCESS CHARACTERIZED

FAMILY NO.	FAMILY CHARACTERISTICS	AIRCRAFT	STD. HRS. (MANPGP)
1	MAGNESIUM	KC-135N	2.67
2	ALUMINUM - LARGE	B-52M	2.47
3	ALUMINUM - MEDIUM (MAIN WHEELS)	"KC-135M" A-10M, C-5M C-130M, C-141M E-34M, F-4M F-5M, F-15M F-16M, F-100M F-106M, F-111M FB-111M	2.75
4	ALUMINUM - SMALL	"T-38N" A-10N, C-5N A-7N, C-130N E-3AN, F-4N	2.09

NOTES: (1) FOREMAN IS BOB BURGER ALTERNATE IS CHARLES POWERS.
(2) ALL OF THE MAIN WHEELS ARE VERY SIMILIAR IN SIZE AND PROCESS TIMES EXCEPT THE B-52 MAIN WHEEL
(3) ALL OF THE NOSE WHEELS ARE SIMILIAR EXCEPT THE KC-135N WHICH IS MADE OF MAGNESIUM.

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1630004827144	15468A	S	5	.	2	0.0415	1	0.0557	4	0.0288	4	0.0391		.	6	0.0242		.	6348.32	0.031321
1630011826267	90101A		5	166	3	0.0403	4	0.0400	37	0.0058	1	0.0532		.	7	0.0215		.	5902.71	0.060443
1620010054192	17576A		21	3		.	28	0.0088	41	0.0054	17	0.0190	15	0.0191	20	0.1220		.	5315.04	0.086666
1620001099287	16837A		30	87	17	0.0129	15	0.0124	6	0.0176	8	0.0306	1	0.0722	2	0.0356	29	0.0100	5200.55	0.112323
1620001398474	17143A		15	38	10	0.0197	8	0.0204	21	0.0085	5	0.0341	5	0.0414	1	0.0400	54	0.0043	5134.89	0.137657
1620001099286	16836A		.	11	15	0.0131	13	0.0137	9	0.0161	10	0.0279	2	0.0695	4	0.0296	24	0.0107	4870.74	0.161688
1620010204973	17565A		10	.	23	0.0099	10	0.0161	24	0.0083	6	0.0336	3	0.0551	8	0.0197	27	0.0102	4318.94	0.182996
1620001398473	17142A		15	28	12	0.0161	9	0.0162	23	0.0084	9	0.0290	6	0.0321	3	0.0326	55	0.0043	4241.38	0.203922
1630010389239	15828A	S	6	250	6	0.0301	2	0.0403	25	0.0083	7	0.0325		.		.		.	3978.63	0.223551
1620004427877	74527A		.	2	39	0.0062	14	0.0134	47	0.0049	2	0.0494	26	0.0108	10	0.0189	51	0.0047	3785.10	0.242226
1630011326400	62927A	S	5	241	9	0.0238	3	0.0400	13	0.0123	11	0.0233		.	23	0.0115		.	3748.80	0.260721
000F0004E	00124B		.	.	70	0.0039		.	2	0.0775	227	0.0001		.	11	0.0188	1	0.0858	3744.75	0.279197
1620010054191	17575A		.	37	5	0.0393	48	0.0058	26	0.0081	14	0.0197	8	0.0285	17	0.0132	87	0.0017	3744.30	0.297670
00RF0004C	00126B		.	.	74	0.0035		.	1	0.0782		.		.	16	0.0146	2	0.0836	3575.29	0.315309
1630004210319	15592A		5	115	22	0.0105	98	0.0024	16	0.0101	3	0.0467		.		.		.	2774.30	0.328897
1620009485068	16915A		.	.	116	0.0019	20	0.0106	15	0.0106	45	0.0059	7	0.0302	9	0.0190	12	0.0190	2315.59	0.340421
1620010597842	69354A		12	54	25	0.0088	12	0.0140	33	0.0069	21	0.0124	34	0.0076	13	0.0164	19	0.0137	2313.41	0.351835
1620002468005	74524A		.	9	37	0.0063	22	0.0097	17	0.0095	12	0.0230		.	14	0.0157		.	2234.99	0.362862
1630010585912	19588A		5	166	21	0.0110	42	0.0070	31	0.0071	16	0.0191	12	0.0224	59	0.0043		.	2187.93	0.373656
1630002892622	15162A		28	136	11	0.0166	23	0.0097	48	0.0047	15	0.0195	176	0.0001	65	0.0038	30	0.0097	2178.78	0.384406
1630012286043	69595A	S	.	71	16	0.0130	7	0.0207	73	0.0030	23	0.0113		.	15	0.0146		.	2127.89	0.394904
1620010054194	17578A		21	5	8	0.0284	85	0.0041	63	0.0041	47	0.0054	18	0.0170	42	0.0064	103	0.0010	2027.08	0.404905
1620010054192	T7576A		21	3	1	0.0478		.		.		.		.		.		.	1908.90	0.414313
1620001877445	74521A		.	7	44	0.0060	21	0.0104	34	0.0068	13	0.0200		.	34	0.0079	46	0.0054	1894.49	0.423660
1630000139129	15359A		5	.	26	0.0084	16	0.0118	36	0.0059	18	0.0175		.	64	0.0039		.	1890.43	0.432000
1630011375742	26183A		5	26	19	0.0119	11	0.0151	35	0.0063	24	0.0107		.	48	0.0053		.	1680.61	0.440292
1620010627002	17402A		.	17	69	0.0040	30	0.0086	90	0.0024	25	0.0105	11	0.0230	39	0.0072	44	0.0056	1662.48	0.448494
1630002769849	15641A		32	141	34	0.0068	35	0.0078	45	0.0053	22	0.0123		.	193	0.0007	7	0.0302	1654.54	0.456657
1620010248844	16019A		.	20	51	0.0052	46	0.0064	39	0.0055	40	0.0063	10	0.0237	18	0.0130	191	0.0003	1633.71	0.464717
1620010054193	17557A		21	5	4	0.0395		.		.		.		.		.		.	1575.78	0.472491
1620002990278	17478A		.	9	55	0.0049	17	0.0115	55	0.0045	29	0.0079	19	0.0152	26	0.0099		.	1559.86	0.480187
LOG-00008492005	T4885I		.	.		.		.	3	0.0734		.		.		.		.	1559.04	0.487879
1630007776698	15068A		35	.	24	0.0088	45	0.0068	64	0.0039	38	0.0064	13	0.0216	240	0.0004	20	0.0117	1508.12	0.495320
1620001791425	74692A		.	.	18	0.0121	58	0.0049	49	0.0047	44	0.0059	38	0.0065	24	0.0106	69	0.0027	1474.91	0.502596
1630011898430	25874A		27	98	7	0.0270	27	0.0092	192	0.0007	91	0.0018		.	220	0.0005	97	0.0013	1472.57	0.509862
1630010385128	68521A		.	.	32	0.0069	5	0.0260	79	0.0027	34	0.0069		.	91	0.0025		.	1463.73	0.517083
1620011951141	25737A		.	.	33	0.0069	126	0.0017	80	0.0027	71	0.0028	9	0.0253	21	0.0119		.	1342.79	0.523708
1620010054193	17577A		21	5		.	47	0.0058	42	0.0054	28	0.0100	18	0.0184	38	0.0073	72	0.0024	1330.45	0.530272
1630009658700	62905A		.	.	20	0.0112	6	0.0218	102	0.0021	64	0.0033		.	152	0.0011		.	1288.94	0.536681
1620008981703	18844A		.	.	87	0.0028	49	0.0058	51	0.0046	37	0.0066	22	0.0131	22	0.0118		.	1275.75	0.542975
1630000827155	15295A		23	238	14	0.0142	40	0.0071		.	46	0.0058	79	0.0021	318	0.0002	28	0.0106	1241.53	0.549100
1005000586753	74805A		.	2		.		.	71	0.0033		.	88	0.0017	5	0.0278	14	0.0173	1230.31	0.555170
1620006793440	17239A		.	2	108	0.0021	53	0.0051	50	0.0048	41	0.0062	23	0.0125	27	0.0096		.	1131.17	0.560751
1620009118301	17327A		78	99	122	0.0017	51	0.0055	61	0.0042	33	0.0073	27	0.0104	30	0.0087		.	1100.24	0.566179
1620010816339	19937A		.	2	58	0.0045	74	0.0033	101	0.0021	38	0.0068	21	0.0145	44	0.0061		.	1089.49	0.571456
1620007419178	17357A		.	.	71	0.0038	26	0.0085	27	0.0078		.	44	0.0051	19	0.0128		.	1066.71	0.576718
1630000585242	15054A		28	82	27	0.0082	25	0.0095	98	0.0022	30	0.0077	84	0.0019	146	0.0012		.	1061.11	0.581954
1620001791083	74516A		67	.	141	0.0013	95	0.0026	104	0.0020	19	0.0156	82	0.0020	62	0.0040	85	0.0018	1049.96	0.587134
3120P855926-03	M9662K		.	.		.		.		.		.	4	0.0451	51	0.0049		.	990.91	0.592023

3

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1630009009739	15139A	S	39	104	47	0.0057	32	0.0083	147	0.0011	53	0.0048			31	0.0087			969.847	0.596808
1630001576723	15523A		5	.	137	0.0014	43	0.0069	172	0.0008	20	0.0147			131	0.0014	250	0.0001	968.160	0.601584
1630008810815	15161A		.	.	38	0.0063	67	0.0037	94	0.0023	27	0.0090	110	0.0010	164	0.0009	90	0.0015	876.013	0.605908
1630011253957	62923A	S	5	9	66	0.0041	37	0.0074	87	0.0025	28	0.0079			100	0.0022			847.682	0.610088
1620006518221	17451A		.	1	139	0.0014	66	0.0040	68	0.0036	62	0.0037	37	0.0067	28	0.0095			828.289	0.614175
1630010627048	15752A		.	.	29	0.0070	52	0.0055	143	0.0011	31	0.0075	130	0.0005	263	0.0003			812.157	0.618182
1620005459439	17354A		.	.	94	0.0024	58	0.0048	100	0.0022	101	0.0013	24	0.0113	32	0.0084			806.909	0.622163
1630004463778	15485A		.	25	63	0.0042	33	0.0083	59	0.0042	100	0.0014			33	0.0080			803.506	0.626127
000F0004G	00129B		.	.	190	0.0005			10	0.0145					72	0.0033	11	0.0205	754.500	0.629850
1620011671000	26338A		.	.	59	0.0043	36	0.0074	83	0.0026			48	0.0041	35	0.0075			748.536	0.633533
1630011158736	25425A		.	.	46	0.0058	31	0.0084	106	0.0020	60	0.0038			110	0.0020			745.618	0.637211
1630002861879	72898A		.	15	85	0.0028	28	0.0088	152	0.0010	39	0.0064			95	0.0023			740.773	0.640866
1630009141329	15757A		.	.	56	0.0048	18	0.0114	188	0.0007	66	0.0031			128	0.0015	107	0.0009	732.301	0.644479
1630008254794	15327A		20	.	50	0.0053	24	0.0097	228	0.0005	129	0.0008			303	0.0002	21	0.0116	726.828	0.648065
1630005756750	T5736I		.	.	48	0.0055	55	0.0050	75	0.0029							13	0.0178	707.245	0.651554
1630005918349	15603A		11	.	52	0.0051	50	0.0057	114	0.0017	50	0.0052					73	0.0024	672.357	0.654872
1620011670999	26337A		.	.	370	0.0000	59	0.0048	117	0.0017	42	0.0062	54	0.0038	52	0.0049			666.922	0.658162
156000911668 2BF	14539A		.	85					20	0.0088							8	0.0302	665.961	0.661448
2330P8516153	M4631D		.	.													3	0.0418	659.879	0.664703
1620006518222	17313A		.	22	182	0.0009	94	0.0027	95	0.0023	49	0.0053	39	0.0061	58	0.0044	246	0.0001	648.019	0.667900
1095011003892	69324A		.	.			147	0.0013	76	0.0029	172	0.0004			12	0.0172			645.199	0.671084
1620010389102	69657A		.	.	41	0.0061	34	0.0080	56	0.0045	230	0.0001			101	0.0021			638.099	0.674232
1630ND026165G	T5797J		.	.	13	0.0158													630.313	0.677342
1630007300126	16266A		.	.	42	0.0061	39	0.0072	185	0.0009	73	0.0027			145	0.0012			626.309	0.680432
1620006525472	17245A		.	.	81	0.0031	87	0.0026	69	0.0034	58	0.0046			53	0.0049			625.328	0.683517
1620002421514	T62951		76	58	143	0.0012	150	0.0013	200	0.0006	35	0.0068	105	0.0012	104	0.0021	34	0.0083	618.243	0.686567
1620006052768	69855A	S	41	63	237	0.0003	177	0.0008	89	0.0024	52	0.0048			25	0.0100			606.153	0.689558
1620007117771	17348A		.	.	78	0.0033	57	0.0049	118	0.0016			59	0.0032	36	0.0075			596.691	0.692501
156000788394 1BF	13822A		.	.											88	0.0026	8	0.0307	566.859	0.695298
1620006776681	16123A		.	.	28	0.0070	93	0.0028	58	0.0043	133	0.0008			87	0.0026			566.534	0.698093
1630004100858	74568A		.	.	54	0.0049	71	0.0035	242	0.0004	51	0.0051			304	0.0002	116	0.0009	551.371	0.700814
1620006706602	16264A		.	.	83	0.0030	76	0.0032	136	0.0011	58	0.0040			61	0.0041			538.555	0.703471
156000790687 3BF	13829A		.	.					44	0.0054							9	0.0267	538.226	0.706126
1630002420942	15526A		.	8	84	0.0029	38	0.0073	182	0.0008	75	0.0026			89	0.0026			537.981	0.708780
1620002840744	17474A		8	28	95	0.0024	68	0.0035	149	0.0011	69	0.0029	49	0.0041	78	0.0032			523.196	0.711362
000F0004E	00199B		.	.	169	0.0008			7	0.0174							38	0.0068	509.361	0.713875
1630005557523	15387A		25	44	77	0.0033	41	0.0071	173	0.0008	88	0.0018			322	0.0002	57	0.0040	502.405	0.716353
	T7333Q		.	1													5	0.0315	499.668	0.718819
4935P9118	T7266Q		.	.													4	0.0315	499.668	0.721284
1620004325851	72877A	S	12	19	91	0.0025	133	0.0016	88	0.0025	134	0.0008	31	0.0090	85	0.0027	125	0.0007	496.125	0.723731
1630005969837	15686A		.	.	73	0.0035	44	0.0068	213	0.0006	108	0.0012			79	0.0031			490.777	0.726153
1620012026349	26642A		.	.	79	0.0032	137	0.0015	111	0.0018	43	0.0061	138	0.0004					487.133	0.728556
1620009825059	15988A		.	.					103	0.0020			14	0.0194	90	0.0025			480.775	0.730928
1630008521432	16267A		.	.	68	0.0040	64	0.0042	236	0.0005	85	0.0032			127	0.0015			479.107	0.733292
1620007099371	17347A		.	.	115	0.0019	87	0.0029	123	0.0015	114	0.0011	89	0.0017	41	0.0065			471.291	0.735617
9999POV10A	T1302A		.	.	88	0.0028	114	0.0019	77	0.0028	72	0.0027			75	0.0033			447.022	0.737823
1620007158582	42626A		.	.	103	0.0021	131	0.0017	153	0.0010	130	0.0008	41	0.0058	55	0.0047	211	0.0002	445.075	0.740018
1630004649182	72896A		.	.	49	0.0055	81	0.0047	93	0.0023							71	0.0025	443.172	0.742205
OLGM0030F	00458A		.	.					5	0.0208									437.550	0.744364

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OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1820012007131	28111A		.	.	181	0.0005	153	0.0011	284	0.0003	112	0.0011	28	0 0103	57	0.0044			433.881	0.746504
000F0004G	00119B		.	.	254	0.0002	.	.	18	0.0090	.	.	.	.	109	0.0020	25	0.0108	428.731	0.748620
1820010374639	16297A		.	1	128	0.0015	91	0.0028	188	0.0006	97	0.0016	74	0.0023	63	0.0040	75	0.0023	428.377	0.750723
1830010506139	62922A	S	5	1	99	0.0023	79	0.0030	160	0.0009	54	0.0048	.	.	223	0.0005	.	.	425.512	0.752823
1830011089702	26413A		7	.	30	0.0069	54	0.0051	.	.	.	.	.	.	.	.	.	.	422.024	0.754905
1820001386373	69549A		.	.	75	0.0034	69	0.0035	82	0.0041	.	.	.	.	78	0.0032	.	.	421.758	0.756985
1830008329088	15583A		18	20	105	0.0021	70	0.0035	217	0.0006	146	0.0008	32	0.0084	483	0.0000	74	0.0023	418.860	0.759042
1560008561386BF	14781A		18	54	.	.	221	0.0005	109	0.0019	.	.	43	0.0052	238	0.0004	15	0.0155	409.798	0.761064
00RF0004C	00109B		.	.	182	0.0005	.	.	14	0.0109	.	.	.	.	108	0.0020	39	0.0061	409.674	0.763085
1820009921498	17407A		.	.	147	0.0012	109	0.0020	134	0.0011	165	0.0004	30	0.0092	84	0.0029	.	.	407.080	0.765093
1820010159859	17631A		.	.	.	.	.	.	53	0.0046	.	.	52	0.0038	37	0.0073	.	.	392.795	0.767031
1820010063237	17527A		.	.	109	0.0020	121	0.0018	128	0.0014	128	0.0008	33	0.0083	142	0.0013	.	.	391.409	0.768962
1830004210319	15592J		5	115	.	.	19	0.0110	72	0.0031	.	.	.	.	.	.	.	.	382.388	0.770849
1830000816687	15746A		8	244	98	0.0023	62	0.0045	178	0.0008	67	0.0030	.	.	.	.	.	.	371.335	0.772681
1300PGROUNDTEST	T4989Q		.	.	.	.	.	.	8	0.0174	.	.	.	.	.	.	.	.	369.581	0.774504
1820010856009	19938A		.	.	174	0.0007	.	.	120	0.0016	88	0.0016	58	0.0034	47	0.0053	152	0.0005	367.013	0.776315
1820009272600	69136A		.	.	90	0.0028	77	0.0031	.	.	68	0.0030	.	.	150	0.0012	.	.	362.892	0.778106
1820011037747	15866A		.	.	142	0.0012	212	0.0005	191	0.0007	119	0.0010	36	0.0070	74	0.0033	.	.	353.314	0.779849
1820001486466	74652A		.	.	107	0.0021	154	0.0011	148	0.0011	116	0.0010	57	0.0033	82	0.0030	143	0.0006	346.337	0.781557
1820011627542	83317A		.	.	110	0.0020	78	0.0031	126	0.0014	111	0.0011	.	.	112	0.0020	76	0.0022	343.876	0.783254
1820006133512	T6912A		.	.	271	0.0002	201	0.0008	455	0.0000	78	0.0024	40	0.0060	77	0.0032	.	.	341.835	0.784941
18200024GB005	74524A		.	.	.	.	.	.	.	.	.	.	17	0.0183	.	.	.	.	340.989	0.786623
1820009746793	74553A		.	.	124	0.0018	84	0.0029	132	0.0012	78	0.0028	.	.	122	0.0017	.	.	340.348	0.788302
1830093766O4	15728A		.	.	.	.	.	.	.	.	.	.	.	.	.	.	10	0.0212	336.284	0.789961
1820001386373	69543A		.	.	.	.	.	.	.	.	32	0.0074	.	.	.	.	.	.	328.298	0.791581
1820000271193	72573A		.	.	.	.	.	.	115	0.0017	.	.	35	0.0074	50	0.0050	.	.	327.613	0.793197
1005008953726	63822A		.	.	.	.	.	.	158	0.0009	.	.	.	.	40	0.0071	47	0.0054	322.912	0.794790
1820000071783	17568A		15	14	113	0.0020	92	0.0028	208	0.0008	229	0.0001	.	.	58	0.0048	.	.	318.870	0.796364
1820004719659	74528A		.	.	193	0.0005	180	0.0008	223	0.0005	48	0.0054	.	.	216	0.0006	.	.	311.591	0.797901
1450010618477AB	M3009K		.	.	.	.	.	.	.	.	.	.	.	.	45	0.0057	35	0.0082	305.197	0.799407
OLGM0030G	00473A		.	.	.	.	.	.	11	0.0143	.	.	.	.	.	.	.	.	303.736	0.800905
1830010844227	26411A		6	.	53	0.0051	73	0.0034	.	.	.	.	.	.	.	.	.	.	301.298	0.802392
1300PGROUNDTEST	T4582Q		.	.	.	.	.	.	12	0.0141	.	.	.	.	.	.	.	.	299.488	0.803869
1005008566885	28178A		.	.	.	.	.	.	.	.	.	.	.	.	29	0.0092	.	.	282.658	0.805264
1830ND028479G	T5773J		.	.	31	0.0089	.	.	.	.	.	.	.	.	.	.	.	.	275.263	0.806622
1830011414695	69794A	S	5	28	72	0.0035	115	0.0019	118	0.0018	122	0.0009	.	.	318	0.0002	.	.	274.359	0.807975
1820001887744 5	74521A		.	.	.	.	.	.	.	.	.	.	20	0.0148	.	.	.	.	272.046	0.809318
1820012352270	M6276K		.	.	.	.	.	.	43	0.0054	.	.	.	.	48	0.0051	.	.	271.388	0.810657
1820002795830	17476A		.	10	127	0.0015	82	0.0030	203	0.0006	139	0.0007	84	0.0015	123	0.0017	.	.	270.149	0.811989
1830ND028431G	T5822J		.	.	35	0.0068	.	.	.	.	.	.	.	.	.	.	.	.	283.295	0.813288
1560007944727BF	13288A		.	50	.	.	.	.	46	0.0051	.	.	.	.	.	.	32	0.0083	255.847	0.814551
1830010690083	26559A		.	.	80	0.0043	89	0.0029	.	.	.	.	.	.	.	.	.	.	254.893	0.815809
	T5802J		.	1	38	0.0063	.	.	.	.	.	.	.	.	.	.	.	.	251.327	0.817049
1830ND026188G	T5821J		.	.	40	0.0062	.	.	.	.	.	.	.	.	.	.	.	.	247.338	0.818269
1820000222923	94332A		.	.	.	.	.	.	91	0.0024	74	0.0027	137	0.0004	97	0.0022	.	.	245.806	0.819482
1450N0029644GAH	M7871K		.	.	.	.	.	.	.	.	.	.	.	.	.	.	16	0.0154	244.282	0.820687
1820005251156	69554A		.	.	189	0.0005	81	0.0030	.	.	94	0.0017	.	.	111	0.0020	.	.	243.144	0.821887
1730P8852369-10	M4586K		.	.	.	.	.	.	.	.	.	.	.	.	.	.	17	0.0151	239.523	0.823068
1730P8852369-20	M4587K		.	.	.	.	.	.	.	.	.	.	.	.	.	.	18	0.0151	239.523	0.824250

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1830ND028432G	T5817J		.	.	45	0.0060													239.359	0.825431
1830004463778	T5493I		.	25	43	0.0060													239.359	0.826612
1830005470116	T5530I		.	.	118	0.0017	116	0.0019	156	0.0010							41	0.0059	237.323	0.827783
1820008624060	T6254A		.	.	283	0.0001	182	0.0008	222	0.0005	105	0.0012	65	0.0026	80	0.0031			234.558	0.828940
1820000071783	T7601I		15	14	117	0.0019	75	0.0032			121	0.0009			178	0.0008			232.389	0.830087
000V0010A	00141B		.	.	.	.	376	0.0000	30	0.0072	189	0.0003	123	0.0007	147	0.0012	119	0.0009	230.428	0.831223
1830001132133	15519A		11	.	153	0.0011	60	0.0048	206	0.0006			125	0.0006			139	0.0006	215.452	0.832286
1820010381912	17567A		12	17	232	0.0003	415	-0.0021	550	-0.0001	113	0.0011	51	0.0039	73	0.0033	358	0.0027	215.101	0.833348
1830010414570	15898A		.	.	87	0.0040	173	0.0008			185	0.0003			402	0.0001	111	0.0009	213.252	0.834400
182000785G073	16283A		.	.	.	.	.	.	.	.	.	.	25	0.0112	.	.	.	.	208.693	0.835429
1820002671046	17396A		.	.	.	.	.	.	84	0.0026	120	0.0009	107	0.0010	83	0.0030	.	.	205.957	0.836446
000C0130E	00131B		.	.	.	.	.	.	19	0.0089	.	.	.	.	.	.	138	0.0006	198.556	0.837425
1830010694338	26560A		.	.	76	0.0033	106	0.0022	.	.	.	.	.	.	.	.	.	.	194.956	0.838387
1820005676803	69828A		.	.	.	.	.	.	97	0.0022	.	.	86	0.0018	87	0.0037	.	.	193.948	0.839344
1820012026349	22642A		.	.	.	.	.	.	.	.	.	.	.	.	43	0.0063	.	.	193.559	0.840299
1005010595785	63819A		34	.	.	.	.	.	218	0.0006	.	.	152	0.0003	60	0.0042	66	0.0029	193.375	0.841253
182000B372427	17595A		.	.	.	.	.	.	.	.	.	.	29	0.0101	.	.	.	.	188.196	0.842181
1830ND028498G	T5811J		.	.	57	0.0047	.	.	.	.	.	.	.	.	.	.	.	.	187.498	0.843106
000F0004D	00121B		.	.	236	0.0003	.	.	57	0.0043	.	.	.	.	194	0.0007	59	0.0037	183.499	0.844012
1830008691784	36192A		.	.	152	0.0011	72	0.0035	188	0.0007	204	0.0002	.	.	.	.	113	0.0009	182.618	0.844913
1300PGR-TEST288	T4452Q		.	.	.	.	.	.	22	0.0085	.	.	.	.	.	.	.	.	180.543	0.845803
1095010617748	63393A		.	.	.	.	.	.	.	.	.	.	.	.	66	0.0037	56	0.0042	180.300	0.846693
1560002466164BF	13816A		.	.	.	.	.	.	164	0.0009	.	.	.	.	.	.	28	0.0101	179.327	0.847578
1820010054191	T7600I		.	37	62	0.0043	.	.	.	.	.	.	138	0.0004	.	.	.	.	178.994	0.848461
1850002193602LE	98929A		.	.	.	.	.	.	215	0.0006	221	0.0001	68	0.0026	68	0.0036	.	.	176.232	0.849330
8140011515345	M4823K		.	.	.	.	.	.	.	.	.	.	.	.	.	.	22	0.0111	176.073	0.850199
3120012697856LE	M7202K		.	.	.	.	.	.	.	.	.	.	.	.	46	0.0056	.	.	172.052	0.851048
1820010054194	T7582I		21	5	81	0.0043	.	.	.	.	.	.	.	.	.	.	.	.	171.541	0.851894
1820012597842	T9355I		.	.	84	0.0042	.	.	.	.	.	.	.	.	.	.	.	.	167.552	0.852721
	T5846J		.	1	65	0.0041	.	.	.	.	.	.	.	.	.	.	.	.	163.562	0.853528
1820011252217	16214A		.	.	.	.	.	.	175	0.0008	277	0.0000	182	0.0000	54	0.0047	.	.	161.393	0.854324
1560012355201WF	26727A		.	.	.	.	.	.	28	0.0075	.	.	.	.	.	.	.	.	159.302	0.855110
1560002466159BF	18133A		.	.	.	.	.	.	166	0.0009	.	.	.	.	.	.	33	0.0088	158.706	0.855893
1830000816687	15746J		6	244	.	.	63	0.0045	129	0.0013	.	.	.	.	.	.	.	.	157.107	0.856668
1377011418911	69603A		.	.	.	.	.	.	29	0.0073	.	.	.	.	.	.	.	.	155.054	0.857433
1337000784250	T1532I		.	.	.	.	.	.	32	0.0071	.	.	.	.	.	.	.	.	150.806	0.858177
1300PGROUNDTEST	T4971Q		.	.	.	.	.	.	.	.	.	.	.	.	.	.	31	0.0095	150.693	0.858921
0C0F0004E	00118B		.	.	235	0.0003	.	.	.	.	.	.	.	.	139	0.0013	42	0.0058	143.911	0.859631
1560010410545WF	69752A		.	.	.	.	.	.	85	0.0025	.	.	47	0.0043	.	.	.	.	133.224	0.860288
1560095477528F	14729A		.	.	.	.	.	.	.	.	.	.	.	.	.	.	36	0.0080	126.900	0.860914
1820PC141CAIPLG	T1385Q		.	.	223	0.0003	85	0.0029	127	0.0014	.	.	.	.	.	.	.	.	125.157	0.861532
1620PC141CAIPLG	T1386Q		.	.	227	0.0003	88	0.0029	124	0.0014	.	.	.	.	.	.	.	.	125.157	0.862149
9999P000V0010A	T1434A		.	.	.	.	83	0.0030	.	.	.	.	148	0.0003	157	0.0010	.	.	122.643	0.862754
1337009574611	T1531I		.	.	.	.	.	.	38	0.0056	.	.	.	.	.	.	.	.	118.946	0.863341
1680004051042LS	62963A		.	.	.	.	265	0.0003	274	0.0003	.	.	.	.	70	0.0033	247	0.0001	117.979	0.863923
3920000625516AH	M6966K		.	.	.	.	.	.	.	.	.	.	.	.	.	.	37	0.0073	115.798	0.864494
1680004182785LS	62964A		.	.	.	.	272	0.0002	275	0.0003	.	.	.	.	71	0.0033	248	0.0001	115.102	0.865062
5315007575890LE	M6055K		.	.	.	.	.	.	228	0.0005	.	.	.	.	69	0.0034	.	.	115.081	0.865630
1560007883947BF	13822A		.	.	.	.	.	.	40	0.0054	.	.	.	.	.	.	.	.	114.698	0.866196

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OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
															81	0.0030			107	0.866722
1660010520816LS	83079A		.	.		.	218	0.0005		.		.		.		.		.	99	0.867210
1630001132133	15519J		11	.		.	80	0.0030	208	0.0006		.		.		.		.	98	0.867692
000F0004E	001188		.	.		.			52	0.0046		.		.		.		.	96	0.868164
1560011358958WF	25584A		.	.		.			54	0.0045		.		.		.	40	0.0080	95	0.868634
1005010086283	25838A		.	.		.				.		.		.	388	0.0001	43	0.0057	93	0.869095
1430ND028568GAH	M8118K		.	.		.			80	0.0042		.		.		.			89	0.869535
SYS-00005140023	T2733I		.	.		.			266	0.0003		.		.		.	48	0.0051	87	0.869966
1005001886968	88769A		.	.		.				.		.		.		.	45	0.0055	87	0.870396
4210P8633369	M1641K		.	.		.			65	0.0039		.		.		.			83	0.870805
1337011451963	T2532A		.	.		.			66	0.0038		.		.		.		.	81	0.871203
9999P-LGM118A	T5733N		.	.		.				.		.		.	86	0.0026		.	80	0.871597
1630005022994	M8586K		.	.		.			67	0.0037		.		.		.			79	0.871985
43100093713748F	88661A		.	.		.			74	0.0030		.	182	0.0002	428	0.0000	178	0.0003	72	0.872341
1560009834324BF	18385A		.	.		.			70	0.0033		.		.		.			70	0.872687
1560012452818WF	M1068K		.	.		.			81	0.0027		.		.	427	0.0000	186	0.0003	62	0.872993
1560001706671BF	18863A		.	.		.			78	0.0028		.		.		.		.	59	0.873287
1560009547752BF	14729A		8	85		.			82	0.0026		.		.		.		.	55	0.873559
000F0004F	A4141N		.	.		.			86	0.0025		.		.		.			53	0.873821
LOG-00008492028	T1384I		.	.		.				.		.		.		.	23	0.0011	17	0.873907
SYS-00005140002	T2709I		.	.		.				.		.		.		.			******	
																			177130	

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OGDEN 80/20 SORTED BY TOTAL HRS

PCN	S	OPERS	OSER	PGPS		PGPP		PGWS		PGWP		PNAS		PNAP		PRAS		PRAP		PRBS		PRBP		PRCS		PRCP		PWWS		PWWP		TOT	CUM
F0004F		A4141N										82	0.0026																			55.22	0.0002725
001245281BWF		M1089K										70	0.0033																			70.09	0.0006183
OP8633389		M1641K																														87.24	0.0010487
0010818477AB		M30C9K																										45	0.0055			305.20	0.0025545
OP8852389-10		M4588K																						45	0.0057	35	0.0082					239.52	0.0037382
OP8852389-20		M4587K																								17	0.0151					239.52	0.0049179
OP8510153		M4631D																								18	0.0151					659.88	0.0081736
0011515345		M4823K																								3	0.0416					176.07	0.0090423
5007575880LE		M6055K																								22	0.0111					115.08	0.0096100
0ND028588QAM		M6118K										226	0.0005											89	0.0034							83.49	0.0100713
0012352270		M6276K																						388	0.0001	43	0.0057					271.39	0.0114102
0000625518AM		M6966K										43	0.0054											49	0.0051							115.80	0.0119815
0012687858LE		M7202K																								37	0.0073					172.05	0.0128304
0NO028844GAM		M7871K																						48	0.0056							244.28	0.0140356
0005022884		M8586K																								16	0.0154					79.88	0.0144297
0P855828-03		M8667K																						88	0.0026							880.81	0.0183185
0POV10A		T1302A			88	0.0028	114	0.0018		77	0.0028			72	0.0027			4	0.0451				51	0.0049							447.02	0.0215240
-00008492028		T1384I								88	0.0025												75	0.0033							93.10	0.0217880
0PC141CAIPLQ		T1385Q			223	0.0003	85	0.0028		127	0.0014																					125.18	0.0224035
0PC141CAIPLQ		T1386Q			227	0.0003	86	0.0028		124	0.0014																					125.16	0.0230208
0P000V0010A		T1434A					83	0.0030												148	0.0003	157	0.0010								122.84	0.0236260
7000574611		T1531I								38	0.0056																					118.95	0.0242129
7000784250		T1532I								32	0.0071																					150.81	0.0249569
7011451883		T2532A								85	0.0038																					82.84	0.0253856
-00005140002		T2709I																								23	0.0011					17.45	0.0254517
-00005140023		T2733I								80	0.0042																					89.21	0.0258818
PGR-TEST288		T4452Q								22	0.0085																					180.54	0.0267826
PGROUNDTEST		T4582Q								12	0.0141																					288.49	0.0282601
00008492005		T4885I								3	0.0734																					1559.04	0.0359520
PGROUNDTEST		T4971Q																								31	0.0095					150.69	0.0366954
PGROUNDTEST		T4988Q								8	0.0174																					368.58	0.0385188
0004463778		T5493I		25	43	0.0080																										238.36	0.0396898
0005470118		T5530I			118	0.0017	118	0.0018		156	0.0010																					237.32	0.0408708
P-LGM118A		T5733N								66	0.0038															41	0.0059					80.71	0.0412888
0005756750		T5738I			48	0.0055	55	0.0050		75	0.0029																					707.24	0.0447582
0ND0284780		T5773J			31	0.0089																				13	0.0178					275.26	0.0461162
0ND0281650		T5797J			13	0.0158																										630.31	0.0492280
		T5802J		1	38	0.0063																										251.33	0.0504660
ND0284980		T5811J			57	0.0047																										187.50	0.0513910
ND028432G		T5817J			45	0.0060																										238.36	0.0525720
ND0281660		T5821J			40	0.0062																										247.34	0.0537823
ND028431G		T5822J			35	0.0066																										263.30	0.0550913
		T5846J		1	65	0.0041																										183.58	0.0558982
008824060		T8254A			283	0.0001	182	0.0008		222	0.0005	105	0.0012	65	0.0026	80	0.0031														234.58	0.0570555
002421514		T8295I	76	56	143	0.0012	150	0.0013		200	0.0006	35	0.0081	105	0.0012	104	0.0021	34	0.0083													818.24	0.0601057
006133512		T8912A			271	0.0002	201	0.0006		455	0.0000	78	0.0024	40	0.0060	77	0.0032															341.83	0.0617922
P8116		T7266Q																														499.87	0.0642574
		T7333Q		1																						4	0.0315					499.87	0.0667226
010054192		T7576A	21	3	1	0.0478																				5	0.0315					1908.90	0.0761307

OGDEN 80/20 SORTED BY TOTAL HRS

PCN	S	OPERS	OBSER	PGPS	PGPP		PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP		LTOT	CUM
000816887		15748A		6	244	88	0.0023	62	0.0045	178	0.0008	67	0.0030								371.34	0.281088
000816887		15745J		6	244			63	0.0045	129	0.0013										157.11	0.282764
010627048		[illegible]				29	0.0070	52	0.0055	143	0.0011	31	0.0075	130	0.0005	263	0.0003				812.16	0.286770
000141328		15757A				56	0.0048	18	0.0114	188	0.0007	68	0.0031			128	0.0015	107	0.0008		732.30	0.290383
010389238		15828A	S	6	250	6	0.0301	2	0.0403	25	0.0083	7	0.0325								3878.83	0.310013
011037747		15866A				142	0.0012	212	0.0005	101	0.0007	119	0.0010	36	0.0070	74	0.0033				353.31	0.311756
009825059		15988A								103	0.0020			14	0.0194	90	0.0025				480.78	0.314128
010248844		16018A			20	51	0.0052	46	0.0064	39	0.0055	40	0.0063	10	0.0237	18	0.0130	191	0.0003		1633.71	0.322188
006776681		[illegible]				28	0.0070	83	0.0028	58	0.0043	133	0.0008			87	0.0028				568.53	0.324983
011252217		16214A								175	0.0008	277	0.0000	182	0.0000	54	0.0047				161.38	0.325779
006706802		16264A				83	0.0038	76	0.0032	136	0.0011	58	0.0040			81	0.0041				538.55	0.328436
007300126		16286A				42	0.0061	39	0.0072	165	0.0009	73	0.0027			145	0.0012				626.31	0.331527
008521432		16287A				88	0.0040	84	0.0042	236	0.0005	65	0.0032			127	0.0015				478.11	0.333890
007850073		16289A												25	0.0112						208.68	0.334920
010374039		16297A			1	129	0.0015	91	0.0028	198	0.0006	97	0.0016	74	0.0023	83	0.0040	75	0.0023		426.38	0.337024
011098288		16836A			11	15	0.0131	13	0.0137	9	0.0181	10	0.0279	2	0.0895	4	0.0298	24	0.0107	4870.74	0.361054
011090287		16887A		30	87	17	0.0129	15	0.0124	8	0.0178	8	0.0306	1	0.0722	2	0.0358	29	0.0100	5200.55	0.388712
009485088		16915A				116	0.0019	20	0.0108	15	0.0106	45	0.0059	7	0.0302	9	0.0190	12	0.0190	2315.58	0.398137
011398473		17142A		15	28	12	0.0181	9	0.0182	23	0.0084	9	0.0290	8	0.0321	3	0.0328	55	0.0043	4241.38	0.418062
011398474		17143A		15	38	10	0.0197	8	0.0204	21	0.0085	5	0.0341	5	0.0414	1	0.0400	54	0.0043	5134.88	0.444398
006793440		17228A			2	108	0.0021	53	0.0051	50	0.0048	41	0.0062	23	0.0125	27	0.0098			1131.17	0.448877
006525472		17245A				81	0.0031	97	0.0028	68	0.0034	56	0.0046			53	0.0049			625.33	0.453062
006518222		17313A			22	162	0.0009	94	0.0027	95	0.0023	49	0.0053	39	0.0081	58	0.0044	246	0.0001	848.02	0.456259
009118301		17327A		76	88	122	0.0017	51	0.0055	61	0.0042	33	0.0073	27	0.0104	30	0.0087			1100.24	0.481688
007088371		17387A				115	0.0019	87	0.0029	123	0.0015	114	0.0011	88	0.0017	41	0.0085			471.28	0.484013
007117771		17348A				78	0.0033	57	0.0048	118	0.0018			58	0.0032	38	0.0075			586.88	0.486957
005459439		[illegible]				94	0.0024	58	0.0048	100	0.0022	101	0.0013	24	0.0113	32	0.0084			806.91	0.470938
007418178		17357A				71	0.0036	28	0.0095	27	0.0078			44	0.0051	18	0.0128			1068.71	0.476201
002671046		17396A								84	0.0026	120	0.0009	107	0.0010	83	0.0030			205.98	0.477217
010627002		17402A			17	68	0.0040	30	0.0088	80	0.0024	25	0.0105	11	0.0230	39	0.0072	44	0.0058	1662.48	0.485419
009921488		17407A				147	0.0012	108	0.0020	134	0.0011	165	0.0004	30	0.0092	84	0.0029			407.08	0.487427
008518221		17481A			1	138	0.0014	88	0.0040	48	0.0036	62	0.0037	37	0.0087	28	0.0095			828.28	0.491514
002640744		17474A		8	28	95	0.0024	88	0.0035	149	0.0011	68	0.0029	48	0.0041	78	0.0032			523.20	0.494095
2785838		[illegible]			10	127	0.0015	82	0.0030	203	0.0006	138	0.0007	84	0.0015	123	0.0017			270.15	0.495428
2990278		[illegible]			9	55	0.0049	17	0.0115	55	0.0045	28	0.0078	18	0.0152	26	0.0099			1559.88	0.503124
0063237		[illegible]				109	0.0020	121	0.0018	128	0.0014	128	0.0008	33	0.0083	142	0.0013			391.41	0.505055
0054183		17557A		21	5	4	0.0395													1575.78	0.512829
0204973		[illegible]		10		23	0.0099	10	0.0161	24	0.0083	6	0.0336	3	0.0551	8	0.0197	27	0.0102	4318.94	0.534137
0381912		17587A		12	17	232	0.0003	415	-0.0021	550	-0.0001	113	0.0011	51	0.0039	73	0.0033	358	0.0027	215.10	0.535199
0071783		[illegible]		15	14	113	0.0020	82	0.0028	209	0.0006	229	0.0001			58	0.0046			318.87	0.536772
0054191		[illegible]			37	5	0.0393	48	0.0058	28	0.0081	14	0.0197	8	0.0285	17	0.0132	87	0.0017	3744.30	0.555245
0054182		[illegible]		21	3			29	0.0088	41	0.0054	17	0.0190	15	0.0181	20	0.1220			5315.04	0.581468
0054183		[illegible]		21	5			47	0.0058	42	0.0054	26	0.0100	16	0.0184	38	0.0073	72	0.0024	1338.45	0.588032
0054194		[illegible]		21	5	8	0.0264	85	0.0041	63	0.0041	47	0.0054	18	0.0170	42	0.0064	103	0.0010	2027.08	0.598033
1372427		17595A												29	0.0101					188.20	0.598961
0159859		17631A								53	0.0046			52	0.0038	37	0.0073			392.79	0.600899
466159BF		18133A								166	0.0009							33	0.0088	158.71	0.601682
834324BF		18365A								74	0.0030			162	0.0002	426	0.0000	178	0.0003	72.21	0.602039
706671BF		18863A								81	0.0027					427	0.0000	186	0.0003	62.11	0.602345

OGDEN 80/20 SORTED BY TOTAL HRS

PCN	S	OPERS	OBSER	PQPS	PQPP	PQWS	PQWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
0105859 12		5	186	21	0.0110	42	0.0070	31	0.0071	18	0.0191	12	0.0224	58	0.0043			2187.93	0.813139
0088612 03				87	0.0028	49	0.0058	51	0.0046	37	0.0086	22	0.0131	22	0.0118			1275.75	0.819434
0108163 39			2	58	0.0045	74	0.0033	101	0.0021	36	0.0086	21	0.0145	44	0.0061			1069.49	0.824710
0108560 09				174	0.0007			120	0.0016	98	0.0018	58	0.0034	47	0.0053	152	0.0005	387.01	0.826521
0120263 49														43	0.0063			183.56	0.827478
0111587 36				46	0.0058	31	0.0084	108	0.0028	60	0.0038			110	0.0020			745.82	0.831155
0113588 56WF								54	0.0045									95.58	0.831626
0100862 83																40	0.0060	85.17	0.832096
0119511 41				33	0.0089	126	0.0017	80	0.0027	71	0.0028	8	0.0253	21	0.0119			1342.78	0.838721
0119984 30		27	98	7	0.0270	27	0.0092	192	0.0007	91	0.0018			220	0.0005	97	0.0013	1472.57	0.845986
0120071 31				181	0.0005	153	0.0011	284	0.0003	112	0.0011	28	0.0103	57	0.0044			433.88	0.848126
0085868 85														28	0.0092			282.66	0.849521
0113757 42		5	26	18	0.0118	11	0.0151	35	0.0063	24	0.0107			48	0.0053			1688.81	0.857813
0116709 99				370	0.0000	59	0.0048	117	0.0017	42	0.0062	54	0.0036	52	0.0048			688.92	0.861103
0116710 00				58	0.0043	38	0.0074	83	0.0028			48	0.0041	35	0.0075			746.54	0.864788
0108442 27		8		53	0.0051	73	0.0034											301.30	0.866273
0110887 02		7		30	0.0068	54	0.0051											422.02	0.868355
0106600 83				69	0.0043	88	0.0028											254.89	0.869613
0106943 38				78	0.0033	106	0.0022											194.96	0.870575
0120263 48				79	0.0032	137	0.0015	111	0.0018	43	0.0061	138	0.0004					487.13	0.872978
0123552 01WF								28	0.0075									159.30	0.873764
0088917 84				152	0.0011	72	0.0035	186	0.0007	264	0.0002					113	0.0009	182.62	0.874665
0071585 62				103	0.0021	131	0.0017	153	0.0010	130	0.0008	41	0.0058	55	0.0047	211	0.0002	445.07	0.876881
0088587 00				28	0.0112	8	0.0218	102	0.0021	64	0.0033			152	0.0011			1298.84	0.883289
0105081 38		5	1	99	0.0023	79	0.0030	160	0.0009	54	0.0048			223	0.0005			425.51	0.885369
0112539 57	S	5	9	66	0.0041	37	0.0074	87	0.0025	28	0.0079			100	0.0022			847.88	0.888551
0113284 00	S	5	241	9	0.0238	3	0.0403	13	0.0123	11	0.0233			23	0.0115			3748.80	0.708046
0040510 42LS						265	0.0003	274	0.0003					70	0.0033	247	0.0001	117.98	0.708628
0041827 85LS						272	0.0002	275	0.0003					71	0.0033	248	0.0001	115.10	0.709186
0105208 16LS						218	0.0005							81	0.0030			106.56	0.709722
0106177 48														66	0.0037	58	0.0042	180.30	0.710612
0105957 85		34						218	0.0006			152	0.0003	80	0.0042	68	0.0029	193.37	0.711566
0089537 26								158	0.0009					40	0.0071	47	0.0054	322.91	0.713159
0103851 28				32	0.0069	5	0.0260	79	0.0027	34	0.0069			91	0.0025			1483.73	0.720380
0093713 74BF								67	0.0037									78.59	0.720768
0018869 68								266	0.0003							48	0.0051	87.27	0.721189
0092726 00				88	0.0028	77	0.0031			68	0.0030			150	0.0012			382.88	0.722989
0110038 92						147	0.0013	76	0.0028	172	0.0004			12	0.0172			845.20	0.726172
0105978 42		12	54	25	0.0088	12	0.0140	33	0.0069	21	0.0124	34	0.0078	13	0.0184	18	0.0137	2313.41	0.737588
0113863 73										32	0.0074							328.38	0.739208
0113883 73				75	0.0034	69	0.0035	82	0.0041					78	0.0032			421.78	0.741288
0152511 56				189	0.0005	81	0.0030			94	0.0017			111	0.0020			243.14	0.742486
0228804 3	S		71	16	0.0130	7	0.0207	73	0.0030	23	0.0113			15	0.0148			2127.89	0.752984
0141881 1								28	0.0073									155.05	0.753749
0388102				41	0.0081	34	0.0080	58	0.0045	230	0.0001			101	0.0021			838.10	0.758898
0410945WF								85	0.0025			47	0.0043					133.22	0.757555
0141488 5		5	28	72	0.0035	115	0.0019	118	0.0018	122	0.0009			316	0.0002			274.38	0.758908
0676803								97	0.0022			86	0.0018	87	0.0037			193.95	0.759865
0052768	S	41	63	237	0.0003	177	0.0008	89	0.0024	52	0.0048			25	0.0180			808.15	0.782856

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PQPS	PQPP	PQWS	PQWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1620000271183	72573A								115	0.0017			35	0.0074	50	0.0050			228	0.78447
1620004325651	72827A	S	12	19	91	0.0025	133	0.0016	88	0.0025	134	0.0008	31	0.0080	85	0.0027	125	0.0007	498	0.78892
1630004849182	72896A				48	0.0055	81	0.0047	93	0.0023							71	0.0025	443	0.79110
1630002861879	72888A			15	85	0.0028	28	0.0088	152	0.0010	38	0.0064			95	0.0023			741	0.77276
1620001781082	74[illegible]A		67		141	0.0013	95	0.0026	104	0.0020	18	0.0158	82	0.0020	62	0.0040	85	0.0018	1050	0.77794
1620001877445	74527A			7	44	0.0060	21	0.0104	34	0.0064	13	0.0200			34	0.0078	48	0.0054	1884	0.78728
1620001877445	74521A												20	0.0148					272	0.78863
1620002488005	74524A												17	0.0183					241	0.79031
1620002488005	74524A			8	37	0.0083	22	0.0097	17	0.0085	12	0.0230			14	0.0157			2235	0.80133
1620004427877	74527A			2	39	0.0082	14	0.0134	47	0.0049	2	0.0494	26	0.0108	18	0.0188	51	0.0047	3785	0.82001
1620004718658	74528A				183	0.0005	180	0.0008	223	0.0005	48	0.0054			216	0.0008			312	0.82155
1620002748783	74533A				124	0.0016	84	0.0029	132	0.0012	78	0.0028			122	0.0017			340	0.82323
1630004100858	74506A				54	0.0049	71	0.0035	242	0.0004	51	0.0051			304	0.0002	118	0.0009	531	0.82585
1620001486488	74[illegible]A				107	0.0021	154	0.0011	148	0.0011	118	0.0010	57	0.0022	82	0.0030	143	0.0008	348	0.82765
1620001781425	74483A				18	0.0121	58	0.0048	48	0.0047	44	0.0059	38	0.0085	24	0.0108	89	0.0027	1475	0.83483
1005000588753	74805A			2					71	0.0033			89	0.0017	5	0.0278	14	0.0173	1230	0.84100
1620011827542	82317A				110	0.0020	78	0.0031	128	0.0014	111	0.0011			112	0.0020	78	0.0022	344	0.84270
1620011828287	80181A		5	188	3	0.0403	4	0.0400	37	0.0058	1	0.0532			7	0.0215			5803	0.87182
1620000222023	84332A								91	0.0024	74	0.0027	137	0.0804	87	0.0022			248	0.87303
1650002193802LE	88928A								215	0.0006	221	0.0001	88	0.0028	88	0.0038			178	0.87390
						0.8788		0.8485		0.8798		0.8954		0.8758		0.9551		0.8584	177130	

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(1)

C/N 15468A - 15592A

(9) - [illegible]

-15359A

15101N
15102N
15103N
15150N
15151N
15152N
15153N
15154N
15155N

C/N 90101A

(16)

21101N
21103N
21104N
21150N
21151N
21152N
21153N
21154N
21155N
21156N
21157N
21158N
21159N
21160N
21161N
21162N

C/N 17576A - 17575A

[illegible] (102)

21096N -17578A
21097N -74692A
21098N -17577A
~~[illegible]~~
21100N

~~21101N~~
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~~21111N~~
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~~21116N~~
~~21117N~~
~~21118N~~
~~21119N~~
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~~21121N~~
~~21122N~~
~~21123N~~
~~21124N~~
~~21125N~~
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~~21135N~~
~~21136N~~
~~21137N~~
~~21138N~~
~~21139N~~
~~21140N~~

~~[illegible]~~
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21003N
21004N
21005N
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21007N
21008N
21009N
21010N
21011N
21012N
21013N
21014N
21015N
21016N
21017N ✓
21018N
21019N
21020N
21021N
~~[illegible]~~
21023N
21024N
21025N
21026N ✓
21027N
21028N
21029N
21030N
21031N
21032N
21033N
21034N
21035N
21036N

C/N 17576A cntd

21037 N
21038 N
21039 N
21040 N
21041 N ✓
21042 N
21043 N
21044 N
21045 N
21046 N
21047 N
21048 N
21049 N
21050 N
21051 N
21052 N
21053 N
21054 N
21055 N
21056 N
~~21057 N~~
21058 N
21059 N
21060 N
21061 N
21062 N
21063 N
21064 N
21065 N
21066 N
21067 N
21068 N
21069 N
21070 N
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21081 N
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21083 N
21084 N
21085 N
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21087 N
21088 N
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21092 N
21093 N
21094 N
21095 N

C/N 16837A - 16836A
([redacted]) (31)

[redacted]
01001 N
01002 N
01003 N
01004 N
01005 N
01006 N
01007 N
01008 N
01009 N
01010 N
01011 N
01012 N
01013 N
01014 N
01015 N
01016 N
01017 N
01018 N
01019 N
01020 N
01021 N
~~01022~~
01022 N
01023 N
01024 N
01025 N
01026 N
01027 N
01028 N
01029 N
01030 N
01031 N
~~01032 N~~
[redacted]

C/N [redacted] 17565A
([redacted])(57)

19000 N -74527
19001 N -74524
19002 N ✓ -69136
19003 N -16283
19004 N
19005 N -74516
19006 N
19007 N
19008 N
19009 N
19010 N ✓
19011 N
19012 N
19013 N
19014 N
19015 N
19016 N
19017 N
19018 N
19019 N ✓
19020 N
19021 N
19022 N
19023 N
19024 N
19025 N
19026 N
19027 N ✓
19028 N
19029 N
[redacted]
19031 N
[redacted]

Repeated on p8 C/N 74527A

19036 N
19037 N
19038 N
[redacted]
19040 N
19041 N ✓
19042 N
19043 N
19044 N
19045 N
[redacted]
19051 N
19052 N
19053 N
19054 N ✓
19055 N
19056 N
19057 N
19058 N
19059 N
19060 N
19061 N
19062 N
19063 N
19064 N
19065 N
19066 N
19067 N
[redacted]
[redacted]
[redacted]
[redacted]
[redacted]

[redacted]

C/N 17143A -17142A
([redacted])(26)

[redacted]
16001 N
16002 N
16003 N
16004 N
16005 N
16006 N
16007 N
16008 N
16009 N
16010 N ✗

gene 0899 Louis 9818
9598
73584

C/N 17143 cntd

16011 N
16012 N
16013 N
16014 N
16015 N
16016 N
16017 N
16018 N ✓
16019 N
[illegible]
16021 N
16022 N
16023 N
16024 N
16025 N
16026 N ✓
16027 N
16028 N
[illegible]
16030 N
16031 N
16032 N
16033 N
16034 N
16035 N
16036 N
16037 N
16038 N
16039 N
16040 N
16041 N
16042 N
16043 N
16044 N
16045 N
16046 N
16047 N

C/N 15828A
(3)
37101 N
37102 N
37103 N

C/N 62927A - 62923A
(8) 62922A
19102 N - 15746A
19103 N
19104 N
19105 N ✓
19106 N
19107 N
19108 N

C/N ~~15592A~~ 15408A
(9)
15101 N on 1st page
15102 N
15103 N
[illegible]
15150 N
15151 N
15152 N

C/N 74527A - 74524A
WCO
(33)
19051 ~~19501~~ N - 74516A
19052 ~~19502~~ N - 69136A
19053 ~~19503~~ N [illegible]
19054 ~~19504~~ N - 16283
19055 ~~19505~~ N
19056 ~~19506~~ N -
19057 ~~19507~~ N repeated under 17565A pg 3
19058 ~~19508~~ N

19059 ~~19510~~ N
~~19511~~ N
19060 ~~19512~~ N
19061 ~~19513~~ N
19062 ~~19514~~ N
19063 ~~19515~~ N
19064 ~~19518~~ N
19065 ~~19519~~ N
19066 ~~19520~~ N
19067 ~~19522~~ N
~~19524~~ N
~~19525~~ N
~~19526~~ N
~~19527~~ N
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19529 N
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~~19531~~ N
~~19532~~ N
~~19533~~ N
~~19534~~ N
~~19535~~ N
~~19536~~ N

C/N 69354A - 15357A
(18)
15501 N - 15561
15502 N -
15503 N
15504 N
15505 N X
15506 N
15507 N
15508 N
15509 N
15510 N

C/N 69354A cont'd

15511 N
15512 N
15513 N
15514 N
15515 N
15516 N
15517 N
15528 N

C/N 19588A - 26183A X
(11) - 69794A

36101 N
36103 N
36104 N
36105 N
36106 N
36107 N
36108 N
36150 N ✓
36152 N
36153 N
36154 N

C/N 15162A - 15054A
(5)

15201 N
15202 N
15203 N
15204 N
15205 N

C/N 69595A - 15139A
(9)

16101 N
16102 N
16103 N
16104 N
16105 N ✓
16106 N
16107 N
16108 N
16119 N

C/N 74521A -
(33)

19501 N
19502 N - 74528A
19503 N
19504 N
19505 N
19506 N
19507 N
19508 N ✓
19510 N
19511 N
19512 N
19513 N
19514 N
19515 N
19517 N
19518 N
19519 N
19520 N
19522 N
19523 N
19524 N
19525 N
19526 N
19527 N
19528 N
19529 N
19530 N
19531 N
19532 N
19533 N
19534 N
19535 N
19536 N

C/N 17402A
(28)

36501 N
36502 N
36503 N
36504 N
36505 N
36506 N
36507 N
36509 N
36510 N
36511 N
36512 N
36513 N
36514 N
36515 N
36520 N
36521 N
36522 N
36523 N
36524 N
36525 N
36526 N ✓
36527 N
36528 N
36529 N
36530 N
36531 N
36532 N
36533 N

(6)

C/N 15641A
(2)
01202 N
01207 N

C/N 16019A
(28)
01500 NV
01501 N
01502 N
01503 N
01504 N
01505 N
~~Deleted 01506 N~~
01507 N
01508 N
01509 N
01510 N
01511 N
01512 N
01513 N
01514 N
01515 N
01516 N
01517 N
01518 N
01519 N
01520 N
01521 N
01522 N
01523 N
01524 N
01525 N
01526 N
01527 N

C/N 17978A
(37)
33500 N
33501 N
33502 N
33503 N
33504 N
33505 NV
33507 N
33508 N
33509 N
33510 N
33511 N
33512 N
33513 N
33514 N
33515 N
33516 N
33517 N
33518 N
33519 N
33520 N
33521 N
33522 N
33523 N
33524 N
33525 N
33526 N
33527 N
33528 N
33529 N
33530 N
33531 N
33532 N
33533 N
33534 N
33535 N
33536 N
~~DELETE 33537 N~~
33538 N

C/N 15068A
(6)
16201 N
16202 N
16203 N
16205 N
16204 N
16219 N

C/N 25874A – 26413A
(11) – 26411A
37201 N
37202 N
37203 N
37204 N
37205 N
37206 N
37207 N
37208 N
37209 N
37210 N
37211 N

C/N 68521A – 69205A
(12) 15757
~~*Deleted 18104 N~~
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18107 N
18108 N
18111 N
18112 N
18113 N
18150 N
~~Deleted 18151 N~~
18152 N
18153 N
18154 N

reserved under 15757 A pg 10

C/N 68521A cont'd

18155 N
18156 N

C/N 25737A
(30)

37001 N
37002 N
37003 N
37004 N
37005 N
37006 N
37007 N
37008 N
37009 N
37010 N
37011 N X
37012 N
37013 N
37014 N
37015 N
37016 N
37017 N
37018 N
37019 N
37020 N
37021 N
37022 N
37023 N
37025 N
37026 N
37027 N
37028 N
37029 N
37030 N
37031 N

C/N 19844A
(21)

18002 N
18003 N
18004 N
18005 N
18007 N
18008 N
18009 N
18010 N
18011 N
18012 N
18013 N
18014 N
18015 N
18016 N
18017 N
18018 N
18019 N
18020 N
18021 N
18022 N
18023 X

C/N 15295A - 15583A
(11) - 15519

08201 N
08202 N
08203 N
08204 N
08205 N
08206 N
08207 N
08208 N ✓
08209 N
~~Deleted 08210 N~~
08211 N
08212 N

C/N 16915A - 17234A
(82) - 17327A - 17451A - 17347A - 17348A - 69549A - 17407A - 69554A

15001 N
15002 N
15003 N
15004 N
15005 N ✓
15006 N
15007 N
15010 N
15012 N
15013 N
15014 N
15015 N
15016 N
15017 N
15018 N
15019 N
15020 N
15022 N
15023 N
15024 N
15025 N ✓
15026 N
15027 N
15028 N
15030 N
15031 N
15032 N
15034 N
15035 N
15037 N
15038 N
15039 N
15040 N
15041 N
15042 N
15043 N ✓

(1)

cont'd - 17327A

C/N 16915A - 17239A

15044 N
15045 N
15046 N
15047 N
15048 N
15049 N
15050 N ✓
15051 N
15052 N
15053 N
15054 N
15055 N
15056 N
15057 N
15060 N ✓
15061 N
15062 N
15063 N
15064 N
15065 N
15066 N
15067 N ✗
15068 N
15069 N
15070 N
15071 N
15072 N
15073 N
15074 N
15075 N
15076 N
15077 N
15078 N
15079 N
15080 N
15081 N
15082 N
15083 N
15084 N
15096 N ✱
15097 N
15098 N
15101 N
15102 N
15103 N
15104 N

C/N 19937A - 19938A

(21)

38500 N
38501 N
38502 N
38503 N
38504 N
38505 N
38506 N
38507 N
38508 N
38509 N
~~38510 N~~
~~38511 N~~
38512 N
38513 N
38517 N
38531 N
~~38532 N~~
38533 N
38534 N
38535 N
38536 N
38537 N
38538 N
38539 N

C/N 15523A

(12)

08101 N
08102 N
~~08103 N~~
08105 N
~~08106 N~~
~~08107 N~~
08150 N
08151 N
08152 N
08153 N
08154 N
08155 N
08108 N
08109 N
08110 N ✓

C/N 15161A
(5)
19201 N
19202 N
19203 N
19204 N
19205 N

C/N 15752A
(7)
38201 N
38202 N
38203 N
38204 N
38205 N
38207 N
38206 N

C/N 17354A
(26)
08500 N
08501 N
08502 N
08503 N ✓
08504 N ✓
08505 N
08506 N
08509 N
08510 N
08511 N
08512 N
08513 N
08514 N
08515 N
08516 N
08517 N
08518 N

cont'd
C/N 17354A

08519N
08520N
08521N
08522N
08523N
08524N
08525N
08526N
08527N

C/N 15485A – 16266A
(15) – 16267A
01101N
01102N
01103N
01104N
01105N
01106N
01107N
01108N
01150N
01151N
01152N
01153N
01154N
01155N
01156N

C/N 26338A – 26337A
(31)
36000N
36001N
36002N
36003N
36004N
36006N

cont'd
C/N 26338A – 26337A

36007N
36008N
36009N
36010N
36011N
36012N
36013N
36014N
~~36015N deleted~~
36016N
36017N
36018N
36019N
36020N
36021N
36022N
36023N
36024N ✓
36025N
36026N
36029N
36030N
36031N
36032N
36033N
36034N

C/N 25425 – 15686A
(6)
38101N
38102N
38107N
38150N
38151N
38152N

C/N 72898 A
(16)
21101 N
21103 N
21104 N
21150 N
21151 N
21152 N
21153 N
21154 N ✓
21155 N
21156 N
21157 N
21158 N
21159 N
21160 N
21161 N
21162 N

C/N 15327A - 15728A
(12)
18201 N
18202 N
18203 N ✓
18204 N
~~18206 N deleted~~
~~18209 N deleted~~
~~18208 N deleted~~
18209 N
18210 N
18211 N
18212 N
18213 N
18214 N
18215 N
18216 N

C/N 15757A - 62905A
- 68521A
(12)
~~18104 N = deleted~~
18106 N
18107 N
18108 N
18111 N
18112 N
18113 N
18150 N
~~18151 N deleted~~
18152 N
18153 N
18154 N
18155 N
18156 N

replaced under 66521A pg 6

C/N 15603A - 15654A - 16264A
(5)
15201 N
15202 N
15203 N
15204 N
15205 N

C/N 17313A - 17~~239~~A - 69657A - 17348A
17451A - 17327A - 17245A
(82)
15001 N
15002 N ✓
15003 N
15004 N
15005 N
15006 N
15007 N
15010 N

cntd

C/N 17313A-17239A-69657A
17451A-17327A-17245A
-17348A

15012 N ✓
15013 N
15014 N
15015 N
15016 N
15017 N
15018 N
15019 N
15020 N
15022 N
15023 N
15024 N
15025 N
15026 N
15027 N
15028 N
15030 N
15031 N
15032 N
15034 N
15035 N
15037 N
15038 N
15039 N
15040 N
15041 N
15042 N
15043 N
15044 N
15045 N
15046 N
15047 N
15048 N
15049 N ✓
15050 N
15051 N

15052 N
15053 N
15054 N
15055 N
15056 N
15057 N
15060 N
15061 N
15062 N
15063 N
15064 N
15065 N
15066 N
15067 N
15068 N
15069 N
15070 N
15071 N
15072 N
15073 N
15074 N
15075 N
15076 N
15077 N
15078 N
15079 N
15080 N
15081 N
15082 N
15083 N
15084 N
15096 N
15097 N ✓
15098 N
15101 N
15102 N
15103 N
15104 N

C/N 17142A-17143A
69155A

16001 N
16002 N
16003 N
16004 N
16005 N
16006 N
16007 N
16008 N
16009 N
16010 N
16011 N
16012 N
16013 N
16014 N
16015 N
16016 N
16017 N
16018 N
16019 N
16021 N
16022 N
16023 N
16024 N
16025 N
16026 N
16027 N

C/N 16123A
(28)

18400 N ✓
18401 N
18402 N
18403 N
18404 N
18405 N

C/N 16123A

18406 N
*18407 N
18408 N
18409 N
18410 N
18411 N
~~18412 N deleted~~
18413 N
18414 N
~~18415 N deleted~~
18416 N
18417 N
18418 N
18419 N
*18420 N
18421 N
18422 N
18423 N
18424 N
18429 N
18426 N
18427 N
18428 N
18429 N

C/N 74568A

(6)

13201 N
13202 N
13203 N
13204 N
13205 N
13206 N
~~13207 N deleted~~

C/N 15526A-15139A-64595A

(7)

16101 N
16102 N
16103 N
16104 N
16105 N
16106 N
~~16107 N deleted~~
~~16108 N deleted~~
16119 N

C/N 17474A-[redacted]-17476A

(23)

33000 N
33001 N
33002 N
33003 N
33004 N
33005 N
33006 N
33007 N
33008 N
33009 N
33010 N
33011 N
33012 N
33013 N
33014 N
33015 N
33016 N
33017 N
33018 N
33019 N
33020 N
33021 N
33022 N ✓

C/N 15387

(5)

33201 N
33203 N
33204 N
33205 N
33202 N

C/N 72877A

(41)

21501N
21502N
21503N
21504N
21505N
21507N
21508N
21509N
21510N
21511N
21512N
21513N
21514N
21516N
21517N
21518N
21519N
21520N
21521N
21522N
21523N
21525N
21526N
21527N
21528N
21529N
21530N
21531N
21532N
21533N
21534N
21535N
21537N
21541N
21542N
21543N
21544N
21545N
21549N
21550N
21551N

C/N 26642A-25737A -26111A

(26) (27)

37500N
37501N
37502N
37503N
37504N
37505N
37506N
37507N
37508N
37509N
37510N
37511N
37512N
37513N
37514N
37515N
37516N
37517N
37518N
37519N
37520N
37521N
37522N
37523N
37524N-SCRAPPED
37525N
37526N

C/N 42626A

(24)

16501N
16502N
16503N
16504N
16505N
16507N
16508N
16509N
16510N
16522N
16523N
16524N
16525N
16526N
16527N
16528N
16529N
16530N
16531N
16532N
16533N
16534N
16535N
16536N ✓

C/N 72896 A - 15698A

(15)

21201N
21202N
21203N
21204N
~~21205N~~ Deleted
21206N
21207N
21208N
21209N
21210N
21211N
21212N
21213N
21214N
21215N
21216N

17527A cont'd

13017N (+)
13018N
13019N
13020N
÷

C/N 83317A

(7)

37701N
37702N
37703N ✓
37704N
37705N
37706N
37707N

C/N 17527A - 17595A

(18)

13000N
13001N
13002N
13003N
13005N
13007N
13009N
13010N
13011N
13012N
13013N
13014N ✓
13015N
13016N

C/N 26559A - 26560A

(31)

36203N
36204N ✓
36205N ✓
36206N
36207N
36208N
36209N
~~36210N~~ deleted
36212N
36213N
36214N
36215N ✓
36216N
36217N
36218N
36219N
36220N
36221N
36222N
36223N
36224N ✓
36225N
36226N
36227N
36228N
36229N
36230N
36231N ✓
36232N
36233N
36234N
36236N ✓

T-39

BRAKES

1-11201N Brake ASSY
2-11202N Torque Tube
3-11203N Rotating Disk
4-11204N Deleted

CONTROL NUMBER LIST

PLAN TECH	CONTROL TECH	NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
PARK	ANDE	14084A	-G	LGM 30	T.E. ACTUATOR	1450-00-089-6952AH	25-62100-1	35D3-11-25-13	14
MART	SHEL	14443A		F-4	TIME RELEASE MECH	1680-00-702-9382LS	MBEU1610H5	13A5-37-3	4
MART	SHEL	14557A		F-4	FUEL PYLON ASSY	1560-00-910-9099BF	26-370-4715	6J14-2-18-3	10
MART	SHEL	14703A		F-4	DROGUE GUN	1377-00-483-9072	MBEU34203	13A5-37-3	2
MART	SHEL	14813A		F-4	I.B. L/H LAU 17 PYLON	1560-00-489-6617BF	32694581-121	16W6-1-103	25
MART	SHEL	14814A		F-4	I.B. R/H LAU 17 PYLON	1560-00-489-6619BF	32694581-122	16W6-1-102	25
JENS	COOP	14991A		F-111 MLG	STABILIZER ROD	3040-00-164-6783	12L9530-003	4A4-15-3	12
MART	SHEL	14996A		F-4	ECM ADAPTER	1560-00-350-7820BF	536970150-301	16W16-7-3	14
JENS	PRIC	15025A	-G-J	F-106 MLG	WHEEL	1630-00-782-8521	63J32425-5	4W1-7-1173	21
JENS	RIGB	15053A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-052-8403	9550402	4B1-2-133	30
JENS	RIGB	15054A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-058-5242	2600380-2	4B1-4-263	26
JENS	RIGB	15068A	-G-J	B-52 MLG	BRAKE ASSY	M 1630-00-077-6698	149016-9	4B1-4-133	28
JENS	RIGB	15107A	-G-J	F-106 MLG	BRAKE ASSY	1630-00-658-0038	151806-1	4B1-4-223	30
JENS	PRIC	15139A	-G-J	B-52 MLG	WHEEL	M 1630-00-900-9739	3-1192	4W1-7-1143	21
JENS	PRIC	15143A	-G-J	KC-135 MLG	WHEEL	1630-00-689-6014	211A243M2	4W3-7-113	30
JENS	RIGB	15161A	-G-J	C-141 MLG	BRAKE ASSY	M 1630-00-881-0815	9560738	4B1-2-373	26
JENS	RIGB	15162A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-269-2622	149499-4	4B1-4-263	28
[redacted]	RIGB	15222A	-G-J	F-4C MLG	BRAKE HOUSING SUB ASSY.	1630-00-927-1825	10 OCT 88	4B1-2-1093	23
[redacted]S	RIGB	15229A	-G-J	T-33 MLG	BRAKE ASSY	1630-00-315-4832	9540726	4B1-2-293	24
JENS	PRIC	15248A	-G-J	F-100 MLG	WHEEL	1630-00-900-0745	63J32425-9	4W1-7-1173	20
JENS	PRIC	15279A	-J	F-5 MLG	WHEEL	1630-00-058-9531	219A43	4W1-8-33	30
JENS	RIGB	15295A	-G-J	F-111 MLG	BRAKE ASSY	M 1630-00-082-7955	2-966-9	4B1-2-483	32
JENS	PRIC	15302A	-J	F-111 MLG	WHEEL	1630-00-941-4191	2600355	4W3-7-1123	20
JENS	RIGB	15327A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-825-4794	9560685	4B1-2-1003	27
JENS	RIGB	15335A	-J	C-141 MLG	BRAKE TORQUE TUBE	1630-00-567-8169	9550025	4B1-2-373	16
JENS	PRIC	15348A	-G-J	F-111 MLG	WHEEL	1630-00-843-0965	3-1160-1	4W3-7-1203	20
JENS	PRIC	15351A	-G-J	B-52 MLG	WHEEL	1630-00-967-6779	3-1133	4W1-7-1143	20
JENS	PRIC	15359A	-G-J	KC-135 MLG	WHEEL	1630-00-013-9129	153245-4	4W1-7-263	20
JENS	PRIC	15361A	-G-J	B-52 MLG	WHEEL	1630-00-054-2557	2600293-1	4W1-7-1193	30
JENS	RIGB	15387AV	-G-J	T38 MLG	BRAKE ASSY	1630-00-555-7523	2-727-3	4B1-2-173	27
RIGB	RIGB	15438A	-J	C-131 MLG	BRAKE ASSY	1630-00-580-2857	9541104	4B1-2-423	10
RIGB	RIGB	15468A	-G-J	KC-135 MLG	WHEEL	M 1630-00-492-7144	153245-5	4W1-7-263	20
DELE		15470A	-J	C-7A MLG	WHEEL	1630-00-125-7194	17 OCT 88	4W1-4-1023	20
JENS	RIGB	15481A	-G-J	C-141 MLG	WHEEL	1630-00-453-4893	5000169	4W1-7-1123	20
JENS	PRIC	15485A	-G-J	F-4 MLG	WHEEL	1630-00-446-3778	5000504	4W1-8-53	20
JENS	RIGB	15498A	-J	F-106 MLG	BRAKE BACKING PLATE	1630-00-671-2840	151807	4B1-4-223	16
JENS	PRIC	15518A	-J	T-33 MLG	WHEEL	1630-00-486-3998	5000563	4W1-7-1313	20
JENS	RIGB	15519A	-G-J	FB-111 MLG	BRAKE STATOR PLATE	1630-00-113-2133	9536123	4B-2-493	14
JENS	RIGB	15521A	-J	FB-111 MLG	BRAKE PRESSURE PLATE	1630-00-856-2073	9535542	4B1-2-493	19
JENS	PRIC	15523A	-G-J	F-111 MLG	WHEEL	1630-00-157-6723	3-1156-8	4W1-7-1263	21
JENS	PRIC	15526A	-G-J	B-52 MLG	WHEEL	1630-00-242-0942	2600773	4W1-7-1193	30
JENS	RIGB	15531A	-J	F-106 MLG	BRAKE STATOR PLATE	1630-00-671-2839	151805	4B1-4-223	16
[redacted]NS	RIGB	15536A	-J	F-111 MLG	BRAKE BACKING PLATE	1630-00-857-8991	329-15	4B1-2-483	19
[redacted]S	PRIC	15575A	-J	F-5 MLG	WHEEL	1630-00-139-8476	5001114-3	4W1-8-63	20
JENS	RIGB	15576A	-J	F-5 MLG	BRAKE ASSY	1630-00-147-3854	5001111-1	4B1-2-1113	20
JENS	RIGB	15583A	-J	FB-111 MLG	BRAKE ASSY	1630-00-832-9008	9560086	4B1-2-493	23

CONTROL NUMBER LIST

LAPP	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
JENS	RIGB	15585A	-J	F-106 MLG	BRAKE ASSY	1630-00-165-1029	151806-2	4B1-4-223	24
JENS	RIGB	15587A	-G-J	F-111 MLG	BRAKE PRESSURE PLATE	1630-00-264-0752	329-16-1	4B1-2-483	19
JENS	PRIC	15592A✓	-G-J	KC-135 MLG	WHEEL	1630-00-421-0319	211A243H3	4W3-7-113	30
JENS	RIGB	15601A	-G-J	T-39 MLG	BRAKE ASSY	1630-00-553-4734	9550338-1	4B1-2-1073	28
JENS	RIGB	15603A✓	-G-J	KC-135 MLG	BRAKE BACKING PLATE	1630-00-591-8349	2601044	4B1-4-263	16
JENS	RIGB	15616A	-J	C-141 MLG	BRAKE BACKING PLATE	1630-00-567-8162	9533668	4B1-2-373	19
JENS	RIGB	15621A	-J	F-106 MLG	BRAKE PRESSURE PLATE	1630-00-671-2838	151804	4B1-4-223	16
JENS	RIGB	15639A	-G-J	C-130 MLG	BRAKE PRESSURE PLATE	1630-01-005-4188	5002564	4B1-2-1003	16
JENS	RIGB	15641A✓	-J	F-4 MLG	BRAKE HOUSING SUB ASSY	1630-00-276-9849	5001896	4B1-2-1093	23
JENS	RIGB	15642A	-G-J	C-130 MLG	BRAKE BACKING PLATE	1630-01-005-4189	5000263	4B1-2-1003	19
DELE		15643A	-G-J	F-15 MLG	WHEEL	1630-00-123-8803	17 OCT 88	4W1-8-73	22
JENS	RIGB	15644A	-J	F-15 MG A/B	BRAKE HOUSING	1630-00-123-8806	5002269	4B1-2-1123	16
COOP	PRIC	15651A	-J	F-15 MLG	WHEEL	1630-00-558-2584	5000960-2	4W3-8-23	20
JENS	PRIC	15652A	-G-J	F-15 MLG	WHEEL	1630-01-005-4262	5000864	4W1-8-73	20
JENS	COOP	15677A		A-7 MLG	STRUT ASSY	1620-01-174-1655	8121017-30	4S1-90-3	30
JENS	COOP	15678A		A-7 MLG	STRUT ASSY	1620-01-174-3170	8121017-10	4S1-90-3	0
JENS	PRIC	15686A	-G-J	A-10 MLG	WHEEL	1630-00-596-9637	3-1358	4W3-4-433	16
JENS	RIGB	15698A	-G-J	C-5A MLG	BRAKE ASSY	1630-01-041-4570	2-1179-4	4B1-2-1063	26
JENS	RIGB	15720A	-J	C-130 MLG	BRAKE HOUSING	1630-00-937-6604	9543433	4B1-2-1003	16
JENS	RIGB	15744A	-J	F-15 MG A/B	BRAKE ASSY	1630-01-050-5274	5000913-12	4B1-2-1123	13
JENS	RIGB	15746A	-J	C-141 MLG	WHEEL	1630-01-001-6687	3-1095	4W3-7-1043	20
	RIGB	15747A	-J	F-15 MLG	BRAKE BACKING PLATE	1630-00-132-2821	5002483	4B1-2-1123	16
	RIGB	15749A	-J	F-5 MLG	BRAKE ASSY	1630-00-227-2000	AA318196	4B1-2-453	20
JENS	RIGB	15752A✓	-G-J	A-10 MLG	BRAKE ASSY	1630-01-062-7046	5002372-5	4B1-2-1143	27
JENS	PRIC	15753A	-J	E-3A MLG	WHEEL	1620-01-009-8474	9560571B	4W1-7-1353	20
JENS	PRIC	15757A✓	-G-J	C-130 MLG	WHEEL	1630-00-914-1329	219A967	4W3-4-363	23
MART	SHEL	15803A	-G	A-7	HOUSING TRANSFER UNIT	1005-00-239-2929	175F631	11W1-7-1-103	20
MART	SHEL	15819A			BREECH MAU-12	1095-00-911-8407	64H13212-3	11B29-3-25-2	12
JENS	PRIC	15822A	-J	F-5 MLG	WHEEL	1630-01-055-5056	250-A-160-C	4W1-1-63	20
JENS	PRIC	15828A✓	-J	F-16 MLG	WHEEL	1630-01-038-9239	5003062	4W1-7-1363	20
JENS	COOP	15834A		F-16 MLG	PIN ASSY	1620-01-071-0536	2006004-103	4S1-109-3	0
MART	SHEL	15849A		MUTIPLE	AIR FOIL MXU02A/B	1325-00-162-0244	689898-2	11K1-9-3	20
COOP	COOP	15862A		F-16 MLG	PISTON ASSY	1620-01-071-0538	2006602-103	4S2-80-3	35
COOP	POLL	15865A		C-141 MLG	FORWARD LINK	1620-00-927-2601	3610013-111	4S1-73-3	21
COOP	COOP	15866A		C-111 MLG	STRUT ASSY H/W	1620-01-103-7747	7729965-10	4S1-87-3	52
DELE		15874A	-G-J	A-37 MLG	BRAKE HOUSING	1630-01-124-2873	10 OCT 88	4B1-2-1023	20
COOP	COOP	15984A		F-111 MLG	PIN SHOCK STRUT	1620-00-400-1007	12L9519-5	4A4-15-3	30
JENS	POLL	15998A		C-130 MLG	STRUT ASSY	1620-01-146-5708	7926623-10	4S2-23-3	65
MONR	ANDE	16019A✓	-J	F-4 MLG	STRUT ASSY	1620-01-024-0844	53-45400-301	4S2-57-3	69
MART	SHEL	16039A		F-16	ECM ADAPTER	1560-01-142-6594WF	16S601-819	16W6-35-3-2	15
MART	SHEL	16099A		MULTIPLE	LAU-100 LANCHR R/H AIM 9	1440-01-104-0368AB	7839472-60	11L1-3-11	7
PARK	ANDE	16101A		LGM-30	T.E. ACTUATOR	1450-00-089-8946AH	67D29921-10	35D3-11-25-13	28
JENS	POLL	16123A✓	-G-J	C-130	BALLSCREW	1620-00-677-6681	1650E412	1663-2-48-23	20
JENS	RIGB	16136A		E-3A MLG	BRAKE TORQUE TUBE	1630-01-034-5387	9542482	4B1-2-1153	13
MART	SHEL	16148A		F-4	CENTERLINE ADAPTER ASSY	1095-00-192-5341BF	53-73023-321	1F4C-3-1-4	16
MART	SHEL	16228A		MULTIPLE	AIRFOIL MXU 602	1325-00-491-0006	689898-1	11K1-9-3	10
MART	SHEL	16229A		MULTIPLE	AIRFOIL MXU 600	1325-00-491-0007	700924-1	11K1-9-3	10
	COOP	16264A✓		KC-135 MLG	BRAKE COLLAR	1620-00-670-6602	69-1172-1	4A4-12-23	45
JENS	PRIC	16266A✓	-G-J	F-4 MLG	WHEEL	1630-00-730-0126	3-1185	4W3-7-1103	19
JENS	PRIC	16267A	-G-J	F-4 MLG	WHEEL	1630-00-852-1432	220A123	4W3-7-1143	19

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	G019 FLOW DAYS
COOP	COOP	16283A	C-141 MLG	DRAG BRACE SHAFT	1620-00-785-6073	3G11500-101	4S1-73-3	25
MONR	COOP	16296A -G	H-3 MLG	STRUT ASSY	1620-00-482-1247	S6127-50102-4	4S1-72-3	36
MONR	COOP	16297A -G	CH-3 MLG	STRUT ASSY	1620-01-037-4639	S6127-50501-4	4S2-58-3	42
JENS	RIGB	16298A	F-15 C & D	BRAKE HOUSING	1630-01-065-9469	2606006	4B1-2-1173	16
MONR	ANDE	16301A -G	F-4 MLG	STRUT ASSY R/H DRY	1620-00-919-6846	53-41400-302	4S1-71-3	49
MONR	ANDE	16302A -G	F-4 MLG	STRUT ASSY L/H DRY	1620-00-919-6847	53-41400-301	4S1-71-3	49
COOP	COOP	16315A	F-16 MLG	AXLE L/H	1620-01-071-0535	2006035-103	4S1-109-3	35
MART	SHEL	16328A	F-15	DRUM ASSY	1005-01-042-9749	205F481	11W1-7-15-4	25
MART	SHEL	16331A		ENTRANCE UNIT ASSY	1005-00-397-7834	189F322	11W1-29-9-2&3	13
COOP	COOP	16334A	F-16 MLG	AXLE R/H	1620-01-071-0537	2006035-104	4S1-109-3	35
DELE		16352A	C-7 MLG	HOUSING	1620-01-020-8650	17 OCT 88	4S1-81-3	30
JENS	PRIC	16404A -J	C-130 MLG	WHEEL (NAVY)	1630-01-014-0656	4B	NAVAIR 04-10-1	
DELE		16409A -J	C-130 MLG	BRAKE ASSY (NAVY)	1630-00-052-8403	9550402	4B1-2-133	26
DELE		16411A -J	C-130 MLG	BRAKE ASSY (NAVY)	1630-00-875-4866LC	9541667	4B1-2-133	10
COOP	COOP	16582A	F-16 MLG	TORQUE ARM-LOWER	1620-01-071-5592	2006629-105	4S2-80-3	15
MART	SHEL	16613A	F-16	AIM ADAPTER ASSY	1440-01-050-9264AB	16S301-817	11LA8-9-2	12
MART	SHEL	16614A	F-15	UNLOAD DRIVE ASSY	1005-00-188-6969	176F727	11W1-1-15-4	7
MART	SHEL	16615A	F-106	DRUM ASSY	1005-00-397-7835	189F336	11W1-29-9-2&3	16
COOP	COOP	16623A	C-141 MLG	TORQUE ARM	1620-01-114-6869	3610007-117	4S1-73-3	30
MART	SHEL	16705A	F-15	LAU 114 LAUNCHER	1440-01-114-9506AB	68A732501-1009	11W1-2-14-2S-	15
COOP	COOP	16727A	F-16 MLG	TORQUE ARM-UPPER	1620-01-124-9137	2006629-111	4S2-80-3	15
[redacted]	RIGB	16734A -J	F-111 MLG	TORQUE PLATE	1630-00-468-1727	4-52	4B1-2-483	15
COOP	POLL	16743A	C-141 MLG	DOWN LOCK BELLCRANK	1620-00-284-1208	3661100-101	4S2-59-3	40
COOP	COOP	16744A	F-111 MLG	PIN AXLE	1620-00-084-6044	12L594-7	4A4-1-113	34
JENS	RIGB	16776A -J	A-37 MLG	BRAKE ASSY	1630-00-847-3731	9550404	4B1-2-1023	20
JENS	COOP	16777A	C-7A MLG	DRAG BRACE	1620-00-066-2768	5750-15	4S1-82-3	45
MONR	ANDE	16836A -G	F-4 MLG	STRUT ASSY R/H WET	1620-00-109-9286	53-41500-1	4S1-71-3	49
MONR	ANDE	16837A✓ -G-J	F-4 MLG	STRUT ASSY L/H WET	1620-00-109-9287	53-41500-2	4S1-71-3	49
JENS	COOP	16915A✓	KC-135 MLG	TRUCK ASSY	1620-00-948-5066	1583-166A	4A4-12-23	50
COOP	COOP	17142A✓ -G-J	B-52 MLG	STRUT ASSY H/W	4620-00-139-8473	7027648-190-150	4S1-57-3	35
COOP	COOP	17143A✓ -G-J	B-52 MLG	STRUT ASSY H/W	1620-00-139-8474	7027648-210-170	4S1-57-3	35
JENS	COOP	17224A -J	C-7 MLG	HOUSING	1620-00-483-8443	69F27216-02	4S1-81-3	30
JENS	COOP	17239A✓ -G-J	KC-135 MLG	TRUNNION	1620-00-679-3440	50-9717-22	4A4-12-23	65
BENT	COOP	17245A✓ -G-J	KC-135 MLG	DRAG BRACE	1620-00-652-5472	50-9733-1	4A4-12-23	20
BENT	COOP	17313A✓ -G-J	KC-135 MLG	TRUNNION	1620-00-651-8222	50-9717-4	4A4-12-23	65
BENT	COOP	17314A -G-J	KC-135 MLG	UPPER SIDE STRUT	1620-00-306-9942	5-84011-1	4A4-12-23	30
BENT	COOP	17315A -G-J	KC-135 MLG	UPPER SIDE BRACE	1620-00-306-9943	5-84011-3	4A4-12-23	30
COOP	TOLM	17324A -G	F-111 MLG	STRUT ASSY-SHOCK	1620-00-300-2261	7327000-50	4S1-78-3	44
BENT	COOP	17327A✓ -G-J	KC-135 MLG	TRUNNION	1620-00-911-8301	50-9717-25	4A4-12-23	65
COOP	TOLM	17346A -G	F-111 MLG	AXLE	1620-00-439-3651	12L10021-004	4A4-17-3	25
BENT	COOP	17347A -G-J	KC-135 MLG	UPPER SIDE STRUT	1620-00-709-9371	5-84011-1	4A4-12-23	30
BENT	COOP	17348A✓ -G-J	KC-135 MLG	UPPER SIDE STRUT	1620-00-711-7771	5-84011-28	4A4-12-23	30
COOP	COOP	17353A -G	F-111 MLG	STRUT ASSY	1620-00-545-9395	7430562-10	4A4-10-3	8
COOP	TOLM	17354A✓ -G	F-111 MLG	STRUT ASSY	1620-00-545-9439	7430564-10	4A4-14-3	44
BENT	COOP	17357A✓ -G-J	KC-135 MLG	BRACE ASSY	M 1620-00-741-9178	65-4829-3	4SA6-5-3	30
COOP	COOP	17402A✓ -G-J	F-15 MLG	STRUT ASSY	M 1620-01-062-7002	68A450600-1013	4S2-73-3	25
[redacted]	COOP	17407A -G-J	KC-135 MLG	BOLT TRUNNION	1620-00-992-1498	69-10852-2	4A4-12-24	20
[redacted]	TOLM	17418A -G	F-111 MLG	STRUT ASSY-SHOCK	1620-01-013-5910	7327074-90	4S1-78-3	44
BENT	COOP	17451A✓ -G-J	KC-135 MLG	TRUNNION	M 1620-00-651-8221	50-9717-3	4A4-12-23	65
COOP	TOLM	17461A -G-J	F-106 MLG	STRUT ASSY	1620-00-592-9638	578100-505	4S1-32-23	42

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
BENT COOP	17467A		KC-135 NLG	TORSION LINK	1620-00-650-9335	5-72334-9	4A4-12-3	410
BENT POLL	17474A	-G	T-38 MLG	STRUT ASSY L/H	1620-00-264-0744	7227217-10	4S1-75-73	45
BENT POLL	17476A	-G	T-38 MLG	STRUT ASSY R/H	1620-00-279-5839	7227217-20	4S1-75-13	45
BENT POLL	17478A	-G	T-38 MLG	STRUT ASSY	1620-00-299-0278	7227219-10	4S2-62-3	30
COOP COOP	17494A	-G	F-15 NLG	ORIFICE TUBE	1620-00-300-4145	68A450726-2001	4S2-73-3	60
COOP COOP	17517A		F-15 MLG	ORIFICE TUBE	1620-00-348-6485	68A410726-1001	4A4-22-3	30
BENT TOLM	17527A		A-7D MLG	STRUT ASSY	1620-01-006-3237	986100-509	4S1-90-3	30
DELE	17541A		F-111 MLG	BRACE	1620-00-948-8182	10 OCT 88	4A4-15-3	20
BENT POLL	17546A		F-5/T-38	SIDE BRACE	1620-00-140-5241	6-40650-513	4SA6-11-3	30
BENT POLL	17547A		F-5/T-38	SIDE BRACE	1620-00-140-5242	6-40650-514	4SA6-11-3	30
COOP POLL	17565A	-G	C-141 MLG	STRUT ASSY	M 1620-01-020-4973	3610005-125	4S1-73-3	35
BENT COOP	17567A	-G-J	KC-135 NLG	STRUT ASSY	M 1620-01-038-1912	7327025-50	4S2-30-3	37
JENS POLL	17568A		F-5/T-38	SIDE BRACE TRUNNION	1620-00-007-1783	1440695-1	4SA6-11-3	
COOP POLL	17574A	-G-J	C-141 NLG	CRANK ASSY	1620-00-397-7413	7430178-30	4S2-59-3	46
MONR ANDE	17575A	-G	C-5 MLG	STRUT ASSY R/H AFT	M 1620-01-005-4191	4611020-107A	4S1-93-3	34
MONR ANDE	17576A	-G	C-5 MLG	STRUT ASSY L/H AFT	M 1620-01-005-4192	4611020-105A	4S1-93-3	34
MONR ANDE	17577A	-G	C-5 MLG	STRUT ASSY L/H FWD	M 1620-01-005-4193	4611020-101A	4S1-93-3	34
MONR ANDE	17578A	-G	C-5A MLG	STRUT ASSY RH FWD	M 1620-01-005-4194	4611020-103A	4S1-93-3	34
BENT TOLM	17595A	-G	A-7D MLG	STRUT ASSY	M 1620-00-837-2427	986100-505	4S1-90-3	30
JENS COOP	17652A	-G	F-106 NLG	STRUT ASSY "A"	1620-00-569-5209	578600-501	4S2-40-3	
BENT TOLM	17654A	-G	F-106 MLG	SIDE BRACE	1620-00-633-2000	578350-501	4S1-32-13	25
[redacted] TOLM	17662A	-G	F-111 MLG	STRUT ASSY SHOCK	1620-01-066-8945	7327074-110	4S1-78-3	44
COOP TOLM	17663A	-G	F-111 MLG	STRUT ASSY-SHOCK	1620-01-066-8946	7729961-10	4S1-78-3	44
COOP TOLM	17664A		F-111 MLG	STRUT ASSY-SHOCK	1620-01-070-0632	7729961-30	4S1-78-3	44
COOP TOLM	17677A		F-111 MLG	STAB. ROD	1620-00-422-1839	12L9593-701	4A4-19-3	15
BENT TOLM	17681A		A-7D NLG	STEERING LINK ASSY	1620-00-168-5519	215-24041-6	4A4-27-3	10
BENT TOLM	17685A	-G	F-106 NLG	STRUT ASSY "B"	1620-00-002-0021	634600-50	4S2-50-3	55
COOP POLL	17686A		C-141 MLG	LINK ASSY	1620-00-281-0622	3611092-101	4S1-73-3	20
MONR ANDE	17687A	-G	C-5A MLG	INNER CYLINDER	1620-01-000-5925	7926445	4S1-93-3	31
DELE	17693A		E-3A NLG	LOWER LINK	1620-01-007-4262	30 NOV 87	4A4-24-13	
DELE	17696A		E-3A MLG	TORSION LINK	1620-01-009-0007	30 NOV 87	4S1-107-3	
DELE	17702A		E-3A NLG	TORSION LINK	1620-01-010-6718	30 NOV 87	4A4-24-13	
DELE	17708A		E-3A MLG	DRAG STRUT	1620-01-016-4227	30 NOV 87	4S1-107-3	
DELE	17709A		E-3A MLG	TRUCK ASSY	1620-01-016-4228	30 NOV 87	4A4-25-3	
DELE	17711A		E-3A MLG	BEAM ASSY	1620-01-018-1601	30 NOV 87	4S1-105-3	
DELE	17754A		E-3A MLG	STRUT ASSY R/H	1620-01-009-0003	30 NOV 87	4S1-102-3	
BENT COOP	17757A	-J	KC-135 MLG	BOLT TRUNNION	4730-00-758-6711LE	69-30734-1	4A4-12-24	20
DELE	17759A		F-15	BUNGEE ASSY	1620-00-333-7134	8 AUG 86	4A4-22-3	
DELE	17816A	-G	F-111 NLG	BRACE LOWER	1620-00-225-1854	10 OCT 88	4A4-18-3	25
DELE	17857A		E-3A MLG	TRUNNION L/H	1620-01-015-5021	30 NOV 87	4S1-107-3	
MART SHEL	17874A			LOADER L/H 40 MM	1010-00-314-3246	7329956	11M2-52-62	10
MART SHEL	17921A		F-16	DRUM ASSY	1005-01-044-6174	13201869	11W1-7-16-2	15
MART SHEL	17945A			GRENADE LAUNCHER 40 MM	1010-00-179-6447	11838703	11W3-9-4-2	4
DELE	17952A		E-3A MLG	BRAKE SUPPORT COLLAR	1620-01-015-9813	30 NOV 87	4S1-107-3	
DELE	17953A		E-3A MLG	BRAKE EQUALIZER ROD	1620-01-015-9814	30 NOV 87	4S1-107-2	
DELE	17954A		E-3A MLG	BRAKE EQUALIZER ROD	1620-01-015-9815	30 NOV 87	4S1-107-3	
[redacted] PRIC	17964A	-J	F-15 NLG	WHEEL	1630-01-071-6112	500[redacted]375	4W3-8-23	16
[redacted] TOLM	18076A	-G-J	F-111 MLG	STAB ROD	3040-00-161-4005	12L10030-707	4A4-17-3	12
DELE	18077A			LINKER DELINKER M284-1	4925-00-420-2970	19 NOV 86	34Y36-1-1	
DELE	18097A			POD ADAP	1560-00-350-7821BF	20 NOV 86		

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	G019 FLOW DAYS
MART SHEL	18157A			LINKER DELINKER M-28	4925-00-421-0332	68J33135	34Y36-1-1	10
MONR ANDE	18182A	-G	F-4 MLG	METERING TUBE	1620-00-922-4173	53-41428-3	4S1-71-3	10
DELE	18329A			LINKER DELINKER M-23	4925-00-715-9073	19 NOV 86	34Y36-1-1	
DELE	18358A		F-4	PYLON R/H O.B.	1560-00-082-9118BF	20 NOV 86	1F-4C-3-1-4	
MART SHEL	18395A		F-4	20 MM ROTOR BODY	1005-00-419-7188	7790672	11W1-12-4-33	20
DELE	18397A		F-4	PYLON O.B. L/H	1560-00-477-4033BF	20 NOV 86	1F-4C-3-1-4	
DELE	18416A		F-4	PYLON O.B. L/H	1560-00-403-5262BF	20 NOVEMBER 86	16W6-1-102	
DELE	18458A		F-4	PYLON	1560-00-450-8239BF	20 NOVEMBER 86	16W6-1-102	
DELE	18463A		F-4	PYLON-AIRCRAFT	1560-00-038-5069BF	20 NOVEMBER 86	16W6-1-102	
COOP TOLM	18751A	-G	B-52 MLG	JACKSHAFT	1620-00-307-9442	5-68470-2	4S1-57-3	30
MART SHEL	18837A		F-16	TRANSFER UNIT HOUSING	1005-01-055-6482	201F964	11W1-7-16-2	21
JENS RIGB	19266A	-G-J	E-3A MLG	BRAKE ASSY	1630-01-009-8475	9560569-2	4B1-2-1153	28
DELE	19291A		T-38 MLG	STRUT ASSY O/S	1620-01-051-3856	12 DECEMBER 86	4S1-75-13	
DELE	19298A		T-38 MLG	STRUT ASSY O/S	1620-01-051-3857	12 DECEMBER 86	4S1-75-13	
COOP COOP	19314A		F-16 MLG	COLLAR ASSY (T.S.)	1620-01-071-0968	2006323-105	4S1-109-3	35
DELE	19531A		F-16 MLG	COLLAR ASSY	1620-01-071-0969	01/11/88	4S1-109-3	
DELE	19534A		E-3A MLG	TOWING COLLAR	1620-01-007-4263	30 NOV 87	4A4-24-13	
DELE	19542A		F-15 MLG	STRUT ASSY. R/H	1620-01-079-9928	04 NOV 88	4A4-22-3	30
MART SHEL	19557A	-G	F-16/A-10	INERTIA REEL	1680-01-053-0071LS	0103190-07	13A4-22-13	18
DELE	19568A		F-16 MLG	ALUMINUM PISTON (OUTER)	1620-01-071-0539	26 MARCH 86	4S1-108-3	
JENS PRIC	19588A✓	-G-J	F-15 MLG	WHEEL	M 1630-01-058-5912	2605691-1	4W1-1-73	50
POLL	19844A✓	-G	C-130	MAIN STRUT ASSY	1620-00-896-1203	388058-1	4S1-37-3	50
DELE	19845A		F-111 MLG	BRACE ASSY	1620-01-004-9208	28 FEB 87	4A4-14-3	
JENS RIGB	19847A	-J	F-15 C & D	BRAKE ASSY	1630-01-059-7069	2605692-1	4B1-2-1173	28
MART SHEL	19867A		A-7	LAU 88 LAUNCHER	1440-00-139-8549JB	3102375-3-1	11L1-2-10-1	28
MART SHEL	19874A		A-10	GEAR DRIVE ASSY	1005-01-107-2392	211F109	11W1-28-8-3	10
MART SHEL	19876A		A-10	TRANSFER UNIT GAU-8	1005-01-028-0626	205F312	11W1-7-14-3	10
MART SHEL	19881A		A-10	DRUM ASSY OUTER GAU-8	1005-01-060-7337	201F930	11W1-7-14-3	0
MART SHEL	19882A		A-10	EQUALIZER ASSY GAU-8	1005-01-061-2723	209F659	11W1-7-14-3	6
DELE	19883A		A-10	SCOOP DISC ASSY GAU-8	1005-01-061-7591	8-12-87	11W1-7-14-3	6
DELE	19884A		A-10	CONTROL ASSY GAU-8A	1005-01-053-9257	05-20-87	11W1-27-7-3	
MART SHEL	19886A		A-10	CKT CARD GAU-8A	1005-01-053-9414	205F496	11W1-27-7-3	0
MART SHEL	19893A		F-15	EXIT UNIT	1005-00-200-7247	176F530	11W1-7-15-2-4	13
MART SHEL	19896A		A-10	ENTRANCE UNIT GAU-8	1005-01-558-5216	189F925	11W1-7-14-3	20
MART SHEL	19898A		A-10	EXIT UNIT GAU-8	1005-00-558-5284	189F926	11W1-7-14-3	20
MART SHEL	19899A		A-10	COVER ENTRANCE GAU-8	1005-00-570-3715	198F288	11S1-7-14-3	9
MART SHEL	19901A		A-10	COVER EXIT GAU-8	1005-00-570-3722	198F216	11W1-7-14-3	6
MART SHEL	19902A		A-10	SUPPORT MID BARREL GAU-8	1005-01-077-6049	14205215	11W1-12-10-3	4
DELE	19903A			M68C MACHINE GUN	1005-00-973-0375	28 OCT 86	11W1-12-8-61	
MART SHEL	19905A		A-10	HOUSING GAU-8	1005-01-026-7132	205F120	11W1-12-10-3	3
MART SHEL	19907A		A-10	ROTOR GAU-8	1005-01-044-6074	205F335	11W1-12-10-3	2
MART SHEL	19908A		A-10	TURN AROUND UNIT GAU-8	1005-01-052-5278	205F474	11W1-12-10-3	9
MART SHEL	19909A	-G	A-10	ACCESS UNIT GAU-8	1005-01-053-9255	209F338	11W1-7-14-3	6
JENS PRIC	19911A	-J	C-130 NLG	WHEEL DIMISA	1630-00-914-1329JT	219A967	4W3-4-363	28
JENS PRIC	19912A		C-130 MLG	WHEEL(NAVY)	1630-00-516-6737LC	208A716M	NAVAIR 04-10-1	28
DELE	19913A		C-130 NLG	WHEEL(NAVY)	1630-00-896-1212LC	17 OCT 88	NAVAIR 04-10-1	28
POLL	19937A✓		A-10 NLG	STRUT ASSY	M 1620-01-081-6339	18775-15	4S2-77-3	4
POLL	19938A	-G	A-10 MLG	STRUT ASSY	1620-01-085-6009	19025-21	4S1-99-3	30
JENS PRIC	19973A	-J	E-3A NLG	WHEEL	1630-01-010-9337	3-1251	4W3-7-1333	25
POLL DELE	22291A		C-141 M	SPACER	1620-00-244-9770	31 JAN 89	4S1-73-3	10

CONTROL NUMBER LIST

LOCO	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	G019 FLOW DAYS
RIGB	PRIC	22420A		FB-111 M	WHEEL ASSY.	1630-00-832-9087	9550431	4W1-7-1273	21
MART	SHEL	23284A		RIFLE	RIFLE 7.62 MM,M14	1005-00-589-1271	5891271	11W3-5-4-21	10
MART	SHEL	23692A		F-14/A-7	TRANS UNIT	1005-00-526-7137	201F316	11W1-7-1-103	23
RIGB	RIGB	24044A		C-5B	BRAKE ASSY.	1630-01-189-4176	4694000-135A	4B1-2-1203	26
MART	SHEL	24342A		F-16	PYLON CENTERLINE	1560-01-175-1291WF	16S951-827	16W6-32-2	15
COOP	COOP	24345A		F-16 MLG	AXLE	1620-01-071-0967	2006652-3	4S2-00-3	30
DELE		24346A		F-16 MLG	PISTON ASSY-STL	1620-01-061-3226	26 MARCH 86	4S1-100-3	
COOP	COOP	24359A		F-15 MLG	SPINDLE ASSY	1620-00-333-7133	68A410624-1001	4A4-22-3	25
MART	SHEL	24364A		F-4	ADAPTER TARGET POD DISIG	1560-01-086-1900BF	142315	11F-AU026-101	10
MONR	ANDE	24372A	-6	C-5A MLG	LINK ASSY	1620-00-824-2889	4612001-101C	4S1-93-3	30
MONR	ANDE	24373A		C-5A MLG	ACT LINK	1620-00-830-2609	4630003-105A	4S1-93-3	20
MART	SHEL	24402A	-6	MULTIPLE	LAU-101 AIM 9 LAUNCH L/H	1440-01-137-2741AB	14-82003-505	11L1-2-11-11	16
MART	SHEL	24403A		MULTIPLE	LAU 100 AIM 9 LAUNCH R/H	1440-01-137-2740AB	14-82003-506	11L1-2-11-11	16
DELE		24408A		A-7	DRUM INNER	1005-01-140-8390	28 OCTOBER 86	11W1-7-1-103	
DELE		24409A		F-4E	DRUM INNER	1005-01-139-5697	28 OCTOBER 86	11W1-7-11-4	
COOP	COOP	24416A		F-16 MLG	LINK ASSY T/S	1620-01-074-0957	2006324-103	4S1-109-3	22
DELE		24428A		F-16	OUTER DRUM STRUCTURE	1005-01-055-2157	28 OCTOBER 86	11W1-7-16-2	
DELE		25316A	-6	T-38 MLG	STRUT ASSY	1620-00-267-9998	15 DEC 87 POL	4S2-62-3	
MART	SHEL	25319A		F-16	HOUSING AFT FEEDER	1005-00-275-5748	176F603	11W1-7-15-2	
DELE		25323A	-J	C-5A MLG	WHEEL HALF INBOARD	1630-01-100-4044	17 OCT 88	4W1-4-493	20
BENT	COOP	25325A		KC-135 MLG	STRUT ASSY R/H	1620-01-038-9103	7531273-80	4S1-56-3	55
[illegible]T	COOP	25326A		KC-135 MLG	STRUT ASSY L/H	1620-01-038-9100	7531273-70	4S1-56-3	55
[illegible]	PRIC	25329A	-J	F-16 MLG	WHEEL FLANGE	1630-01-135-0512	5003112	4W1-7-1363	20
COOP	COOP	25369A		F-16 MLG	ALUMINUM CYLINDER OUTER	1620-01-056-9656	2006107-1	4S1-100-3	25
ANDS	ANDE	25423A		F4	PIVOT ARRESTING HOOK	1560-00-884-5925BF	32-84091-9	1F-4C-3-2	10
JENS	PRIC	25425A✓	-J	A-10 MLG	WHEEL	1630-01-115-8736	5002371-3	4W1-4-1053	30
MART	SHEL	25541A		F-4/OV-10	B37K BOMB CONTAINER	1095-00-[illegible]	[illegible]	11B29-3-17-3	10
MART	SHEL	25543A		MULTIPLE	MAU-3B BOMB RACK	1095-00-594-6527	57J46099	11B29-3-8-3	8
DELE		25544A	-6-J	C-130 MLG	WHEEL	1630-01-100-6734	01/11/88	4W1-4-1013	
MART	SHEL	25566A		A-10	CARD CIRCUIT GAU-8	1005-00-572-3169	21F161	11W1-27-7-3	4
MONR	ANDE	25587A		C-5A MLG	TOUCHDOWN LINK	1620-00-369-6499	4612029-105A	4S1-93-3	0
DELE		25595A		T-38 MLG	STRUT ASSY	1620-00-082-7985	12 DECEMBER 86	4S1-75-13	
DELE		25596A		T-38 MLG	STRUT ASSY	1620-00-412-0155	12 DECEMBER 86	4S1-75-13	
JENS	RIGB	25598A	-J	T-38	BRAKE TORQUE TUBE	1630-00-705-7296	184-67	4B1-2-293	30
MART	SHEL	25636A		A-10	CONTROL BOX ECU GAU-8	1005-01-181-1248	217F739	11W1-27-7-3	100
MART	SHEL	25637A		F-4	HOUSING REAR 20MM	1005-01-000-6283	12007363	11W1-12-4-33	61
MART	SHEL	25638A	-6	F-4	HOUSING REAR 20MM	1005-01-000-6283	12007363	11W1-12-4-33	61
DELE		25641A		F-111 MLG	UPPER DRAG BRACE	1620-00-927-5570	30 NOV 87	4A4-15-3	
COOP	COOP	25737A✓	-6	F-16 MLG	SHOCK STRUT	1620-01-195-1141	2006100-107	4S1-100-3	41
COOP	TOLM	25738A	-6	F-106 MLG	STRUT ASSY	1620-01-119-0911	8020012-10	4S1-32-23	42
DELE		25760A		F-15 MLG	OUTER CYLINDER	1620-00-359-2094	04 NOV 88	4A4-22-3	41
DELE		25762A		F-15 MLG	OUTER CYLINDER	1620-00-348-6499	04 NOV 88	4A4-22-3	41
MART	SHEL	25800A		F-15	LAU 114A LAUNCHER	1440-01-185-3036AB	686732501-1003	11L1-2-14-2	5
MART	SHEL	25867A		F-16	PYLON WING	1560-01-163-0286WF	16S551-877	16W6-3-2 & 4	14
JENS	RIGB	25874A✓		F-16	BRAKE ASSY	M 1630-00-199-6430	5003063-8	4B1-2-1164	30
COOP	TOLM	25900A		F-111 MLG	LATERAL BEAM	1620-01-097-9065	12L9511-710	4A4-15-3	60
MONR	ANDE	25911A		F-4 MLG	ORFICE TUBE	1620-00-054-3077	53-41503-1	4S1-71-3 & 4	34
[illegible]		25913A	-6-J	B-57 MLG	BRAKE ASSY	1630-00-528-1853	25 NOVEMBER 86	4B1-2-413	
[illegible]		25916A		F-111 MLG	LATEREAL BEAM	1620-01-098-1756	01/11/88	4A4-15-3	
COOP	POLL	25917A		T-38 MLG	STRUT ASSY	1620-01-014-1983	7531234-10	4S1-75-13	45

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
COOP POLL	25918A		T-38 MLG	STRUT ASSY	1620-01-014-1984	7531234-20	4S1-75-13	45
DELE	25976A		F-15 NLG	WHEEL INBOARD HALF	1630-01-144-0625	17 OCT 88	4W3-8-23	16
DELE	25977A		F-15 NLG	WHEEL OUTBOARD HALF	1630-01-142-7474	01/11/88	4W3-8-23	
DELE	25985A		C-130	WHEEL HALF OUTBOARD	1630-01-155-6299	10 DECEMBER 86	4W3-4-363	
DELE	25986A		C-130	WHEEL HALF INBOARD	1630-01-161-9753	01/11/88	4W3-4-363	
JENS PRIC	25987A		C-130	WHEEL HALF OUTBOARD	1630-01-030-5437	9542379	4W1-4-393	20
DELE	25988A		C-130	WHEEL HALF INBOARD	1630-01-030-5436	01/11/88	4W1-4-393	
MART SHEL	25992A		A-10	CARD CIRCUIT GAU-8	1005-01-182-6383	176C2885	11W1-27-7-3	4
MART SHEL	25993A		B-52	BOOSTER MOTOR	1005-00-604-0260	ABA400ADZ	11F-46-16-4	4
DELE	26012A		F-16 MLG	BRAKE ASSY	1630-01-186-2492	10 OCT 88	4B1-2-1162	30
JENS RIGB	26029A		C-130	BRAKE PRESSURE PLATE	1630-01-005-4188JT	5002564	4B1-2-1003	16
DELE	26030A		C-130	BRAKE ASSY	1630-00-825-4794JT	10 OCT 88	4B1-2-1003	27
MART SHEL	26038A		F-4	BOMB RACK MAU-12BB	1095-01-107-9207	64J13210-5	11B29-3-25-2	19
JENS RIGB	26049A		C-130	BRAKE TORQUE TUBE	1630-00-102-4365	9550151	4B1-2-1003	16
COVI SHEL	26062A		F-111	INERTIA REEL	1377-00-411-7861	0103157-54	11P9-11-3	8
CRAG SHEL	26093A		A-10	ELECTRICAL ASSY	5999-00-572-3201AY	201F167	11W1-27-7-3/4	
COOP COOP	26108A	-J	F-16 MLG	STRUT ASSY	1620-01-162-7518	2006600-155	4S2-80-3	60
COOP COOP	26109A		F-16 MLG	DRAG BRACE	1620-01-182-6348	2006000-125	4SA6-32-3	25
COOP COOP	26110A		F-16 MLG	STEEL PISTON (INNER)	1620-01-200-5320	2006161-103	4S1-100-3	25
COOP COOP	26111A		F-16 MLG	ALUMINUM PISTON (OUTER)	1620-01-200-7131	2006106-105	4S1-100-3	41
JENS PRIC	26112A		C-141 MLG	WHEEL HALF INBOARD	1630-01-142-8298	5000295-3	4W1-7-1123	20
[redacted] PRIC	26113A		C-141	MLG WHEEL HALF OUTBOARD	1630-01-147-8300	5000296-2	4W1-7-1123	20
MART SHEL	26146A	-G	T-33	REEL INERTIA	1680-00-138-5515LS	0103178-4A	13A4-17-3	13
MART SHEL	26176A			M16 RIFLE	1005-00-856-6885	8448600	11W3-5-5-1	0
JENS PRIC	26177A		F-5 MLG	WHEEL E&F	1630-01-041-6012	5001114-4	4W1-8-63	20
JENS RIGB	26182A		F-15 MLG	BRAKE TORQUE TUBE C&D	1630-01-068-8013	2606021	4B1-2-1173	16
JENS PRIC	26183A✓		F-15 MLG	WHEEL A&B	1630-01-137-5742	5000864-10LC	4W1-8-73	
DELE	26200A		B-52 MLG	WHEEL HALF INBOARD	1630-01-112-3934	17 OCT 88	4W1-7-1193	30
COOP COOP	26244A		F-15 NLG	LINK ASSY	1620-00-305-1782	68A450758-1001	4S2-73-3	20
DELE	26248A		F-4	ECM POD ADAPTER	1560-00-350-7820BF	27 OCT 87	IF4-1479	
MART SHEL	26284A		A-37	BOMB SHACKLE RACK	1095-00-055-6035	48A4D2	11B40-2-7-2	10
BENT POLL	26290A		T-38 NLG	ACT BRACE ASSY	1620-00-105-0933	6-41650-505	4SA6-17-3	30
MART SHEL	26311A			BATTERY BOX	6140-00-052-3895	66F6230	11W1-31-3-2	5
MART SHEL	26322A			FAIRING	1005-00-948-8402	11699902	11W1-31-5-2	8
COOP COOP	26337A✓		F-15 MLG	STRUT ASSY R/H H/W	1620-01-167-0999	68A410501-2012	4A4-22-3	30
COOP COOP	26338A✓		F-15 MLG	STRUT ASSY L/H H/W	1620-01-167-1000	68A410501-2011	4A4-22-3	30
DELE	26356A		F-16 NLG	STRUT ASSY	1620-01-124-9135	20 FEB 87	4S2-80-3	
MART SHEL	26357A		M61-A1	ROTOR BODY	1005-00-344-1550	A7790762	11W1-12-4-4-33	61
JENS RIGB	26363A		E-3A/B/C	HOUSING	1630-01-030-8276	9542025-1	4B1-2-1153	20
MART SHEL	26404A		MULTIPLE	LAU-100 R/H AIM 9	1440-01-059-6278AB	14-82003-502	11L1-2-11-11	14
MART SHEL	26405A		B-52	BOX END	1005-00-545-0889	571542-405	11F8-3-7-3	
MART SHEL	26406A		20MM	M61 FEEDER	1005-00-473-6054	5910555	11W1-7-9-2	11
COOP TOLM	26409A		F-111 NLG	BELLCRANK	1620-00-199-8482	917617-103	4A4-14-3	20
JENS RIGB	26410A		F-16 MLG	BRAKE PRESSURE PLT A/B/C	1630-01-186-2484	5007754	4B1-2-1164	16
JENS RIGB	26411A		F-16 MLG	BRAKE STATIONARY DSK ABC	1630-01-004-4227	5004554	4B1-2-1164	16
JENS RIGB	26412A		F-16 MLG	BRAKE END PLATE A/B/C/D	1630-01-106-9701	5004557	4B1-2-1164	16
[redacted]S RIGB	26413A		F-16 MLG	BRAKE ROTATING DISK ABCD	1630-01-106-9702	5004553	4B1-2-1164	16
[redacted]S RIGB	26461A	-J	F-15 MLG	BRAKE HEAT STACK C/D	1630-01-186-2469	2607431	4B1-2-1173	
JENS RIGB	26462A	-J	F-15 MLG	BRAKE HEAT STACK A/B	1630-01-146-7682	5008001	4B1-2-1123	
MART SHEL	26480A		OA037B	LOADER	1005-00-868-3077	66F12270	11W1-7-10-3	10

CONTROL NUMBER LIST

[illegible]	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
MART	SHEL	26481A		F-111	LODE 14/A C/L	1095-00-410-7367	5828210-539	11B29-3-41-2	13
MART	SHEL	26483A		XM-148	40MM GRENADE LAUNCHER	1010-00-912-3014	5910329	11W3-5-5-1	
MART	SHEL	26486A		ALL SYS	EJECTOR RACK	1095-00-066-7921	589610-503	11B29-3-35-2	14
MART	SHEL	26489A		A-37	CONTROL BOX	1005-00-018-0844	67D12291	11W1-7-10-2	8
MART	SHEL	26490A		MULTIPLE	TER-9/A	1095-00-883-5601	65J46147	11B29-3-35-2	2
MART	SHEL	26491A		F-111	LODE 14/A L/H	1095-00-196-5930	5828210-541	11B29-3-41-2	13
MART	SHEL	26492A		F-15	HAND OFF UNIT	1005-00-528-7684	176F755	11W1-7-15-264	10
MART	SHEL	26493A			SEAR/SOLENOID	1005-00-610-7748	890470	11W1-4-13-3 &4	7
MART	SHEL	26494A		F-111	LODE 14/A R/H	1095-00-196-5929	5828210-543	11B29-3-41-2	13
MART	SHEL	26495A		MULTIPLE	MER-10/B	1095-00-883-5595	69J46142	11B29-2-35-2	3
DELE		26498A		C-130	PALAT MOUNT BASEPLATE	1010-00-231-2828	8-18-87	11W1-33-4-2	8
MART	SHEL	26504A		F-15	RECYCLE ADAPTOR	4935-01-136-2893AB	68D150083-1001	11LA8-7-3	4
MART	SHEL	26526A		F5/F100	DRUM ASSY	1005-00-674-3915	8421723	11W1-12-3-22	18
JENS	RIGB	26554A	-J	F-15A/B	BRAKE STATIONARY PLATE	1630-01-002-7467	5005075	4B1-2-1123	16
JENS	RIGB	26555A	-J	F-15 A/B	BRAKE PRESSURE PLATE	1630-01-002-9734	5005069	4B1-2-1123	16
JENS	RIGB	26556A	-J	F-15 A/B	BRAKE ROTATING DISK	1630-01-003-0444	5005072	4B1-2-1123	16
JENS	RIGB	26557A	-J	F-15 A/B	BRAKE END PLATE	1630-01-003-8230	5005077	4B1-2-1123	5
JENS	RIGB	26558A	-J	F-15 C/D	BRAKE BACKING PLATE	1630-01-073-0594	2606022	4B1-2-1173	16
JENS	RIGB	26559A	-J	F-15 C/D	BRAKE ROTATING DISK	1630-01-069-0093	2606025	4B1-2-1173	16
JENS	RIGB	26560A	-J	F-15 C/D	BRAKE STATIONARY DISK	1630-01-069-4338	2606026	4B1-2-1173	16
JENS	RIGB	26561A	-J	F-15 C/D	BRAKE PRESSURE PLATE	1630-01-069-0092	2606027	4B1-2-1173	16
[illegible]	SHEL	26572A		M61A1	HOUSING	1005-00-895-3722MA	11010476	11W1-12-7-2	61
[illegible]	SHEL	26575A		LAU-88	UMBILICAL ASSY	1440-00-099-9245JB	3088640-2-4	11L1-2-10-3	6
COOP	POLL	26578A		C141	DRAG BRACE	1620-ND-053-7976	8121533-30/70	4AS6-19-3	41
COOP	POLL	26579A		C141	DRAG BRACE	1620-ND-052-0836	8121553-10/50	4SA6-19-3	47
COOP	POLL	26597A		C141	TORQUE ARM (ORIGINAL)	1620-00-526-4749	8631492-10	4S2-59-3/4	35
MART	SHAT	26598A		A-10	GEARBOX ACCESS DR	3010-01-195-0479	211F865	11W1-20-8-3	15
MART	SHEL	26603A		F-15	LAU-106	1440-01-059-5257BL	68A733001-15	11L1-3-28-2	9
MART	SHEL	26605A		F-15	LAU-106	1440-01-159-3605BL	68A733001-19	11L1-3-28-511	15
JENS	RIGB	26614A		C-5	BRAKE TORQUE TUBE	1630-00-401-5902	340-5-5	4B1-2-1063	
PARK	POLL	26622A		C-130	CYLINDER OUTER MLG	1620-00-574-3346	3303590-5	4S2-23-3/4	50
JENS	RIGB	26641A		C-5	BRAKE TORQUE TUBE	1630-00-401-5902	340-5-5	4B1-2-1063	
PARK	COOP	26642A		F-16 NLG	STRUT ASSY	1620-01-202-6349	2006600-147	4S2-80-3	60
JENS	RIGB	26643A		F-16	BRAKE STACK	1630-01-244-7181	8631424	4B1-2-1163	20
MART	SHEL	26644A		A-10	SCOOP DISC.GAU 8	1005-01-243-0769	219F185	11W1-7-14-3	10
MART	SHEL	26665A		F-16	TRANSFER HOUSING	1005-01-190-9602	209F953	11W1-7-16-2	8
MART	SHEL	26667A		F-16	PYLON	1560-01-212-4075	16S401-811	16W6-29-2	10
COVI	SHEL	26679A		MULTIPLE	MXU600 A/B AFG	1325-00-009-9537	781209-1	11K1-9-3&4	8
MART	SHEL	26688A		M20A1	LINK DEL	4925-00-420-2970	11010334	34436-1-314	
POLL	POLL	26710A		A-10	AXLE	1620-01-035-0264	18001-3	4S2-77-3	7
COVI	SHEL	26715A		LAU 88	LAU 88 LAUNCHER	1440-01-116-2118JB	3647023-100	11L1-2-10-1	7
SHAD	SHEL	26716A		F-16	STRUCTURE	1005-01-055-2157	204R636	11W1-7-16-2	7
JENS	PRIC	26829A	-G-J	KC-135 NLG	WHEEL	1630-00-087-3207	3-1052	4W3-4-333	30
JENS	RIGB	28041A		F-4 MLG	BACKING PLATE	1630-00-226-2376	5003158	4B1-2-1093	20
COOP	TOLM	34456A		B-52	DRAG LINK	1620-00-092-2837		4S1-57-3	41
JENS	RIGB	34507A	-J	F-100 MLG	BRAKE ASSY	1630-00-540-4253	AA311332	4B1-6-13	25
[illegible]	RIGB	36192A		B-52	PRESS PLATE	1630-00-869-1794	2600312	4B1-4-133	19
[illegible]	COOP	36309A		F-15 MLG	COLLAR LEFT	1620-01-075-3563	68A410638-1009	4A4-22-4	50
DELE		37989A	-J	KC-135 NLG	WHEEL	1630-00-516-6758	17 OCT 88	4W3-7-113	30
COOP	TOLM	38141A		F-111 MLG	AXLE ASSY	1620-00-439-3650	99	4A4-17-3	30

CONTROL NUMBER LIST

[redacted]	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
POLL	POLL	39089A		C-141 MLG	FWD DRAG BRACE	1620-00-540-5130	3661098-109	4S2-59-3	
COOP	TOLM	42625A	-G-J	B-52 TIP	STRUT ASSY	1620-00-715-8561	5-69154-503	4S2-2-3	45
COOP	TOLM	42626A	-G-J	B-52 TIP	STRUT ASSY	1620-00-715-8562	5-69154-504	4S6-2-3	45
COOP	COOP	45286A		KC-135	TRUCK ASSY	1620-01-143-0384	458-56110-1	4A4-30-3	85
MART	SHEL	49278A		A-10	CIRCUIT BOARD	5999-00-572-3182AY	201F163	11W1-27-7-2/3	10
DELE		50203A		F-15 MLG	STRUT ASSY L/H H/W	1620-01-079-9928	06/23/88	4A4-22-3	
COOP	COOP	50431A		F-15 MLG	TORQUE ARM	1620-00-138-6306	68A4106646-2005	4A4-22-4	50
MART	SHEL	57765A		F-111	MAU 140 EJECTOR RACK	1440-00-152-3583CJ	2151100-9	11B29-3-46-13	10
COOP	COOP	60343A		F-15 MLG	OUTER CYL	1620-00-310-9830	68A450602-1001	4S2-73-3	30
COOP	COOP	60420A		F-16 MLG	TENSION STRUT	1620-01-071-4803	200603-105	3S1-109-3	30
MART	SHEL	61254A		F-106	HOUSING LE-6	1440-00-491-2499AA	169601M03	11L1-3-14-3	15
MART	SHEL	61561A		B-52	FEEDER ASSY M39A GUN	1005-00-525-7368	8407960	11W1-12-3-22	0
MART	SHEL	61825A	-G	B-52	LAUNCHER SRAM AGM69A	1440-00-215-2013CJ	2A14427A100-18	11L1-2-8-2/4	40
MART	SHEL	61857A		B-52	FEEDER M39A GUN	1005-00-676-4054	8413979	11W1-12-3-22	6
MART	SHEL	62411A		XM18	LOADER ASSY SUU-11	1005-00-932-1160	65D9843	11W1-31-3-2	0
MART	SHEL	62412A			AMMO HANDLING SYS XM94	1010-00-490-3362	12002402	11W1-15-15-2	30
MART	SHEL	62486A		F-4	RACK MAU-40	1095-00-476-7947	64J13000-5	11B29-3-39-2	18
JENS	PRIC	62905A✓	-J	C-130 MLG	WHEEL	1630-01-965-8700	9550064	4W1-4-393	20
JENS	PRIC	62922A	-J	C-141 MLG	WHEEL	1630-01-050-6139	5000169-1	4W1-7-1123	20
JENS	PRIC	62923A✓	-J	C-141 MLG	WHEEL	1630-01-125-3957	5000169-2	4W1-7-1123	20
JENS	PRIC	62927AJ	-J	C-141 MLG	WHEEL	1630-01-132-6400	5000169-3	4W1-7-1123	20
[redacted]	SHEL	62963A		F-4	FWD SEAT	1680-00-405-1042LS	MBEU38950-3	13A5-37-3	20
[redacted]	SHEL	62964A		F-4	REAR SEAT	M 1680-00-418-2785LS	MBEU38952-3	13AS-37-3	20
DELE		62983A			M4 PEDESTAL MOUNT	1005-00-419-7041	28 OCT 86	11W2-8-1-311	
DELE		63045A			GUN 40MM R/H	1010-00-283-5558	28 OCT 86	11W2-5-2-62	
DELE		63046A		F-4E	GUN 40MM L/H	1010-00-283-5557	28 OCY 86	11W2-5-2-62	
DELE		63058A		F-4E	PYLON O.B. L/H	1560-00-005-3677BF	20 NOV 86	1F-4-2	
MART	SHEL	63079A		F-4	INERTIA REEL	M 1680-01-052-0816LS	0113442-03	13A4-22-3	22
DELE		63086A		F-4C	O.B. L/H PYLON	1560-00-253-5968BF	20 NOV 86	1F-4-2	
DELE		63087A		F-4C	O.B. R/H PYLON	1560-01-045-0883BF	20 NOV 86	1F-4-2	
MART	SHEL	63094A		F-106	REEL INERTIA	1680-00-484-9073LS	0103178-44	13A4-17-3	18
MART	SHEL	63153A	-G		GUN GAU-5/P 5.56 MM	1005-01-042-9820	61010	11W3-5-5-1-1	5
MART	SHEL	63191A	-G	F-4	LAUCHER AERO 3-B AIM-9	1440-01-004-1618AB	7132099-110	11L1-3-15-22	11
MART	SHEL	63235A		C-130	CARD CIRCUIT	1005-00-221-3180	175F856	11W1-27-7-3	3
DELE		63237A			MODULE TIMER XM93	1005-00-400-0151	28 OCT 86	11W1-15-12-2	
DELE		63238A			EXIT COVER	1005-00-661-1436	28 OCT 86	11W1-7-7-3	
CRAG	CRAG	63241A	-G	F-4E	LUBRICATOR	1005-00-850-8654	28 OCT 86	11W1-1-7-11-2	
MART	SHEL	63245A	-G		MB1 RACK	1095-01-043-8262	8-57200-839	11B81-3-11	25
DELE		63246A			FRAME FEEDER M38/A2/A3	1005-00-525-7369	28 OCT 86	11W1-12-3-22	
DELE		63266A		B-52	COMPRESSOR	4310-00-897-4476AY	15 NOV 85	11F11-4-3	
COOP	COOP	63269A	-G-J	F-15 MLG	PISTON	1620-01-023-2138	68A450704-1003	4S2-73-3	25
DELE		63294A		CIM-10	REGULATOR	4820-00-833-6420FB	JAN 85	9P5-3-90-3	
DELE		63303A		XM18	DRIVE ASSY SUU-11	1005-00-934-1482	28 OCT 86	11W1-7-10-3	
DELE		63306A	-G		LAUCHER LAU-100 AIM 9	1440-01-104-3150AB	11 JULY 86	11L1-2-11-3	
DELE		63309A			LAUCHER LAU-100 L/H AIM	1440-01-059-6278AB	11 JULY 86	11L1-2-11-3	
DELE		63313A		F-4	PYLON O.B. L/H	1560-01-045-0886BF	11 JULY 86	1F-4-661	
[redacted]		63314A		F-4	PYLON O.B. R/H	1560-01-045-0885BF	20 NOV 86	1F-4-661	
[redacted]	SHEL	63315A		F-4	PYLON O.B. R/H	1560-01-045-0884BF	53673301-1	1F-4-661/679/1	30
DELE		63316A		F-4	PYLON O.B. L/H	1560-01-045-0882BF	20 NOV 86	1F-4-637/679/1	1
DELE		63317A		F-4	PYLON O.B. R/H	1560-00-006-5894BF	20 NOV 86	1F-4-1117	

CONTROL NUMBER LIST

[illegible]	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
MART	SHEL	63356A		A-7	LAUNCHER LAU 88	1440-00-004-6111JB	3102375-4-1	11L1-2-10-1	15
MART	SHEL	63393A	-G		MB-3A BOMB RACK	1095-01-061-7748	61J43117-10	11B29-3-13-3	7
DELE		63515A		XM18	FAIRING FWD SUU-11	1005-00-919-7007	28 OCT 86	11W1-31-3-2	
MART	SHEL	63516A			MODULE ASSY MU1	1005-00-400-0146	MODULA31169156	11W1-15-12-2	15
DELE		63542A		E-3A MLG	TRUNNION R/H	1620-01-009-0008	30 NOV 87	4S1-107-3	
DELE		63563A		F-111 NLG	AXLE	1620-00-260-0222	19 NOV 86	4A4-14-3	
CALD	TOLM	63711A		B-52	DRAG BRACE ASSY	1620-00-025-4773	1-00531	4S1-28-3	30
DELE		63722A		F-111 MLG	PIN AFT HINGE	1620-00-225-5929	20 FEB 87	4A4-17-3	
MART	SHEL	63726A	-C	F-16	LAUNCHER AIM 9	1440-01-125-2179AB	16S210-849	11L1-2-16-2	14
DELE		63751A		A-10	DRUM ASSY GAU-8	M 1005-01-062-6939	05-20-87	11W1-7-14-3	
DELE		63752A		F-16 MLG	TENSION STRUT	1620-01-071-4003	01/11/881	4S1-109-3	
MART	SHEL	63753A		A-10	ROTOR MID GAU-8	1005-00-558-5343	198F225	11W1-12-10-3	0
MART	SHEL	63754A		A-10	GAU-8 30 MM GUN	1005-01-063-5629	209F724	11W1-12-10-3	10
DELE		63774A		F-111 MLG	PIN STAB ROD	1620-00-422-1831	19 NOV 86	4A4-19-3	
MART	-SHAD	63793A		F-15	CHUTE LOADER	1005-01-048-5540	205F400	11W1-7-15-3	5
MART	SHEL	63794A		F-15	TRANSFER UNIT	1005-01-105-5476	211F562	11W1-7-15-2	5
MART	SHEL	63815A	-G	F-4/F-16	ADAPTER RECOIL 20MM	1005-00-775-5578	5910493	11W1-12-4-33	3
MART	SHEL	63816A	-G	A-7	TRANSFER UNIT	1005-00-526-7137	201F316	11W1-7-1-103	23
MART	SHEL	63818A		A-7	CONTROL ASSY	1005-00-235-8299	188F683	11W1-27-5-2	5
MART	SHEL	63819A		F-4/F-16	M61A1 GUN 20MM	1005-01-059-5785	12011590	11W1-12-4-33	12
MART	SHEL	63822A	-G		M168 GUN ARMY	M 1005-00-895-3726	8436805	11W1-12-4-33	18
[illegible]	SHEL	63824A		A-7	EXIT UNIT	1005-00-105-1083	175F846	11W1-7-1-103	5
[illegible]	SHEL	63825A		A-7	DRIVE ASSY	1005-00-113-6208	176F860	11W1-7-1-103	5
MART	SHEL	63826A		A-7D	FEED UNIT ASSY	1005-00-043-1167	175F830	11W1-7-11-3	11
MART	SHEL	63827A		A-7	DRUM ASSY	1005-00-922-4550	905D564	11W1-7-1-103	21
MART	SHEL	63828A		F-4	RACK AERO 27A NAVY	1095-00-996-0098	32-71002-321	11B29-3-37-2	14
PARK	RIGB	63837A		LGM-30	SUPPORT TUBE	1450-00-998-6780AH	4414R404	35D3-11-25-1	45
DELE		63847A			NOSE COVER LAV-114	1440-01-115-3177AB	11 JULY 86	11L1-2-14-2	
MART	SHEL	63895A	-G	F-4	LAU-17 MULTIPLE UPNS ADP	1560-00-784-5473BF	32694672-1	1F-4RC-4-6	5
JENS	PRIC	68521A✓	-J	C-130 MLG	WHEEL	1630-01-038-5126	9550616-1LC	4W1-4-1013	20
MART	SHEL	68538A	-G	F-4	BREECH MAU-12 C/A	1095-00-450-8483	64H13212-7	11B29-3-25-2	5
DELE		68583A		F-111 MLG	PIN	1620-00-110-0703	19 NOVEMBER 86	4A4-1-113	
DELE		68606A			BASE ASSY XM94	1005-00-460-5381	28 OCTOBER 86	11W1-15-12-2	
DELE		68611A			MOUNT CH/HH-3E	1005-00-973-6141	28 OCTOBER 86	1H-3(C)E4	
MART	SHEL	68613A		F-16	INTERFACE	1005-00-279-0528	117D2248	11W1-7-15-2	7
MART	SHEL	68614A	-G	F-16/F-18	TRANSFER UNIT	1005-01-046-3536	201F963	11W1-7-16-2	19
MART	SHEL	68618A	-G	B-52	AMMO CAN	1005-00-623-6434	25-4771-517	11F8-3-8-2	11
DELE		68619A			SUPPORT ASSY MAU-56	1005-00-043-1176	28 OCTOBER 86		
DELE		68652A		E-3A NLG	TOW LINK	1620-01-007-4220	30 NOV 87	4A4-12-13	
DELE		68656A		E-3A MLG	STRUT ASSY L/H	1620-01-015-2152	30 NOV 87	4S1-102-3	
DELE		68664A		B-52	LINKER DELINKER 50 CAL	4925-00-299-1268	19 NOVEMBER 86	34Y36-1-1	
JENS	RIGB	68735A	-J	F-15 MLG	BRAKE ASSY A/B	1630-01-003-0445	5000913-14	4B1-2-1123	23
COVI	SHEL	68736A		LAU-117	MISSILE RESTROINT DEVICE	1440-01-109-3258JB	3304400-100	11L1-2-15-11	7
DELE		68756A		B-52	AMMO BOX D/F	1005-00-991-2607	28 OCTOBER 86	11F8-3-8-2	
MART	SHEL	68769A		F-15	FEEDER	1005-00-188-6968	139C6551	11W1-7-15-2	7
MART	SHEL	68771A		F-111	CONVEYOR ASSY SUU-23	1005-00-949-7092	11699980	11W1-31-5-2	7
[illegible]	SHEL	68774A		A-7	GUN CONTROL CIRCUIT CARD	1005-00-121-7604	175F968	11W1-27-5-2	5
[illegible]	SHEL	68776A			M1 GUN	1005-00-674-1425	6741425	11W3-5-3-204	10
MART	SHEL	68777A		F-16	ACCESS LOAD UNIT	1005-01-055-6404	16VS002005-3	11W1-7-16-2	10
DELE		68807A	-G	F-15 MLG	STRUT ASSY L/H H/W	1620-01-067-2791	04 NOV 88		

CONTROL NUMBER LIST

[redacted]	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
COOP	TOLM	68878A		F-111 MLG	STRUT ASSY	1620-01-100-9886	7327000-110	4S1-78-3	44
COOP	COOP	68884A	-G	F-15 MLG	STEERING ARM	1620-00-305-1726	68A450653-1001	4A4-22-3	3
COOP	RIGB	68891A	-J	FB-111 MLG	BRAKE BACKING PLATE	1630-00-856-2195	9535519	4B1-2-493	19
MART	SHEL	68973A		F-15	ADU-407	1440-01-064-3475AB	68A731301-1007	11LA8-7-3	7
MART	SHEL	68981A		MULTI	LAUNCHER LAU-101 R/H	1440-01-104-0367AB	7839472-50	11L1-2-11-504	16
DELE		69032A		AE-37A	BATTERY PACK	6135-00-074-2973TA	12 SEPTEMBER 85	8D2-3-1	
DELE		69072A		LGM-30	BATTERY-POWER	1430-00-135-5627AH	23 DECEMBER 86	8D11-3-29-2	
COOP	TOLM	69081A		F-111 MLG	PIN TRUN HINGE	1620-00-118-7445	12L9545-001	4A4-1-113	35
MART	SHEL	69087A		B-52	AMMO BOX	1005-00-970-6111	571541-409	11F8-3-7-3	15
MART	SHEL	69088A		F-16	EXIT UNIT	1005-01-050-2735	16V002002-2	11W1-7-16-2	13
MART	SHEL	69089A		F-15	UNIT ENTRANCE	1005-01-050-2736	16VS002003-2	11W1-7-16-2	9
MART	SHEL	69093A		F-15	UNIT ENTRANCE	1005-00-268-7019	189F490	11W1-7-15-2	7
DELE		69095A			CIRCUT BOARD MAU-58	1005-00-050-1978	28 OCT 86	11W1-7-10-3	
MART	SHEL	69096A			FEED SYSTEM MAU-58	1005-00-249-9828	7032656	11W1-7-10-3	20
JENS	POLL	69098A	-G-J	C-130	BALLSCREW	1620-00-365-4001	8353-M1	16G3-2-01-3	20
COOP	TOLM	69101A		F-111 MLG	BRACE LOWER	1620-00-924-8926	12L9105-1	4A4-15-3	25
DELE		69112A		E-3A MLG	LOWER SIDE STRUT	1620-01-009-8094	30 NOV 87	4S1-106-3	
DELE		69117A		WS-212	AIRFOIL	1325-00-427-9097	23 DEC 86	11A6-12-3	
DELE		69118A		WS-212	AIRFOIL	1325-00-427-9099	23 DEC 86	11A6-12-3	
COOP	POLL	69136A		C-141 MLG	LINK	1620-00-927-2600	3611014-107	4S1-73-3	21
DELE		69216A		F-4	HYD GUN DRIVE	1005-01-041-8667	10 APR 85	11W1-28-5-3	
[redacted]		69228A		C-130	STAND GUN	1005-00-110-7197	28 OCT 86	11W1-1-34-3-1	
[redacted]		69247A		F-106 MLG	CENTER LINK BRACE	1620-00-604-7386	19 NOV 86	4S2-40-13	
DELE		69248A		F-111 MLG	PIN STAB ROD	1620-00-422-1832	4 FEB 86	4A4-19-3	
DELE		69271A		F-111 MLG	PIN TRUN HINGE	1620-00-121-9443	4 FEB 86	4A4-1-113	
DELE		69273A		F-111 MLG	PIN STAB ROD	1620-00-221-2453	4 FEB 86	4A4-1-113	
DELE		69276A	-J	F-16 MLG	BRAKE ASSY	1630-01-007-0431	8-12-87	4B1-2-1162	
MART	SHEL	69282A		A-7D	HOUSING	1005-00-547-7184	201F315	11W1-7-1-103	20
POLL	POLL	69288A		C-141	BRACE	1620-00-943-8753	3F31004-117	4SA6-19-3	0
DELE		69322A		XM18	FEEDER UNIT SUU-11	1005-00-903-0753	28 OCT 86	11W1-31-3-2	
DELE		69323A		F-15	DRUM ASSY	1005-01-007-7186	28 OCT 86	11W1-7-15-2	
MART	SHEL	69324A	-G	MULTIPLE	MAU-12DA	1095-01-100-3892	69J13060-7	11B29-3-25-2	19
MART	SHEL	69332A		F-4	PYLON O.B. L/H	1560-01-034-5864BF	53673301-25	16W6-1-102	28
BENT	COOP	69354A✓	-G	KC-135 MLG	STRUT ASSY	1620-01-059-7042	7327075-110	4S2-30-3	37
DELE		69389A		LGM-25	SHOCK STRUT	1450-00-690-6303AE	10 FEB 87	36Y56-2-3	30
DELE		69455A		F-15 MLG	UPPER BRACE	1620-00-305-1772	4 FEB 86	4S2-73-4	
BENT	POLL	69545A		C-130 MLG	STRUT ASSY	1620-00-005-2624	388071-3	4S2-23-3	65
BENT	COOP	69549A		KC-135 MLG	LOWER SIDE SEGMENT	1620-00-138-6373	74-30366-01	4A4-12-23	30
BENT	COOP	69551A		KC-135 MLG	SUPPORT LINK	1620-00-312-9664	5-83050	4A4-12-23	30
BENT	COOP	69554A		KC-135 MLG	UNIVERSAL LOW SIDE STRUT	1620-00-525-1156	9-60346-7	4A4-12-23	25
BENT	COOP	69555A		KC-135 MLG	UPPER UNIVERSAL L/H	1620-00-614-2351	9-60346-7	4A4-12-23	30
BENT	COOP	69556A		KC-135 MLG	ACTUATOR BEAM	1620-00-591-8508	4-30364-10	4A4-12-23	35
BENT	COOP	69557A		KC-135 MLG	BRACE EQUAL ROD	1620-00-658-7900	65-1266-2	4A4-12-23	29
BENT	COOP	69558A	-G	KC-135 MLG	UPPER UNIVERSAL R/H	1620-00-614-2352	9-60346-8	4A4-12-23	30
BENT	POLL	69559A	-G	C-130 MLG	MAIN PISTON	1620-00-862-4057	388059-1	4S1-37-3	63
DELE		69561A		C-130 MLG	AFT TORQUE STRUT	1620-00-862-4059	25 NOV 86	4S1-69-13	
[redacted]		69562A		C-130 MLG	CYLINDER	1620-00-862-8285	25 NOV 86	4S1-37-3	
[redacted]	POLL	69563A		C-130 MLG	LOWER TORQUE ARM	1620-00-886-8889	388068-1	4S2-23-3	25
BENT	POLL	69564A		C-130 MLG	UPPER TORQUE ARM	1620-00-886-8890	388069-1	4S2-23-3	25
BENT	POLL	69567A		C-130 MLG	BRACE ASSY	1620-00-976-3392	371689-7	4SA6-7-3	35

CONTROL NUMBER LIST

[illegible] PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	G019 FLOW DAYS
DELE	69568A		C-130 NLG	PISTON	1620-00-954-0000	25 NOV 86	4S2-23-3	
BENT POLL	69569A		C-130 NLG	TORQUE STRUT ASSY	1620-00-805-8495	388064-1	4S1-69-13	35
DELE	69572A		C-130 NLG	CYLINDER	1620-00-623-8912	25 NOV 86	4S1-37-3	
COOP POLL	69573A		C-130 NLG	TORQUE STRUT	1620-00-623-8913	388065-7	4S1-69-13	
BENT POLL	69577A		C-130 NLG	BRACE ASSY	1620-00-976-3391	371689-12	4SA6-7-3	35
BENT POLL	69578A		C-130 NLG	STRUT ASSY	1620-01-143-1155	7926487-30	4S2-23-3	65
JENS PRIC	69589A	-J	F-100 NLG	WHEEL	1630-00-867-4924	3-1000	4W3-7-1023	30
JENS PRIC	69591A	-J	F-100 NLG	WHEEL	1630-00-696-3570	218A381	4W3-7-1293	30
RIGB PRIC	69595A✓		B-52	MAIN WHEEL	1630-00-212-0942	3-1192-1	4B1-4-133	30
DELE	69602A		F-106	GONE SWITCH	1440-00-942-1047AA	11 JULY 86	11L1-3-14-3	
COVI SHEL	69603A		F-111	INERTIA REEL	1377-01-141-0911	0103157-77	11P9-11-3	8
MART SHEL	69621A		A-37	CONTROL BOX ASSY	1005-00-051-8781	DCX-144A378-9	11W1-15-12-2	
BENT POLL	69626A		C-130 NLG	STRUT ASSY	1620-00-505-1184	3303591-3	4S2-23-3	65
BENT POLL	69651A		C-130 NLG	STRUT ASSY	1620-00-623-8911	370438-1	4S1-37-3	50
BENT POLL	69652A		C-130 NLG	STRUT ASSY	1620-00-111-1418	695001-9A	4S1-37-3	50
BENT POLL	69653A		C-130 NLG	COLLAR	1620-00-697-0191	352604	4S2-23-3	0
JENS RIGB	69654A	-G-J	F-16	BRAKE ASSY	1630-01-118-3642	5003063-6	4B1-2-1163	30
JENS POLL	69655A	-G-J	C-130	BALLSCREW	1620-01-065-4867	843002	1663-2-87-3	20
BENT COOP	69657A✓		KC-135 NLG	STRUT ASSY L/H	1620-01-038-9102	7531273-90	4S1-56-3	55
BENT COOP	69658A		KC-135 NLG	STRUT ASSY R/H	1620-01-038-9101	7531273-100	4S1-56-3	55
DELE	69697J		C-141 NLG	ORIFICE TUBE	1620-00-202-5315	2 JAN 85	4S1-73-3	
[illegible] COOP	69707A		F-15 NLG	LOWER BRACE	1620-00-305-1849	68A450771-1001	4S2-73-4	30
[illegible] POLL	69775A	-G	C-141 NLG	ROOT PIN	5315-00-500-6001LE	7430214-01	4S1-73-3	25
COOP TOLM	69777A		B-52 NLG	LOWER LINK	1620-00-217-4961	1-80604	4S1-28-4	25
JENS PRIC	69794A	-J	F-15 NLG	WHEEL	1630-01-141-4695	5000864-9	4W1-8-73	20
MONR TOLM	69803A		CH-3 NLG	STRUT ASSY	1620-01-168-0338	8341139-10	4S2-58-3	42
JENS RIGB	69807A	-J	F-15 NLG	A/B BRAKE ASSY	1630-01-018-2118	5000913-10	4B1-2-1123	23
MONR ANDE	69825A		C-5A NLG	UPPER BEARING	3120-00-251-7338LE	78869	4S2-67-3	31
DELE	69826A		F-16 NLG	DRAG STRUT	1620-01-101-1700	16 APR 86	4SA6-32-3	
COOP TOLM	69833A		F-111 NLG	STRUT ASSY-SHOCK HW	1620-01-103-1950	1130100-503	4S1-87-3	52
DELE	69834A		F-16 NLG	DRAG STRUT	1620-01-070-9360	26MAR 86	4SA6-32-3	
DELE	69853A		B-52	BOX END CROSSOVER	1005-00-898-9671	28 OCT 86	11F8-3-7-3	
COOP TOLM	69855A✓	-G	B-52 NLG	STEERING PLATE	1620-00-605-2768	5-68457-5	4S1-57-3	30
MART SHEL	69857A		A-10	EQUALIZER GAU-8	1005-01-055-0315	205F469	11W1-7-14-3	0
DELE	69865A		A-10	DRUM ASSY GAU-8	1005-01-003-1436	05-20-87	11W1-7-14-3	
DELE	69873A	-J	C-47 NLG	BRAKE	1630-00-959-2052	25 NOV 86	4B1-5-23	
DELE	69875A		F-111 NLG	UPPER TRUNNION ASSY	1620-01-065-3417	10 OCT 88	4A4-15-3	50
COOP TOLM	69887A		B-52 TIP	OUTER CYLINDER	1620-00-705-7261	5-96453-501	4S6-2-3	42
MONR ANDE	69898A		C-5A NLG	FORWARD DRAG LINK	1620-00-115-7433	4651437-107A	4S2-67-3	30
MONR ANDE	69899A		C-5A NLG	LOWER BEARING	3120-00-158-1799LE	4694453-101B	4S2-67-3	30
DELE	69915A		B-52	AMMO CAN	1005-00-21.-3225	28 OCT 86	11W1-34-3-1	
DELE	69928A		F-16 NLG	STRUT ASSY	1620-01-098-2749	20 FEB 87	4S2-00-3	
CALD TOLM	71069A		F-111 NLG	LINK ASSY	1620-00-415-0200	12L9548-13	4A4-15-3	5
DELE	72827A		C-5A NLG	COMP. LINK	1620-00-109-1096	12 DECEMBER 86	4S1-94-3	
DELE	72836A		C-5A NLG	LOWER SIDE BRACE ARM	1620-00-115-7387	5-OCT-87	4S1-93-3	
DELE	72846A	-G	C-5A NLG	FLUID TRANS HOUSING	1620-00-115-7419	12 DECEMBER 86	4S1-93-3	
[illegible] ANDE	72848A		C-5A NLG	UPPER TORQUE ARM	1620-00-115-7431	4651432-101A	4S2-67-3	
[illegible] ANDE	72852A		C-5A NLG	TRUNNION PIN	1620-00-116-2099	4612400-101A	4S1-93-3	
MONR ANDE	72877A	-G	C-5A NLG	STRUT ASSY	M 1620-00-432-5651	4651403-1036	4S2-67-3	40
MONR ANDE	72879A		C-5A NLG	OUTER CYLINDER	n 1620-00-446-3776	4611415-107A	4S1-93-3	

CONTROL NUMBER LIST

LABO	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
JENS	RIGB	72895A	-J	C-5A MLG	BRAKE STATOR-BERYLLIUM	M 1630-00-464-9160LH	244-292	4B1-2-1063	30
JENS	RIGB	72896A	-G-J	C-5A MLG	BRAKE ROTOR-BERYLLIUM	M 1630-00-464-9162LH	244-293	4B1-2-1063	30
JENS	RIGB	72897A	-J	C-5A MLG	BRAKE END-PLATE-BERYLLIUM	1630-00-464-9165LH	244-294	4B1-2-1063	30
JENS	PRIC	72898A✓	-G-J	C-5A MLG	WHEEL	1630-00-286-1879	3-1258-2	4W3-4-413	17
JENS	PRIC	72899A	-G-J	C-5A MLG	WHEEL	M 1630-00-188-4084	3-1268-2	4W1-4-493	20
MART	SHEL	73041A	-G	B-52	BOOSTER 50 CAL	1005-00-300-5136	102450-2	11F46-16-3	8
MART	SHEL	73087A	-G	F-4E	CONTROL UNIT	1005-00-938-4572	53-790053-1	11F13-29-5-2	6
COOP	POLL	74506A	-J	C-141 MLG	DRAG BRACE	1620-00-932-2368	3F31001-114	4SA6-19-3	40
COOP	POLL	74516A✓	-G-J	C-141 MLG	DRAG BRACE	M 1620-00-179-1083	3F31004-123	4SA6-19-3	41
COOP	POLL	74518A		C-141 MLG	DRAG BRACE	1620-00-179-1087	3F31007-121	4SA6-19-3	47
COOP	POLL	74521A✓	-G	C-141 MLG	STRUT ASSY	M 1620-00-187-7445	366005-141	4S2-59-3	51
COOP	POLL	74524A✓	-G	C-141 MLG	BOGIE BEAM	M 1620-00-246-8005	3610010-105	4S1-73-3	48
COOP	POLL	74525A		C-141 MLG	ROOT PIN	5315-00-259-2512LE	3611512-107	4S1-73-3	25
COOP	POLL	74527A✓	-G	C-141 MLG	DRAG BRACE	M 1620-00-442-7877	3610009-113	4S1-73-3	54
COOP	POLL	74528A	-J	C-141 MLG	DRAG BRACE TRUNNION	1620-00-471-9659	3661096-117	4S2-59-3	34
COOP	POLL	74535A	-G-J	C-141 MLG	DRAG BRACE	1620-00-869-9889	3661098-105	4S2-59-3	35
COOP	POLL	74551A	-G-J	C-141 MLG	AFT SUPPORT SHAFT ASSY	1620-00-867-0810	3F31000-111	4SA6-19-3	40
COOP	POLL	74552A	-G-J	C-141 MLG	PIVOT PIN	1620-00-927-0298	3611112-107	4S1-73-3	31
COOP	POLL	74553A	-G-J	C-141 MLG	DRAG BRACE	1620-00-974-6793	3F31001-113	4SA6-19-3	35
DELE		74555A		A-7D NLG	AXLE BEAM ASSY	1620-00-052-3296	01/11/88	4A4-27-3	
TOLM	COOP	74561A	-G	A-7D NLG	STRUT ASSY	1620-00-135-7877	215-24030-31	4S1-71-3	
	PRIC	74565A	-G-J	A-7D NLG	WHEEL	1630-00-075-2003	3-1193	4W3-7-1313	20
	RIGB	74568A✓	-G-J	A-7D MLG	BRAKE ASSY	1630-410-0858MA	2-1215-2	4B1-2-1083	24
COOP	POLL	74571A	-G-J	C-141 NLG	TORQUE ARM ASSY	1620-00-931-7355	3660008-107	4S2-59-3	50
COOP	POLL	74575A	-J	C-141 NLG	DRAG BRACE ASSY	1620-00-929-9692	3661097-107	4S2-59-3	50
MART	SHEL	74578A		B-52	BOX END	1005-00-898-8672	571542-409	11F8-3-7-3	12
MART	SHEL	74588A		B-52	AMMO CAN	1005-00-623-6435	254771-518	11F8-3-8-2	13
DELE		74626A		C-5A MLG	INNER CYLINDER	1620-00-417-6249	01-11-88	4S1-93-3	
MONR	ANDE	74644A		C-5A MLG	SPLINED TUBE	1620-00-115-7393	4612432-101A	4S1-93-3	60
JENS	ANDE	74652A		C-5A	BALLSCREW	1620-00-148-6466	B15576B	1663-2-00-3	45
MONR	ANDE	74653A	-G	C-5A MLG	ROLL PIN	1620-00-319-0461	4611437-107B	4S1-93-3	30
MONR	ANDE	74692AV		C-5A MLG	BOGIE BEAM	M 1620-00-179-1425	46110114-101A	4S1-94-3	28
JENS	RIGB	74709A	-J	C-5A MLG	BRAKE HOUSING	1630-00-464-9167	266-36	4B1-2-1063	20
MART	SHEL	74802A		A-7	ENTRANCE UNIT	1005-00-043-1167	175F830	11W1-7-11-3	10
MART	SHEL	74803A			DRUM/FEED & STORAGE	2010-00-043-1175	MAU58A	11W1-7-1—3	11
MART	SHEL	74805A	-G		GUN 20MM M61A1	M 1005-00-056-6753	7791641	11W1-12-4-33	3
MART	SHEL	74806A		XM18	POD SUU-16	1005-00-072-6612	11013605	11W1-31-2-2	35
MART	SHEL	74808A	-G	F-14/A-7	EXIT UNIT	1005-00-105-1083	175F846	11W1-7-103	7
MART	SHEL	74815A		C-130	CONTROL ASSY	1005-00-221-3126	175F857	11W1-34-3-1	6
MART	SHEL	74817A		C-130	FEEDER ASSY	1005-00-221-3325	175F869	11W1-7-9-2	7
MART	SHEL	74818A	-G	A-7D	CONTROL ASSY	1005-00-235-8299	188F683	11W1-7-9-2	6
MART	SHEL	74821A	-G	B-52	BOOSTER ASSY	1005-006-347-2304	2-00003-501	11F46-16-3	8
MART	SHEL	74823A	-G	A-7D	LOADER ASSY	1005-00-419-5074	176F415	11W1-7-1-103	5
MART	SHEL	74828A		F-4	AMMO HANDLING SYSTEM	1005-00-462-6523	175F938	11W1-7-11-3	45
MART	SHEL	74829A		F-4E	DRIVE ASSY	1005-00-048-2746	175F938	11W1-7-11-3	12
MART	SHEL	74831A		A-7	TRANSFER UNIT	1005-00-498-5359	175F632	11W1-7-7-1-103	12
MART	SHEL	74834A	-G	F-4	GUN M61 20MM AIR FORCE	1005-00-520-2620	7268702	11W1-12-3-22	20
	SHEL	74835A	-G		GUN A39A	1005-00-566-0045	8410951	11W1-12-3-22	7
MART	SHEL	74836A	-G	B-52	BOOSTER	1005-00-569-9715	2-00003-500	11F46-16-3	7
MART	SHEL	74837A		B-52	BOOSTER	1005-00-573-8197	39002-2	11W1-3-6-3	5

CONTROL NUMBER LIST

CAGO	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION		STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
MART	SHEL	74839A	-6	B-52	FEEDER		1005-00-589-2073	7791085	11W1-7-9-2	4
MART	SHEL	74841A		B-52	BOOSTER		1005-00-604-0261	ABA400AD3	11F46-16-3	7
MART	SHEL	74843A	-6	B-52	CHARGER MAU-1		1005-00-607-5981	871866	11W1-4-13-3	2
MART	SHEL	74846A	-6		GUN GAU-4/A 20MM		1005-00-695-4938	11010287	11W1-12-7-2	15
MART	SHEL	74851A	-6	B-52	50 CAL MACHINE GUN		1005-00-726-5650	7265650	11W1-13-3-122	15
MART	SHEL	74854A		B-52	GEAR ASSY		1005-00-731-4648	581550-307	11F8-3-7-3	6
MART	SHEL	74857A			ADAPTER RECOIL		1005-00-775-5578	5910493	11W1-12-4-33	15
MART	SHEL	74858A	-6	B-52	BOOSTER ASSY		1005-00-786-1463	25-4007-500	11F8-3-8-2	9
MART	SHEL	74861A			BOOSTER ASSY UH1H		1005-00-861-4682	66F12693	11W1-15-12-2	5
MART	SHEL	74868A		F-111	PANEL ASSY SUU-23		1005-00-899-7812	11698219	11W1-31-5-2	4
MART	SHEL	74874A		F-111	SUU-23 GUN POD	a	1005-00-912-3090	11700000	11W1-31-5-2	43
MART	SHEL	74875A	-6	A-7D	DRUM ASSY		1005-00-922-4550	9050564	11W1-7-1-103	8
MART	SHEL	74882A	-6		GUN M39 R/H		1005-00-930-7786	8436500	11W1-12-3-14	20
MART	SHEL	74887A	-6		ADAPTER RECOIL		1005-00-963-5371	5910017	11W1-12-4-33	5
MART	SHEL	74888A			CONTROL BOX		1005-00-937-7018	66F12625	11W1-15-11-2	6
MART	SHEL	74889A		F-4	STARTER-INERTIA		1005-00-948-8414	11700027	11W1-31-5-2	6
MART	SHEL	74895A	-6	F-4E	FEEDER UNIT		1005-00-998-8912	175F764	11W1-7-11-3	18
MART	SHEL	74904A	-6	501	EJECTOR RACK	M	1095-00-066-7920	5819610-501	11B29-3-35-2	17
MART	SHEL	74907A	-6	509	EJECTOR RACK	M	1095-00-111-4655	5819610-509	11B29-3-35-2	17
SHEL	SHEL	74909A	-6		MA4A RACK		1095-00-141-9328	55J4312	11B29-3-8-3	
MART	SHEL	74911A	-6	F-106	ACTUATOR MB-1		1095-00-172-0779	7132000	8D1-26-27-3	13
MART	SHEL	74916A		F-4	RACK MER-10N		1095-00-220-3382	67J45683-30	11B29-3-35-2	18
DELE		74917A		F-106	EJECTOR MB1		1095-00-250-0009	11 JULY 86	8D1-26-27-3	
DELE		74919A	-6		RACK LODE-14		1095-00-410-7367	11 JULY 86	11B29-3-14-2	
MART	SHEL	74922A			RACK ASSY BRU-3A ADPT		1095-00-434-8376	5828200-517	11B29-3-41-2	20
MART	SHEL	74923A		B-52	A6-RELEASE L/H		1095-00-475-2436	68J34000L	11B28-2-5-1	10
MART	SHEL	74924A	-6	B-52	A-6-RELEASE R/H		1095-00-475-2437	68J34000R	11B38-2-5-1	10
MART	SHEL	74925A		MULTIPLE	S-3 BOMB RACK		1095-01-100-4009	46R16078	11B29-3-5-23	14
MART	SHEL	74927A	-6	B-52	SELECTOR		1095-00-488-2075	44611185	11B29-2-2-3	10
DELE		74931A			RACK ASSY MB3-A		1095-00-722-7276	11 JULY 86	11B29-3-1-3-3	
MART	SHEL	74935A		F-4	EJECTOR MER-1-6A		1095-00-728-4106	5815910-505	11B29-3-22-241	17
DELE		74937A	-6		RACK BOM MAU-12		1095-00-758-8774	11 JULY 86	11B29-3-25-2	
DELE		74938A	-6		RACK AERO 7A		1095-00-794-0026	11 JULY 86	11B29-3-14-2	
MART	SHEL	74939A	-6		MA-4B BOMB RACK		1095-00-874-9581	65J46343	11B29-3-8-3	17
MART	SHEL	74941A	-6	MULTIPLE	MAU-50 EJECTOR		1095-00-476-7948	64J13120-5	11B29-3-40-2	17
MART	SHEL	74942A		F-4	RACK TER-9		1095-00-937-4556	5823240-1	11B29-3-22-2	27
DELE		74943A			RACK MER-9		1095-00-939-3672	11 JULY 86	11B29-3-35-2	
MART	SHEL	74944A		F-4	MER-10A		1095-00-949-7033	65J46009	11B29-3-35-2	19
DELE		74945A			RACK MER-4		1095-00-962-9294	11 JULY 86	11B29-3-22-13	
DELE		74946A			RACK MER-4		1095-00-962-9295	11 JULY 86	11B29-3-22-13	
DELE		74947A			MER 16		1095-00-962-9296	11 JULY 86	11B29-3-22-3	
MART	SHEL	74948A		F-4	RACK TER-9	M	1095-00-964-3182	66J45517	11B2-3-35-3	21
DELE		74949A			M61 FEEDER		1095-00-962-4200	11 JULY 86	11B29-3-35-2	
MART	SHEL	74951A		F-4	RACK TER-9		1095-00-968-4201	5821520-1	11B2-3-35-3	27
DELE		74952A			EJECTOR MER 1-6		1095-00-981-0703	11 JULY 86	11B29-3-35-2	
DELE		74953A			EJECTOR MER 1-6A		1095-00-981-0702	11 JULY 86	11B29-3-22-2	9
MART	SHEL	74954A	-6	F-105	MER 1-6		1095-00-996-0062	5815900-505	11B29-3-22-2	23
MART	SHEL	74955A	-6	F-4	AERO 27-A		1095-00-996-0098	32-71002-321	11B29-3-37-2	23
MART	SHEL	74958A			BRN-5 EJECTOR		1095-00-453-0407	32-71002-327	11B29-3-37-2	12
DELE		74967A			FEEDER ASSY A037		1005-00-018-0045	28 OCTROBER 86	11W1-7-10-3	

CONTROL NUMBER LIST

[illegible]	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	G019 FLOW DAYS
DELE		74972A		B-52	BOOSTER ROTARY	1005-00-724-2862	28 OCTOBER 86	11N1-3-10-3	
MART	SHEL	74973A			DRIVE ASSY DRUM	1005-00-494-4583	101D4452	11N1-7-11-3	8
MART	SHEL	74974A	-6	F-4E	UNLOAD UNIT	1005-00-484-2745	175F981	11N1-7-11-3	6
MART	SHEL	74975A	-6	B-52	BOOSTER ASSY	1005-00-300-5135	102450-1	11F46-16-3	8
MART	SHEL	74976A		A-7	DRIVE ASSY	1005-00-102-7987	175F705		
MART	SHEL	74977A		F-4	CONTROL UNIT	1005-00-010-0025	A05A0089-4	1F-4E-2-10	8
MART	SHEL	74978A	-6	F-4C	FEEDER ASSY	1005-00-852-1898	175F449	11N1-31-2-2	12
MART	SHEL	74979A		F-4	SWITCH CENTRIFUGE	1005-00-900-3828	822D00961	11N1-31-2-2	4
MART	SHEL	74981A			FEEDER DELINKER	1005-00-921-6241	11701120	11N1-7-12-3	5
DELE		74983A	-6		MINI GUN 5.56 MM	1005-00-973-5685	28 OCTOBER 86	11N3-5-5-1-1	
MART	SHEL	75175A	-6		LAUNCHER LE-6	1440-00-483-5478AA	169605	11L1-3-14-3	20
DELE		75177G			LD-5	1440-00-673-7278AA	11 JULY 86	AFLCR 74-2	
MART	SHEL	75225A		F-111	EXIT UNIT SUU-16	1005-00-900-3825	721E72761	11N1-31-2-2	10
MART	SHEL	75227A	-6	F-111	DRIVE ASSY SUU-23	1005-00-900-3827	822D99661	11N1-31-2-2	10
MART	SHEL	75228A		F-111	PANEL ASSY SUU-23	1005-00-836-5570	175F123	11N1-31-2-2	6
MART	SHEL	75229A			GUN MOUNT PALLET ASSY	1005-00-054-3105	905D574	11N1-7-11-3	9
MART	SHEL	75231A		F-4	SUU-20 B/A	1095-00-152-3360	69D6070	11B29-3-28-1	28
DELE		75232A			FEEDER M2A1	1005-00-473-6152	28 OCTOBER 86	11N1-7-9-2	
DELE		75235A		F-111	EXIT UNIT	1005-00-111-4648	28 OCTOBER 86	11N1-29-6-2	
MART	SHEL	75236A	-6	F-4	SUU20/A	1095-00-111-4657	SP245-1030	11B29-3-28-1	28
MART	SHEL	75237A		F-4	SUU20	1095-00-984-1786	5712-503-1	11B29-3-28-1	28
[illegible]	SHEL	75247A			GUN M-39 A/2	1005-00-566-0044	8410950	11N1-12-3-14	20
[illegible]	SHEL	75254A	-6		GUN M39/A3	1005-00-930-7707	8436501	11N1-12-3-22	20
MART	SHEL	75265A		B-52	SWITCH ASSY	1005-00-733-1301	25-8598	11F8-3-8-2	8
MART	SHEL	75267A	-6		CYL GAS	1005-00-948-5311	11699885	11N1-12-7-2	7
MART	SHEL	75269A		B-52	BOOSTER	1005-00-341-8559	199-2100-9	11N1-1-3-6-3	7
DELE		75272A			GAU-5A 6	1005-00-933-7672	28 OCT 86	11N3-5-5-1	
MART	SHEL	75292A		B-52	BOOSTER	1005-00-604-0258	ABA400AB1	11N1-3-1-1	5
MART	SHEL	75293A		F-4E	EXIT UNIT	1005-00-934-1432	175F138	11N1-7-11-3	2
CALD	TOLM	77261A		B-52 MLG	CAM ASSY	1620-00-733-0993	25-4214	4S1-57-3	421
POLL	POLL	78048A		C-141	DRAG BRACE	1620-00-943-0754	3F31004-119	4SA6-19-3	9
FRED	FRED	79508A			PYRO TECHNIC PISTOL	1095-00-726-5657	7265657	11N2-9-2-31&34	8
MART	SHEL	81466A		A-10	GAU-8 DRUM ASSY	1005-01-234-0764	218F504	11N1-7-14-3	20
COOP	COOP	83317A		F-16	DRAG BRACE ASSY	1620-01-162-7542	2006500-111	4S2-00-13	30
MART	SHEL	88425A		A-10	GAU-8 SCOOP DISC.	1005-01-234-0762	218F385	11N1-7-14-3	10
RIGB	RIGB	89257A		F-4 M	PRESSURE PLATE	1630-00-498-3225	5000254	4B1-2-1093	16
JENS	RIGB	89377A		F-16 M	BRAKE ASSY	1630-01-202-6584	50072714	4B1-2-1163	30
BENT	PRIC	90101A		C-5B	WHEEL ASSY	1630-01-182-6267	3-1268-3	4W1-4-493	20
COOP	TOLM	90400A		B52	LINK IN BOARD	1620-00-609-9806	25-4211	4S1-57-3	40
MART	SHEL	94110A		A-10	GAU-8 DRUM ASSY	1005-01-234-0763	218F966	11N1-7-14-3	29
RIGB	RIGB	97414A		F-16 M	HEAT STACK	1630-01-252-4702	8631424-30	4B1-2-1163	20
RIGB	RIGB	99020A		F-16 M	HEAT STACK	1630-01-252-4703	8631424-10	4B1-2-1163	20

WHEEL / BRAKE
A-7

1- 13101N DELETED
2- 13102N DELETED
3- 13103N DELETED
4- 13104N DELETED
5- 13105N DELETED
6- 13106N DELETED
7- 13150N NOSE ASSY 2R
8- 13151N NOSE OUTBOARD 1R
9- 13152N NOSE INBOARD 1R

BRAKE

1- 13201N BRAKE ASS'Y 2RP
2- 13202N TORQUE ~~PLATE~~ PLATE 2RP
3- 13203N CARRIER & LINING 2RP
4- 13204N PRESSURE PLATE 2RP
5- 13205N Brake Assy 2RP
6- 13206N TORQUE PLATE ASSY 2RP
7 13207N DISK AND LINING ASSY

WHEELS/BRAKES
A-10

1 - 38101N MLG INBOARD 2RP
2 - 38102N MLG ASSY 2RP
3 - 38107N MLG OUTBOARD 2RP
4 - 38150N NLG INBOARD 2RP
5 - 38151N NLG OUTBOARD 2RP
6 - 38152N NLG ASSY 2RP

BRAKES

1 - 38201N BRAKE 2RP
2 - 38202N TORQUE TUBE 2RP
3 - 38203N ROTATING DISK 2RP
4 - 38204N STATIONARY DISK 2RP
5 - 38205N BACKING PLATE 2RP
6 - 38207N PRESSURE PLATE 2RP
7 - 38206N BRAKE ASSY 2RP

BRAKE

1-12201N BRAKE HOUSING LRP
2-12202N NOT FOUND. DELETED
3-12203N TORQUE TUBE LRP
4-12204N BACKING PLATE LRP
5-12205N PRESSURE PLATE LRP
6-12206N STATOR LRP
7 12207N Brake ASSY

B-52 WHEELS

Pull

1 16101N MLG INBOARD 2RP
2 16102N MLG OUTBOARD 2RP
3 16103N WHEEL IS CONDEMNED IN DISASSY 2RP
4 16104N MLG OUTBOARD 2RP
5 16105N MLG INBOARD 2RP
6 16106N MLG WHEEL ASS'Y 2RP
7 16107N W/H IS CONDEMNED IN DISASSY 2RP NO 958
8 16108N W/H IS CONDEMNED IN DISASSY 2RP NO 958
9 16119N MLG WHEEL ASS'Y 2RP

Pull

BRAKES

1-16201N CARRIER ASSY 2RP
2-16202N PRESSURE PLATE 2RP
3-16203N STATOR PLATE 2RP
4-16205N ROTOR SEGMENT ASS'Y 2RP
5-16206N
6-~~16207N~~
7-~~16208N~~
8-~~16209N~~
9-~~16210N~~
10-~~16211N~~
11-16212N
12-16213N
13-~~16214N~~
14-16215N
15-~~16217N~~
16-16204N Backing Plate B-52 2RP

17-~~16216N~~ Compressor
18-16219N Linke Assy 2RP

HYDRAULICS

Pull

C-5A & B WHEELS

1- 21101N NLG WHEEL ASSY =RP
2- 21103N MLG INBOARD =RP
3- 21104N MLG OUTBOARD =RP
4- 21150N NLG OUTBOARD =RP
5- 21151N NLG INBOARD =RP
6- 21152N NLG ASSY =RP
7- 21153N MLG INSERT Cap =RP
8- 21154N M Wheel Cup =RP
9- 21155N M Wheel Cup =RP
10- 21156N N Wheel Cup =RP
11- 21157N N Wheel Misc 5-2 =RP
12- 21158N N Wheel Misc 5-11 =RP

2RP3- 21159N N Wheel Misc 5-
2RP4- 21160N M Wheel Misc 5-
2RP5- 21161N M Wheel Misc 5-
2RP6- 21162N M Wheel Misc 5-

C5A & B BRAKES

21201N Backing Plate =RP
1- 21202N STATOR/CARRIER C5 =RP
2- 21203N ROTOR/CARRIER C5 =RP
3- 21204N END PLATE/CARRIER C-5 =RP
4- 21205N DELETE
5- 21206N HOUSING PISTON ASSY =RP
6- 21207N TORQUE TUBE =RP
7- 21208N Brake Assy [redacted] =RP
8 21209N PRESSURE PLATE ASSY =RP
9 21210N Brake Torque Tube Assy =RP
10 21211N Tube Torque =RP
11- 21212N TORQUE TUBE ASSY =RP
12- 21213N DISK ROTOR ASSY =RP
13- 21214N DISK - STRATOR =RP
14- 21215N SPACER PLATE =RP
15- 21216N BRAKE ASSY =RP

C-7A WHEELS

1- 20102N WHEEL INBOARD 2RP
2- 20103N WHEEL OUTBOARD 2RP
3- 20104N WHEEL ASSY 2RP

BRAKES

1- 20201N DELETED/NO QN

C-130 WHEELS

[redacted]8104N	MLG	WHEEL ASSY	(DELETED)
-18106N	MLG	WHEEL INBOARD	ZRP
-18108N	MLG	WHEEL ASSY	ZRP
-18108N	MLG	WHEEL OUTBOARD	ZRP
-18111N	MLG	WHEEL ASSY	ZRP
-18112N	MLG	WHEEL INBOARD	ZRP
-18113N	MLG	WHEEL OUTBOARD	ZRP
-18150N	NLG	WHEEL ASSY	ZRP
-18151N	NLG	WHEEL ASSY	(NAVY T.O. REQUIRED DELETED)
-18152N	NLG	WHEEL OUTBOARD	ZRP
-18153N	NLG	WHEEL INBOARD	ZRP
-18154N	NLG	WHEEL INBOARD	(NAVY) ZRP
[redacted]8155N	NLG	WHEEL OUTBOARD	(NAVY) ZRP
-18156N	NLG	WHEEL ASSY	(NAVY) ZRP

VC-130 BRAKES

1-18201N TORQUE TUBE ZRP
2-18202N PRESSURE PLATE ZRP
3-18203N BRAKE 130 ZRP
4-18204N BRAKE ASS'Y ZRP
5-18205N
6-18206N BRAKE DELETED
7-18207N BRAKE ASS'Y DELETED
8-18208N HOUSING DELETED
9-18209N ROTATING DISK ZRP
10-18210N ROTOR ZRP
11-18211N BACKING PLATE ZRP
12-18212N STATOR ZRP
13-18213N Plate Subassembly ZRP
14-18214N Brake ASSY ZRP
15-18215N Brake Assy ZRP
16-18216N Housing Assy ZRP

WHEELS / BRAKES

C-141

1-19102N M/W OUTBOARD ERP

2-19103N M/W OUTBOARD ERP

3-19104N M/W INBOARD ERP

4-19105N M/W ASSY

5-19106N M/W ERP

6-19107N M/W ASSY ERP

7-19108N M/W OUTBOARD ASSY ERP

1-19201N PLATE BACKING W

2-19202N BRAKE ASSY W

3-19203N TORQUE TUBE W

4-19204N ROTATING DISK W

5-19205N PRESSURE PLATE W

WHEELS/BRAKES

E-3A

1- 39101N WHEEL ASSY 2RP
2- 39102N W/H INBOARD 2RP
3 - 39103N W/H OUTBOARD 2RP
4- 39150N NOSE W/H ASSY 2RP
5- 39151N NOSE W/H INBOARD 2RP
6- 39152N NOSE W/H OUTBOARD 2RP

BRAKES

1- 39201N BRAKE ASSY W
2- 39202N ROTATING DISK W
3- 39203N PRESSURE PLATE W
4- 39204N STATIONARY DISK W
5- 39205N BACKING PLATE W
6- 39206N Torque Tube
7- 39207N Deleted.
8- 39208N BRAKE ASSY W

WHEELS/BRAKES
F-4

1-01101N W/H DEMOUNTABLE, M IRP
2-01102N W/H FLANGE, M IRP
3-01103N WHEEL, M
4-01104N WHEEL FLANGE, M
5-01105N SLEEVE BEARING, M IRP
6-01106N RING EXCITER, M IRP
7-01107N W/H ASSY, M IRP
8-01108N NOSE WHEEL, M
9-01150N W/H OUTBOARD, N IRP
10-01151N W/H OUTBOARD, N IRP
11-01152N RING, BEARING ADJ., M IRP
12-01153N W/H INBOARD, N IRP
13-01154N WHEEL ASSY, N IRP
14-01155N W/H INBOARD, N IRP
15-01156N WHEEL ASSY, N IRP

BRAKES

1-01202N BRAKE HOUSING F4C IRP
2-01207N HOUSING ASSEMBLY IRP

WHEELS / BRAKES

F-5

Pull Wheels only

1-34101N FLANGE, M/W 2RP

2-34102N WHEEL ASSY, M 4RP

3-34103N WHEEL ASSY, M 2RP

4-34104N WHEEL DEMOUNTABLE, M 1RP

5-34105N WHEEL ASSY, M 2RP

6-34106N WHEEL ~~[illegible]~~ HUB 2RP

7-34107N FLANGE, M 2RP

8-34108N WHEEL OUT BOARD 2RP

9-34109N WHEEL IN BOARD 2RP

BRAKES

1-34201N Plate Sub. ASSY PWR 2RP

2-34202N ROTATING DISK 2RP

3-34203N STATIONARY DISK 2RP

4-34204N ~~BRAKE ASSY~~ Housing ASSY 2RP

5-34205N DISK SECONDARY 2RP

6-34206N TORQUE TUBE 2RP

7-34207N TORQUE TUBE 2RP

8-34209N PRESSURE PLATE 1RP

9-34210N BACKING PLATE 2RP

10-34208N ROTATING DISK 2RP

11-34211N STATOR 2RP

12 34212N Brake ASSY 2RP

13-34213N Disk ASSY 2RP

14-34214N - Brake ASS'y

WHEELS / BRAKES
F-15

1-36101N WHEEL INBOARD, M-
2-36103N WHEEL INBOARD C/D 2DP
3-36104N WHEEL ASSY C/D 2DP
4-36105N WHEEL OUTBOARD, M 2DP
5-36106N WHEEL FLANGE-
6-36107N ROTOR DRIVE KEYS 2DP
7-36108N WHEEL ASSY, M-
8-36150N WHEEL HALF OUTBOARD 2DP
9-36152N WHEEL HALF INBOARD 2DP
10-36153N WHEEL ASSY 2DP
-36154N DRIVE KEY DRIVE-

BRAKES

1-36203N BRAKE ASSY AB 2DP
2-36204N HOUSING A/B 2DP
3-36205N BACKING PLATE
4-36206N BRAKE HOUSING C/D
5-36207N TUBE, TORQUE C/D
6-36208N BOLTS 2DP
-36209N TORQUE TUBE A/B 2DP
8-36210N DELETED
9-36212N BOLT

F15 Brake

36213N	ROTATING DISK A/B	
11 - 36214N	STATIONARY DISK A/B	
12 - 36215N	ROTATING DISK A/B 2PP	
13 - 36216N	END PLATE A/B 2PP	
14 - 36217N	PRESSURE PLATE A/B 2PP	
15 - 36218N	STATIONARY DISK A/B 2PP	
16 - 36219N	BACKING PLATE C/D	
17 - 36220N	STATIONARY DISK C/D	
18 - 36221N	ROTATING DISK C/D	
19 - 36222N	PRESSURE PLATE C/D	
20 - 36223N	BRAKE HEAT STACK C/D	
21 36224N	Heat Shield, Housing 2PP	
36225N	End Plate	
23 36226N	Pressure Plate	
24 36227N	Disk Subassy, STATOR	
25 36228N	Heat Stack Assy	
26 36229N	Brake Assy	
27 36230N	End ~~Plate~~ Plate	
28 36231N	Pressure Plate Assy	
29 36232N	Disk Subassy, STATOR	
30 36233N	Rotor Sub Assy	
~~31~~ - 36234N	~~Heat Stack Assy~~ Brake Assy	
~~32 [illegible]~~		
33 36236N	Heat Stack Assy 2PP	

WHEELS / BRAKES
F-16

1-37101N WHEEL INBOARD, M 1RP
2-37102N WHEEL FLANGE, M 1RP
3-37103N WHEEL ASSY, M 1RP

✓F-16 BRAKES

1- 37201N ~~BRAKE ASST~~ + HOUSING 2RP
2-37202N TORQUE TUBE 2RP
3-37203N BACKING PLATE 2RP
4-37204N ROTATING DISK 2RP
5-37205N PRESSURE PLATE 2RP
6-37206N STATIONARY DISK 2RP
7-37207N END PLATE 2RP
8-37208N Heat Stack ASSY 2RP
9-37209N Brake ASSY ~~1RP~~
10-37210N Brake Assy 2RP
11-37211N End Plate 2RP

F-16 Brakes

12- 37212N Stationary Disk 2RP
13- 37213N Pressure Plate 2RP
14- 37214N Rotating Disk. 2RP
15- 37215N Heat Stack Assy 2RP

WHEELS / BRAKES
F-100

1- 02100N INBOARD W/H HALF 2RP
2- 02101N OUTBOARD W/H HALF 2RP
3- 02103N INBOARD W/H 2RP
4- 02104N M/W ASSEMBLY 2RP
5- 02105N M/W ASSEMBLY 2RP
6- 02102N m/w OUT BOARD 2RP
7 04104N M/W F-100/F-106 ASSY 2RP
8 04103N I.B. F-100/F-106 2RP
9 04101N O.B F-100/F-106 2RP

✓ BRAKES

1- 02201N Brake Assy
2- 02202N Hub Assy
3- 02203N Ring
4 02204N Rotating Disk

✓F-106

BRAKES

1-07201N ~ Plate STATOR
2-07202N ~ Pressure Plate
1-07203N ~ Brake ASSY
1-07204N ~ Backing Plate
5-07205N ~ Brake F 106
1-07206N ~ ROTOR
1-07207N ~ BOLT

WHEELS

1 04101N M/W ASSY BEB
[illegible]408N M/W I. B. BEB
3 04104N M/W O. B. BEB

WHEELS/BRAKES
F-111

1- 08101N W/H INBOARD (M) 2RP
2- 08102N W/H OUTBOARD (M) 2RP
3- 08103N DELETED
4- 08105N WHEEL ASSY (M) 2RP.
5- 08106N DELETED
6- 08107N DELETED
7- 08150N W/H INBOARD (N) 2RP
8- 08151N WHEEL ASSY (N) 2RP
9- 08152N WHEEL ASSY (N) 2RP
10- 08153N W/H OUTBOARD (N) 2RP
11- 08154N W/H OUTBOARD (N) 2RP
12- 08155N W/H INBOARD (N) 2RP

12- 08108N W/H SUB ASSY O/B
13- 08109N W/H SUB ASSY I/B
14- 08110N WHEEL ASSY

✓ BRAKES

1- 08201N STATOR Carrier
2- 08202N STATOR PLATE
3- 08203N Brake F111
4- 08204N Pressure PLATE
5- 08205N Backing PLATE
6- 08206N Pressure PLATE FB111
7- 08207N Brake FB111
8- 08208N Torque Tube
9- 08209N Torque Tube FB111
10- 08210N Deleted.
11- 08211N ROTATING DISK
12- 08212N Backing PLATE

WHEELS

FB-111

13- 08108N W/H Out Board. BEB
14- 08109N W/H In Board. BEB
15 08110N W- ASSY BEB

WHEELS/BRAKES

KC-135

Pull

1-15101N M/W INBOARD/OUTBOARD ASSY
2-15102N M/W OUTBOARD ✓
3-15103N M/W INBOARD ✓
4-15150N M/W INBOARD 2RP
5-15151N M/W OUTBOARD ✓
6-15152N M/W INBOARD ✓
7-15153N M/W ASSY ✓
8-15154N M/W OUTBOARD 2RP
9-15155N M/W ASSY 2RP

Pull

BRAKES

1-15201N Backing Plate
2-15202N Brake KC135
3-15203N Brake STator
4-15204N Pressure Plate
5-15205N Rotor Segement

WHEELS/BRAKES
T-33

1- 32102N WHEEL ASSY IRP
2 32100N Flange Demountable IRP
3 32103N Wheel Sub Assembly IRP
4 11101N W/H OUTBOARD MLC IRP
5 11103N W/H ASSY MLC IRP
6 11104N W/H INBOARD MLC IRP

BRAKES

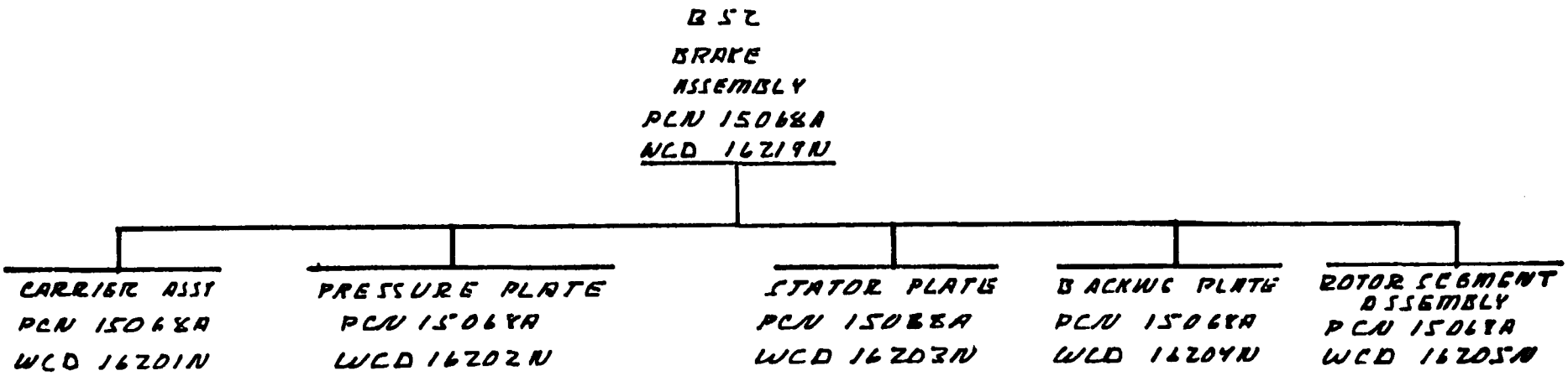
1-32201N Brake T-33
32202N ROTOR

T-38

BRAKES

1-33201N	Brake ASSY T-38
2-33203N	Torque Plate
3-33204N	Carrier + Lining
4-33205N	Disk Plate
5-33202N	Wear Plate

BS2 BRAKE ASSY



CONTINUED

B-52 BRAKE ASS'Y

8 JUN 89
Pg 1 of

CARRIER ASS'Y 16201 (MAGNESIUM)

5A	REM	(STATOR DRIVE SLEEVE)
5B	REM	(PISTON ASS'Y & BUSHING)
5C	REM	(TORQUE PIN)
5D	REM	(BLEEDER SCREW ASS'Y)
5E	LOAD	(O.H. CONVEYOR)
7	CLN	(CHEM CLEAN MAG LINE)
7A	UNLD	(O.H. CONVEYOR & PLACE ON PALLET)
9A	MOVE	(FROM CLN LINE TO BLAST LINE)
9	CLN	(BEAD BLAST)
9B	LOAD	(O.H. CONVEYOR)
13	CLN	(MAG. CLEAN)
13B	TRANS	(FROM MAG CLEAN TO FPI LINE) OH CONVEYOR
19A	REC	(FROM FPI) (ON OH CONVEYOR)
19B	~~UNLD~~	(O.H. CONVEYOR) STILL ON OH CONVEYOR
	PROC	(NICK & BURR) ~~ON OH CONVEYOR~~
19C	MOVE	(TO E & I) ON ROLLER CONVEYOR
30	INSP	(E & I) W310-5
30A	STACK	(ON PALLET & PAPERWORK)
0B	MOVE	(FROM E & I TO WELD SHOP)

SUPR PLATE ASS'Y 16202N (STEEL)

	DIS	(REM ADJ. PIN - SEPERATES PRESSURE PLATE FROM CARRIER)
	STACK	(ON PALLET PLATE)
	REM	(LINERS)
	STACK	(ON PALLET)
	LOAD	(ROTOBLAST)
	CLN	(ROTO BLAST)
	UNLD	(ON PALLET & PAPERWORK)
	MOVE	(FROM DIS TO E & I)
	INSP	(E & I)
	STACK	(ON PALLET & PAPERWORK)

B-52 BRAKE ASS'Y
16219N

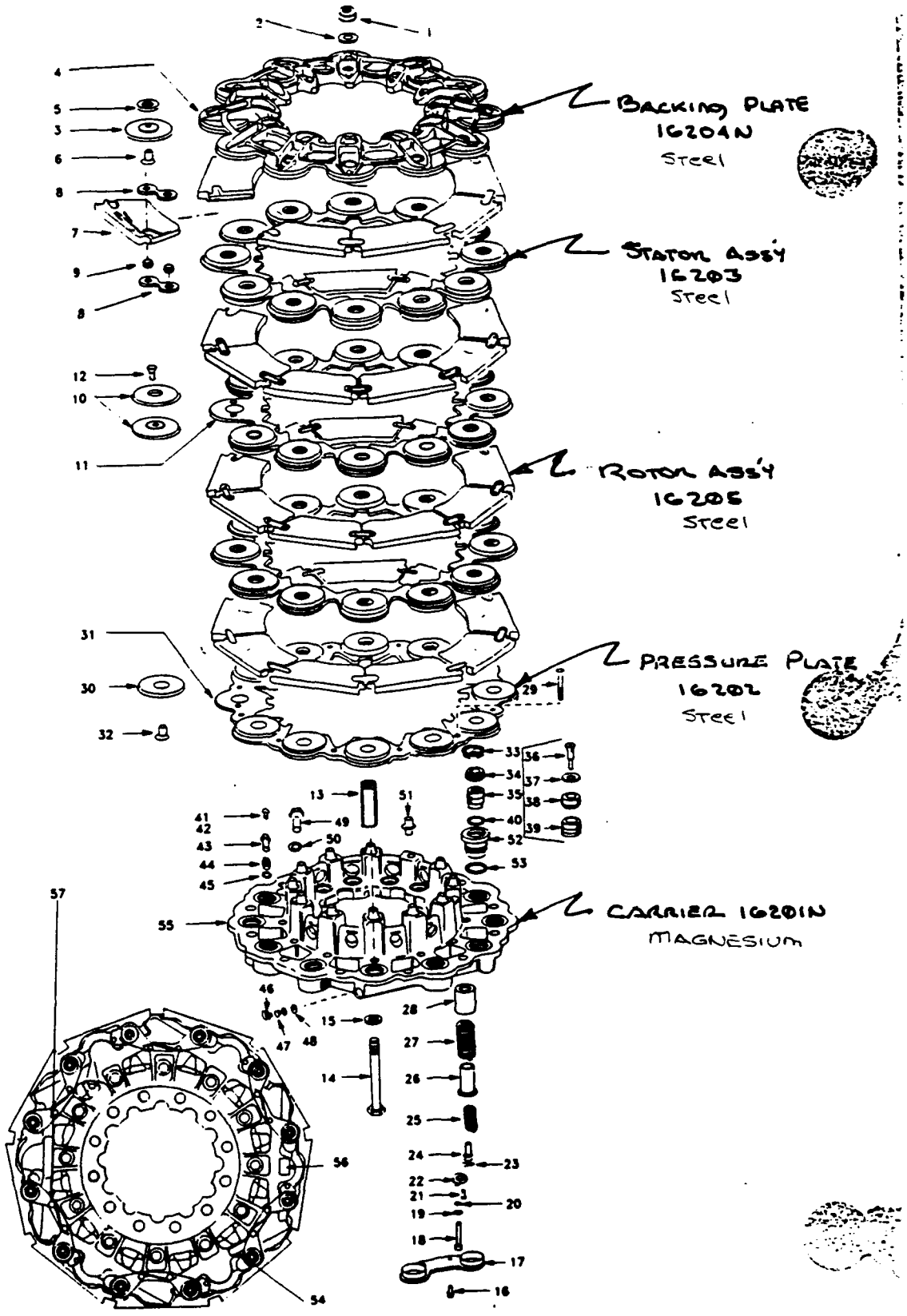


Figure 3-1. Exploded View of Brake Assembly

B-52

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
3-1-	149016-9	55284	BRAKE ASSEMBLY (06848-26000352)	1		PAFDD
-1	32FT918	56878	. NUT, Self-locking, hex 9/16-18 (06848-149314)	12		PAFZZ
	MS21245L9	96906	. NUT, Self-locking, hex 9/16-18 (06848-149314) (alternate for part No. 32FT-918)	12		PAFZZ
-2	AN960-916	88044	. WASHER, Flat (06840-911255)	12		PAOZZ
	150560	55284	. BACKING PLATE AND LINING ASSEMBLY	1		PAFDD
-3	357065	55284	. . LINING, Cerametallic	12		PAOZZ
-4	150561	55284	. . PLATE, Backing	1		XAFZZ
-5	148619	55284	. . FASTENER, Cerametallic lining (AP)	12		PAOZZ
-6	148621	55284	. . RIVET, Solid (AP)	12		PAOZZ
	149305	55284	. ROTOR SEGMENT ASSEMBLY	4		PAFFF
	65209R	21849	. ROTOR SEGMENT ASSEMBLY (alternate for part No. 149305)	4		PAFFF
-7	149306	55284	. . SEGMENT, Rotor	36		XBFZZ
	65210	21849	. . SEGMENT, Rotor (alternate for part No. 149306)	36		XBFZZ
	148682	55284	. . ROTOR LINK ASSEMBLY (AP)	36		XAFZZ
-8	149007	55284	. . . LINK, Rotor (AP)	72		KDDZZ
-9	148683	55284	. . . PIN, Rotor link (AP)	72		KDDZZ
	150428	55284	. STATOR PLATE AND LINING ASSEMBLY	3		PAFDD
-10	357065	55284	. . LINING, Cerametallic	72		PAOZZ
-11	150427	55284	. . PLATE, Stator	3		PAFZZ
-12	148621	55284	. . RIVET, Solid	36		PAOZZ
-13	149568	55284	. SLEEVE, Stator drive	12		PAOZZ
	874852-01	98747	. SLEEVE, Stator drive (alternate)	12		PAOZZ
-14	149569	55284	. BOLT, Machine 9/16-18 by 5-1/2 inch	12		
-15	AN960-916	88044	. WASHER, Flat (06840-911255)	12		PAOZZ
-16	AN74A4	88044	. BOLT, Machine (06848-82354)	12		PAOZZ
-17	150630	55284	. BRACKET, Return spring	6		PAOZZ
-18	152971		. BOLT, Socket head 1/4-28 by 2 inches	6		PAOZZ
-19	MS35691-425	05589	. NUT, Plain, hex 1/4-28 (06840-901712K1)	6		PAOZZ
-20	MS35338-44	96906	. LOCKWASHER (06840-901006K1)	6		PAOZZ
-21	334S643	06848	. SCREW, Cap, socket head No. 10-24 by 9/16 inch	12		PAOZZ
-22	150385	55284	. NUT, Anchor brake	6		PAOZZ
-23	AN380-2-1	88044	. PIN, Cotter (06840-901207K1)	12		PAOZZ
-24	2600237	55284	. NUT, Special	12		PAFZZ
-25	151458	55284	. SPRING, Piston return (inner)	12		PAOZZ
-26	150360	55284	. CUP, Piston return spring (inner)	12		PAOZZ
-27	151457	55284	. SPRING, Piston return (outer)	12		PAOZZ
-28	150358	55284	. CUP, Piston return (outer)	12		PAOZZ
-29	2600238	55284	. PIN, Adjuster	12		PAFZZ
	2600312	55284	. PRESSURE PLATE AND LINING ASSEMBLY	1		PAFDD
-30	357065	55284	. . LINING, Cerametallic	12		PAOZZ
-31	2600313	55284	. . PLATE, Pressure	1		PAFDD
-32	149299	55284	. . RIVET, Solid (AP)	12		PAOZZ
-33	148492	55284	. RING, Retaining	12		PAOZZ
-34	153490	55284	. WIPER, Piston (Alternate)	12		PAFZZ
-35	149575	55284	. PISTON ASSEMBLY (Alternate part No. 65201)	12		PAOZZ
-36	149609	55284	. . PIN, Insulator hold down	12		XBFZZ
-37	149293	55284	. . COVER, Insulator	12		XBFZZ
-38	149291	55284	. . INSULATOR, Piston (alternate part No. 2608868)	12		XBFZZ
-39	149538	55284	. . PISTON AND INSERT ASSEMBLY	12		XAFZZ
	149479	66640	. . . PISTON	12		XAFZZ
	153373	66640	. . . PISTON	12		XAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
3-1-39	C2997-012	78553	. . . CLIP, Speed (06848-149629)	12		PAOZZ
-40	721F6MR160AT	72902	. . . T SEAL	12		PAOZZ
	600PR21604181	30781	. . . T SEAL	12		PAOZZ
	MS28775-216	96906	PACKING, Preformed (alternate)	12		PAOZZ
	146937	55284	. BLEEDER SCREW ASSEMBLY	1		PAOZZ
-41	MS35266-60	96906	. . SCREW, Machine (06840-902370K1)	1		PAOZZ
	MS35207-260	96906	. . SCREW, Machine (alternate)	1		
-42	MS35338-43	96906	. . LOCKWASHER (06840-901004K1)	1		PAOZZ
-43	146938	55284	. . SCREW, Bleeder	1		PAOZZ
-44	146936	55284	. ADAPTER, Bleeder screw	1		PAOZZ
-45	MS28778-3	96906	. PACKING, Preformed (06848-147031)	1		PAOZZ
	152016	55284	. CARRIER ASSEMBLY	1		XAFZZ
-46	149168	55284	. . PLUG, Threaded	6		PAOZZ
-47	149169	55284	. . PLUG, Packing	6		PAOZZ
-48	MS28775-010	96906	. . PACKING, Preformed (06840-950972)	6		PAOZZ
-49	145405	55284	. . ADAPTER, Brake inlet	1		PAOZZ
-50	174S22	55284	. . GASKET, Copper	1		
-51	150552	55284	. . PIN, Torque	12		PAOZZ
-52	151428	55284	. . BUSHING, Machine thread	12		PAOZZ
-53	2600346	39661	. . PACKING, Preformed	12		PAFZZ
	MS28775-222	96906	. . PACKING, Preformed (06840-2600346-alternate) (98747-7027448-01-oversize)	12		PAOZZ
-54	147631	55284	. DECAL FLUID	1		PAOZZ
-55	152017	79318	. CARRIER	1		XA
-56	40726	05869	. DECAL, Nameplate	1		PAOZZ
-57	2600764	39661	. DECAL, Manual adjuster	1		PADZZ
	69197	55284	. GASKET, Cork	1		PAOZZ
	1604-78	91945	. PLUG, Dust and moisture seal (06848-59361)	1		PAOZZ
			NOTE The following parts are for service requirements only.			
	153755	55284	. BUSHING, Sleeve	12		PAFZZ
	54A111021	98747	. BUSHING, Sleeve (alternate)	12		PAOZZ
	153798	55284	. BUSHING, Sleeve	12		PAFZZ
	59A64273	98747	. BUSHING, Sleeve (alternate)	12		PAOZZ
	148619	55284	. FASTENER, Cermetallic lining (AP)	AR		PADZZ

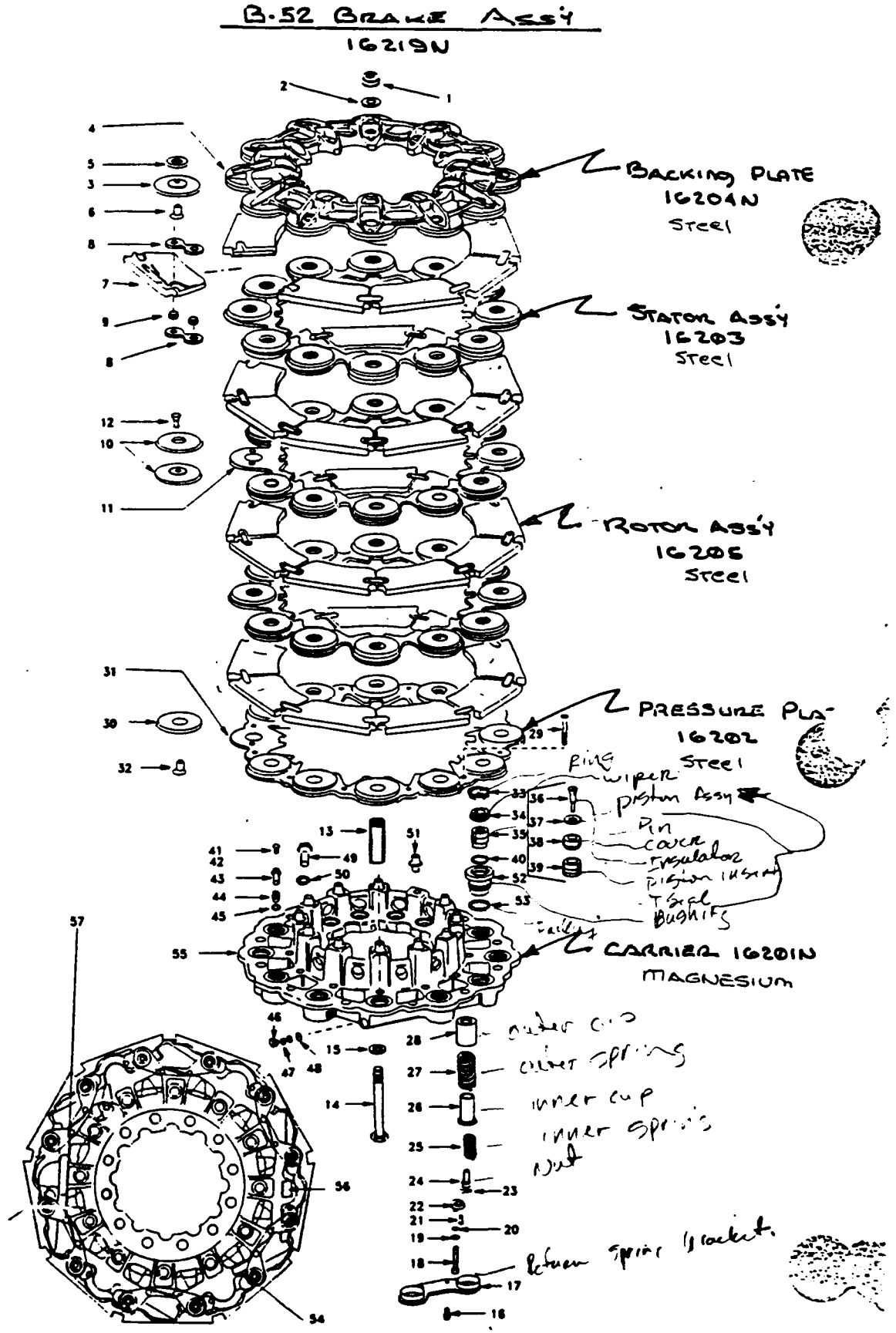


Figure 3-1. Exploded View of Brake Assembly

B-52

Job [illegible] P16201.1

Filename: P16201,WK.

NAME:
PDN: 15058A

ALL: 00 REL:BRAKES

MOD: M1.201 WCDDATE:89200

OP #	REL	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U10A	MANPGP	DIS	1.00	I			YG09	1		0.01				
U10A	MANPGP	DIS	1.00	P			YG09	1		0.03	WA0006	1		0.03
U20A	MANPGP	CLN	1.00	I			YG09	1		0.01				
U20A	MANPGP	CLN	1.00	P							MA0432	1	50	0.05
U20A	MANPGP	CLN	1.00	P			YG09	1		0.08	MA0434	1	50	0.05
U20A	MANPGP	CLN	1.00	P							WA0006	1		0.03
U30A	MANPGP	INSP	1.00	P			YG09	1		0.05	WA0006	1		0.05
U40A	MANPGP	ASSY	1.00	P			YG09	1		0.10	WA0006	1		0.10

Filename: 16201N,wk1
Carrier

NAME: ALL: UU RCC:BRAKES
PLN: 15U68A WCD: 16201N WCDDATE:8U68

UP #	RCC	UP DESC	UCCU FAC	UP TYPE	MANU %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
UU5	MANPOW	REM	1.00	P			HBU5	1	100	0.05	WBUUU1	1	100	0.05
UU5A	MANPOW	REM	1.00	P			HBU5	1	100	0.25	WBUUU1	1	100	0.25
UU5B	MANPOW	REM	1.00	P			HBU5	1	100	0.05	WBUUU1	1	100	0.05
UU5C	MANPOW	REM	1.00	P			HBU5	1	100	0.08	WBUUU1	1	100	0.08
UU5D	MANPOW	LUAD	1.00	P			K1U5	1	100	0.02	MMU9U1	1	100	0.02
UU7	MANPOW	CLN	1.00	I							MMU9U1	1	100	3.47
UU7	MANPOW	CLN	1.00	S			K1U5	1	100	0.08				
UU7	MANPOW	CLN	1.00	P	100	2.89					MMU616	1	100	3.47
UU7A	MANPOW	UNLD	1.00	P			K1U5	1	100	0.02	MMU9U1	1	100	0.02
UU9	MANPOW	CLN	1.00	S			K1U5	1	100	0.03				
UU9	MANPOW	CLN	1.00	P			K1U5	1	80	0.25	MMU416	1	80	0.28
UU9	MANPOW	CLN	1.00	P			K1U5	1	20	0.5	MMU416	1	20	0.5
UU9A	MANPOW	LUAD	1.00	P			K1U5	1	100	0.02	MMU9U1	1	100	0.02
U1U	MANPOW	CLN	1.00	I							MMU9U1	1	100	3.47
U1U	MANPOW	CLN	1.00	S			K1U5	1	100	0.03				
U1U	MANPOW	CLN	1.00	P	100	2.89						1	100	3.47
U15	MANPNA	PPI	0.75	I							MMU9U1	1		0.02
U15	MANPNA	PPI	0.75	P			DBU9	2		0.05	MMU67YE	1		1.05
U15	MANPNA	PPI	0.75	P							MMU9U1	1		1.05
U15A	MANPNA	PPI	0.25	I							MMU9U1	1		0.02
U15A	MANPNA	PPI	0.25	P							MMU9U1	1		1.1
U15A	MANPNA	PPI	0.25	P			DBU9	1		0.1	MMU67YE	1		1.1
U15B	MANPOW	UNLD	1.00	I							MMU9U1	1		0.05
U15B	MANPOW	UNLD	1.00	P			K1U7	1		0.05	MMU9U1U	1		0.05
U2U	MANPOW	PROD	1.00	S			K1U5	1	100	0.03				
U2U	MANPOW	PROD	1.00	P			K1U5	1	100	0.6	MMU41U	1	100	
U2UA	MANPOW	LUAD	1.00	P			K1U5	1	100	0.02	CUUUU3	1	100	0.02
U3U	MANPOW	INSP	1.00	I							CUUUU3	1	100	0.08
U3U	MANPOW	INSP	1.00	P			D1U7	1	100	0.08				
U3UA	MANPOW	STACK	1.00	P			D1U7	1	100	0.03				
U4U	MANPWW	LUAD	1	P	1	1.7	WL1U	1	1	0.2	GW214171	1	1	1.7
U4UA	MANPWW	WELD	1	P			WL1U	1	1	1	MM6276	1	1	1.7
U5U	MANPWW	LUAD	1	P	1	1.7	WL1U	1	1	0.2	GW214171	1	1	1.7
U5UA	MANPWW	WELD	1	P			WL1U	1	1	1	MM6276	1	1	1.7
U6U	MANPWW	LUAD	1	P	1	1.7	WL1U	1	1	0.2	GW214171	1	1	1.7
U6UA	MANPWW	WELD	1	P			WL1U	1	1	1	MM6276	1	1	1.7
U6UB	MANPWW	OVEN	1.00	P	1	1.7	WL1U	1	1	0.2	GW214171	1	1	1.7
U65	MANPNA	REPA	0.5	I			JA1U	1		0.02				
U65	MANPNA	REPA	0.5	S			JA1U	1		0.5	MM2577	1		0.56
U65	MANPNA	REPA	0.5	P			JA1U	1		0.49	MM2577	1		0.49
U7U	MANPNA	DRIL	0.5	I			JA1U	1		0.02				
U7U	MANPNA	DRIL	0.5	S			JA1U	1		0.56	MM2577	1		0.56
U7U	MANPNA	DRIL	0.5	P			JA1U	1		0.49	MM2577	1		0.49
U8U	MANPNA	DRIL	0.50	I			JA1U	1		0.02				
U8U	MANPNA	DRIL	0.50	S			JA1U	1		0.56	MM2577	1		0.56
U8U	MANPNA	DRIL	0.5	P			JA1U	1		0.49	MM2577	1		0.49
12U	MANPNA	REPA	0.1	I			JA1U	1		0.02				

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STEEL
SYN=SYNTHETIC
LD=LEAD

B52 MLG BRAKE ASSY

BILL OF MATERIALS

15068A

* = MMI

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	...3	149299	5320005504170	55284	...RIVET, SOLID	1	EA										
	...3	148619	5310003417039	55284	...WASHER, RECESSED	1	EA										
SS	.1	148492	5365005988503	55284	.RING, RETAINING	12	EA										
	.1	153490	1650008578854LE	55284	.WIPER, PISTON	12	EA										
	.1	149575	1630003482862	55284	.PISTON, ASSEMBLY	12	EA			T							
AL	..2	149609	5315010855390LE	55284	..PIN, INSULATOR HOLD DOWN	1	EA										
SS	..2	149293	7940011004899	30076	..COVER, INSULATOR	1	EA										
SYN	..2	149291	1630010923121	55284	..INSULATOR, PISTON	1	EA										
AL	..2	149538	N.S.L.	55284	..PISTON AND INSERT ASSEMBLY	1											
	...3	149479	2810004314117	66640	...PISTON	1	EA										
	...3	153373	N.S.L.	66640	...PISTON	1						SUB					
	...3	C-2997-012	5340005821825	78553	...CLIP, SPEED	1	EA										
	.1	65201	1630003482862	21849	.PISTON ASSEMBLY	12	EA			T		INT					
	..2	149609	5315010855390LE	55284	..PIN, INSULATOR HOLD DOWN	1	EA										
	..2	149293	N.S.L.	55284	..COVER, INSULATOR	1	EA										
	..2	2608868	1630012164777	06848	..INSULATOR, PISTON	1	EA										
	..2	149538	N.S.L.	55284	..PISTON AND INSERT ASSEMBLY	1	EA										
	...3	149479	2810004314117	66640	...PISTON	1	EA										
	...3	153373	N.S.L.	66640	...PISTON							SUB					
	...3	C-2997-012	5340005821825	78553	...CLIP, SPEED	1	EA										
	.1	721F6MR160AT	5330005546425LE	72902	.T SEAL	12	EA										
	.1	600PR21604181	5330010210874	30781	.T SEAL	12	EA					INT					
	.1	MS28775-216	5330006410231	96906	.PACKING, PREFORMED	12	EA					SUB					
	.1	146937	1630003704969	55284	.BLEEDER SCREW ASSEMBLY	1	EA			T							
	..2	MS35266-60	5305007208429	96906	..SCREW, MACHINE	1	EA										
	..2	MS35207-260	5305000889044	96906	..SCREW, MACHINE	1	EA					INT					
	..2	MS35338-43	5310000453296	96906	..LOCKWASHER	1	EA										
	..2	146938	1630003704970	55284	..SCREW, BLEEDER	1	EA										
STL	..2	146936	1630004349242	55284	..ADAPTER, BLEEDER SCREW	1	EA										
	.1	MS28778-3	5330008357485	96906	.PACKING, PREFORMED	1	EA										
	.1	MS24665-155	5315002341856	96906	.COTTER PIN	12 AR	EA										
	.1	152016	N.S.L.	55284	.CARRIER ASSEMBLY	1											
STL	..2	149168	5305006386432	55284	..PLUG, THREADED	6	EA										
	..2	149169	1630003417067	55284	..PLUG, PACKING	6	EA										
	..2	MS28775-010	5330005840266	96906	..PACKING, PREFORMED	6	EA										
	..2	152017	N.S.L.	79318	..CARRIER SUBASSEMBLY	1	EA										
	...3	150552	1630005918344	55284	...PIN,TORQUE	12	EA										
	...3	153755	3120006625060LE	55284	...BUSHING, SLEEVE	12 AR	EA										
	...3	54A111021	3120006625060LE	98747	...BUSHING, SLEEVE	12 AR	EA					INT					
	...3	153798	N.S.L.	55284	...BUSHING, SLEEVE	12 AR											
	...3	59A64273	3120007233428LE	98747	...BUSHING, SLEEVE	12 AR	EA					INT					
	...3	MS124663	5340001416710	96906	...SCREW THREAD INSERT	1 AR	EA										
	...3	MS124658	5340002913493	96906	...SCREW THREAD INSERT	1 AR	EA										

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
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SS=S STEEL
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LD=LEAD

B52 MLG BRAKE ASSY

BILL OF MATERIALS

15068A

* = MMI

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	...3	MS21208C1-15	5340005973304	96906	...HELICOIL	12 AR	EA					INT					
	...3	MS21209C4-15	5340007540847	96906	...HELICOIL	12 AR	EA					ALT					
	...3	MD2R905-SC-7	N.S.L.		...ROSAN INSERT	12 AR						ALT					
	...3	N.P.L.	N.S.L.		...CARRIER	1											
STL	..2	145405	4730004837401BF	55284	..ADAPTER, BRAKE INLET	1	EA										
	..2	174S22	5330006026876	55284	..GASKET, COPPER	1	EA										
AL	..2	151428	5365007145599LE	55284	..BUSHING, MACHINE THREAD	12	EA										
	..2	2600346	N.S.L.	39661	..PACKING, PREFORMED	12											
	..2	MS28775-222	5330002979990	96906	..PACKING, PREFORMED	12	EA					INT					
	..2	7027448-01	5330002638704	98747	..PACKING, PREFORMED O.S.	12	EA					ALT					
	.1	147631	7690008542778	55284	.DECAL, FLUID	1	EA										
	.1	40726	7690000258653	55284	.DECAL, NAMEPLATE	1	EA										
	.1	2600764	N.S.L.	75662	.DECAL, MANUAL ADJUSTER	1											
	.1	69197	5330000382968LE	55284	.GASKET, CORK	1	EA										
	.1	1604-78	5340002907234	97945	.PLUG, SHIPPING	1	EA										

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STEEL
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B52 MLG BRAKE ASSY

BILL OF MATERIALS

15068A

* = MMI

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	0	149016-9	1630007776698	55284	BRAKE ASSEMBLY	1	EA										
STL	.1	32FT918	5310002749405	56878	.NUT, SELF -LOCKING	12	EA										
STL	.1	MS21245L9	5310004492380	96906	.NUT, SELF -LOCKING	12	EA					INT					
STL	.1	AN960-916	5310001670824	88044	.WASHER, FLAT	24	EA										
	.1	150560	1630005470116	55284	.BACKING PLATE ASSEMBLY	1	EA										
	..2	357065	1630005615022	55284	..LINING, CERAMETALLIC	12	EA										
	..2	150561	1630005470116	55284	..PLATE, BACKING	1	EA										
	..2	148619	5310003417039LE	55284	..FASTENER, LINING	12	EA										
	..2	148621	5320002058508	55284	..RIVET, SOLID	12	EA										
	.1	149305	1630003482771	55284	.ROTOR SEGMENT ASSEMBLY	4	EA										
	..2	149306	1630003482774	55284	..SEGMENT, ROTOR	9	EA										
	..2	148682	N.S.L.	55284	..ROTOR LINK ASSEMBLY	9											
	...3	149007	1630003482728	55284	...LINK, ROTOR	2	EA										
	...3	148683	5315003482698	55284	...PIN, ROTOR LINK	2	EA										
	.1	65209R	N.S.L.	55284	.ROTOR SEGMENT ASSEMBLY	4						SUB					
	..2	65210	N.S.L.	55284	..SEGMENT, ROTOR	9											
	..2	148682	N.S.L.	55284	..ROTOR LINK ASSEMBLY	9											
	...3	149007	1630003482728	55284	...LINK, ROTOR	2	EA										
	...3	148683	5315003482698	55284	...PIN, ROTOR LINK	2	EA										
	.1	150428	1630005756750	55284	.STATOR PLATE ASSEMBLY	3	EA										
	..2	357065	1630005615022	55284	..LINING, CERAMETALLIC	24	EA										
	..2	150427	1630006526099	55284	..PLATE, STATOR	1	EA										
	..2	148621	5320002058508	55284	..RIVET, SOLID	12	EA										
	..2	148619	N.S.L.		..RIVET, SOLID (REPAIR)	12	AR					ALT					
STL	.1	149568	1630005094238	55284	.SLEEVE, STATOR DRIVE	12	EA										
	.1	874852-01	N.S.L.	98747	.SLEEVE, STATOR DRIVE	12	EA					ALT					
STL	.1	149569	5306006388367	55284	.BOLT, MACHINE	12	EA										
STL	.1	AN74A4	5306001510422	88044	.BOLT, MACHINE	12	EA										
AL	.1	150630	1630005918348	55284	.BRACKET, RETURN SPRING	6	EA										
STL	.1	152971	N.S.L.		.BOLT, SOCKET HEAD	6											
STL	.1	MS35691-425	5310006559582	96906	.NUT, PLAIN	6	EA										
	.1	MS35691-422	5310009717989	96906	.NUT,PLAIN	6	EA					SUB		**			
STL	.1	MS35338-44	5310005825965	96906	.LOCKWASHER	6	EA										
STL	.1	334S643	5305002065006	06848	.SCREW, CAP	12	EA										
STL	.1	150385	1630005344255	55284	.NUT, ANCHOR BRAKE	6	EA										
	.1	AN380-2-1	5315010443194	88044	.PIN, COTTER	12	EA										
STL	.1	2600237	5310009290110	55284	.NUT, SPECIAL	12	EA										
STL	.1	151458	5360006504064LE	55284	.SPRING, PISTON RETURN INNER	12	EA										
STL	.1	150360	1630005704932	55284	.CUP, PISTON RETURN (INNER)	12	EA										
STL	.1	151457	5360006504063	55284	.SPRING, PISTON RETURN (OUTER)	12	EA										
STL	.1	150358	1630005704931	55284	.CUP, PISTON RETURN (OUTER)	12	EA										
STL	.1	2600238	1630006540881	55284	.PIN, ADJUSTER	12	EA										
	.1	513509	1630006540881	21849	.PIN ADJUSTER	12	EA					INT					

Alternate 1
Rotor Segmen

NAME: ALT: 00 RCC:BRAKES
PCN: 15068A WCD: 1620SN WCDDATE:890

Filename: 1620SN, Wk. Rotor Segment Assy.

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DISC	1.00	P			HB07	1	100	0.01	WB0001	1	100	0.01
005A	MANPGW	STACK	1.00	P			HB07	1	100	0.02				
005B	MANPNA	DEGR	1.00	P			DB09	1		0.07	PM3428	1		0.07
005B	MANPGW	LOAD	1.00	P			HB07	1	100	0.01	PM7432	1	50	0.01
020	MANPGW	CLN	1.00	S			HB07	1	100	0.01				
020	MANPNA	MAG	1.00	P			DB09	1		0.10	PM6668	1		0.10
020	MANPGW	CLN	1.00	P	100	0.08					PM7432	1	100	0.08
020A	MANPGW	UNLD	1.00	P			HB07	1	100	0.01	PM7432	1	50	0.01
030	MANPNA	MAG	1.00	I			UVHD	1		0.10	FLU002	1		0.10
030	MANPNA	MAG	1.00	I			UVHD	1		0.10	FLU001	1		0.10
030	MANPNA	MAG	1.00	P			DB09	1		0.10	PM6668	1		0.10
030	MANPNA	MAG	1.00	P			DB09	1		0.10	PM6668	1		0.10
030A	MANPNA	DEGR	1.00	P			DB09	1		0.07	PM3428	1		0.07
030A	MANPNA	DEGR	1.00	P			DB09	1		0.07	PM3428	1		0.07
055	MANPKA	MUD1	0.10	I			JA11	1		0.02				
055	MANPKA	MUD1	0.10	S			JA11	1		0.56	PM5268	1		0.56
055	MANPKA	MUD1	0.10	P			JA11	1		1.53	PM5268	1		1.53
060	MANPKA	GRIN	1.00	I			JA09	1		0.02				
060	MANPKA	GRIN	1.00	S			JA09	1		0.20	PM6654			0.20
060	MANPKA	GRIN	1.00	P			JA09	1		0.18	PM6654			0.18
080	MANPNA	MAG	1.00	I			UVHD	1		0.10	FLU002	1		0.10
080	MANPNA	MAG	1.00	P			DB09	1		0.10	PM6668	1		0.10
080A	MANPNA	DEGR	1.00	P			DB09	1		0.07	PM3428	1		0.07
085	MANPGP	INSP	1.00	P			YG09	1		0.05				
085A	MANPGP	REPR	0.30	P			YG09	1		0.10	RP0004	1		0.10
090	MANPGP	DIP	1.00	P		0.5	YG09	1		0.02	DI0001	1		0.02
090	MANPGP	DIP	1.00	P							UH0001	1		0.50
100	MANPGP	ACPT	1.00	P			YG09	1		0.02				
110	MANPGP	INSP	1.00	P			YG09	1		0.02				

Brking Plate

NAME: ACC: 00 RCC:BRAKES

PCN: 15068A WCD: 16204N WCDDATE:89040

Filename: 16204N.tk1
Backing Plate

UP #	RCC	UP DESC	OCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			HB05	1	100	0.02	WB0001	1	100	0.02
005A	MANPGW	REM	1.00	P			HB05	1	80	0.16	DP0001	1	80	0.16
005A	MANPGW	REM	1.00	P			HB05	1	20	0.08	DP0001	1	20	0.08
005B	MANPGW	STACK	1.00	P			HB05	1	100	0.04	C00001	1	100	0.04
007	MANPGW	REM	1.00	P			HB05	1	100	0.08	MM0429	1	100	0.08
007A	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
007B	MANPGW	LOAD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.01
008	MANPGW	CLN	1.00	S			HB05	1	100	0.01				
008	MANPGW	CLN	1.00	P	100	0.08					MM7432	1	100	0.08
008A	MANPGW	UNLD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.01
012	MANPGW	INSP	1.00	P			DI07	1	100	0.08	FP0001	1	100	0.08
012A	MANPGW	STACK	1.00	P			DI07	1	100	0.02				
020	MANMNA	MAG	1.00	P			DB0Y	1		0.10	MM6668	1		0.10
020A	MANMNA	DEGR	1.00	P			DB0Y	1		0.07	MM3428	1		0.07
025	MANMWW	LOAD	1.00	P			WH08	2	1	0.30	CE24	1	1	0.30
025A	MANMWW	BAKE	1.00	P							MM5737	1	1	12.00
025B	MANMWW	UNLD	1.00	P			WH08	2	1	0.30	CE24	1	1	0.30
025C	MANMWW	COOL		P	1	6								
025D	MANMWW	UNLD		I			WH08	2	1	0.30	EC24	1	1	0.30
025D	MANMWW	UNLD									LB9352	1	1	0.30
025D	MANMWW	UNLD									LB9351			
027	MANPRA	REAM	1.00	I			JA1U	1		0.02				
027	MANPRA	REAM	1.00	S			JA1U	1		0.56	MM2576	1		0.56
027	MANPRA	REAM	1.00	P			JA1U	1		0.46	MM2576	1		0.46
030	MANMNA	MAG	1.00	I			UVHD	1		0.10	FL0002	1		0.10
030	MANMNA	MAG	1.00	P			DB0Y	1		0.10	MM6668	1		0.10
030A	MANMNA	DEGR	1.00	P			DB0Y	1		0.07	MM3428	1		0.07
035	MANPGP	INSP	1.00	I			UVHD	1		0.01	FL0001	1		0.01
035	MANPGP	INSP	1.00	P			3B0Y	1		0.02	MM0922	1		0.02
040	MANPGP	PRIM	1.00	P		1	3S0Y	1		0.01	MM0922	1		1.00
040	MANPGP	PRIM	1.00	P							MM0438	1		0.01
040A	MANPGP	PAIN	1.00	P			3S0Y	1		0.01	MM0922	1		0.01
040A	MANPGP	PAIN	1.00	P							MM0436	1		0.01
040B	MANPGP	PAIN	1.00	P							MM0437	1		0.01
040B	MANPGP	PAIN	1.00	P		0.5	3S0Y	1		0.01	MM0922	1		0.50
040C	MANPGP	UNLD	1.00	P							MM0922	1		0.02
040C	MANPGP	UNLD	1.00	P			YG0Y	1		0.02	MM0928	1		0.02
050	MANPGP	RIVET	1.00	P			YG0Y	1		0.05	RP0001	1		0.05
060	MANPGP	ACPT	1.00	P			YG0Y	1		0.02				
070	MANPGP	INSP	1.00	P			YG0Y	1		0.02				

NAME: ALC: 00 RCC:BRAKES

PLN: 15068A WCD: 16202N WCDDATE:89040

Filename: 16202N, Wk Pressure Plate

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPOW	DIS	1.00	P			HB07	1	100	0.05	WB0001	1	100	0.05
005A	MANPOW	STACK	1.00	P			HB05	1	100	0.02				
005B	MANPOW	REM	1.00	P				1	80	0.16	DP0001	1	80	0.16
005B	MANPOW	REM	1.00	P			HB05	1	20	0.08	DP00001	1	20	0.08
005C	MANPOW	STACK	1.00	P			HB05	1	100	0.04	C00001	1	100	0.04
007	MANPOW	REM	1.00	P			HB05	1	100	0.08	MM0429	1	100	0.08
007A	MANPOW	STACK	1.00	P			HB05	1	100	0.02				
007B	MANPOW	LOAD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.08
008	MANPOW	CLN	1.00	S			HB05	1	100	0.01				
008	MANPOW	CLN	1.00	P	100	0.08					MM7432	1	100	0.08
008A	MANPOW	UNLD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.08
008B	OVHD	MOVE	1.00	P			OVHD	1	100	0.05				
010	MANPOW	INSP	1.00	P			D107	1	100	0.08	PP0001	1	100	0.08
010A	MANPOW	STACK	1.00	P			D107	1	100	0.02				
020	MANMNA	MAG	1.00	P			DB0Y	1		0.10	MM6668	1		0.10
020A	MANMNA	DEGR	1.00	P			DB0Y	1		0.07	MM3428	1		0.07
025	MANMAN	LOAD	1.00	P			WF08	2	1	0.30	CE24	1	1	0.30
025A	MANMAN	BAKE	1.00	P							MM5737	1	1	12.00
025B	MANMAN	UNLD	1.00	P			WF08	2	1	0.30	CE24	1	1	0.30
025C	MANMAN	COOL	1.00	P	1	6								
025D	MANMAN	UNLD	1.00	I			WF08	2	1	0.30	CE24	1	1	0.30
025D	MANMAN	UNLD	1.00	I							LB9352	1	1	0.30
025D	MANMAN	UNLD	1.00	I							LB9351			
028	MANMA	REAM	1.00	I			JA10	1		0.02				
028	MANMA	REAM	1.00	S			JA10	1		0.50	MM2576	1		0.50
028	MANMA	REAM	1.00	P			JA10	1		0.55	MM2576	1		0.55
030	MANMNA	MAG	1.00	I			OVHD	1		0.10	FL0002	1		0.10
030	MANMNA	MAG	1.00	P			DB0Y	1		0.10	MM6668	1		0.10
030A	MANMNA	DEGR	1.00	P			DB0Y	1		0.07	MM3428	1		0.07
035	MANPOW	INSP	1.00	I			OVHD	1		0.01	FL0001	1		0.01
035	MANPOW	INSP	1.00	P			3S0Y	1		0.02	MM0922	1		0.02
040	MANPOW	PRIM	1.00	P		1	3S0Y	1		0.01	MM0922	1		1.00
040	MANPOW	PRIM	1.00	P							MM0438	1		0.01
040A	MANPOW	PAIN	1.00	P		0.08	3S0Y	1		0.01	MM0436	1		0.01
040A	MANPOW	PAIN	1.00	P							MM0922	1		0.08
040B	MANPOW	PAIN	1.00	P		0.5	3S0Y	1		0.01	MM0922	1		0.50
040B	MANPOW	PAIN	1.00	P							MM0437	1		0.01
040C	MANPOW	UNLD	1.00	P							MM0928	1		0.01
040C	MANPOW	UNLD	1.00	P			Y60Y	1		0.01	MM0922	1		0.01
050	MANPOW	RIVET	1.00	P			Y60Y	1		0.05	RP0001	1		0.05
060	MANPOW	ACPT	1.00	P			Y60Y	1		0.02				
070	MANPOW	INSP	1.00	P			Y60Y	1		0.02				

Stator Plate

NAME: ALL: 00 RCC:BRAKES

PCN: 15068A WCD: 16203N WCDDATE:89040

Filename: 16203N WK1

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
0005	MANPOW	DIS	1.00	P			HB07	1	100	0.02	WB0001	1	100	0.02
0005A	MANPOW	REM	1.00	P				1	80	0.16	DP0001	1	80	0.16
0005A	MANPOW	REM	1.00	P			HB05	1	20	0.08	DP0001	1	20	0.08
0005B	MANPOW	STACK	1.00	P			HB05	1	100	0.04	C00001	1	100	0.04
0006	MANPOW	REM	1.00	P			HB07	1	100	0.08	PM0429	1	100	0.08
0006A	MANPOW	STACK	1.00	P			HB07	1	100	0.02				
0006B	MANPOW	LOAD	1.00	P			HB07	1	100	0.01	PM7432	1	50	0.01
0008	MANPOW	CLN	1.00	S			HB07	1	100	0.01				
0008	MANPOW	CLN	1.00	P	100	0.08					PM7432	1	100	0.08
0008A	MANPOW	UNLD	1.00	P			HB07	1	100	0.01	PM7432	1	50	0.01
0012	MANPOW	INSP	1.00	P			D107	1	100	0.08	FP0001	1	100	0.08
0012A	MANPOW	STACK	1.00	P			D107	1	100	0.02				
0020	MANMA	MAG	1.00	P			DB0Y	1		0.10	PM6668	1		0.10
0020A	MANMA	DEGR	1.00	P			DB0Y	1		0.07	PM3428	1		0.07
0025	MANMW	LOAD	1.00	P			WF08	2	1	0.30	CE24	1	1	0.30
0025A	MANMW	BAKE	1.00	P							PM5737	1	1	12.00
0025B	MANMW	UNLD	1.00	P			WF08	2	1	0.30	CE24	1	1	0.30
0025C	MANMW	COOL		P	1	6								
0025D	MANMW	UNLD		I			WF08	2	1	0.30	EC24	1	1	0.30
0025D	MANMW	UNLD									LB9352	1	1	0.30
0025D	MANMW	UNLD									LB9351			
0027	MANMA	REAM	1.00	I			JA10	1		0.02				
0027	MANMA	REAM	1.00	S			JA10	1		0.03	PM1788	1		0.03
0027	MANMA	REAM	1.00	P			JA10	1		0.15	PM1788	1		0.15
0030	MANMA	MAG	1.00	I			PVHD	1		0.10	PL0002	1		0.10
0030	MANMA	MAG	1.00	P			DB0Y	1		0.10	PM6668	1		0.10
0030A	MANMA	DEGR	1.00	P			DB0Y	1		0.07	PM3428	1		0.07
0035	MANPOP	INSP	1.00	I			UVHD	1		0.01	PL0001	1		0.01
0035	MANPOP	INSP	1.00	P			3S0Y	1		0.02	PM0922	1		0.02
0040	MANPOP	PRIM	1.00	P		0.25	3S0Y	1		0.01	PM0922	1		0.25
0040	MANPOP	PRIM	1.00	P							PM0438	1		0.01
0040A	MANPOP	UNLD	1.00	P			Y60Y	1		0.01	PM0922	1		0.01
0040A	MANPOP	UNLD	1.00	P							PM0928	1		0.01
0050	MANPOP	RIVET	1.00	P			Y60Y	1		0.07	RP0001	1		0.07
0060	MANPOP	ACPT	1.00	P			Y60Y	1		0.02				
0070	MANPOP	INSP	1.00	P			Y60Y	1		0.02				

125	MANPKA	REAM	0.1	I			JAUY	1		0.02						
125	MANPKA	REAM	0.1				JAUY	1		0.56	PM25//	1		0.56		
125	MANPKA	REAM	0.1				JAUY	1		0.49	PM25//	1		0.49		
125A	MANPGW	LOAD	1.00	P			K1U5	1	100	0.02	PM0Y01	1	100	0.02		
127	MANPGW	PROC	1.00	I							PM0Y01	1	100	1.26		
127	MANPGW	PROC	1.00	S			K1U5	1	100	0.05						
127	MANPGW	PROC	1.00	P	100	1.05					H0001	1	100	1.26		
127A	MANPGW	UNLD	1.00	P			K1U5	1	100	0.02	PM0Y01	1	100	0.02		
130	MANPKA	HEAT	1	I			JAU8	1		0.02						
130	MANPKA	HEAT	1	S			JAU8	1		0.31						
130	MANPKA	HEAT	1	P			JAU8	1		0.35						
140	MANPKA	HEAT	1	I			JAU8	1								
140	MANPKA	HEAT	1	S			JAU8	1		0.31						
140	MANPKA	HEAT	1	P			JAU8	1		0.35						
150	MANPKA	HEAT	1	I			JAU8	1		0.02						
150	MANPKA	HEAT	1	S			JAU8	1		0.31						
150	MANPKA	HEAT	1	P			JAU8	1		0.35						
152	MANPKA	DRIL	0.5	I			JA1U	1		0.02						
152	MANPKA	DRIL	0.5	S			JA1U	1		0.56	PM25//	1		0.56		
152	MANPKA	DRIL	0.50	P			JA1U	1		0.46	PM25//	1		0.46		
152A	MANPGW	LOAD	1.00	P			K1U5	1	100	0.02	PM0Y01	1	100	0.02		
153	MANPGW	PROC	1.00	I							PM0Y01	1	100	0.72		
153	MANPGW	PROC	1.00	S			K1U5	1	100	0.05						
153	MANPGW	PROC	1.00	P	100	0.6					H0001	1	100	0.72		
153A	MANPGW	UNLD	1.00	P			K1U5	1	100	0.02	PM0Y01	1	100	0.02		
153B	MANPGW	LOAD	1.00	P			K1U5	1	100	0.02	PM0Y01	1	100	0.02		
160	MANPGW	PROC	1.00	I							PM0Y01	1	100			
160	MANPGW	PROC	1.00	S			K1U5	1	100	0.05						
160	MANPGW	PROC	1.00	P	100	1.05					H0001	1	100	1.26		
160A	MANPGW	UNLD	1.00	P			K1U5	1	100	0.02	PM0Y01	1	100	0.02		
170	MANPGP	LOAD	1.00	P			YG0Y	1		0.1	PM0Y32	1		0.1		
170A	MANPGP	CLN	1.00	P		0.8	YG0Y	1		0.5	PM0303	1		0.5		
170B	MANPGP	LOAD	1.00	P			YG0Y	1		0.6	PM1342	1		0.6		
170C	MANPGP	PROC	1.00	P		1.5	YG0Y	1		0.1	PM1342	1		1.5		
170D	MANPGP	UNLD	1.00	P			YG0Y	1		0.1	PM1342	1		0.1		
170E	MANPGP	CLN	1.00	P			YG0Y	1		0.1	PM6613	1		0.1		
170E	MANPGP	CLN	1.00	P							PM6614	1		0.1		
170F	MANPGP	CORE	1.00	P		1.3	YG0Y	1		0.1	C10001	1		1.3		
170G	MANPGP	CLN	1.00	P		0.3	YG0Y	1		0.1	PM6612	1		0.1		
170G	MANPGP	CLN	1.00	P							PM0303	1		0.2		
170H	MANPGP	CLN	1.00	P			YG0Y	1		0.1						
175	MANPKA	INSI	0.50	I			JAUY	1		0.02						
175	MANPKA	INSI	0.50	S			JAUY	1		0.18						
175	MANPKA	INSI	0.50	P			JAUY	1		0.17						
180	MANPGP	INSP	1.00	P			UVHD	1		0.01	FL0001	1		0.01		
180	MANPGP	INSP	1.00	P			YG0Y	1		0.05	PM0Y32	1		0.05		
190	MANPGP	LOAD	1.00	P			3S0Y	1		0.01	PM0Y22	1		0.01		
190A	MANPGP	WASH	1.00	P							PM0436	1		0.01		
190A	MANPGP	WASH	1.00	P			3S0Y	1		0.01	PM0Y22	1		0.01		
190B	MANPGP	PLUG	1.00	P			3S0Y	1		0.08	PM0Y22	1		0.08		
190C	MANPGP	PRIM	1.00	P		1	3S0Y	1		0.03	PM0Y22	1		1		
190C	MANPGP	PRIM	1.00	P							PM0438	1		0.03		
190D	MANPGP	PLUG	1.00	P			3S0Y	1		0.01	PM0Y22	1		0.02		
190E	MANPGP	PAIN	1.00	P							PM0436	1		0.02		
190E	MANPGP	PAIN	1.00	P			3S0Y	1		0.02	PM0Y22	1		0.02		
190F	MANPGP	PAIN	1.00	P							PM0437			0.02		
190F	MANPGP	PAIN	1.00	P		0.5	3S0Y	1		0.02	PM0Y22	1		0.5		
190G	MANPGP	UNLD	1.00	P			YG0Y	1		0.02	PM0Y28	1		0.02		
190G	MANPGP	UNLD	1.00	P							PM0Y22	1		0.01		

Brake Assy

NAME:LAST NAME REL: 00 FLG:BRAKES
PLN: 15068A MOD: 16219N WODDATE:88266

Filename: 16219N, WK.1
Brake Assy

OP #	REC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
001	MANPGM	IND	1.00	P			HB05	1	100	0.02				
002	MANPGM	SPLT	1.00	S			HB05	2	100	0.05	PMU[illegible]71	1	100	0.05
002	MANPGM	SPLT	1.00	P			HB05	2	10	1.00	WBU[illegible]01	1	10	1.00
002	MANPGM	SPLT	1.00	P			HB05	2	90	0.25	WBU[illegible]01	1	90	0.25
020	MANPGP	INSP	1.00	P			YG09	1		0.50	WAU005	1		0.50
025	MANPGP	ASSY	0.50	P			YG09	1		0.10	WAU005	1		0.10
025A	MANPGP	ASSY	0.85	P			YG09	1		0.10	WAU[illegible]05	1		0.10
025B	MANPGP	ASSY	1.00	P			YG09	1		1.20	WAU005	1		1.20
025C	MANPGP	ASSY	1.00	P							BSU[illegible]01	1		0.33
025C	MANPGP	ASSY	1.00	P			YG09	1		0.33	CE[illegible]3	1		0.33
030	MANPGP	TEST	1.00	P			YG09	1		0.70	PMU449	1		0.70
040	MANPGP	ASSY	1.00	P			YG09	1		0.16	PMU[illegible]33	1		0.20
050	MANPGP	ACPT	1.00	P			YG09	1		0.02				
050	MANPGP	ACPT	1.00	P			YG09	1		0.02				
060	MANPGP	INSP	1.00	P			YG09	1		0.02				
9999	MANPGP	SELL												

125	MANPKA	REAM	0.1	I			JAUY	1		0.02							
125	MANPKA	REAM	0.1	S			JAUY	1		0.56	MM2577	1		0.56			
125	MANPKA	REAM	0.1	P			JAUY	1		0.49	MM2577	1		0.49			
125A	MANPGW	LOAD	1.00	P			K1U5	1	100	0.02	MMUYU1	1	100	0.02			
127	MANPGW	PRUC	1.00	I							MMUYU1	1	100	1.26			
127	MANPGW	PRUC	1.00	S			K1U5	1	100	0.05							
127	MANPGW	PRUC	1.00	P	100	1.05					HUUU1	1	100	1.26			
127A	MANPGW	UNLD	1.00	P			K1U5	1	100	0.02	MMUYU1	1	100	0.02			
130	MANPKA	HEL1	1	I			JAU8	1		0.02							
130	MANPKA	HEL1	1	S			JAU8	1		0.31							
130	MANPKA	HEL1	1	P			JAU8	1		0.35							
140	MANPKA	HEL1	1	I			JAU8	1									
140	MANPKA	HEL1	1	S			JAU8	1		0.31							
140	MANPKA	HEL1	1	P			JAU8	1		0.35							
150	MANPKA	HEL1	1	I			JAU8	1		0.02							
150	MANPKA	HEL1	1	S			JAU8	1		0.31							
150	MANPKA	HEL1	1	P			JAU8	1		0.35							
152	MANPKA	DRIL	0.5	I			JA1U	1		0.02							
152	MANPKA	DRIL	0.5	S			JA1U	1		0.56	MM2577	1		0.56			
152	MANPKA	DRIL	0.50	P			JA1U	1		0.46	MM2577	1		0.46			
152A	MANPGW	LOAD	1.00	P			K1U5	1	100	0.02	MMUYU1	1	100	0.02			
153	MANPGW	PRUC	1.00	I							MMUYU1	1	100	0.72			
153	MANPGW	PRUC	1.00	S			K1U5	1	100	0.05							
153	MANPGW	PRUC	1.00	P	100	0.6					HUUU1	1	100	0.72			
153A	MANPGW	UNLD	1.00	P			K1U5	1	100	0.02	MMUYU1	1	100	0.02			
153B	MANPGW	LOAD	1.00	P			K1U5	1	100	0.02	MMUYU1	1	100	0.02			
160	MANPGW	PRUC	1.00	I							MMUYU1	1	100				
160	MANPGW	PRUC	1.00	S			K1U5	1	100	0.05							
160	MANPGW	PRUC	1.00	P	100	1.05					HUUU1	1	100	1.26			
160A	MANPGW	UNLD	1.00	P			K1U5	1	100	0.02	MMUYU1	1	100	0.02			
170	MANPGP	LOAD	1.00	P			YGUY	1		0.1	MMUY32	1		0.1			
170A	MANPGP	CLN	1.00	P		0.8	YGUY	1		0.5	MMU303	1		0.5			
170B	MANPGP	LOAD	1.00	P			YGUY	1		0.6	MM1342	1		0.6			
170C	MANPGP	PRUC	1.00	P		1.5	YGUY	1		0.1	MM1342	1		1.5			
170D	MANPGP	UNLD	1.00	P			YGUY	1		0.1	MM1342	1		0.1			
170E	MANPGP	CLN	1.00	P			YGUY	1		0.1	MM6613	1		0.1			
170E	MANPGP	CLN	1.00	P							MM6614	1		0.1			
170F	MANPGP	CORE	1.00	P		1.3	YGUY	1		0.1	CIUUU1	1		1.3			
170G	MANPGP	CLN	1.00	P		0.3	YGUY	1		0.1	MM6612	1		0.1			
170G	MANPGP	CLN	1.00	P							MMU303	1		0.2			
170H	MANPGP	CLN	1.00	P			YGUY	1		0.1							
175	MANPKA	INSI	0.50	I			JAUY	1		0.02							
175	MANPKA	INSI	0.50	S			JAUY	1		0.18							
175	MANPKA	INSI	0.50	P			JAUY	1		0.17							
180	MANPGP	INSP	1.00	P			UVHD	1		0.01	FLUUU1	1		0.01			
180	MANPGP	INSP	1.00	P			YGUY	1		0.05	MMUY32	1		0.05			
190	MANPGP	LOAD	1.00	P			35UY	1		0.01	MMUY22	1		0.01			
190A	MANPGP	WASH	1.00	P							MMU436	1		0.01			
190A	MANPGP	WASH	1.00	P			35UY	1		0.01	MMUY22	1		0.01			
190B	MANPGP	PLUG	1.00	P			35UY	1		0.08	MMUY22	1		0.08			
190C	MANPGP	PRIM	1.00	P		1	35UY	1		0.03	MMUY22	1		1			
190C	MANPGP	PRIM	1.00	P							MMU438	1		0.03			
190D	MANPGP	PLUG	1.00	P			35UY	1		0.01	MMUY22	1		0.02			
190E	MANPGP	PAIN	1.00	P							MMU436	1		0.02			
190E	MANPGP	PAIN	1.00	P			35UY	1		0.02	MMUY22	1		0.02			
190F	MANPGP	PAIN	1.00	P							MMU437			0.02			
190F	MANPGP	PAIN	1.00	P		0.5	35UY	1		0.02	MMUY22	1		0.5			
190G	MANPGP	UNLD	1.00	P			YGUY	1		0.02	MMUY28	1		0.02			
190G	MANPGP	UNLD	1.00	P							MMUY22	1		0.01			

[redacted] WORK CONTROL DOCUMENT (MEDS) DATE 89040 PAGE__OF__PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN BACKING PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	050 *REQD*	ASSEMBLE PADS *C/P MOVE*	M	001 MNPGP 002 08 003 RR03	
[redacted]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 RR03	
[redacted]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 RR03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1980—640-163

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION RCC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPC		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-152 4B1-4-153	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
B52		
13. SERIAL NUMBER	**14. NOUN**	
	ROTOR SEGMENT ASSY	15068A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 149305 65209R		NSN 1630003482771 C/N 15068A NSL			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FMPI I.A.W. MIL-STD-1949 & P/O NO1561			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE			
		FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK			
		8 OF THIS AFLC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF			
		EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO			
		PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA			
		STAMP.			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	18205N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1980—640-183

3. JOB ORDER NO.	[redacted]	4. PRODUCTION SEQUENCE	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN	
	ROTOR SEGMENT ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	149305 65209R			
✓ [redacted]	*REQD*	DISASSEMBLE *C/P MOVE*		001 MNPGW 002 02 003 BD04	
✓ [redacted]	*REQD*	ROTO BLAST CLEAN *C/P MOVE*		001 MNPGW 002 03 003 RB07	
✓ [redacted]	*REQD*	*C/P MOVE*		001 MNPNA 002 05 003 MS03	
[redacted]	040	REMOVE ROTOR SEGMENT QUANTITY REMOVED_____ *C/P MOVE		001 MNPGP 002 08 003 RR03	
[redacted]	[redacted]	INSTALL SEGMENTS *C/P MOVE		001 MNPGP 002 08 003 RR03	
✓ 69	[redacted]	MODIFY SEGMENT AND REIDENTIFY WITH R FOLLOWING PART NUMBER *C/P MOVE		001 MNPRA 002 01 003 DR02	
✓ BA	[redacted]	GRIND MIN - .350 90% OF SEGMENT AREA .050 R ON ENDS OF SEGMENTS *C/P MOVE		001 MNPRB 002 03 003 GR01	
✓ [redacted]	*REQD*	*C/P MOVE	M	001 MNPNA 002 05 003 MS03	
✓ [redacted]	*REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 PF01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16205N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1980—640-165

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	ROTOR SEGMENT ASSY	

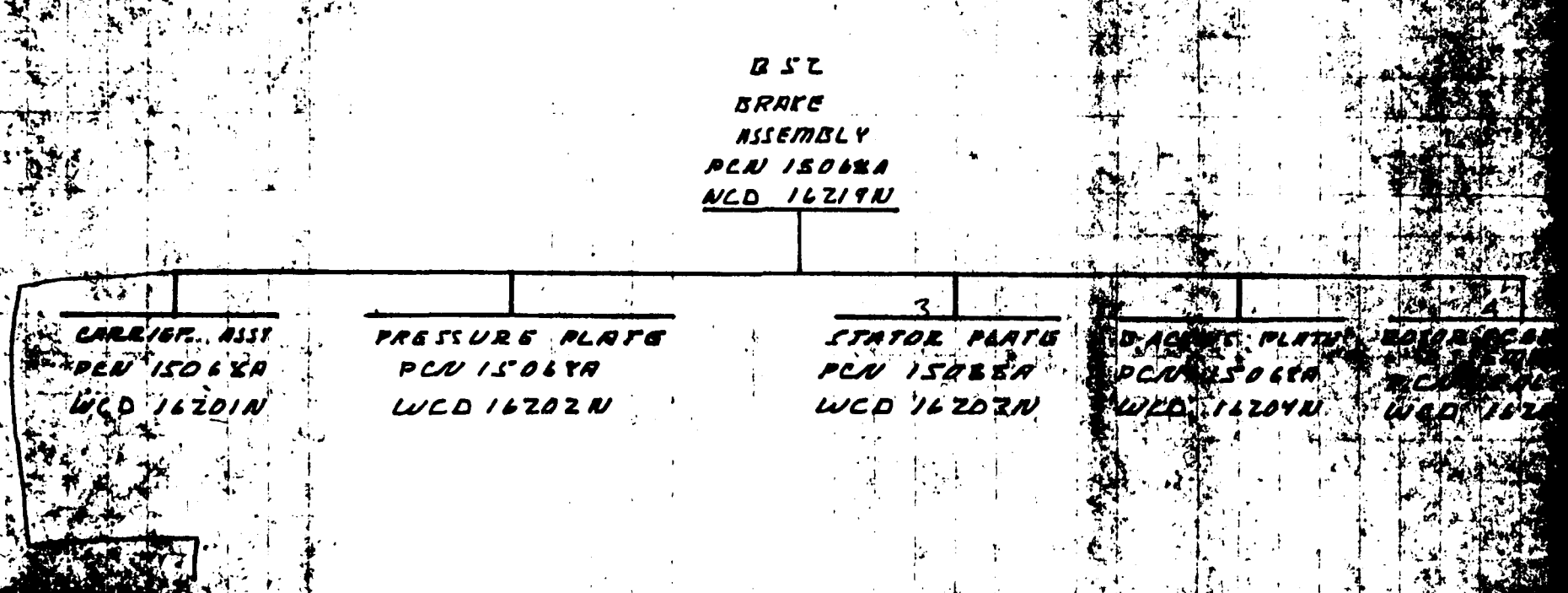
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	[redacted]70	OIL DIP *C/P MOVE		001 MNFGP 002 08 003 MI02	
	REQD				
[redacted]	[redacted]0	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNFGP 002 08 003 MI02	
	REQD				
[redacted]	[redacted]10	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNFGP 002 08 003 MI02	
	REQD				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16205N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-128

BS2 BRAKE ASSY



Cylinder Between Spring Assy's
P16201
Style)

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	
[redacted]	MNPGP	00010	E	YG	5	5.62	1.00	5.62
		CHK10	E	YG	5	.19	1.00	.19
		P0050	E	3S	5	.52	1.00	.52
		TE010	E	YG	5	.26	1.00	.26
	*							6.59
	MNPGW	D0020	E	HB	5	1.64	1.00	1.64
		D0W07	N	KI	5	1.08	.05	.5
		E1040	E	DI	5	.36	1.00	.36
		WBC10	E	KI	5	1.90	1.00	.90
	*							3.95
	MNPMG	XNPMG	X	JB	1	.20	1.00	.20
	*							.20
	MNPMN	B0020	N	JA	1	2.61	.36	.93
		MN010	N	JA	1	.17	.07	.1
		NC010	E	JA	1	.29	1.00	.29
	*							.23
	MNPNA	ND010	E	DB	2	1.18	1.00	1.18
	*							1.8
	MNPRA	A0010	E	JA	1	.73	.10	.7
		M0010	N	JA	1	.12	.10	.1
		M0026	E	JA	1	1.79	.50	.89
		M0030	N	JA	1	.86	1.00	.86
	*							1.83
	MNPRB	GR030	E	JA	3	1.82	.15	.27
	*							.27
	MNPRC	XNPRC	X	UP	B	.26	1.00	.26
	*							.26
	MNPWW	A0100	N	WL	8	2.13	.05	.10
		A0200	N	WL	8	2.13	.05	.10
		A0300	N	WL	8	2.13	.05	.10
		WR010	N	WL	8	1.33	1.00	1.33
		XNPWW	X	WF	A	1.38	1.00	1.38
	*							4.01
*								

CONTROL NUMBER LIST

PLAN	CONTROL	JOP	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	G019 FLOW DAYS
TECH	NUMBER	DESC						
PARK	ANDE 14984A	-G	LGM 30	T.E. ACTUATOR	1450-00-089-6952AH	25-62100-1	35D3-11-25-13	14
MART	SHEL 14443A		F-4	TIME RELEASE MECH	1680-00-702-9382LS	MBEU1610H5	13A5-37-3	4
MART	SHEL 14557A		F-4	FUEL PYLON ASSY	1560-00-910-9099BF	26-370-4715	6J14-2-18-3	10
MART	SHEL 14703A		F-4	DROGUE GUN	1377-00-483-9872	MBEU34203	13A5-37-3	2
MART	SHEL 14813A		F-4	I.B. L/H LAU 17 PYLON	1560-00-489-6617BF	32694581-121	16N6-1-103	25
MART	SHEL 14814A		F-4	I.B. R/H LAU 17 PYLON	1560-00-489-6619BF	32694581-122	16N6-1-102	25
JENS	COOP 14991A		F-111 MLG	STABILIZER ROD	3040-00-164-6783	12L9530-003	4A4-15-3	12
MART	SHEL 14996A		F-4	ECM ADAPTER	1560-00-350-7829BF	536970150-301	16N16-7-3	14
JENS	PRIC 15025A	-G-J	F-106 MLG	WHEEL	1630-00-782-8521	63J32425-5	4W1-7-1173	21
JENS	RIGB 15053A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-052-0403	9550402	4B1-2-133	30
JENS	RIGB 15054AV	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-050-5242	2600390-2	4B1-4-263	26
JENS	RIGB 15068AV	-G-J	F-12 MLG	BRAKE ASSY	[illegible]	[illegible]	4B1-4-133	28
JENS	RIGB 15107A	-G-J	F-106 MLG	BRAKE ASSY	1630-00-650-0050	151006-1	4B1-4-223	30
JENS	PRIC 15139AV	-G-J	B-52 MLG	WHEEL	M 1630-00-900-9739	3-1192	4W1-7-1143	21
JENS	PRIC 15143A	-G-J	KC-135 MLG	WHEEL	1630-00-689-6014	211A243H2	4W3-7-113	30
JENS	RIGB 15161AV	-G-J	C-141 MLG	BRAKE ASSY	M 1630-00-881-0015	9560738	4B1-2-373	26
JENS	RIGB 15162AV	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-269-2622	149499-4	4B1-4-263	28
JENS	RIGB 15222A	-G-J	F-4C MLG	BRAKE HOUSING SUB ASSY.	1630-00-927-1825	10 OCT 88	4B1-2-1093	23
JENS	RIGB 15229A	-G-J	T-33 MLG	BRAKE ASSY	1630-00-315-4832	9540726	4B1-2-293	24
JENS	PRIC 15248A	-G-J	F-100 MLG	WHEEL	1630-00-900-0745	63J32425-9	4W1-7-1173	20
JENS	PRIC 15279A	-J	F-5 MLG	WHEEL	1630-00-050-9531	219A43	4W1-8-33	30
JENS	RIGB 15295AV	-G-J	F-111 MLG	BRAKE ASSY	M 1630-00-002-7955	2-966-9	4B1-2-483	32
JENS	PRIC 15302A	-J	F-111 MLG	WHEEL	1630-00-941-4191	2600355	4W3-7-1123	20
JENS	RIGB 15327AV	-G-J	C-130 MLG	BRAKE ASSY	1630-00-825-4794	9560685	4B1-2-1003	27
JENS	RIGB 15335A	-J	C-141 MLG	BRAKE TORQUE TUBE	1630-00-567-0169	9550025	4B1-2-373	16
JENS	PRIC 15348A	-G-J	F-111 MLG	WHEEL	1630-00-043-0965	3-1160-1	4W3-7-1283	20
JENS	PRIC 15351A	-G-J	B-52 MLG	WHEEL	1630-00-967-6779	3-1133	4W1-7-1143	20
JENS	PRIC 15359AV	-G-J	KC-135 MLG	WHEEL	1630-00-013-9129	153?[illegible]-4	4W1-7-263	20
JENS	PRIC 15361A	-G-J	B-52 MLG	WHEEL	1630-00-054-2557	2600293-1	4W1-7-1193	30
JENS	RIGB 15387AV	-G-J	T38 MLG	BRAKE ASSY	1630-00-555-7523	2-727-3	4B1-2-173	27
RIGB	RIGB 15438A	-J	C-131 MLG	BRAKE ASSY	1630-00-580-2857	9541104	4B1-2-423	10
RIGB	RIGB 15468AV	-G-J	KC-135 MLG	WHEEL	M 1630-00-492-7144	153245-5	4W1-7-263	20
DELE	15478A	-J	C-7A MLG	WHEEL	1630-00-125-7194	17 OCT 88	4W1-4-1073	20
JENS	RIGB 15481A	-G-J	C-141 MLG	WHEEL	1630-00-453-4893	5000169	4W1-7-1123	20
JENS	PRIC 15485AV	-G-J	F-4 MLG	WHEEL	1630-00-446-3778	5000504	4W1-8-53	20
JENS	RIGB 15498A	-J	F-106 MLG	BRAKE BACKING PLATE	1630-00-671-2840	151007	4B1-4-223	16
JENS	PRIC 15518A	-J	T-33 MLG	WHEEL	1630-00-486-3998	5000563	4W1-7-1313	20
JENS	RIGB 15519A	-G-J	FB-111 MLG	BRAKE STATOR PLATE	1630-00-113-2133	9536123	4B-2-493	14
JENS	RIGB 15521A	-J	FB-111 MLG	BRAKE PRESSURE PLATE	1630-00-856-2073	9535542	4B1-2-493	19
JENS	PRIC 15523AV	-G-J	F-111 MLG	WHEEL	1630-00-157-6723	3-1156-0	4W1-7-1263	21
JENS	PRIC 15526AV	-G-J	B-52 MLG	WHEEL	1630-00-242-0942	2600773	4W1-7-1193	30
JENS	RIGB 15531A	-J	F-106 MLG	BRAKE STATOR PLATE	1630-00-671-2839	151005	4B1-4-223	16
JENS	RIGB 15536A	-J	F-111 MLG	BRAKE BACKING PLATE	1630-00-857-0991	329-15	4B1-2-483	19
JENS	PRIC 15575A	-J	F-5 MLG	WHEEL	1630-00-139-0476	5001114-3	4W1-8-63	20
JENS	RIGB 15576A	-J	F-5 MLG	BRAKE ASSY	1630-00-147-3854	5001111-1	4B1-2-1113	20
JENS	RIGB 15583A	-J	FB-111 MLG	BRAKE ASSY	1630-00-852-9888	9560886	4B1-2-493	23

[redacted] WORK CONTROL DOCUMENT MEDS [redacted] PAGE [redacted]

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-4-133	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
B-52		
13. SERIAL NUMBER	**14 NOUN**	
	CARRIER ASSY	15068A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N		NSN C/N			
[redacted]		[redacted] 15068A C A R R	I E	R .	A Y
1490164-9		1630000776898 15068A B R K	A S	S Y	
		****** UNIT COST: $4274.50 ********			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FPI IAW MIL-STD-6866			
		DOW IAW MIL-M-3171			
		**********MAGNESIUM**********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY			
		PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS			
		WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-168

22

[redacted] WORK CONTROL DOCUMENT (MEDS)

1. DATE 89068 | PAGE __ OF __ PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN	
	CARRIER ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	152016			
[redacted]	*REQD*	DISASSEMBLE *C/P MOVE*		001 MNPGW 002 02 003 BD04	
[redacted]	*REQD*	CHEM CLEAN *C/P MOVE*		001 MNPGW 002 03 003 AC02	
[redacted]	*REQD*	BLAST CLEAN *C/P MOVE*		001 MNPGW 002 03 003 BL07	
[redacted]	*REQD*	MAGNESIUM CLEAN *C/P MOVE*		001 MNPGW 002 03 003 MC04	
[redacted]	*REQD*	*C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	
[redacted]	*REQD*	NICK AND BURR *C/P MOVE*		001 MNPGW 002 04 003 NB04	
[redacted]	*REQD*	E AND I INSPECT *C/P MOVE*		001 MNPGW 002 04 003 EI02	
[redacted]	.04	*C/P MOVE*		001 MNPGW 002 04 003 WT03	
[redacted]	.12	*C/P MOVE*		001 MNPWW 002 04 003 WT03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

16201N **WORK CONTROL DOCUMENT (MEDS)** [redacted] DATE 89066 PAGE__OF__PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN	
	CARRIER ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	,08	*C/P MOVE*		001 MNPWW 002 04 003 WT03	
67	061 ,12	BROKEN SET SCREWS AND TAPS EDM *C/P MOVE*		001 MNPMG 002 02 003 ME10	
67	062 ,07	SPRING RECESS REPAIR *C/P MOVE*		001 MNPMN 002 02 003 MH27	
67	064 ,32	OVERSIZE PISTON CAVITIES SEAL AREA 1.762/1.760 *C/P MOVE*		001 MNPMN 002 02 003 MH29	
69	065 ,86	ANCHORE NUT SCREW HOLE REPAIR CHECK OR REPAIR AS REQUIRED *C/P MOVE*	.56 .48	001 MNPRA 002 01 003 BE01	
69	070 ,05	DRILL AND TAP INLET PORT 3/4 = 16 .56 .486 *C/P MOVE*		001 MNPRA 002 01 003 DR02	
69	080 ,03	DRILL AND TAP BLEEDER PORT 3/8 = 24 .56 .486 *C/P MOVE*		001 MNPRA 002 01 003 DR02	
69	120 ,57	MOUNTING BOLT HOLE BUSHING REPAIR .876/.875 *C/P MOVE*		001 MNPRA 002 01 003 DR02	
[redacted]	*REQD*	DOW #7 TREATMENT *C/P MOVE*			
69	125 ,01	[redacted] *C/P MOVE*		001 MNPRA 002 01 003 DR02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—646-183

22 16201N WORK CONTROL DOCUMENT ([redacted]) [redacted] Page [redacted]

2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	CARRIER ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	*REQD*	*C/P MOVE*			
69	130 .01	HELICOIL INLET PORT *C/P MOVE*	.31 .348	001 MNPRA 002 01 003 BE01	
69	140 .02	HELICOIL BLEEDER PORT *C/P MOVE*	.31 .348	001 MNPRA 002 01 003 BE01	
69	150 *REQD*	HELICOIL RETURN SPRING BRACKET SCREW HOLES CHECK OR REPAIR AS REQUIRED *C/P MOVE*	.31 .348	001 MNPRA 002 01 003 BE01	
69	152 .93	DRILL CROSSOVER PORT AS MARKED *C/P MOVE*	.56 .46	001 MNPRA 002 01 003 BE01	
[redacted]	.02	STRIP MAGNESIUM CLEAN *C/P MOVE*		001 MNPCW 002 03 003 MC04	
[redacted]	.02	OVER PORT AS MARKED *C/P MOVE*		001 MNPWW 002 04 003 WT03	
[redacted]	.03	OW # 7 *C/P MOVE*			
[redacted]	170 *REQD*	IMPREGNATION *C/P MOVE*		001 MNPGP 002 08 003 MI02	
69	.86	[redacted] *C/P MOVE* 54A111021	.18 .17	001 MNPRA 002 01 003 BE01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

U.S. GOVERNMENT PRINTING OFFICE: 1980—640-152

16201N WORK CONTROL DOCUMENT (MEDS)

DATE 89068 | PAGE 5 OF 5 PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	CARRIER ASSY	

15. DISPATCH	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	180	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPGP	
				002 08	
	REQD			003 PF01	
[redacted]	190	MASK, PRIME, AND PAINT *C/P MOVE*		001 MNPGP	
				002 09	
	REQD			003 BS02	
[redacted]	245	FINAL ACCEPTANCE OF WORK CONTROL		001 MNPGP	
		DOCUMENT FOR COMPLETENESS & ACCURACY		002 09	
	REQD	OF ALL PRECEDING OPERATIONS THIS 958		003 BS02	
[redacted]	260	FINAL PRODUCT VISUAL INSPECTION		001 MNPGP	
		C/P MOVE		002 09	
	REQD			003 BS02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

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16202N WORK CONTROL DOCUMENT (MEDS)

1. DATE 89040 | PAGE 1 OF 5 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
36192A		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
2600312	4B1-4-133 4B-1-32	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
B52	1630008691784	

13. SERIAL NUMBER	14. NOUN
	PRESSURE PLATE

36192A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		****** UNIT COST: $83.00 *********			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3			
		FMPI IAW MIL-STD-1949 P/O NO1561			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION			
		WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH			
		STATIONS. WARNING MANY OF THE FOLLOWING REPAIR			
		PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND			
		PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN			
		COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	2600312			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT NO.
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

[redacted] 16202N WORK CONTROL DOCUMENT (MEDS) | 1. DATE 89040 | PAGE [redacted] OF [redacted] PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]		SSEMBLY *C/P MOVE*		001 MNPGW	
				002 02	
	REQD			003 BD04	
[redacted]		REMOVE RIVETS *C/P MOVE*		001 MNPMN	
				002 02	
	REQD			003 MV29	
[redacted]		ROTO BLAST CLEAN *C/P MOVE*		001 MNPGW	
				002 03	
	REQD			003 RB07	
[redacted]		E & I DRIVE SLEEVE SLOT .743 INCH		001 MNPGW	
		C/P MOVE		002 04	
	REQD			003 EI03	
[redacted]		*C/P MOVE*		001 MNPNA	
			M	002 05	
	REQD			003 MS03	
[redacted]		*C/P MOVE*		001 MNPWW	
				002 03	
	REQD			003 BK04	
67	027	REPAIR DAMAGED RIVET HOLES IAW FORM		001 MNPMN	
		252 & T.O. PAGE 2-16 PARA Q 1 A-B-C		002 02	
		C/P MOVE		003 MV29	
69	028	REAM FASTENER HOLES .970/.976 NOT TO		001 MNPNA	
		EXCEED .070/.080 IN DEPTH *C/P MOVE*		002 01	
	REQD			003 DR02	
[redacted]		*C/P MOVE*		001 MNPNA	
			M	002 05	
	REQD			003 MS03	
[redacted]	035	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPGP	
				002 08	
	REQD			003 PF01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

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16202N WORK CONTROL DOCUMENT (MEDS)

1 DATE	PAGE
89040	3 OF 3 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN	
	PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	040 *REQD*	PAINT *C/P MOVE*		001 MNP 002 09 003 BS	GP 02
[redacted]	050 *REQD*	ASSEMBLE: USE FASTENER P/N 148619 TO AID IN SECURING RIVETS *C/P MOVE*		001 MNP 002 08 003 RR	GP 03
[redacted]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNP 002 08 003 RR	GP 03
[redacted]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNP 002 08 003 RR	GP 03

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

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[redacted] WORK CONTROL DOCUMENT (MEDS)

DATE 89040

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
15068A		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
150428	4B1-4-133 4B-1-32	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
B-52	1630005756750	
13. SERIAL NUMBER	14 NOUN	
	STATOR PLATE	150428

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FMPI IAW MIL-STD-1949			
		P/O NO1561			
		**********S T E E L**********			
		ALL PERSONNEL INVOLVED IN THE WORK			
		PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFLC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL			
		ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQI (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	150428			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

16203N. WORK CONTROL DOCUMENT (MEDS) | DATE 89040 | PAGE 2 OF __ PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	STATOR PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
[redacted]		DISASSEMBLE-CHECK KEYWAYS *C/P MOVE*		001 MNP	GW
				002 02	
	REQD			003 BD04	
67	006	REMOVE RIVETS *C/P MOVE*		001 MNP	MN
				002 02	
	REQD			003 MV29	
[redacted]		ROTO BLAST CLEAN *C/P MOVE*		001 MNP	GW
				002 03	
	REQD			003 RB07	
[redacted]		E AND I		001 MNP	GW
		DRIVE SLEEVE SLOT .743 INCH		002 04	
	REQD	*C/P MOVE		003 EI03	
[redacted]				001 MNP	NA
				002 05	
	REQD			003 MS03	
[redacted]				001 MNP	WW
		*C/P MOVE		002 03	
	REQD			003 BK04	
69	027	REAM BRAKE LINING HOLES		001 MNP	RA
		.970/.976		002 01	
	*REQD	*C/P MOVE		003 DR02	
[redacted]				001 MNP	NA
		*C/P MOVE	M	002 05	
	REQD			003 MS03	
[redacted]	035	PRE-FINAL INSPECTION		001 MNP	GP
		*C/P MOVE		002 08	
	REQD			003 PF01	
[redacted]	040	PAINT		001 MNP	GP
		*C/P MOVE		002 09	
	REQD			003 BS02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

16203N WORK CONTROL DOCUMENT (MEDS)

1. DATE 89040 | PAGE 1 OF 3 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	STATOR PLATE

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	050 *REQD*	ASSEMBLE *C/P MOVE		001 MNPGP 002 08 003 RR03	
[redacted]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNPGP 002 08 003 RR03	
[redacted]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 RR03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

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16204N **WORK CONTROL DOCUMENT (MEDS)**

1. DATE 89040 | P. GE__OF__PAGES 1

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
15068A		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
150560	4B1-4-133 4B-1-32	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
B52	1630005470116	
13. SERIAL NUMBER	14. NOUN	
	BACKING PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		****** UNIT COST: $83.00 ******** GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3			
		FMPI IAW MIL-STD-1949 P/O NO1561 ALL PERSONNEL INVOLVED IN THE WORK			
		PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION			
		WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH			
		STATIONS. WARNING MANY OF THE FOLLOWING REPAIR			
		PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND			
		PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN			
		COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	150560			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1985—449-152

16204N **WORK CONTROL DOCUMENT (MEDS)**

1. DATE 89040 | PAGE 2 OF __ PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TE[illegible] DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	BACKING PLATE

15. DISPATCH STATION	16. PERF RCC/CP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "C"
[redacted]	*REQD*	DISASSEMBLY *C/P MOVE*		001 MNP 002 02 003 BD04	GW
67	007 *REQD*	REMOVE RIVETS *C/P MOVE*		001 MNP 002 02 003 MV29	MN
[redacted]	*REQD*	ROTO BLAST CLEAN *C/P MOVE*		001 MNP 002 03 003 RB07	GW
[redacted]	*REQD*	E&I *C/P MOVE*		001 MNP 002 04 003 EI03	GW
[redacted]	*REQD*		M	001 MNP 002 05 003 MS03	NA
[redacted]	*REQD*	*C/P MOVE		001 MNP 002 03 003 BK04	WW
69	027	REAM BRAKE LINING HOLES .970/.976 *C/P MOVE*		001 MNP 002 01 003 DR02	RA
[redacted]	*REQD*	*C/P MOVE	M	001 MNP 002 05 003 MS03	NA
[redacted]	035 *REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNP 002 08 003 PF01	GP
[redacted]	040 *REQD*	PAINT *C/P MOVE		001 MNP 002 09 003 BS02	GP

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

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16219N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 88266 | PAGE 1 OF PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
15068A		MNPGW		

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.
149016-9	4B-1-32 4B1-4-133	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
B-52	1630007776698	

13 SERIAL NUMBER	14 NOUN
	BRAKE ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	149016-9			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16219N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1985—480-163

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16219N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88266 | PAGE 2 OF 2 PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	010 *REQD*	*MATCH-UP* ROUTED COMPONENTS NEW/SERVICEABLE REWORK NO REWORK		001 MNPGP 002 08 003 MU08	
		CARRIER ASSY 16201N PRESSURE PLATE 16202N			
		STATOR PLATE 16203N BACKING PLATE 16204N			
		ROTOR SEGMENT ASSY 16205N			
[redacted]	020 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 PF01	
[redacted]	025 *REQD*	ASSEMBLY *C/P MOVE*		001 MNPGP 002 08 003 BA06	
[redacted]	030 *REQD*	PRESSURE TEST *C/P MOVE*		001 MNPGP 002 08 003 BT07	
[redacted]	040 *REQD*	INSTALL DECALS *C/P MOVE*		001 MNPGP 002 08 003 BT07	
[redacted]	050 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 BT07	
[redacted]	060 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16219N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

34 16201N WORK CONTROL DOCUMENT (MEDS) | 1 DATE 88162 | PAGE 1 OF __ PAGES | FT

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
15068	1Ea.	MNPGW	JUN 22 1988	01 SEP 1988

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO.
149016-9	4B-1-32 4B1-4-133	B13743

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12 OPTIONAL
B-52 BRAKE	1630007776698	S2463102

13. SERIAL NUMBER	14 NOUN
	BRAKE B52

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		****** UNIT COST: $4274.50 ********			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FPI IAW MIL-STD-6866			
		DOW IAW MIL-M-3171			
		**********MAGNESIUM**********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY			
		PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS			
		WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			
34D	0K1	DISASSEMBLE			
	REQD	*C/P MOVE JUN 22 1988			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
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16201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88162 | PAGE 2 OF __ PAGES

2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE B52

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
34C	003 *REQD*	CLEAN AS REQ'D *C/P MOVE	71138 27 JUN. 1988	71438	
68	005	EDM BROKEN SCREWS & TAPS *C/P MOVE*		M	
34	010 *REQD*	FPI *C/P MOVE	27 JUN		
34	020 *REQD*	NICK AND BURR *C/P MOVE	27 JUN 1988 71253		
34	030 *REQD*	E AND I INSPECT *C/P MOVE	JUN 27 1988		
25	040	WELD INLET PORT *C/P MOVE			
25	050	WELD CROSS OVER PORT *C/P MOVE	71101 28 JUL 1988	71101 28 JUL 1988	
25	060	WELD BLEEDER PORT *C/P MOVE			
67	061	REMOVE BROKEN SET SCREWS *C/P MOVE			
67	062	SPRING RECESS REPAIR *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
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1 DATE 86162 | PAGE 3 OF PAGES

2 JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	BRAKE B52	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
67	064	OVERSIZE PISTON CAVITIES SEAL AREA 1.762/1.760 *C/P MOVE	70123 7-27-88	M	
69	065	ANCHORE NUT SCREW HOLE REPAIR CHECK OR REPAIR AS REQUIRED *C/P MOVE	70563	M	
69	070	DRILL AND TAP INLET PORT *C/P MOVE		M	
69	080	DRILL AND TAP BLEEDER PORT *C/P MOVE		M	
69	120	MOUNTING BOLT HOLE BUSHING REPAIR .876/.875 *C/P MOVE		M	
69	125	REAM UNDERSIZE HOLES TO .776/.756 *C/P MOVE			
69	130	HELICOIL INLET PORT *C/P MOVE		M	
69	140	HELICOIL BLEEDER PORT *C/P MOVE		M	
69	150 *REQD*	HELICOIL RETURN SPRING BRACKET SCREW HOLES CHECK OR REPAIR AS REQUIRED *C/P MOVE	33	M	
342	151 *REQD*	DOW #7 TREATMENT *C/P MOVE	71164 8 AUG 1988		

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
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2 JOB ORDER NO.	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN	
	BRAKE B52	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
69	152	DRILL CROSSOVER PORT AS MARKED *C/P MOVE			
34	153	STRIP *C/P MOVE			
35	155	WELD CROSS OVER PORT AS MARKED *C/P MOVE			
34Z	160	DOW #7 TREATMENT			
13	170 *REQD*	IMPREGNATION *C/P MOVE	C 71164	O 71164 26 AUG 1988	
69	175	INSTALL MOUNTING BOLT HOLE BUSHING *C/P MOVE		M	
13	180 *REQD*	OK TO ASSEMBLE *C/P MOVE	71164	O 71164 26 AUG 1988	
13	190 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE 29 AUG 1988	70466		
13	200 *REQD*	SERVICABLE PART ISSUE *C/P MOVE	70773 AUG		
13	210 *REQD*	ASSEMBLE *C/P MOVE	70825 29 AUG 1988	M 70825	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

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16201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 86162 | PAGE 5 OF 5 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN	
	BRAKE B52	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
13	220 *REQD*	PRESSURE TEST *C/P MOVE 01 SEP 1988	70817		
13	240 *REQD*	DECALS *C/P MOVE 01 SEP 1988	70817		
13	245 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 01 SEP 1988	70817	70817	
13	260 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE 01 SEP 1988	70817		
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: DOUGLAS JENSEN SCHEDULING: LOU ANN WALLACE	70817		
		PRODUCTION: ROGER MURRAY QUALITY: ED OVERDIEK			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV 80 PREVIOUS EDITION WILL BE USED

?MNPNA15068AXNPNA

39

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-MAS PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPNA 4B1-4-133

OPER SUB STEP	TECH D	S T L	S K	W #R K	F A C	PF FA DC	A/R REV SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
XNPNA		S	X	DB	EA	2	J 89146	1.00	PERCENT ENGR 99.9	NDI BRAKE B-52	.14		.14		
2000				DB	01	00		.00		PART NUMBER/NSN	.000	.000	.000		0
0010									WCD ROUTED PARTS REQUIRING FPI						
0020									152016 N.S.L.						
2001				DB	01	11		1.00		FPI 1ST TIME	.131	.014	.146	.8	100
0030		E				ZLG-ND-I2		1.00	ZYGLO INSP MED PART BLD 507		.13177		.146		
9000				DB	01	00		.01		LABOR STANDARD HISTORY	.000	.000	.000		0
0010									PRIOR HISTORY ON 494 FORM						
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE						
0030									29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.						
0031									OLD STD WAS .45)						
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N						
0033									16203N,16205N,16217N <OLD STD 1.24>						
0900									KERRY COOP MANEAA TECHN 73357						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR
<—>X—X—>
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?MNPNA15068ANA204

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E0468-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPNA 4B1-4-133

OPER SUB STEP	TECH D	S L	S K	W #R	F A	PF FA DC	A/R SUPPORT ELEMENT	REV DCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
NA204	S	E	DB	EA	2	J	89146	1.00	PERCENT ENGR 99.9	NDI BACKING PLT B52	.24		.24		
0001			DB	01		00		.00		PART NUMBER/NSN	.000	.000	.000		0
0010									150560	1630005470116					
0030			DB	01		13		1.00		FMPI BACKING PLATE 16217N	.110	.014	.124		50
0010	E					ZLG-ND-M6		1.00	MAGNAGLO INSP SMALL OBJECT	,	.09138		.103		
0020	E					RWB-CV-D1		.10	VAPOR CL (DEGR)HOOK/BASKET	/DEGR 10 EA WITH L HOOK	.08709		.009		
0030	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC,		.01001		.011		
0060			DB	01		13		1.00		FMPI BACKING PLATE 16217N	.110	.014	.124		50
0010	E					ZLG-ND-M6		1.00	MAGNAGLO INSP SMALL OBJECT	,	.09138		.103		
0020	E					RWB-CV-D1		.10	VAPOR CL (DEGR)HOOK/BASKET	/DEGR 10 EA WITH L HOOK	.08709		.009		
0030	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC,		.01001		.011		
9000			DB	01		00		.01		LABOR STANDARD HISTORY	.000	.000	.000		0
0010									PRIOR HISTORY ON 494 FORM						
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE						
0030									29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.						
0031									OLD STD WAS .45)						
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N						
0033									16203N,16205N,16217N <OLD STD 1.24>						
0900									KERRY COOP MANEAA TECHN 73357						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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1234567890123456 ELSE PUT IN END

?MNPNA15068ANA205

41

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E0468-MMI-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPNA 461-4-133

OPER SUB STEP	TECH D	S L	S K	W R K	F A C	PF FA DC	A/R SUPPORT ELEMENT	REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
NA205	S	E	DB	EA	2	J	89146	1.00	PERCENT ENGR 99.9	NDI ROTOR SEGMENT B-52	.43		.43		
0001			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000		0
0010									149305	1630003482771					
0020									65209R	N.S.L.					
0070			DB	01	13			1.00		FMPI ROTOR ASSY 16205N	.384	.050	.434	100	
0010	E				ZLG	ND	M6	4.00	MAGNAGLO INSP SMALL OBJECT	/4 EA ROTORS PER ASSY	.09138		.413		
0020	E				RWB	CV	D1	.10	VAPOR CL (DEGR)HOOK/BASKET	/DEGR 10 EACH WITH L HOOK	.08709		.009		
0030	E				RJP	PW	R1	1.00	REM RPL PAPRWRK SIGN OFF DOC,		.01001		.011		
9000			DB	01	00			.01		LABOR STANDARD HISTORY	.000	.000	.000		0
0010									PRIOR HISTORY ON 494 FORM						
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE						
0030									29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.						
0031									OLD STD WAS .45)						
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N						
0033									16203N,16205N,16217N <OLD STD 1.24>						
0900									KERRY COOP MANEAA TECHN 73357						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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12345678901234567 ELSE PUT IN END

MNPNA15068ANA203

42

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPNA 4B1-4-133

OPER SUB STEP	TECH D	S L	S K	W #R K	F A C	PF FA DC	A/R REV SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
NA203	S	E	DB	EA 2		J	89146	1.00	PERCENT ENGR 99.9	NDI STATOR PLT B-52 BRAKE	.62		.62	
0001			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000	0
0010									150428	1630005756750				
0030			DB	01	11			1.00		FMPI STATOR PLT	.280	.031	.311	50
0010		E			ZLG-ND-M5			3.00	MAGNAGLO INSP V/S OBJECT	,	.06113		.203	
0020		E			RWB-CV-D1			1.00	VAPOR CL (DEGR)HOOK/BASKET	,	.08709		.096	
0030		E			RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC,		.01001		.011	
0060			DB	01	11			1.00		FMPI STATOR PLT	.280	.031	.311	50
0010		E			ZLG-ND-M5			3.00	MAGNAGLO INSP V/S OBJECT	,	.06113		.203	
0020		E			RWB-CV-D1			1.00	VAPOR CL (DEGR)HOOK/BASKET	,	.08709		.096	
0030		E			RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC,		.01001		.011	
9000			DB	01	00			.01		LABOR STANDARD HISTORY	.000	.000	.000	0
0010									PRIOR HISTORY ON 494 FORM					
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE					
0030									29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.					
0031									OLD STD WAS .45)					
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N					
0033									16203N,16205N,16217N <OLD STD 1.24>					
0900									KERRY COOP MANEAA TECHN 73357					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
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43

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

15068A B-52 BRAKE RCC MNPMG 1630007776698 87:77

OPER SUB STEP	TECH D	S S L	W F PF A/R REV #R A FA SUPPORT K C DC ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
MG201	S	E	DH EA 1 J 89146	1.00	PERCENT ENGR 99.9	EDM CARRIER B-52 BRAKE	.25		.25	
0001			DH 01 00	.00		PART NUMBER/NSN	.000	.000	.000	0
0010					152016	N.S.L.				
0070			DH 01 15	.70		REMOVE BRKN SCRW & TAP EDM	.317	.033	.255	100
0010		E	RLA-SU-S3	.25	SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143	
0020		E	RLA-HP-C1	1.00	1ST PART IN-OUT SCROLL CHUCK		.01006		.011	
0030		E	KML-TD-EC	1.00		REMOVE SCREWS & TAPS	.17225		.198	
0040		E	RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
9000			DH 01 00	.00		LABOR STANDARD HISTORY	.000	.000	.000	0
0010					24 APR 89 INITIAL INPUT MRPII					
0900					BOB ROSS MANEL-1 77:26					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
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1234567890123456 ELSE PUT IN END

?MNPMN15068AMN202

44

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E0463-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPMN 481-4-133

OPER SUB STEP	TECH D	S L	S K	W #R K	F A C	PF FA DC	A/R SUPPORT ELEMENT	REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
MN202		S	E	JA	EA	1	J 89146	1.00	PERCENT ENGR 81.9	REMOVE RIVETS PRESS PLT B52	.92		.92		
0001				JA	01	00		.00		PART NUMBER/NSN	.000	.000	.000		0
0010									2600312	1630008691784					
0007				JA	01	00		.20		REMOVE BROKEN SET SCREWS	.833	.000	.167		18
0010	N							1.00		EDM SET SCREWS	.83300		.833		
0050				JA	01	00		1.00		REPAIR DAMAGED RIVET HOLES	.755	.000	.756		32
0010	E						KMM-SU-V1	1.00	S/U VERT MILL BORE SMAL FXTR		.50518		.505		
0020	E						KAL-SM-31	12.00	SPOT-FACE OR COUNTERBORE		.02004		.240		
0030	E						RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
9000				JA	01	00		.00		LABOR STANDARD HISTORY	.000	.000	.000		0
0010									1 MAY 89 INITIAL INPUT MRPII						
0900									BOB ROSS, MANEL-I, 77126						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD VROP NR

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?MNPMN15068AMN204

45

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPMN 4B1-4-133

OPER SUB STEP	TECH D	S L	S K	W R	F C	PF DC	A/R ELEMENT	REV FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY	PCT	C
MN204	E	N	JA	EA	1		J 89146	.20	PERCENT ENGR 4.5	REMOVE RIVETS BACKING PLT B-	.27		.05			
0001			JA	01		00		.00		PART NUMBER/NSN	.000	.000	.000		0	
0010									150560	1630005470116						
0007			JA	01		25		1.00		REMOVE RIVETS	.221	.055	.276		100	
0010		N						1.00		SET UP MACHINE OR TOOLS	.05000		.062			
0020		N						12.00		DRILL OFF RIVETS HEADS	.00800		.120			
0030		N						12.00		PUNCH OUT RIVETS	.00400		.060			
0040		N						1.00		LOAD UNLOAD HANDLE PART	.01700		.021			
0050		E					RJP-FW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.012			
9000			JA	01		00		.00		LABOR STANDARD HISTORY	.000	.000	.300		0	
0010									1 MAY 89 INITIAL INPUT MRPII							
0900									BOB ROSS, MANEL-1, 77126							

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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MNF*MN15068AMN201

40 LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E0468-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPMN 4E1-4-133

OPER SUB STEP	TECH T	S L	S K	M C	F A DC	PF FA ELEMENT	A/R REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	FTD TIME	STD HOURS	DLY PCT	A C
MN201	T	N	JA	EA	I	J	89146 .26	PERCENT ENGR 14.8	MACH CARRIER B-52 BRAKE	2.60		.93		
0001			JA	01	00		.00		PART NUMBER/NSN	.000	.000	.000		0
0010								152016 N.S.L.						
0030			JA	01	00		.05		REPAIR RETRN CUP SPRNG	1.875	.000	.094		4
0010	N						1.00		GET PART FOR BURG MILL	.05000		.050		
0020	E					BBM-WO-01	47.00	WALK/OBSTRUCTED PER PACE		.00017		.007		
0030	E					RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
0040	N						1.00		STUDY PAPER WORK	.20000		.200		
0050	N						1.00		GET TOOLS & FIXTURE	.08300		.083		
0060	E					BBM-WO-01	65.00	WALK/OBSTRUCTED PER PACE		.00017		.011		
0070	N						1.00		SET UP FIXTURE	.10800		.108		
0080	N						1.00		SET UP TOOLS IN MACH	.15000		.150		
0090	N						1.00		SET PART IN FIXTURE	.03800		.038		
0100	N						1.00		SET TOOL DEPTHS	.15000		.150		
0110	N						1.00		DIAL INDICATE 2 AXIS	.15000		.150		
0120	N						12.00		BORE 12 HOLES	.05000		.600		
0130	E					RML-CL-T1	1.00	CLEAN CHIPS FROM TABLE		.03991		.039		
0140	E					RWR-CP-02	1.00	CLEAN LARGE MAGNESIUM PARTS		.06211		.062		
0150	N						1.00		REMOVE PART FROM FIX	.02500		.025		
0160	N						1.00		DEBURR PART	.16700		.167		
0170	E					RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
0180	E					RJP-PW-F1	1.00	SIGN OFF WORK CONTROL DOC		.00601		.006		
0190	E					BBM-WO-01	41.00	WALK/OBSTRUCTED PER PACE		.00017		.006		
1900								R.WHEEL-RIGHT MANEAB						
0050			JA	01	00		1.00		BORE & TAP CAVITIES	2.512	.000	2.512		96
0010	E					RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
0020	E					RJP-IP-A1	1.00	GET INST & CHK PRINTS & TEMP		.22455		.224		
0030	N						1.00		GET PART	.05000		.050		
0040	E					BBM-WO-01	45.00	WALK/OBSTRUCTED PER PACE		.00017		.007		
0050	N						1.00		GET TOOLS & FIXTURE	.10800		.108		
0060	E					BBM-WO-01	64.00	WALK/OBSTRUCTED PER PACE		.00017		.010		
0070	N						1.00		SET UP FIXTURE IN MACH	.10000		.100		
0080	N						1.00		SET TOOLS IN MACHINE	.16700		.167		
0090	N						1.00		SET TOOL DEPTHS	.16700		.167		
0100	N						1.00		SET PART IN FIXTURE	.05000		.050		
0110	N						1.00		DIAL INDICATE 2 AXIS	.08300		.083		
0120	N						12.00		BORE 12 PISTON CAVITY	.05000		.600		
0130	N						12.00		TAP 12 PISTON CAVITY	.05000		.600		
0140	E					RML-CL-T1	1.00	CLEAN CHIPS FROM TABLE		.03991		.039		
0150	E					RWB-CP-02	1.00			.06211		.062		
0160	N						1.00		REMOVE PART FROM FIXT	.03300		.033		
0170	E					BBM-WO-01	12.00	WALK/OBSTRUCTED PER PACE		.00017		.002		
0180	N						1.00		DEBURR PART	.17500		.175		
0190	E					RJP-PW-F1	1.00	SIGN OFF WORK CONTROL DOC		.00601		.006		
0200	E					RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
0210	E					BBM-WO-01	40.00	WALK/OBSTRUCTED PER PACE		.00017		.006		
9000			JA	01	00		.00		LABOR STANDARD HISTORY	.000	.000	.000		0
0010								24 APR 89 INITIAL INPUT MRPII						
0900								BOB ROSS, MANEL-1, 77126						

TO INTERROGATE LABOR STANDARDS, INPUT

?MNPMN15068AMN203

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPMN 481-4-133

OPER SUB STEP	TECH D	S L	S K	W #R	F A	PF FA	A/R SUPPORT ELEMENT	REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT	C
MN203	E	N	JA	EA	1		J 89153	.05	PERCENT ENGR 1.9	REMOVE RIVETS STATOR B-52	1.90		.09		
0001			JA	01		00		.00		PART NUMBER/NSN	.000	.000	.000		0
0010									150560	1630005470116					
0006			JA	01		25		3.00		REMOVE RIVETS	.509	.382	1.909		100
0010		N						1.00		SET UP MACHINE OR TOOLS	.05000		.062		
0020		N						36.00		DRILL OFF RIVETS HEADS	.00800		.360		
0030		N						36.00		PUNCH OUT RIVETS	.00400		.180		
0040		N						1.00		LOAD UNLOAD HANDLE PART	.01700		.021		
0050		E				RJP-PN-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.012		
9000			JA	01		00		.00		LABOR STANDARD HISTORY	.000	.000	.000		0
0010									1 MAY 89 INITIAL INPUT MRPII						
0900									BOB ROSS, MANEL-1, 77126						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRDP NR
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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPNA 481-4-133

OPER SUB STEP	TECH T	S D	S L	W #R K	F A C	PF FA DC	A/R SUPPORT ELEMENT	REV GCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY	A PCT	C
NA204	S	E	DB	EA	2	J	89146	1.00	PERCENT ENGR 99.9	NDI BACKING PLT B52	.24		.24			
0001			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000		0	
0010									150560	1630005470116						
0030			DB	01	13			1.00		FMPI BACKING PLATE 16217N	.110	.014	.124		50	
0010	E				ZLG-ND-M6			1.00	MAGNAGLO INSP SMALL OBJECT	,	.09138		.103			
0020	E				RWB-CV-D1			.10	VAPOR CL (DEGR)HOOK/BASKET	/DEGR 10 EA WITH L HOOK	.08709		.009			
0030	E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC,		.01001		.011			
0060			DB	01	13			1.00		FMPI BACKING PLATE 16217N	.110	.014	.124		50	
0010	E				ZLG-ND-M6			1.00	MAGNAGLO INSP SMALL OBJECT	,	.09138		.103			
0020	E				RWB-CV-D1			.10	VAPOR CL (DEGR)HOOK/BASKET	/DEGR 10 EA WITH L HOOK	.08709		.009			
0030	E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC,		.01001		.011			
9000			DB	01	00			.01		LABOR STANDARD HISTORY	.000	.000	.000		0	
0010									PRIOR HISTORY ON 494 FORM							
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE							
0030									29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.							
0031									OLD STD WAS .45)							
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N							
0033									16203N,16205N,16217N <OLD STD 1.24>							
0900									KERRY COOP MANEAA TECHN 73357							

TO INTERROGATE LABOR STANDARDS, INPUT

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 RCC PRD WROP NR
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1234567890123456  ELSE PUT IN END
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?MNPNA15068AWA205

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E0468-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPNA 4B1-4-133

OPER SUB STEP	TECH D	S L	S K	W R K	F A C	PF FA DC	A/R SUPPORT ELEMENT	REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
NA205	S	E	DB	EA	2	J	89146	1.00	PERCENT ENGR 99.9	NDI ROTOR SEGMENT B-52	.43		.43	
0001			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000	0
0010									149305	1630003482771				
0020									65209R	N.S.L.				
0070			DB	01	13			1.00		FMPI ROTOR ASSY 16205N	.384	.050	.434	100
0010		E			ZLG	ND	M6	4.00	MAGNAGLO INSP SMALL OBJECT	/4 EA ROTORS PER ASSY	.09138		.413	
0020		E			RWB	CV	D1	.10	VAPOR CL (DEGR)HOOK/BASKET	/DEGR 10 EACH WITH L HOOK	.08709		.009	
0030		E			RJP	PW	R1	1.00	REM RPL PAPRWRK SIGN OFF DOC,		.01001		.011	
9000			DB	01	00			.01		LABOR STANDARD HISTORY	.000	.000	.000	0
0010									PRIOR HISTORY ON 494 FORM					
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE					
0030									29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.					
0031									OLD STD WAS .45)					
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N					
0033									16203N,16205N,16217N <OLD STD 1.24>					
0900									KERRY COOP MANEAA TECHN 73357					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC FRD NRCP NR

>---X---X---<

12345678901234567 ELSE PUT IN END

?MNPNA15068ANA203

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPNA 4B1-4-133

OPER SUB STEP	TECH T	S D	S K	W R	F A	PF FA DC	A/R SUPPORT ELEMENT	REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY	PCT	C
NA203	S	E	DB	EA	2	J	89146	1.00	PERCENT ENGR 99.9	NDI STATOR PLT B-52 BRAKE	.62		.62			
0001			DB	01		00		.00		PART NUMBER/NSN	.000	.000	.000			0
0010									150428	1630005756750						
0030			DB	01		11		1.00		FMPI STATOR PLT	.280	.031	.311			50
0010	E					ZLG-ND-M5		3.00	MAGNAGLO INSP V/S OBJECT	,	.06113		.203			
0020	E					RWB-CV-D1		1.00	VAPOR CL (DEGR)HOOK/BASKET	,	.08709		.096			
0030	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC	,	.01001		.011			
0060			DB	01		11		1.00		FMPI STATOR PLT	.280	.031	.311			50
0010	E					ZLG-ND-M5		3.00	MAGNAGLO INSP V/S OBJECT	,	.06113		.203			
0020	E					RWB-CV-D1		1.00	VAPOR CL (DEGR)HOOK/BASKET	,	.08709		.096			
0030	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC	,	.01001		.011			
9000			DB	01		00		.01		LABOR STANDARD HISTORY	.000	.000	.000			0
0010									PRIOR HISTORY ON 494 FORM							
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE							
0030									29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.							
0031									OLD STD WAS .45)							
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N							
0033									16203N,16205N,16217N <OLD STD 1.24>							
0900									KERRY COOP MANEAA TECHN 73357							

TO INTERROGATE LABOR STANDARDS, INPUT

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 RCC PRD NROP NR
<---X---X--->
1234567890123456  ELSE PUT IN END
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?MNPMB15068AMS201

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-MMS PAGE 0001

15068A B-52 BRAKE RCC MNPMG 1630007776698 87177

OPER SUB STEP	TECH D	S T L	S K	W #R K	F A C	PF FA DC	A/R SUPPORT ELEMENT	REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
MS201	S	E	DH	EA	1	J	89146	1.00	PERCENT ENGR 99.9	EDM CARRIER B-52 BRAKE	.25		.25	
0001			DH	01		00		.00		PART NUMBER/NSN	.000	.000	.000	0
0010									152016 N.S.L.					
0070			DH	01		15		.70		REMOVE BRKN SCRW & TAP EDM	.317	.033	.255	100
0010	E					RLA-SU-S3		.25	SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143	
0020	E					RLA-HP-C1		1.00	1ST PART IN-OUT SCROLL CHUCK		.01006		.011	
0030	E					KML-TD-EC		1.00		REMOVE SCREWS & TAPS	.17225		.198	
0040	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
9000			DH	01		00		.00		LABOR STANDARD HISTORY	.000	.000	.000	0
0010									24 APR 89 INITIAL INPUT MRPII					
0900									BOB ROSS MANEL-1 77126					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
<—X——X—>
1234567890123456 ELSE PUT IN END

?MNPMN15068AMN202

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPMN 4B1-4-133

OPER SUB STEP	TECH D	S S L	W F PF A/R REV #R A FA SUPPORT K C DC ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
MN202	S	E JA	EA 1 J 89146	1.00	PERCENT ENGR 81.9	REMOVE RIVETS PRESS PLT B52	.92		.92	
0001		JA 01	00	.00		PART NUMBER/NSN	.000	.000	.000	0
0010					2600312	1630008691784				
0007		JA 01	00	.20		REMOVE BROKEN SET SCREWS	.833	.000	.167	18
0010	N			1.00		EDM SET SCREWS	.83300		.833	
0050		JA 01	00	1.00		REPAIR DAMAGED RIVET HOLES	.755	.000	.756	32
0010	E		KMM-SU-V1	1.00	S/U VERT MILL BORE SMAL FXTR		.50518		.505	
0020	E		KAL-SM-31	12.00	SPOT-FACE OR COUNTERBORE		.02004		.240	
0030	E		RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010	
9000		JA 01	00	.00		LABOR STANDARD HISTORY	.000	.000	.000	0
0010					1 MAY 89 INITIAL INPUT MRPII					
0900					BOB ROSS, MANEL-1, 77126					

TO INTERROGATE LABOR STANDARDS, INPUT

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 RCC PRD NROP NR
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?MNPMN15068AMN204

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPMN 4B1-4-133

OPER SUB STEP	TECH D	S S T K L	W F PF A/R REV #R A FA C DC	SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
MN204	E	N JA	EA 1	J 89146	.20	PERCENT ENGR 4.5	REMOVE RIVETS BACKING PLT B-	.27		.05	
0001		JA	01 00		.00		PART NUMBER/NSN	.000	.000	.000	0
0010						150560	1630005470116				
0007		JA	01 25		1.00		REMOVE RIVETS	.221	.055	.276	100
0010	N				1.00		SET UP MACHINE OR TOOLS	.05000		.062	
0020	N				12.00		DRILL OFF RIVETS HEADS	.00800		.120	
0030	N				12.00		PUNCH OUT RIVETS	.00400		.060	
0040	N				1.00		LOAD UNLOAD HANDLE PART	.01700		.021	
0050	E			RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.012	
9000		JA	01 00		.00		LABOR STANDARD HISTORY	.000	.000	.000	0
0010						1 MAY 89 INITIAL INPUT MRPII					
0900						BOB ROSS, MANEL-1, 77126					

TO INTERROGATE LABOR STANDARDS, INPUT

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 RCC PRD NRCP NR
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1234567890123456  ELSE PUT IN END
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?MNPMN15068AMN201

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

15068A B52 BRAKE 149016-9 RCC MNPMN 481-4-133

OPER SUB STEP	TECH S S T K D L	W F PF A/R REV #R A FA K C DC	SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
MN201	T N	JA EA 1	J 89146	.36	PERCENT ENGR 14.8	MACH CARRIER B-52 BRAKE	2.60		.93		
0001		JA 01	00	.00		PART NUMBER/NSN	.000	.000	.000		0
0010					152016	N.S.L.					
0080		JA 01	00	.05		REPAIR RETRN CUP SPRNG	1.875	.000	.094		4
0010	N			1.00		GET PART FOR BURG MILL	.05000		.050		
0020	E		BBM-WO-01	47.00	WALK/OBSTRUCTED PER PACE		.00017		.007		
0030	E		RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
0040	N			1.00		STUDY PAPER WORK	.20000		.200		
0050	N			1.00		GET TOOLS & FIXTURE	.08300		.083		
0060	E		BBM-WO-01	65.00	WALK/OBSTRUCTED PER PACE		.00017		.011		
0070	N			1.00		SET UP FIXTURE	.10800		.108		
0080	N			1.00		SET UP TOOLS IN MACH	.15000		.150		
0090	N			1.00		SET PART IN FIXTURE	.03800		.038		
0100	N			1.00		SET TOOL DEPTHS	.15000		.150		
0110	N			1.00		DIAL INDICATE 2 AXIS	.15000		.150		
0120	N			12.00		BORE 12 HOLES	.05000		.600		
0130	E		RML-CL-T1	1.00	CLEAN CHIPS FROM TABLE		.03991		.039		
0140	E		RWB-CP-02	1.00	CLEAN LARGE MAGNESIUM PARTS		.06211		.062		
0150	N			1.00		REMOVE PART FROM FIX	.02500		.025		
0160	N			1.00		DEBURR PART	.16700		.167		
0170	E		RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
0180	E		RJP-PW-F1	1.00	SIGN OFF WORK CONTROL DOC		.00601		.006		
0190	E		BBM-WO-01	41.00	WALK/OBSTRUCTED PER PACE		.00017		.006		
0900					R.WHEELWRIGHT /MANEAB						
0090		JA 01	00	1.00		BORE & TAP CAVITIES	2.512	.000	2.513		96
0010	E		RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
0020	E		RJP-IP-A1	1.00	GET INST & CHK PRINTS & TEMP		.22455		.224		
0030	N			1.00		GET PART	.05000		.050		
0040	E		BBM-WO-01	45.00	WALK/OBSTRUCTED PER PACE		.00017		.007		
0050	N			1.00		GET TOOLS & FIXTURE	.10800		.108		
0060	E		BBM-WO-01	64.00	WALK/OBSTRUCTED PER PACE		.00017		.010		
0070	N			1.00		SET UP FIXTURE ON MACH	.10000		.100		
0080	N			1.00		SET TOOLS IN MACHINE	.16700		.167		
0090	N			1.00		SET TOOL DEPTHS	.16700		.167		
0100	N			1.00		SET PART IN FIXTURE	.05000		.050		
0110	N			1.00		DIAL INDICATE 2 AXIS	.08300		.083		
0120	N			12.00		BORE 12 PISTON CAVITY	.05000		.600		
0130	N			12.00		TAP 12 PISTON CAVITY	.05000		.600		
0140	E		RML-CL-T1	1.00	CLEAN CHIPS FROM TABLE		.03991		.039		
0150	E		RWB-CP-02	1.00			.06211		.062		
0160	N			1.00		REMOVE PART FROM FIXT	.03300		.033		
0170	E		BBM-WO-01	12.00	WALK/OBSTRUCTED PER PACE		.00017		.002		
0180	N			1.00		DEBURR PART	.17500		.175		
0190	E		RJP-PW-F1	1.00	SIGN OFF WORK CONTROL DOC		.00601		.006		
0200	E		RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
0210	E		BBM-WO-01	40.00	WALK/OBSTRUCTED PER PACE		.00017		.006		
9000		JA 01	00	.00		LABOR STANDARD HISTORY	.000	.000	.000		0
0010					24 APR 89 INITIAL INPUT MRPII						
0900					BOB ROSS, MANEL-1, 77126						

TO INTERROGATE LABOR STANDARDS, INPUT

?MNPMN1506BAMN203

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

1506BA B52 BRAKE 149016-9 RCC MNPMN 481-4-133

OPER SUB STEP	TECH D	S T L	S K	W R K	F A C	PF FA DC	A/R REV SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
MN203	E	N	JA	EA	1	J	89153	.05	PERCENT ENGR 1.9	REMOVE RIVETS STATOR B-52	1.90		.09		
0001			JA	01	00			.00		PART NUMBER/NSN	.000	.000	.000	0	
0010									150560	1630005470116					
0006			JA	01	25			3.00		REMOVE RIVETS	.509	.382	1.909	100	
0010		N						1.00		SET UP MACHINE OR TOOLS	.05000		.062		
0020		N						36.00		DRILL OFF RIVETS HEADS	.00800		.360		
0030		N						36.00		PUNCH OUT RIVETS	.00400		.180		
0040		N						1.00		LOAD UNLOAD HANDLE PART	.01700		.021		
0050		E				RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.012		
9000			JA	01	00			.00		LABOR STANDARD HISTORY	.000	.000	.000	0	
0010									1 MAY 89 INITIAL INPUT MRPII						
0900									BOB ROSS, MANEL-1, 77126						

TO INTERROGATE LABOR STANDARDS, INPUT

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 RCC PRD NROP NR
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12345678901234567  ELSE PUT IN END
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2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	ROTOR SEGMENT ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	[redacted]70 *REQD*	QIL DIP *C/P MOVE		001 MNPGP 002 08 003 MI02	
[redacted]	[redacted]0 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNPGP 002 08 003 MI02	
[redacted]	[redacted] *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 MI02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16205N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-183

[redacted]

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	ROTOR SEGMENT ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	149305 65209R			
✓ [redacted]	*REQD*	DISASSEMBLE *C/P MOVE*		001 MNPGW 002 02 003 BD04	
✓ [redacted]	*REQD*	ROTO BLAST CLEAN *C/P MOVE*		001 MNPGW 002 03 003 RB07	
✓ [redacted]	*REQD*	*C/P MOVE*		001 MNPNA 002 05 003 MS03	
[redacted]	040	REMOVE ROTOR SEGMENT QUANTITY REMOVED_____ *C/P MOVE		001 MNPGP 002 08 003 RR03	
[redacted]	[redacted]	INSTALL SEGMENTS *C/P MOVE		001 MNPGP 002 08 003 RR03	
✓ 69	[redacted]	MODIFY SEGMENT AND REIDENTIFY WITH R FOLLOWING PART NUMBER *C/P MOVE		001 MNPRA 002 01 003 DR02	
✓ 8A	[redacted]	GRIND MIN - .350 90% OF SEGMENT AREA .050 R ON ENDS OF SEGMENTS *C/P MOVE		001 MNPRB 002 03 003 GR01	
✓ [redacted]	*REQD*	*C/P MOVE	M	001 MNPNA 002 05 003 MS03	
✓ [redacted]	*REQD*	PRE-FINAL INSPECTION *C/P MOVE	[redacted]	001 MNPGP 002 08 003 PF01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	18205N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1983—640-153

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		4NPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-4-133	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
B52		
13. SERIAL NUMBER	**14 NOUN**	
	ROTOR SEGMENT ASSY	15068A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 149305 65209R		NSN C/N 1630003482771 15068A NSL			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FMPI I.A.W. MIL-STD-1949 & P/O NO1561			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE			
		FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK			
		8 OF THIS AFLC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF			
		EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO			
		PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA			
		STAMP.			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15205N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-148

[redacted] CONTROL DOCUMENT (MEDS)

1 DATE 89040 | PAGE 3 OF 3 PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BACKING PLATE

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19 "P"	20. "Q"
[redacted]	050 *REQD*	ASSEMBLE PADS *C/P MOVE*	M	001 MNP GP 002 08 003 RR 03	
[redacted]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 08 003 RR 03	
[redacted]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 RR 03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—646-103

16219N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 88266 | 1 PAGE OF PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
15068A		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
149016-9	4B-1-32 4B1-4-133	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
B-52	1630007776698	
13. SERIAL NUMBER	14. NOUN	
	BRAKE ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	149016-9			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16219N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

WORK CONTROL DOCUMENT (MEDS)

1 DATE 88266 | PAGE 2 OF 2 PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 *OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	010 *REQD*	*MATCH-UP* ROUTED COMPONENTS NEW/SERVICEABLE REWORK NO REWORK		001 MNPGP 002 08 003 MU08	
		CARRIER ASSY 16201N PRESSURE PLATE 16202N			
		STATOR PLATE 16203N BACKING PLATE 16204N			
		ROTOR SEGMENT ASSY 16205N			
[redacted]	020 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 PF01	
[redacted]	025 *REQD*	ASSEMBLY *C/P MOVE*		001 MNPGP 002 08 003 BA06	
[redacted]	030 *REQD*	PRESSURE TEST *C/P MOVE*		001 MNPGP 002 08 003 BT07	
[redacted]	040 *REQD*	INSTALL DECALS *C/P MOVE*		001 MNPGP 002 08 003 BT07	
[redacted]	050 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 BT07	
[redacted]	060 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16219N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-163

16201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88162 | PAGE 1 OF __ PAGES

FT

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
15068 183A	1Ea.	MNPGW	JUN 22 1988	01 SEP 1988

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
149010-9	4B-1-32 4B1-4-133	B13743

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
B-52 BRAKE	1630007776698	$2463102

13. SERIAL NUMBER	14 NOUN
	BRAKE B52

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		****** UNIT COST: $4274.50 ********			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FPI IAW MIL-STD-6866			
		DOW IAW MIL-M-3171			
		**********MAGNESIUM**********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY			
		PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS			
		WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			
34D	0K1	DISASSEMBLE			
	REQD	*C/P MOVE JUN 22 1988			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

16201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88162 | PAGE 2 OF __ PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	BRAKE B52

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
34C	003 *REQD*	CLEAN AS REQ'D *C/P MOVE	71438 27 JUN 1988	71438	
68	005	EDM BROKEN SCREWS & TAPS *C/P MOVE*		M	
34	010 *REQD*	FPI *C/P MOVE	27 JUN		
34	020 *REQD*	NICK AND BURR *C/P MOVE	27 JUN 1988 71253		
34	030 *REQD*	E AND I INSPECT *C/P MOVE	JUN 27 1988		
25	040	WELD INLET PORT *C/P MOVE			
25	050	WELD CROSS OVER PORT *C/P MOVE	71101 28 JUL 1988	71101 28 JUL 1988	
25	060	WELD BLEEDER PORT *C/P MOVE			
67	061	REMOVE BROKEN SET SCREWS *C/P MOVE			
67	062	SPRING RECESS REPAIR *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

16201N WORK CONTROL DOCUMENT (MEDS)

86162

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE B52

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
67	064	OVERSIZE PISTON CAVITIES SEAL AREA 1.762/1.760 *C/P MOVE	70123 7-27-88	M	
69	065	ANCHORE NUT SCREW HOLE REPAIR CHECK OR REPAIR AS REQUIRED *C/P MOVE	70563		
69	070	DRILL AND TAP INLET PORT *C/P MOVE		M	
69	080	DRILL AND TAP BLEEDER PORT *C/P MOVE		M	
69	120	MOUNTING BOLT HOLE BUSHING REPAIR .876/.875 *C/P MOVE		M	
69	125	REAM UNDERSIZE HOLES TO .776/.756 *C/P MOVE			
69	130	HELICOIL INLET PORT *C/P MOVE		M	
69	140	HELICOIL BLEEDER PORT *C/P MOVE		M	
69	150 *REQD*	HELICOIL RETURN SPRING BRACKET SCREW HOLES CHECK OR REPAIR AS REQUIRED *C/P MOVE	33	M	
34Z	151 *REQD*	DOW #7 TREATMENT *C/P MOVE	71164 AUG 1988		

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

16201N WORK CONTROL DOCUMENT (MEDS)

DATE 88162 | PAGE 4 OF __ PAGES

2 JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE B52

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
69	152	DRILL CROSSOVER PORT AS MARKED *C/P MOVE			
34	153	STRIP *C/P MOVE			
35	155	WELD CROSS OVER PORT AS MARKED *C/P MOVE			
34Z	160	DOW #7 TREATMENT			
13	170 *REQD*	IMPREGNATION *C/P MOVE	71164 26 AUG 1988	71164	
69	175	INSTALL MOUNTING BOLT HOLE BUSHING *C/P MOVE		M	
13	180 *REQD*	OK TO ASSEMBLE *C/P MOVE	71164 26 AUG 1988	71164	
13	190 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE 30 AUG 1988	70466		
13	200 *REQD*	SERVICABLE PART ISSUE *C/P MOVE	70773 AUG		
13	210 *REQD*	ASSEMBLE *C/P MOVE	70825 29 AUG 1988	70825	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

16201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88162 | PAGE 1 OF 3 PAGES

2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE B52

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
13	220 *REQD*	PRESSURE TEST *C/P MOVE 01 SEP 1988	70817	70817	
13	240 *REQD*	DECALS *C/P MOVE 01 SEP 1988	70817		
13	245 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 01 SEP 1988	70817	70817	
13	260 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE 01 SEP 1988	70817		
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: DOUGLAS JENSEN SCHEDULING: LOU ANN WALLACE	70817	70817	
		PRODUCTION: ROGER MURRAY QUALITY: ED OVERDIEK			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV 80 PREVIOUS EDITION WILL BE USED

?MNPNA1506BAXMNPNA

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 06/02/89 A-E046B-MM1-DY-M45 PAGE 0001

[redacted]149016-9 RCC MNPNA 4B1-4-133

OPER SUB STEP	TECH D	S L	S K	W/R C	F A DC	PF FA	A/R SUPPORT ELEMENT	REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY	A PCT	A C
XNPNA	S	X	DB	EA	2	J	89146	1.00	PERCENT ENGR 99.9	NDI BRAKE B-52	.14		.14			
2000			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000			0
0010									WCD ROUTED PARTS REQUIRING FPI							
0020									152016 N.S.L.							
2001			DB	01	11			1.00		FPI 1ST TIME	.131	.014	.146		.8	100
0030	E				ZLG-ND-Z2			1.00	ZYGLO INSP MED PART BLD 507		.13177		.146			
9000			DB	01	00			.01		LABOR STANDARD HISTORY	.000	.000	.000			0
0010									PRIOR HISTORY ON 494 FORM							
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE							
0030									29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.							
0031									OLD STD WAS .45)							
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N							
0033									16203N,16205N,16217N <OLD STD 1.24>							
0900									KERRY COOP MANEAA TECHN 73357							

TO INTERROGATE LABOR STANDARDS, INPUT

```
 RCC PRD NRCP NR
<---X---X--->
12345678901234567  ELSE PUT IN END
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16204N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89040 | PAGE 2 OF PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	BACKING PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	*REQD*	DISASSEMBLY *C/P MOVE*		001 MNP 002 02 003 BD04	GW
67	007 *REQD*	REMOVE RIVETS *C/P MOVE*		001 MNP 002 02 003 MV29	MN
[redacted]	*REQD*	ROTO BLAST CLEAN *C/P MOVE*		001 MNP 002 03 003 RB07	GW
[redacted]	*REQD*	E&I *C/P MOVE*		001 MNP 002 04 003 EI03	GW
[redacted]	*REQD*		M	001 MNP 002 05 003 MS03	NA
[redacted]	*REQD*	*C/P MOVE		001 MNP 002 03 003 BK04	WW
69	027	REAM BRAKE LINING HOLES .970/.976 *C/P MOVE*		001 MNP 002 01 003 DR02	RA
[redacted]	*REQD*	*C/P MOVE	M	001 MNP 002 05 003 MS03	NA
[redacted]	035 *REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNP 002 08 003 PF01	GP
[redacted]	040 *REQD*	PAINT *C/P MOVE		001 MNP 002 09 003 BS02	GP

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

16204 WORK CONTROL DOCUMENT (WCD)

DATE 89040

PAGE 1 OF 1 PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
15068A		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
150560	4B1-4-133 4B-1-32	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
B52	1630005470116	
13. SERIAL NUMBER	14 NOUN	
	BACKING PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		******* UNIT COST: $83.00 **********			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FMPI IAW MIL-STD-1949 P/O NO1561			
		ALL PERSONNEL INVOLVED IN THE WORK			
		PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION			
		WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH			
		STATIONS. WARNING MANY OF THE FOLLOWING REPAIR			
		PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND			
		PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN			
		COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	150560			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—646-163

16203N **WORK CONTROL DOCUMENT (MEDS)** DATE 89040 PAGE 3 OF 3 PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 *OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	STATOR PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	050 *REQD*	ASSEMBLE *C/P MOVE		001 MNP GP 002 08 003 RR 03	
[redacted]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNP GP 002 08 003 RR 03	
[redacted]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 RR 03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

* U.S. GOVERNMENT PRINTING OFFICE: 1988 O-549-150

16203N WORK CONTROL DOCUMENT (MED) [redacted] DATE 820[redacted] PAGE [redacted]

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	STATOR PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	*REQD*	DISASSEMBLE-CHECK KEYWAYS *C/P MOVE*		001 MNPGW 002 02 003 BD04	
67	006 *REQD*	REMOVE RIVETS *C/P MOVE*		001 MNPMN 002 02 003 MV29	
[redacted]	*REQD*	ROTO BLAST CLEAN *C/P MOVE*		001 MNPGW 002 03 003 RB07	
[redacted]	*REQD*	E AND I DRIVE SLEEVE SLOT .743 INCH *C/P MOVE		001 MNPGW 002 04 003 EI03	
[redacted]	*REQD*			001 MNPNA 002 05 003 MS03	
[redacted]	*REQD*	*C/P MOVE		001 MNPWW 002 03 003 BK04	
69	027 *REQD	REAM BRAKE LINING HOLES .970/.976 *C/P MOVE		001 MNPRA 002 01 003 DR02	
[redacted]	*REQD*	*C/P MOVE	M	001 MNPNA 002 05 003 MS03	
[redacted]	035 *REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 PF01	
[redacted]	040 *REQD*	PAINT *C/P MOVE		001 MNPGP 002 09 003 BS02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1980—640-153

16203N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED
15068A		MNPGW		

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO.
150428	4B1-4-133 4B-1-32	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
B-52	1630005756750	
13. SERIAL NUMBER	14 NOUN	
	STATOR PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "C"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FMPI IAW MIL-STD-1949 P/O NO1561			
		**********S T E E L********** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFLC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL			
		ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. WARNING			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	150428			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

16202N **WORK CONTROL DOCUMENT (MEDS)** DATE 89040 PAGE 3 OF [redacted] PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN	
	PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	040 *REQD*	PAINT *C/P MOVE*		001 MNPGP 002 09 003 BS02	
[redacted]	050 *REQD*	ASSEMBLE: USE FASTENER P/N 148619 TO AID IN SECURING RIVETS *C/P MOVE*		001 MNPGP 002 08 003 RR03	
[redacted]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNPGP 002 08 003 RR03	
[redacted]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPGD 002 08 003 RR03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-183

16202N **WORK CONTROL DOCUMENT (MEDS)** [redacted] PAGE [redacted]

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 *OPTIONAL
13 SERIAL NUMBER	14 NOUN	
	PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	[redacted]	SSEMBLY *C/P MOVE*		001 MNPGW 002 02 003 BD04	
	REQD				
[redacted]	[redacted]	REMOVE RIVETS *C/P MOVE*		001 MNPMN 002 02 003 MV29	
	REQD				
[redacted]	[redacted]	ROTO BLAST CLEAN *C/P MOVE*		001 MNPGW 002 03 003 RB07	
	REQD				
[redacted]	[redacted]	E & I DRIVE SLEEVE SLOT .743 INCH *C/P MOVE*		001 MNPGW 002 04 003 EI03	
	REQD				
[redacted]	[redacted]	*C/P MOVE*	M	001 MNPNA 002 05 003 MS03	
	REQD				
[redacted]	[redacted]	*C/P MOVE*		001 MNPWW 002 03 003 BK04	
	REQD				
67	027	REPAIR DAMAGED RIVET HOLES IAW FORM 252 & T.O. PAGE 2-16 PARA Q 1 A-B-C *C/P MOVE*		001 MNPMN 002 02 003 MV29	
69	028	REAM FASTENER HOLES .970/.976 NOT TO EXCEED .070/.080 IN DEPTH *C/P MOVE*		001 MNPRA 002 01 003 DR02	
	REQD				
[redacted]	[redacted]	*C/P MOVE*	M	001 MNPNA 002 05 003 MS03	
	REQD				
[redacted]	035	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 PF01	
	REQD				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1985—648-165

16202N WORK CO[illegible] DOCUMENT (MEDS) | DAY 890[illegible] | PAGE 1 OF [illegible] PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
36192A		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
2600312	4B1-4-133 4B-1-32	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
B52	1630008691784	
13. SERIAL NUMBER	14. NOUN	
	PRESSURE PLATE	36192A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		****** UNIT COST: $83.00 ********** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FMPI IAW MIL-STD-1949 P/O NO1561 ALL PERSONNEL INVOLVED IN THE WORK			
		PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION			
		WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH			
		STATIONS. WARNING MANY OF THE FOLLOWING REPAIR			
		PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND			
		PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN			
		COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	2600312			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1985—648-163

16201N WORK CONTROL DOCUMENT (MEDS)

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	CARRIER ASSY	

15. DISPATCH	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	180 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNR 002 08 003 PF01	GP
[redacted]	190 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE*		001 MNR 002 09 003 BS02	GP
[redacted]	245 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNR 002 09 003 BS02	GP
[redacted]	260 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNR 002 09 003 BS02	GP

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

16201N **WORK CONTROL DOCUMENT (MEDS)** [redacted]

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	CARRIER ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	*REQD*	*C/P MOVE*			
69	130 .01	HELICOIL INLET PORT *C/P MOVE* .31 .348		001 MNPRA 002 01 003 BE01	
69	140 .02	HELICOIL BLEEDER PORT *C/P MOVE* .31 .348		001 MNPRA 002 01 003 BE01	
69	150 *REQD*	HELICOIL RETURN SPRING BRACKET SCREW HOLES CHECK OR REPAIR AS REQUIRED *C/P MOVE*	.31 .348	001 MNPRA 002 01 003 BE01	
69	152 .93	DRILL CROSSOVER PORT AS MARKED *C/P MOVE*	.56 .46	001 MNPRA 002 01 003 BE01	
[redacted]	.02	STRIP MAGNESIUM CLEAN *C/P MOVE*		001 MNPGW 002 03 003 MC04	
[redacted]	.02	OVER PORT AS MARKED *C/P MOVE*		001 MNPWW 002 04 003 WT03	
[redacted]	.03	OW # 7 *C/P MOVE*			
[redacted]	170 *REQD*	IMPREGNATION *C/P MOVE*		001 MNPGP 002 08 003 MI02	
[redacted]	.86	[redacted] *C/P MOVE* 54A111021	.18 .17	001 MNPRA 002 01 003 BE01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1980—640-183

16201 WORK CONTROL DOCUMENT (MDS) [redacted] PAGE [redacted] OF [redacted] PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	CARRIER ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	,08	*C/P MOVE*		001 MNPWW 002 04 003 WT03	
67	061 ,12	BROKEN SET SCREWS AND TAPS EDM *C/P MOVE*		001 MNPMG 002 02 003 ME10	
67	062 ,07	SPRING RECESS REPAIR *C/P MOVE*		001 MNPMN 002 02 003 MH27	
67	064 ,32	OVERSIZE PISTON CAVITIES SEAL AREA 1.762/1.760 *C/P MOVE*		001 MNPMN 002 02 003 MH29	
69	065 ,86	ANCHORE NUT SCREW HOLE REPAIR CHECK OR REPAIR AS REQUIRED *C/P MOVE*	.56 .48	001 MNPRA 002 01 003 BE01	
69	070 ,05	DRILL AND TAP INLET PORT 3/4 = 16 .56 .486 *C/P MOVE*		001 MNPRA 002 01 003 DR02	
69	080 ,03	DRILL AND TAP BLEEDER PORT 3/8 = 24 .56 .486 *C/P MOVE*		001 MNPRA 002 01 003 DR02	
69	120 ,57	MOUNTING BOLT HOLE BUSHING REPAIR .876/.875 *C/P MOVE*		001 MNPRA 002 01 003 DR02	
[redacted]	*REQD*	DOW #7 TREATMENT *C/P MOVE*			
[redacted]	,01	[redacted] *C/P MOVE*		001 MNPRA 002 01 003 DR02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-163

16201N WORK CONTROL DOCUMENT (MEDS) [redacted] PAGE __ OF __

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	CARRIER ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	152016			
	REQD	DISASSEMBLE *C/P MOVE*		001 MNPGW 002 02 003 BD04	
	REQD	CHEM CLEAN *C/P MOVE*		001 MNPGW 002 03 003 AC02	
	REQD	BLAST CLEAN *C/P MOVE*		001 MNPGW 002 03 003 BL07	
	REQD	MAGNESIUM CLEAN *C/P MOVE*		001 MNPGW 002 03 003 MC04	
	REQD	*C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	
	REQD	NICK AND BURR *C/P MOVE*		001 MNPGW 002 04 003 NB04	
	REQD	E AND I INSPECT *C/P MOVE*		001 MNPGW 002 04 003 EI02	
	.04	*C/P MOVE*		001 MNPGW 002 04 003 WT03	
	.12	*C/P MOVE*		001 MNPWW 002 04 003 WT03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

* U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

WORK CONTROL DOCUMENT (MIDS)

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-4-133	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
B-52		
13. SERIAL NUMBER	**14 NOUN**	
	CARRIER ASSY	15068A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N		NSN C/N			
15[redacted]		[redacted] 15068A C A R R I E R . A Y			
149016-9		1630000776898 15068A B R K A S S Y			
		****** UNIT COST: $4274.50 ********			
		GOVERNING DIRECTIVES: AFLCR 66-51			
		MANOI 66-3			
		FPI IAW MIL-STD-6866			
		DOW IAW MIL-M-3171			
		**********MAGNESIUM**********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY			
		PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS			
		WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

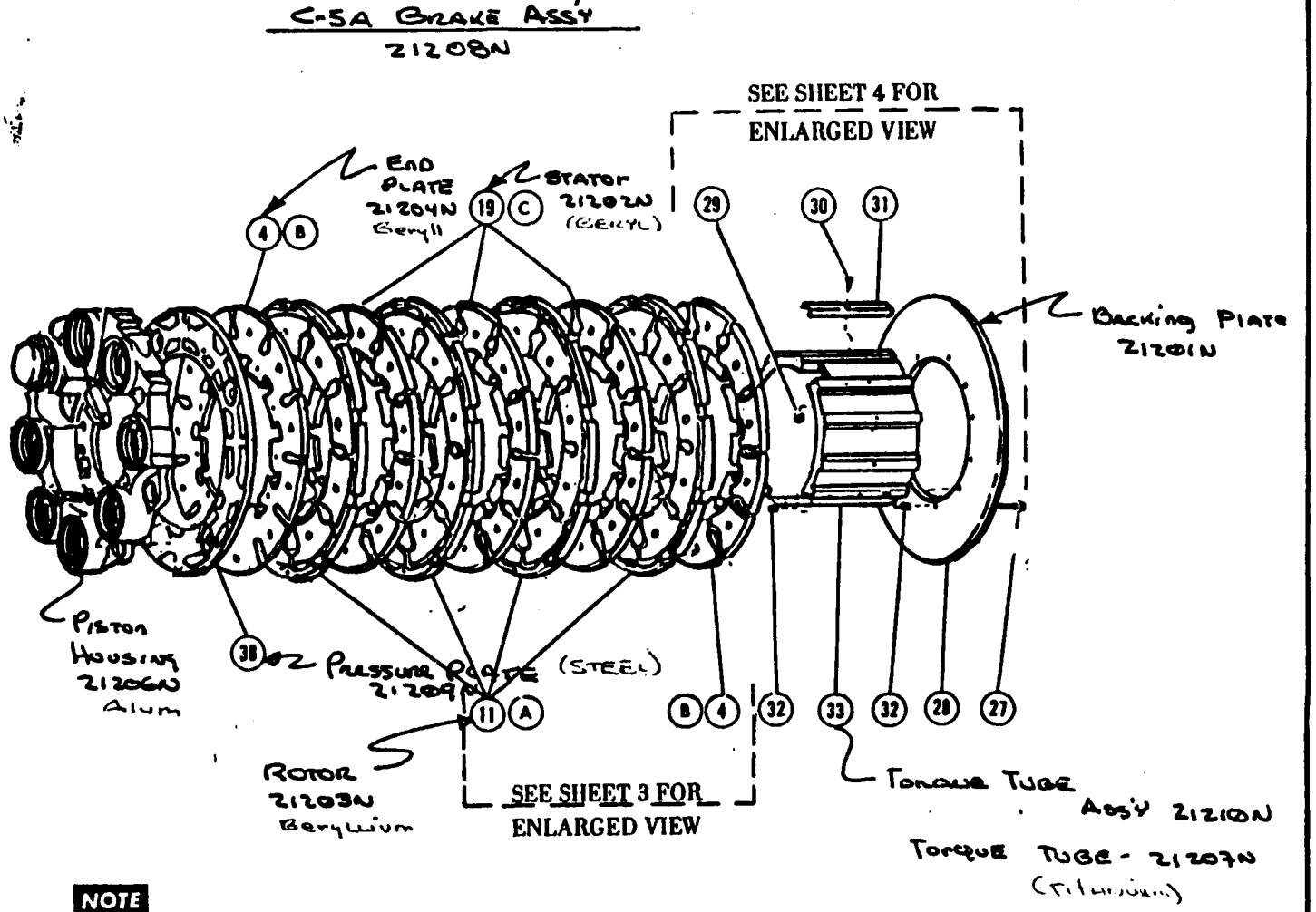
AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1985—646-129

CONTROL NUMBER LIST

PLAN	CONTROL	JOP	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019
TECH	NUMBER	DESC						FLOW DAYS
PARK	ANDE 14884A	-G	LGM 30	T.E. ACTUATOR	1430-00-089-6952AH	25-62100-1	3303-11-25-13	14
MART	SHEL 14443A		F-4	TIME RELEASE MECH	1680-00-702-9382LS	MBEU1610H5	13A5-37-3	4
MART	SHEL 14557A		F-4	FUEL PYLON ASSY	1560-00-910-9099BF	26-370-4715	6J14-2-18-3	10
MART	SHEL 14703A		F-4	DROGUE GUN	1377-00-483-9872	MBEU34203	13A5-37-3	2
MART	SHEL 14813A		F-4	I.B. L/H LAU 17 PYLON	1560-00-489-6617BF	32694581-121	16N6-1-103	25
MART	SHEL 14814A		F-4	I.B. R/H LAU 17 PYLON	1560-00-489-6619BF	32694581-122	16N6-1-102	25
JENS	COOP 14991A		F-111 MLG	STABILIZER ROD	3040-00-164-6783	120.9530-003	4A4-15-3	12
MART	SHEL 14996A		F-4	ECM ADAPTER	1560-00-350-7820BF	53B97B150-301	16N16-7-3	14
JENS	PRIC 15025A	-G-J	F-106 MLG	WHEEL	1630-00-782-8521	63J32425-5	4N1-7-1173	21
JENS	RIGB 15053A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-852-8483	9556492	4B1-2-133	30
JENS	RIGB 15054AV	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-858-5242	2686386-2	4B1-4-263	26
JENS	RIGB 15060AV	-G-J	F-5C MLG	BRAKE ASSY	M 1630-00-[illegible]	149016-3	4B1-4-133	28
JENS	RIGB 15107A	-G-J	F-106 MLG	BRAKE ASSY	1630-00-858-8838	151806-1	4B1-4-223	30
JENS	PRIC 15139AV	-G-J	B-52 MLG	WHEEL	M 1630-00-900-9739	3-1192	4N1-7-1143	21
JENS	PRIC 15143A	-G-J	KC-135 MLG	WHEEL	1630-00-689-6814	211A2431-2	4N3-7-113	30
JENS	RIGB 15161AV	-G-J	C-141 MLG	BRAKE ASSY	M 1630-00-881-8815	9560738	4B1-2-373	26
JENS	RIGB 15162AV	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-269-2622	149499-4	4B1-4-263	28
[illegible]	RIGB 15222A	-G-J	F-4C MLG	BRAKE HOUSING SUB ASSY.	1630-00-927-1825	10 OCT 88	4B1-2-1093	23
[illegible]	RIGB 15229A	-G-J	T-33 MLG	BRAKE ASSY	1630-00-315-4832	9540726	4B1-2-293	24
JENS	PRIC 15248A	-G-J	F-100 MLG	WHEEL	1630-00-900-8745	63J32425-9	4N1-7-1173	20
JENS	PRIC 15279A	-J	F-5 MLG	WHEEL	1630-00-858-9531	219A43	4N1-8-33	30
JENS	RIGB 15295AV	-G-J	F-111 MLG	BRAKE ASSY	M 1630-00-882-7955	2-966-9	4B1-2-483	32
JENS	PRIC 15302A	-J	F-111 MLG	WHEEL	1630-00-941-4191	2686355	4N3-7-1123	20
JENS	RIGB 15327AV	-G-J	C-130 MLG	BRAKE ASSY	1630-00-825-4794	9566685	4B1-2-1003	27
JENS	RIGB 15335A	-J	C-141 MLG	BRAKE TORQUE TUBE	1630-00-567-8169	9550025	4B1-2-373	16
JENS	PRIC 15348A	-G-J	F-111 MLG	WHEEL	1630-00-843-8965	3-1160-1	4N3-7-1283	20
JENS	PRIC 15351A	-G-J	B-52 MLG	WHEEL	1630-00-967-6779	3-1133	4N1-7-1143	20
JENS	PRIC 15359AV	-G-J	KC-135 MLG	WHEEL	1630-00-813-9129	153245-4	4N1-7-263	20
JENS	PRIC 15361A	-G-J	B-52 MLG	WHEEL	1630-00-854-2557	2686293-1	4N1-7-1193	30
JENS	RIGB 15387AV	-G-J	T38 MLG	BRAKE ASSY	1630-00-555-7523	2-727-3	4B1-2-173	27
RIGB	RIGB 15439A	-J	C-131 MLG	BRAKE ASSY	1630-00-580-2857	9541104	4B1-2-423	10
RIGB	RIGB 15468AV	-G-J	KC-135 MLG	WHEEL	M 1630-00-492-7144	153245-5	4N1-7-263	20
DELE	15470A	-J	C-7A MLG	WHEEL	1630-00-125-7194	17 OCT 88	4N1-4-1023	20
JENS	RIGB 15481A	-G-J	C-141 MLG	WHEEL	1630-00-453-4893	5000169	4N1-7-1123	20
JENS	PRIC 15485AV	-G-J	F-4 MLG	WHEEL	1630-00-446-3778	5000564	4N1-8-53	20
JENS	RIGB 15490A	-J	F-106 MLG	BRAKE BACKING PLATE	1630-00-671-2848	151807	4B1-4-223	16
JENS	PRIC 15518A	-J	T-33 MLG	WHEEL	1630-00-486-3998	5000563	4N1-7-1313	20
JENS	RIGB 15519A	-G-J	FB-111 MLG	BRAKE STATOR PLATE	1630-00-113-2133	9536123	4B-2-493	14
JENS	RIGB 15521A	-J	FB-111 MLG	BRAKE PRESSURE PLATE	1630-00-856-2073	9535542	4B1-2-493	19
JENS	PRIC 15523AV	-G-J	F-111 MLG	WHEEL	1630-00-157-6723	3-1156-8	4N1-7-1263	21
JENS	PRIC 15526AV	-G-J	B-52 MLG	WHEEL	1630-00-242-8942	2686773	4N1-7-1193	30
JENS	RIGB 15531A	-J	F-106 MLG	BRAKE STATOR PLATE	1630-00-671-2839	151805	4B1-4-223	16
[illegible]	RIGB 15536A	-J	F-111 MLG	BRAKE BACKING PLATE	1630-00-857-8991	329-15	4B1-2-483	19
[illegible]	PRIC 15575A	-J	F-5 MLG	WHEEL	1630-00-139-8476	5001114-3	4N1-8-63	20
[illegible]S	RIGB 15576A	-J	F-5 MLG	BRAKE ASSY	1630-00-147-3854	5001111-1	4B1-2-1113	20
JENS	RIGB 15583A	-J	FB-111 MLG	BRAKE ASSY	1630-00-832-9988	9566886	4B1-2-493	23

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	
[redacted]	MNPGP	00010	E	YG	5	5.62	1.00	5.62
		CHK10	E	YG	5	.19	1.00	.19
		P0050	E	3S	5	.52	1.00	.52
		TE010	E	YG	5	.26	1.00	.26
	*							.59
	MNPGW	D0020	E	HB	5	1.64	1.00	1.64
		D0W07	N	KI	5	1.08	.05	.5
		EI040	E	DI	5	.36	1.00	.36
		WBC10	E	KI	5	1.90	1.00	1.90
	*							3.95
	MNPMG	XNPMG	X	JB	1	.20	1.00	.20
	*							.20
	MNPMN	B0020	N	JA	1	2.61	.36	.93
		MN010	N	JA	1	.17	.07	.1
		NC010	E	JA	1	.29	1.00	.29
	*							1.23
	MNPNA	ND010	E	DB	2	1.18	1.00	1.18
	*							1.18
	MNPRA	A0010	E	JA	1	.73	.10	.7
		M0010	N	JA	1	.12	.10	.1
		M0026	E	JA	1	1.79	.50	.89
		M0030	N	JA	1	.86	1.00	.86
	*							2.83
	MNPRB	GR030	E	JA	3	1.82	.15	.27
	*							.27
	MNPRC	XNPRC	X	UP	B	.26	1.00	.26
	*							.26
	MNPWW	A0100	N	WL	B	2.13	.05	.10
		A0200	N	WL	B	2.13	.05	.10
		A0300	N	WL	B	2.13	.05	.10
		WR010	N	WL	B	.33	1.00	.33
		XNPWW	X	WF	A	1.38	1.00	1.38
	*							4.01
*								[redacted]



NOTE

SHEET 2 - ENLARGED VIEW OF PISTON HOUSING AND PRESSURE PLATE COMPONENTS.
SHEET 3 - ENLARGED VIEWS OF STATOR AND ROTOR COMPONENTS.
SHEET 4 - ENLARGED VIEW OF TORQUE TUBE AND BACKUP PLATE COMPONENTS.

(5) USED ON P/N 2-1179-2 AND -3 ONLY.

(6) USED ON P/N 2-1179-4 ONLY.

V4B1-2-1063-X2/0-007-1
C-5

Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 1 of 4)

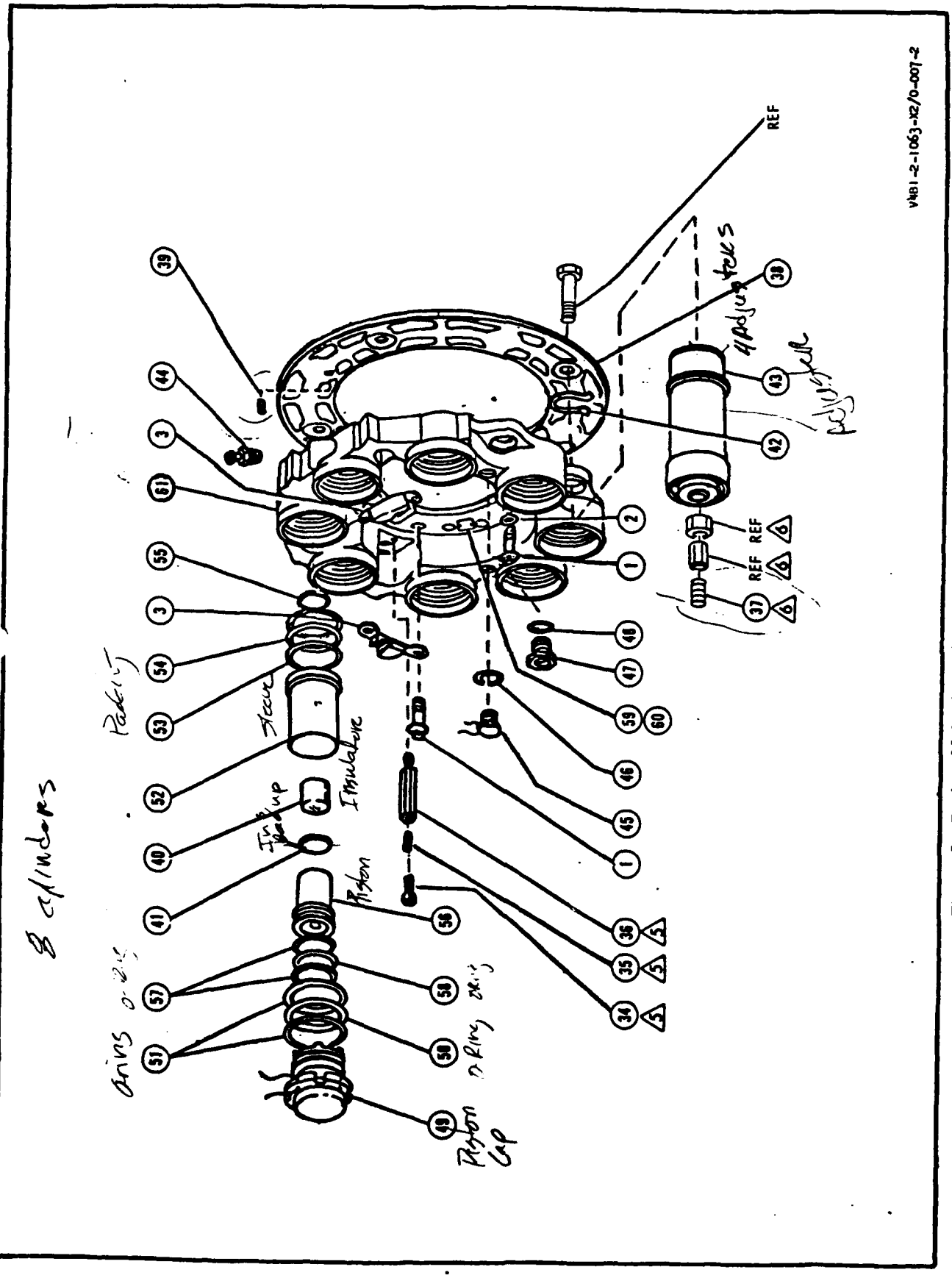


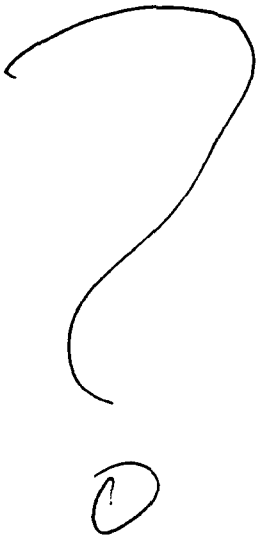
Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 2 of 4)

15698A C5A BRK PRESS PLATE RCC MNPRA 4B1-2-1063

STEP	TECH	S T	S K	W R	F A	PF C	A/R DC	REV SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY	PCT	C
RA211	S	E	JA	EA	1		J	89080	.10	PERCENT ENGR 99.9	MACH TORQUE TUBE C5A	.23		.02			
0001			JA	01		00			.00		PART NUMBER / NSN	.000	.000	.000		0	
0010										319-8-3 NSL							
0030			JA	01		15			1.00		REMOVE & REPLACE INSERT	.203	.030	.234		100	
0010		E				RBW-SU-G1			.50	S/U FOR BENCH WORK GENERAL	PRD RATE 2 PARTS	.27525		.158			
0020		E				JLR-AS-DB			1.00	RMVE SMALL SPRING W/TWEEZERS	8 OCCUR	.01232		.014			
0030		E				GTL-TH-A1			1.00	TAP HOLE TO 0.25 IN THRD DIA		.01427		.016			
0040		E				KTL-TT-03			1.00	TAP EACH ADDITIONAL THREAD		.00130		.001			
0050		E				RBW-TR-H1			1.00	INSTALL HELICOIL INSERT		.02763		.031			
0060		E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011			
9000			JA	01		00			1.00		LABOR STD HISTORY	.000	.000	.000		0	
0900										LLOYD A. HARGIS MANEL-1 73357							

TO INTERROGATE LABOR STANDARDS. INPUT

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 RCC PRD NROP NR
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1234567890123456  ELSE PUT IN END
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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/21/89 A-E046B-AM1-DY-M45 PAGE 0001

15698A CSA BRK PRESS PLATE RCC MNPRA 4B1-2-1063

STEP	TECH T	S D	S L	W K	F #R	PF C	A/R FA	REV DC	SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY	PCT	C
RA209	S	E	JA	EA	1		J	890		.00	PERCENT ENGR 99.9	MACH PRESSURE PLATE CSA BRK	.20		.20			
0001			JA	01		00				.00		PART NUMBER / NSN	.000	.000	.000		0	
0010											301-4	1630004638730						
0030			JA	01		15				1.00		REMOVE HELICOILS	.174	.026	.201		100	
0010		E						RBW	SU-G1	.50	S/U FOR BENCH WORK GENERAL	PRO RATE 2 PARTS	.27525		.158			
0020		E						JLR	AS-DB	2.00	RMVE SMALL SPRING W/TWEEZERS	2 EA INSERTS	.01232		.028			
0050		E						GCL	CA-A4	2.00	CLEAN BLIND HOLE WITH AIR	2 EA HOLES	.00126		.002			
0060		E						RJP	PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011			
9000			JA	01		15				.01		LABOR STANDARD HISTORY	.000	.000	.000		0	
0010											26OCT84 NEW REQUIREMENT/INITIAL INPUT							
0990											MONROE/MANEAA							

TO INTERROGATE LABOR STANDARDS, INPUT

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 RCC PRD NROP NR
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1234567890123456  ELSE PUT IN END
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15698A - C5A BRK PRESS PLATE RCC MNPRA 481-2-1063

TECH STEP	S T	S K	W R	F A	PF C	A/R FA DC	REV SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
RA206	S	E	JA	EA	1	J	89081	.50	PERCENT ENGR 99.9	MACH PISTON HOUSING C5A&B	2.11		1.05		
0C01			JA	01		00		.00		PART NUMBER / NSN	.000	.000	.000		0
0010									266-36	1630004649167					
0040			JA	01		15		1.00		MACH UPPER SEAL LAND	.643	.096	.740		35
0010	E					KMM-SU-V1		.25	S/U VERT MILL BORE SMAL FXTR	PRORATE OVER 4 PARTS	.50518		.145		
0020	E					RML-HP-CA		1.00	HAND HANDLE NO WRAP 2 CLAMPS		.08531		.098		
0030	E					RML-AL-AB		1.00	ALIGN VERTICAL AXIS ROD		.12699		.146		
0040	E					RML-AL-AC		1.00	ALIGN HOLE TO SPINDLE ROD		.07609		.087		
0050	E					KMM-BA-DD		1.00	BORE HOLE 2.5 X 2 GROUP 1	USE PROPER ELEMENT/TABLE	.21839		.251		
0060	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
0050			JA	01		15		.01		MACH LOWER SEAL LAND	.622	.001	.007		0
0010	E					KMM-SU-V1		.25	S/U VERT MILL BORE SMAL FXTR	PRORATE OVER 4 PARTS	.50518		.145		
0020	E					RML-HP-CA		1.00	HAND HANDLE NO WRAP 2 CLAMPS		.08531		.098		
0030	E					RML-AL-AB		1.00	ALIGN VERTICAL AXIS ROD		.12699		.146		
0040	E					RML-AL-AC		1.00	ALIGN HOLE TO SPINDLE ROD		.07609		.087		
0050	E					KMM-BA-CC		1.00	BORE HOLE 2 X 1 1/2 GROUP 1	USE PROPER ELEMENT/TABLE	.19758		.227		
0060	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
0060			JA	01		15		.01		PISTON CAVITY REPAIR	.336	.001	.004		0
0010	E					RBW-SU-G1		1.00	S/U FOR BENCH WORK GENERAL		.27525		.316		
0020	E					RLG-CT-T1		1.00	CLEAN THREADS WITH TAP & AIR		.05076		.058		
0030	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
070			JA	01		15		.01		INLET PORT REPAIR	.675	.001	.008		0
0010	E					RDR-SU-R1		1.00	S/U TO O/S BOSSES RAD DRILL		.56378		.648		
0020	E					RLG-CT-T1		2.00	CLEAN THREADS WITH TAP & AIR	2 INLET PORTS	.05076		.116		
0030	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
0080			JA	01		15		.01		BLEEDER PORT REPAIR	.675	.001	.008		0
0010	E					RDR-SU-R1		1.00	S/U TO O/S BOSSES RAD DRILL		.56378		.648		
0020	E					RLG-CT-T1		2.00	CLEAN THREADS WITH TAP & AIR	2 BLEEDER PORTS	.05076		.116		
0030	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
0090			JA	01		15		1.00		LEE PLUG REPAIR	1.022	.153	1.176		56
0010	E					RBW-BU-S1		.25	SET UP TO REBUSH BOSSES	PRORATE OVER 4 PARTS	.18669		.053		
0020	E					RLG-HP-V7		1.00	OBJ IN/OUT STP VISE-HST HAND		.06831		.078		
0030	E					RBW-BU-R2		12.00	REAM WITH LEMPCO REAMER	3 PASSES 4 HOLES	.07337		1.012		
0040	E					RBW-DB-A1		4.00	DEBUR HOLE/CUTOUT BOTH SIDES	4 HOLES	.00423		.019		
0050	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
0110			JA	01		15		1.00		INST O/S LEE PLUG	.148	.022	.171		8
0010	E					RBW-BU-S1		.25	SET UP TO REBUSH BOSSES	PRORATE OVER 4 PARTS	.18669		.053		
0020	E					RBW-BU-A2		4.00	INSTALL SET STRAIGHT BUSHING	INST 4 PLUGS	.02299		.105		
0030	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
9000			JA	01		00		1.00		LABOR STD HISTORY	.000	.000	.000		0
0900									LLOYD A. HARGIS MANEL-1 73357						

TO INTERROGATE LABOR STANDARDS, INPUT

CC PRD NROP NR

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FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
9-9D	MS21042-4	90906	. NUT.....	4	B	PAFBZ
-10	260-462-1	97153	. HOUSING, ADJUSTER.....	1		PAFZZ
-11	Deleted					
-11A	43-1152	97153	. SCREW	4	B	PAFBZ

USABLE ON CODES

A - Part No. 107-229-4, prior to incorporation of TCTO 4B1-2-543.
B - Part No. 107-295 subsequent to incorporation of TCTO 4B1-2-543.
C - See index No. 43, figure 8 for location of next higher assembly.

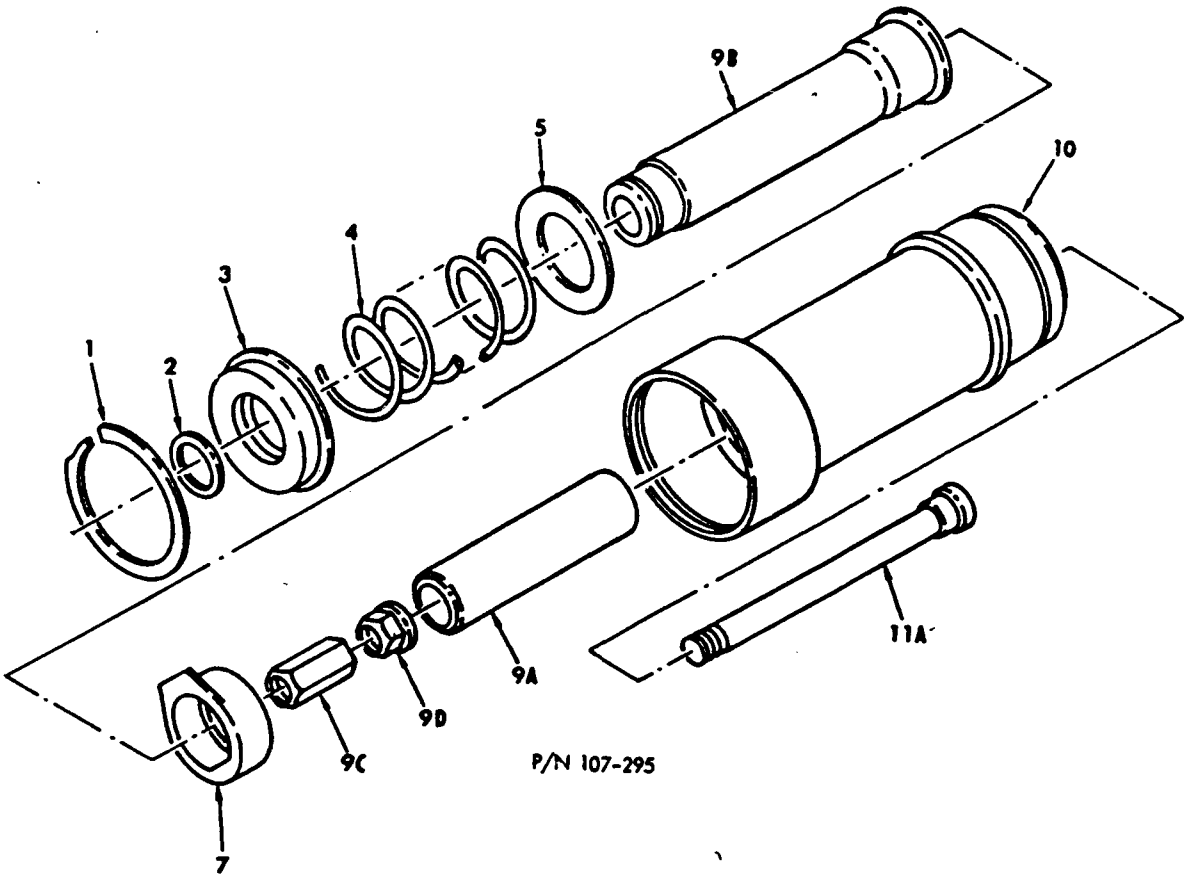


Figure 9. Adjuster Assembly, P/N 107-295

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
9-	107-295	97153	ADJUSTER ASSY	REF	B,C	PAFFF
-1	UR-143C	80756	. RING, RETAINING	1		PAFBZ
-2	RST-59C	80756	. RING, RETAINING	1		PAFBZ
-3	56-602	97153	. RETAINER, SPRING	1		PAFBZ
-4	40-521	97153	. SPRING, HELICAL COMPRESSION	1		PAFBZ
-5	80-486	97153	. WASHER	1		PAFBZ
-6	Deleted					
-7	56-568-1	97153	. RETAINER, PIN	1		PAFBZ
-8	Deleted					
-9	Deleted					
-9A	20-466	35301	. PIN	4	B	PAFBZ
-9B	54-231-1	97153	. SLEEVE 54-231	4	B	PAFBZ
-9C	63-478	97153	. NUT	4	B	PAFBZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-50	68-740	97153	. PACKING, PREFORMED	8		PAFZZ
-51	68-725	97153	. PACKING, PREFORMED	16		KFFZZ
-52	54-232-1	97153	. SLEEVE	8		PAFZZ
-53	68-724	97153	. PACKING, PREFORMED	16		KFFZZ
-54	68-739	97153	. PACKING, PREFORMED	8		PAFZZ
-55	S11065-11-1	97820	. SCRAPER RING	8		KFFZZ
-56	74-554	97153	. PISTON	8		PAFZZ
-57	68-726	97153	. PACKING, PREFORMED	16		PAFZZ
-58	MS28775-218	90906	. PACKING, O-RING, HYD	8		KFFZZ
-59	38-204-04-13	94222	. RIVET	2		PAFZZ
-60	50-299		. IDENTIFICATION PLATE	1		PAFZZ
-61	266-36	97153	. PISTON HOUSING, ASSY OF	1		PAFDD
	311001	92555	LEE PLUG	AR	H	PAFZZ
	305-140	97153	PARTS KIT, BRAKE, FIELD	AR		PAFZZ

USABLE ON CODES

B - Part No. 2-1179-3, differs from (A) only in use of epoxy resin to secure screw (37) to adjuster pin (8, figure 8). Prior to incorporation of TCTO 4B1-2-543.
C - Part No. 2-1179-4 subsequent to incorporation of TCTO 4B1-2-543.
D - May be used with clip, part No. 53-123.
E - Supersedes old style clip, part No. 53-103.
F - DO NOT remove unless damaged.
G - Part Nos. 319-17 and 319-8-3 are functionary identical and fully interchangeable.
H - Oversized plug, to be used in replacing damaged LEE PLUGS (part No. 281001) removed from 266-36 PISTON HOUSING, ASSY OF.

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-44	155-9	97153	. VALVE ASSY, HYD BLEEDER	1		PAFZZ
-44A	2605794	55284	. . VALVE, HYD, BLEEDER (ALTERNATE FOR PART NO. 155-9) (NOT ILLUSTRATED)	1		PAFZZ
-44B	MS28778-3	96906	. . PACKING, PREFORMED (NOT ILLUSTRATED)	1		PAFZZ
-44C	2605793	55284	. . ADAPTER, HYD BLEEDER VALVE (USED WITH VALVE, PART NO. 2605794) (NOT ILLUSTRATED)	1		PAFZZ
-44D	MS28778-6	96906	. . PACKING, PREFORMED (NOT ILLUSTRATED)	1		PAFZZ
-44E	AN929A4J		. . CAP ASSEMBLY (NOT ILLUSTRATED)			PAFZZ
-45	AN814-6L	88044	. PLUG & BLEEDER, SCREW THD	3		PAFZZ
-46	MS28778-6	96906	. PACKING, PREFORMED	4		PAFZZ
-47	274-43	97153	. FITTING	2		PAFZZ
48	MS28778-8	96906	. PACKING, PREFORMED	2		PAFZZ
-49	32-374	97153	. CAP, PISTON	8		PAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-	2-1179-4	97153	BRAKE, MULTIPLE DISK, 16.750 x 4	1	C	PAODL
-1	43-723	97153	. BOLT	22		PAFZZ
-2	MS20002C6	96906	. WASHER	7		PAFZZ
-3	131-3	97153	. LOCK, Assembly of	2		PAFZZ
-4	244-294-1	97153	. *CARRIER AND LINING ASSEMBLY,* Stator, end	2		PAFDD
-5	78-101	97153	. . RIVET, Semi-tubular	22		PADZZ
-6	80-527	97153	. . WASHER	160		PADZZ
-7	MS20427-4C7	96906	. . RIVET, Solid	22		PADZZ
	MS20427-4C8	96906	. . RIVET, Solid (alternate for part No. MS20427-4C7)	22		PADZZ
-8	342-43-2	97153	. . CARRIER, Lining and button, assembly of stator	88		PADZZ
-9	54-249-1	97153	. . SLEEVE, Stepped	22		PADZZ
-10	261-285	97153	. . CARRIER, Lining, stator, end plate	2		XA
-11A	244-293-1	97153	. CARRIER AND LINING ASSEMBLY, Rotor	4		PAFDD
-12	78-99	97153	. . RIVET, Semi-tubular	36		PADZZ
	78-100	97153	. . RIVET, Semi-tubular	36	D	PADZZ
-13	80-527	97153	. . WASHER	REF		PADZZ
-14	MS20427-4C8	96906	. . RIVET, Solid	36		PADZZ
	MS20427-4C9	96906	. . RIVET, Solid (alternate for part No. MS20427-4C8)	36		PADZZ
-15	342-44-2	97153	. . CARRIER, Lining and button, assembly of rotor	72		PADDD
-16	54-230	97153	. . SLEEVE	69		PADBZ
-17	53-123	97153	. . CLIP	36	E	PADZZ
	53-147	97153	. . CLIP	36		PADZZ
-18	261-247	97153	. . CARRIER, Lining, rotor	4		XA
-19	244-292-1	97153	. CARRIER AND LINING ASSEMBLY, Stator	3		PAFDD
-20	78-100	97153	. . RIVET, Semi-tubular	33		PADZZ
-21	80-527	97153	. . WASHER	REF		PADZZ
-22	MS20427-4C9	96906	. . RIVET, Solid	33		PADZZ
-23	342-43-2	97153	. . CARRIER, Lining and button, assembly of stator	REF		PADDD
-24	54-230	97153	. . SLEEVE	REF		PADBZ
-25	53-104	97153	. . CLIP, Stator	33		PADZZ
-26	261-262	97153	. . CARRIER, Lining, stator	3		XA
-27	43-723	97153	. BOLT	REF		PAFZZ
-28	93-383	97153	. PLATE, Backup	1		PAFLD
	340-5-5	97153	. TORQUE TUBE ASSEMBLY	1		PAFDD
-29	NAS129C08	80205	. . NUT	11		PAFZZ
-30	MS24694-C12	96906	. . SCREW	11		PAFZZ
-31	170-131	97153	. . INSERT, Cap	11		PAFZZ
	8634238-01		. . INSERT, Cap (alternate for part No. 170-131)	11		PAFZZ
-32	MS21209F6-15	96906	. . INSERT, Screw thd, helical coil	22	F	PAFZZ
-33	319-17	97153	. . TORQUE TUBE	1	G	XA
	319-8-3	97153	. . TORQUE TUBE	1	G	XA
-34	MS16998-21	96906	. SCREW, Cap, socket hd	2	B	PAFZZ
	443-2	97153	. PIN AND INSERT ASSEMBLY	2	B	PAFZZ
-35	3591-2CN0246	91767	. . INSERT	2	B	XA
-36	20-268	97153	. . PIN, Wear indicator	2	B	XA
-37	MS51031-120	96906	. SETSCREW	4	C	PAFZZ
	301-4	97153	. PRESSURE PLATE ASSEMBLY	1		PAFDD
-38	93-325	97153	. . PLATE, Pressure	1		XA
-39	MS21209F1-15	96906	. . INSERT, Screw thd	2		PAFZZ
-40	1A5-161	97153	. INSULATOR	8		KFFZZ
-41	93-375	97153	. PLATE, Backup, insulator	8		KFFZZ
-42	MS16624-1137	96906	. RING, Retaining	4		PAFZZ
-43	107-295	97153	. ADJUSTER ASSEMBLY (See figure 9 for breakdown)	4	C	PAFFF

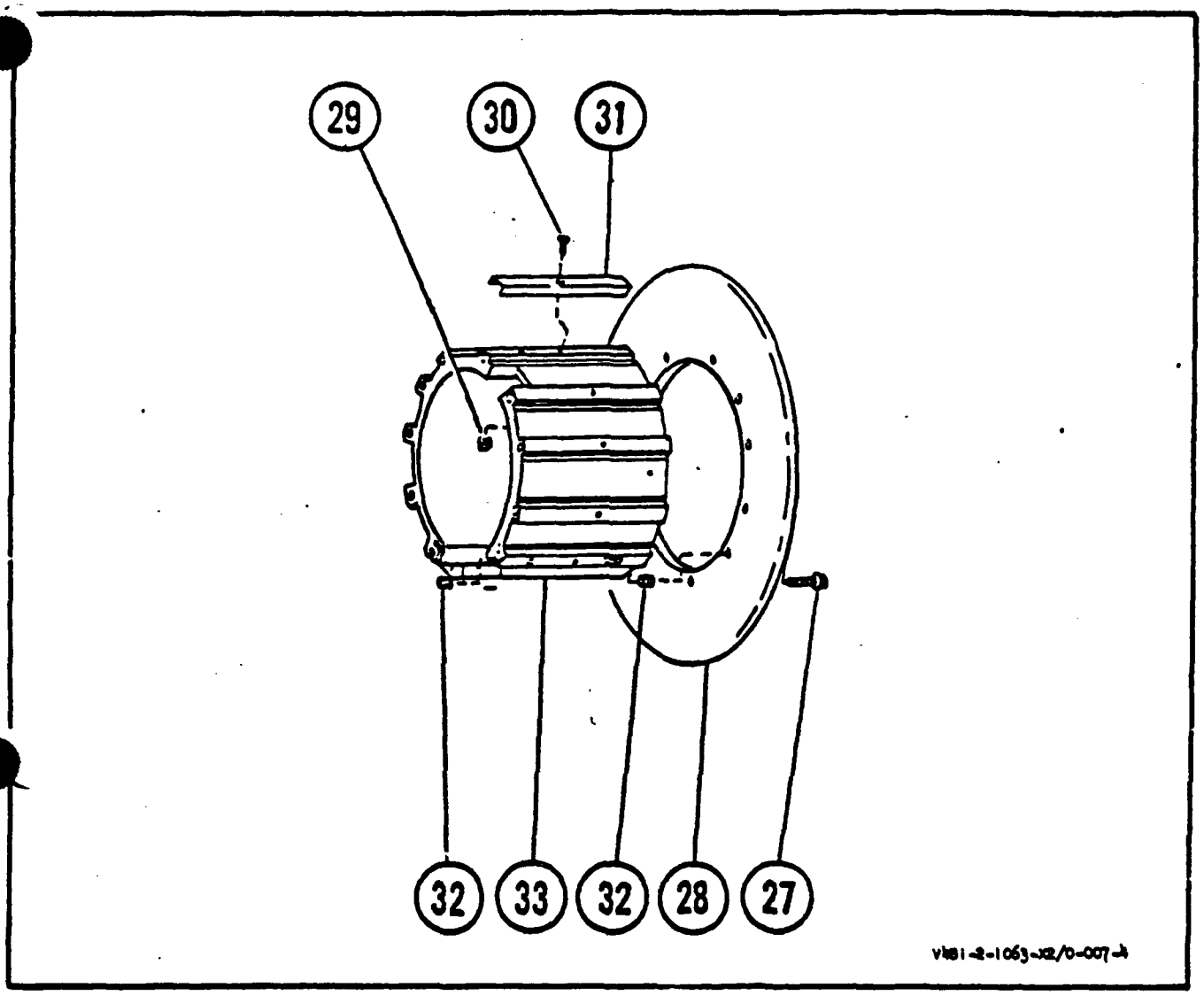


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 4 of 4)

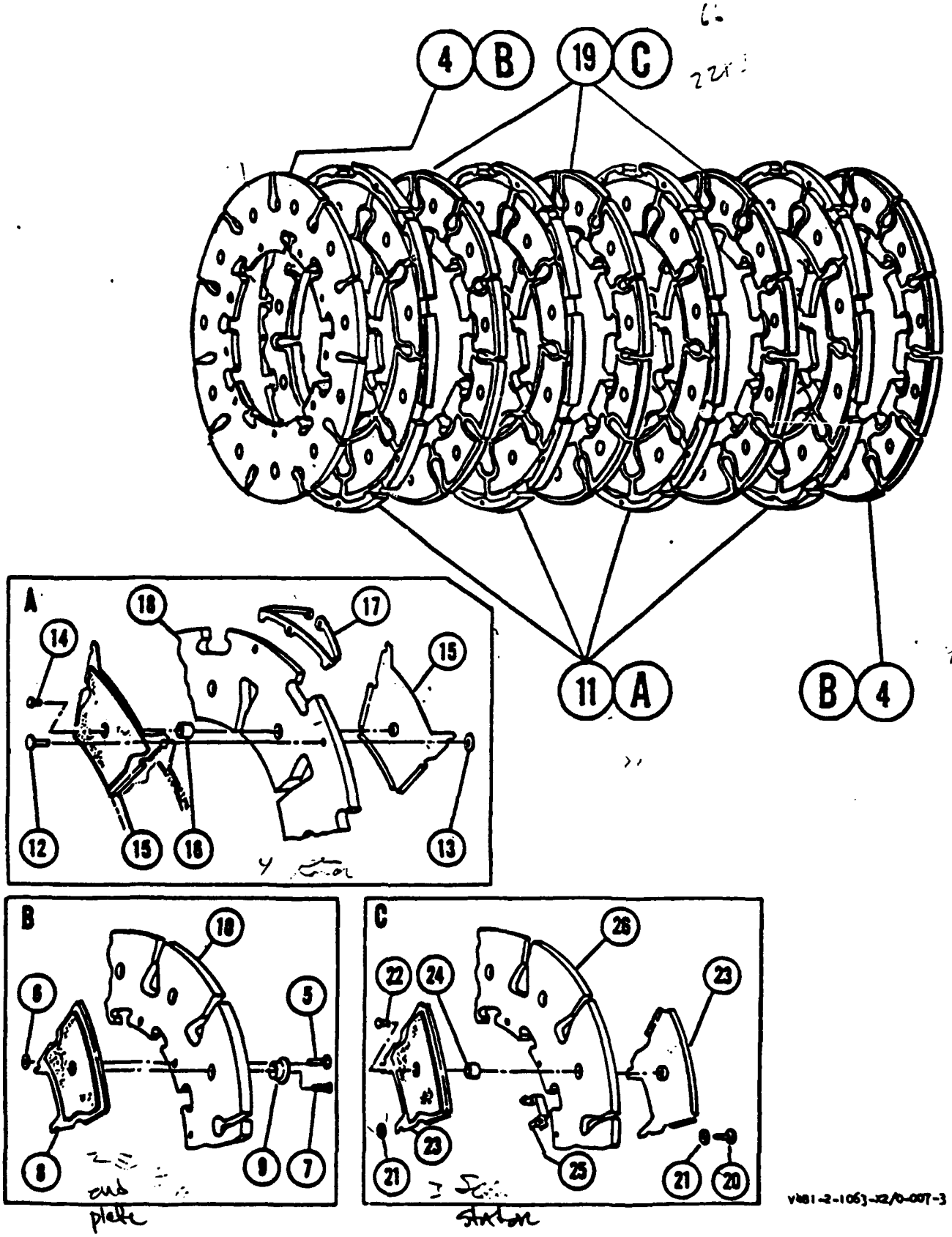


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 3 of 4)

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STEEL
SYN=SYNTHETIC
LD=LEAD

F15 A/B BRAKE ASSY-14

BILL OF MATERIALS

68735A

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNB NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	0	5000913-14	1630010830445	25500	BRAKE ASSY, MULTIPLE DISK	1	EA										
	.1	AN9290AJ	4730007201508	88044	.CAP, PRESSURE SEAL	1	EA										
STL	.1	5001042	1630002577665	73842	.VALVE, BLEEDER	1	EA										
	.1	5001043	5330002726308	73842	.PACKING, O-RING	1	EA										
STL	.1	5001040	1630002577660	73842	.ADAPTER, BLEEDER	1	EA										
	.1	5001041	5330002708122	73842	.PACKING, O-RING	1	EA										
	.1	MS9630U10H	5306003219079	80205	.BOLT, HEX-HEAD	4	EA										
	.1	AN960C10L	5310001670812	81350	.WASHER, FLAT	4	EA										
STL	.1	5001028	1630002380547	73842	.HOUSING, BLEEDER ADAPTER	1	EA										
	.1	5001030	5365002624003	73842	.RETAINER, PACKING	2	EA										
	.1	5001029	5330002700742	73842	.PACKING O-RING	2	EA										
AL	.1	2608314-6	1630012066356	55284	.CAP, PROTECTIVE, TOP	1	EA										
AL	.1	R44117P06	5340011129074	50599	.CAP, PROTECTIVE, TOP	1	EA					INT					
AL	.1	R44371D06	4730005470856	50599	.CAP, PROTECTIVE, TOP	1	EA					INT					
AL	.1	R44371-06	N.S.L.	50599	.CAP, PROTECTIVE, TOP	1						INT					
AL	.1	2608314-4	1630012066355	55284	.CAP, PROTECTIVE, BOTTOM	1	EA										
AL	.1	R44117P04	4730000359039	50599	.CAP, PROTECTIVE, BOTTOM	1	EA					INT					
AL	.1	R44371D04	4730000365264	50599	.CAP, PROTECTIVE, BOTTOM	1	EA					INT					
AL	.1	R44371-04	N.S.L.	50599	.CAP, PROTECTIVE, BOTTOM	1						INT					
AL	.1	5000946	4820002557670	73842	.VALVE, SHUTTLE	1	EA										
	.1	90040-012	5330011318408	16780	.PACKING, O-RING	2	EA										
	.1	90038-3	5330011318407	16780	.PACKING, O-RING	1	EA										
STL	.1	BWN187	5310008282945	73842	.NUT, SELF-LOCKING	7	EA										
STL	.1	BWS207-80N	5306002748753	73842	.BOLT, BRAKE	1	EA										
STL	.1	5000964	1630002496848	73842	.BUSHING, HOUSING	1	EA										
STL	.1	BWA18-7	5310001518930	73842	.WASHER, FLAT	6	EA										
STL	.1	BWS207-96N	5306002748754	73842	.BOLT, BRAKE	6	EA										
	.1	5008001	1630011467682	25500	.HEAT STACK ASSY	1	EA										
	..2	5005069	1630010829734	25500	..PLATE SUBASSY, PRESSURE	1	EA										
	...3	5002640	5320005356594	73842	...RIVET, SOLID	28	AR EA										
	...3	5003092	1630010199052	25500	...CHANNEL	7	AR EA										
	...3	5002230	3120003452234	73842	...BUSHING, RIVET	28	AR EA										
	...3	5005068	N.S.L.		...PLATE, PRESSURE	1											
	..2	5005072	1630010830444	25500	..ROTOR SUBASSY	3	EA										
	...3	5002639	5320005356593	73842	...RIVET, SOLID	36	AR EA										
	...3	5005249	1630011069712	25500	...CHANNEL	6	AR EA					SUB					
	...3	5002234	3120003434886	73842	...BUSHING, RIVET	36	AR EA										
	...3	5005071	N.S.L.		...ROTOR	1											
	..2	5005075	1630010827467	25500	..DISK SUBASSY, STATOR	2	EA										
	...3	5002640	5320005356594	73842	...RIVET, SOLID	28	AR EA										
	...3	5003092	1630010199052	25500	...CHANNEL	7	AR EA										
	...3	5002230	3120003452234	73842	...BUSHING, RIVET	28	AR EA										
	...3	5005074	N.S.L.		...DISK, STATOR	1											
	..2	5005077	1630010827330	25500	..PLATE, END	1	EA										

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STEEL
SYN=SYNTHETIC
LD=LEAD

F15 A/B BRAKE ASSY-14

BILL OF MATERIALS

68735A

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	.1	MS35276-280	5305009127290	96906	.SCREW, MACHINE	1	EA										
	.1	MAS6303U1	5306003974350	80205	.BOLT, HEX HEAD	2	EA										
	.1	AN960C10L	5310001670812	81350	.WASHER, FLAT	2	EA										
SS	.1	5000963	16300025588698	73842	.HEAT SHIELD, HOUSING	1	EA										
	.1	MS16624-1050	5365008037301	96906	.RING, RETAINER	1	EA										
STL	.1	5003288	1630010182003	25500	.INDICATOR SUBASSY, REAR	1	EA										
AL	.1	5002275	1630001382567	73842	.SLEEVE, CYLINDER	5	EA										
	.1	5002276	5330001386369	73842	.PACKING, O-RING	5	EA										
	.1	5002277	5365001323717	73842	.RETAINER, PACKING	10	EA										
STL	.1	5001132	5340002861032	91251	.RETAINER, INSULATOR	5	EA										
SYN	.1	5001027	5340002754485	73842	.INSULATOR, THERMAL	5	EA										
AL	.1	5000959	5365002583860	73842	.SPACER	5	EA										
	.1	5002271	1630001238804	73842	.PISTON SUBASSY, RETURN	5	EA				T						
STL	..2	5002272	1630005459358	73842	..RETAINER, GRIP	1	EA										
	..2	5000971	N.S.L.		..GRIP SUBASSY	2											
	..2	5001016	16300025335328	73842	..GRIP & PILOT-PIN SUBASSY	2	AR EA					ALT					
	..2	5002273	N.S.L.		..PISTON SUBASSY	1											
STL	...3	5000926	5365002623689	73842	...RING, RETAINING	1	EA										
AL	...3	5000925	5365002876702	73842	...RING, THREADED RETAINING	1	EA										
STL	...3	5000922	5340002592480	73842	...HOLDER, SPRING	1	EA										
STL	...3	5000923	5360002748803	73842	...SPRING, RETURN	1	EA										
STL	...3	5000921	5315002623707	73842	...PIN, ADJUSTMENT	1	EA										
AL	...3	5002274	1630005459365	73842	...PISTON, BRAKE	1	EA										
	.1	5000988	16300026620473	73842	.RING, PISTON WIPER	5	EA										
	.1	5000968	5330002748766	73842	.PACKING, O-RING	5	EA										
	.1	5000970	5365002623695	73842	.RETAINER, PACKING	5	EA										
	.1	5001675	N.S.L.	73842	..PLATE, IDENTIFICATION	1											
	.1	5007612	N.S.L.	73842	..SHIM (RPR)	1	AR										
	.1	5002269	1630001238806	73842	.HOUSING ASSY	1	EA										
	..2	SR192L	5340008644959	83324	...INSERT, THREADED	6	EA										
	..2	SRW192L	5340004347575	83324	...INSERT, THREADED (O.S.)	6	AR EA					ALT					
	..2	5002270	N.S.L.	73842	..HOUSING SUBASSY	1											

Filename: 36203N

NAME: ALC: 00 RCC:BRAKES

PCN: 68735A WCD: 36203N WCDDATE:89040

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
001	MANPGW	IND	1.00	P			HB05	1	100	0.03				
005	MANPGW	DIS	1.00	P			HB05	1	60	0.25	WB0001	1	60	0.25
005	MANPGW	DIS	1.00	P			HB05	1	40	0.50	WB0001	1	40	0.50
010	MANPGP	MTCH	1.00				UVHD	1		0.50				
030	MANPGP	ASSY	1.00	P			YG0Y	1		1.40	WA0005	1		1.40
040	MANPGP	TEST	1.00	P							PM0764	1		0.25
040	MANPGP	TEST	1.00	P			YG0Y	1		0.25	PM0449	1		0.25
050	MANPGP	DECAL	1.00	P			YG0Y	1		0.05	PM0733	1		0.05
060	MANPGP	ACPT	1.00	P			YG0Y	1		0.03				
070	MANPGP	INSP	1.00	P			YG0Y	1		0.02				
YYYY	MANPGP	SELL	1.00	P										

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File: 362044 WK1

NAME: ALC: 00 RCC:BRAKES

PLN: 68735A NCD: 36204N WCDDATE:89069

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPOW	DIS	1.00	P			HB05	1	100	0.30	PM0429	1	100	0.30
005A	MANPOW	LOAD	1.00	P			HB05	1	100	0.02	PM0901	1	100	0.02
007	MANPOW	CLN	1.00	I							PM0901	1	100	3.47
007	MANPOW	CLN	1.00	S			K105	1	100	0.08				
007	MANPOW	CLN	1.00	P	100	2.89						1	100	3.47
007A	MANPOW	UNLD	1.00	I							PM0901	1	100	0.03
007A	MANPOW	UNLD	1.00	P			K105	1	100	0.03	C00003	1	100	0.03
009	MANPOW	CLN	1.00	S			K105	1	100	0.03				
009	MANPOW	CLN	1.00	P			K105	1	20	0.40	PM0416	1	20	0.40
009	MANPOW	CLN	1.00	P			K105	1	80	0.25	PM0416	1	80	0.25
009A	MANPOW	LOAD	1.00	P			K105	1	100	0.03	PM0901	1	100	0.03
012	MANPOW	PROC	1.00	I							PM0901	1	100	1.03
012	MANPOW	PROC	1.00	S			K105	1	100	0.08				
012	MANPOW	PROC	1.00	P	100	0.86					PM6590	1	100	1.03
012A	MANPOW	TRAN	1.00	I							PM0901	1	100	0.08
015	MANMNA	PPI	0.75	I							PM0901	1		0.02
015	MANMNA	PPI	0.75	P			DB09	2		0.05	PM067YE	1		1.05
015	MANMNA	PPI	0.75	P							PM0901	1		1.05
015A	MANMNA	PPI	0.25	I							PM0901	1		0.02
015A	MANMNA	PPI	0.25	P			DB09	1		0.10	PM067YE	1		1.10
015A	MANMNA	PPI	0.25	P							PM0901	1		1.10
016	MANPOW	UNLD	1.00	I							PM0901	1		0.05
016	MANPOW	UNLD	1.00	P			K107	1		0.05	PM0901	1		0.05
017	MANMNA	COND	1.00	P			DN10	1		0.10	PM0960	1		0.10
018	MANMNA	HARD	1.00	P			DN10	1		0.10	PM0960	1		0.10
018A	MANPOW	UNLD	1.00	I							PM0901	1	100	0.03
018A	MANPOW	UNLD	1.00	P			K105	1	100	0.03	C00003	1	100	0.03
019	MANPOW	PROC	1.00	S			K105	1	100	0.08				
019	MANPOW	PROC	1.00	P			K105	1	10	0.25	PM0410	1	10	0.25
019	MANPOW	PROC	1.00	P			K105	1	90	0.40	PM0410	1	90	0.40
019A	MANPOW	LOAD	1.00	P			K105	1	100	0.02	C00003	1	100	0.02
020	MANPOW	INSP	1.00	I							C00003	1	100	0.08
020	MANPOW	INSP	1.00	P			D107	1	20	0.60				
020	MANPOW	INSP	1.00	P			D107	1	80	0.40				
020A	MANPOW	STACK	1.00	P			D107	1	100	0.02				
020B	MANPOW	MOVE	1.00	I			UVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPKA	MACH	1.00	I			JA10	1		0.02				
030	MANPKA	MACH	1.00	S			JA10	1		0.51	PM4138	1		
030	MANPKA	MACH	1.00	P			JA10	1		0.64	PM4138	1		
040	MANPKA	REID	1.00	I			JA08	1		0.02				
040	MANPKA	REID	1.00	S			JA08	1		0.28		1		
040	MANPKA	REID	1.00	P			JA08	1		0.10		1		
050	MANPKA	REMO	1.00	I			JA10	1		0.02				
050	MANPKA	REMO	1.00	S			JA10	1		0.02	PM4138	1		
050	MANPKA	REMO	1.00	P			JA10	1		0.03	PM4138	1		
070	MANPKA	REMO	1.00	I			JA08	1		0.02				
070	MANPKA	REMO	1.00	S			JA08	1		0.28		1		
070	MANPKA	REMO	1.00	P			JA08	1		0.31		1		

U8UA	[illegible]	FEEN	1.00	P		UPU8			0.05	PM5672	1		0.05	
U8UA	MA[illegible]RU	FEEN	1.00	P						CE22	1		0.05	
U8UB	MANPRU	CLN	1.00	I		UPU5	1		0.05	PM4118	1		0.05	
U8UB	MANPRU	CLN	1.00	P		UPU9	1		0.10	CE33	1		0.10	
U8UB	MANPRU	CLN	1.00	P						PM5620	1		0.10	
U9U	MANPRU	CLN	1.00	I		UPU5	1		0.05	PM4118	1		0.05	
U9U	MANPRU	CLN	1.00	S		UPU9	1		0.05	CE20	1		0.05	
U9U	MANPRU	CLN	1.00	S						PM5681	1		0.05	
U9U	MANPRU	CLN	1.00	P		UPU9	1		0.05	PM5681	1		0.08	
U9U	MANPRU	CLN	1.00	P						CE20	1		0.05	
U9UA	MANPRU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UA	MANPRU	RINS	1.00	P						PM5670	1		0.01	
U9UA	MANPRU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UB	MANPRU	CLN	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UB	MANPRU	CLN	1.00	P						PM5673	1		0.01	
U9UB	MANPRU	CLN	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UC	MANPRU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UC	MANPRU	RINS	1.00	P						PM5670	1		0.01	
U9UC	MANPRU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UD	MANPRU	DEUX	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UD	MANPRU	DEUX	1.00	P		UPU9	1	95	0.05	PM5707	1	95	0.08	
U9UD	MANPRU	DEUX	1.00	P		UPU9	1	5	0.08	PM5707	1	5	0.17	
U9UD	MANPRU	DEUX	1.00	P						CE20	1	95	0.05	
U9UD	MANPRU	DEUX	1.00	P						CE20	1	5	0.08	
U9UE	MANPRU	RINSE	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UE	MANPRU	RINSE	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UE	MANPRU	RINSE	1.00	P						PM5698	1		0.01	
U9UF	MANPRU	ANZZ	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UF	MANPRU	ANZZ	1.00	P						PM5717	1		0.75	
U9UF	MANPRU	ANZZ	1.00	P		UPU9	1		0.05	CE20	1		0.05	
U9UG	MANPRU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UG	MANPRU	RINS	1.00	P						PM5702	1		0.01	
U9UG	MANPRU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UH	MANPRU	SEAL	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UH	MANPRU	SEAL	1.00	P		UPU9	1	5	0.10	CE20	1	5	0.10	
U9UH	MANPRU	SEAL	1.00	P						PM5673	1	5	0.25	
U9UH	MANPRU	SEAL	1.00	P		UPU9	1	95	0.05	CE20	1	95	0.05	
U9UH	MANPRU	SEAL	1.00	P						PM5673	1	95	0.08	
U9UI	MANPRU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UI	MANPRU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UI	MANPRU	RINS	1.00	P						PM5700	1		0.01	
U9UJ	MANPRU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UJ	MANPRU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UJ	MANPRU	RINS	1.00	P						PM5676	1		0.01	
U9UK	MANPRU	DRY	1.00	I		UPU9	1		0.01	CE20	1		0.01	
U9UK	MANPRU	DRY	1.00	P		UPU9	1		0.03	CE20	1		0.03	
U9I	MANPRA	MOVE	1.00	I		UVHD	1		0.60	PL0002	1		0.60	
100A	MANPRA	REPL	1.00	I		JAUY	1		0.02					
100A	MANPRA	REPL	1.00	S		JAUY	1		0.31		1			
100A	MANPRA	REPL	1.00	P		JAUY	1		0.49		1			
110	MANPGP	INSP	1.00	I		UVHD	1		0.01	PL0001	1		0.01	
110	MANPGP	INSP	1.00	P		YGUY	1		0.05	PM0932	1		0.05	
120A	MANPGP	WASH	1.00	I		3SUY	1		0.01					
120A	MANPGP	WASH	1.00	P		3SUY	1		0.01	PM0436	1		0.01	
120A	MANPGP	WASH	1.00	P						PT0001	1		0.01	
120B	MANPGP	MASK	1.00	P		3SUY	1		0.05	PT0001	1		0.05	
120C	MANPGP	PRIM	1.00	P	0.35	3SUY	1		0.02	PM0436	1		0.02	
120L	MANPGP	PRIM	1.00	P						PT0001	1		0.35	

150	[redacted]PGP	ACPT	1.00	F	1609	1	0.02
160	[redacted]PGP	INSP	1.00	F	1609	1	0.02

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Filename: P3620I, WI

NAME: ALC: 00 RCC:BRAKES

PLN: 68735A WCD: P3620[illegible] WCDDATE:89200

UP #	RCC	UP DESC	UCCO FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U10A	MANPGP	DIS	1.00	I			YGUY	1		0.03				
U10A	MANPGP	DIS	1.00	P			YGUY	1		0.04	WAU[illegible]6	1		
U20	MANPGP	CLN	1.00	I			YGUY	1		0.03				
U20	MANPGP	CLN	1.00	P							WAU[illegible]6	1		0.02
U20	MANPGP	CLN	1.00	P							PMU[illegible]21	1	50	0.02
U20	MANPGP	CLN	1.00	P			YGUY	1		0.04	PMU[illegible]34	1	50	0.02
U30	MANPGP	INSP	1.00	P			YGUY	1		0.10	WAU[illegible]6	1		0.10
U40	MANPGP	REPR	1.00	P			YGUY	1		0.04	WAU[illegible]6	1		0.04
U50	MANPGP	INST	1.00	P			YGUY	1		0.05	WAU[illegible]6	1		0.05
U60	MANPGP	ASSY	1.00	P			YGUY	1		0.06	WAU[illegible]6	1		0.06

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NAME: ALL: 00 ALL:BRAKES

PLN: 88/35A WLD: 3[illegible]3N WLDDATE:89040

Filename: 36206/jwk4

OP #	ACT	OP DESC	OPER FAC	OP TYPE	HAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	F			HB05	1	100	0.01	WE[illegible]001	1	100	0.01
005A	MANPGW	STALK	1.00	F			HB05	1	100	0.01	WE[illegible]001	1	100	0.01
005C	MANPGW	MOVE	1.00	F			UVHD	1	100	0.01	FL0003	1	100	0.01
007	MANPGW	CLN	1.00	F			K105	1	100	0.01	MT 201	1	100	0.01
007A	MANPGW	STALK	1.00	F			K105	1	100	0.01				
015	MANPGW	LOAD	1.00	F			K107	1		0.05	MT[illegible]701	1		0.05
015A	MANPNA	FPI	0.25	I							MN0701	1		0.02
015A	MANPNA	FPI	0.25	F							MN0701	1		1.10
015A	MANPNA	FPI	0.25	F			DB07	1		0.10	MN06/7E	1		1.10
015B	MANPNA	FPI	0.75	I							MN[illegible]701	1		0.02
015B	MANPNA	FPI	0.75	F							MN0701	1		1.05
015B	MANPNA	FPI	0.75	F			DB07	2		0.05	MN06/7E	1		1.05
015C	MANPGW	UNLD	1.00	I							MN0701	1		0.05
015C	MANPGW	UNLD	1.00	F			K107	1		0.05	MN0701	1		0.05
015D	MANPGW	UNLD	1.00	I							MN0701	1	100	0.01
015D	MANPGW	UNLD	1.00	F			D107	1	100	0.01	CC0003	1	100	0.01
020	MANPGW	INSP	1.00	F			D107	1	100	0.02	CC0003	1	100	0.02
020A	MANPGW	STALK	1.00	F			D107	1	100	0.01				
020B	MANPGW	MOVE	1.00	F			UVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPWW	TEST	1.00	F			WF08	1	100	0.05	KL01	1	1	0.05
030B	MANPGP	MOVE	1	F			UVHD	1		0.08	FL0003	1		0.08

NAME: ALC: 00 REC:BRAKES

PLN: 68/35A WCD: 3620YN WCDDATE:89U40

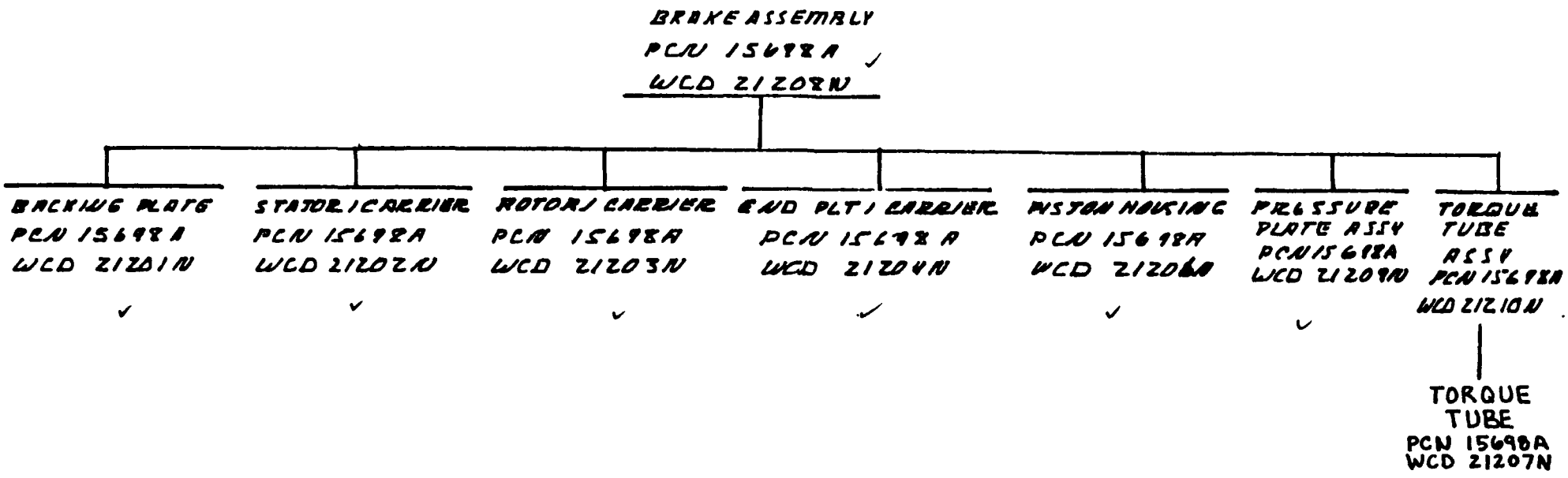
OP #	REC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			HB05	1	100	0.08	WB0001	1	100	0.08
005A	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
005B	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
005C	MANPGW	UNLD	1.00	P			HB05	1	100	0.02	WB0002	1	100	0.02
009	MANPGW	DEGR	1.00	P	100	0.08	HB05	1	100	0.08	PM565/	1	100	0.08
009A	MANPGW	CLN	1.00	P	100	0.16	HB05	1	100	0.16	PM565/	1	100	0.16
009B	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM565/	1	100	0.02
009C	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM565/	1	100	0.02
009D	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
009E	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
015	MANPGW	LOAD	1.00	P			K107	1		0.05	PM0Y01	1		0.05
015A	MANPNA	FPI	0.25	I							PM0Y01	1		0.02
015A	MANPNA	FPI	0.25	P			DB0Y	1		0.10	PM067YE	1		1.10
015A	MANPNA	FPI	0.25	P							PM0Y01	1		1.10
015B	MANPNA	FPI	0.75	I							PM0Y01	1		0.02
015B	MANPNA	FPI	0.75	P			DB0Y	2		0.05	PM067YE	1		1.05
015B	MANPNA	FPI	0.75	P							PM0Y01	1		1.05
015C	MANPGW	UNLD	1.00	I							PM0Y01	1		0.05
015C	MANPGW	UNLD	1.00	P			K107	1		0.05	PM0Y01	1		0.05
020	MANPGW	INSP	1.00	P			D107	1	60	0.50				
020	MANPGW	INSP	1.00	P			D107	1	40	0.15				
020A	MANPGW	STACK	1.00	P			D107	1	100	0.01				
020B	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPGP	INSP	1.00	P			3S0Y	1		0.02	PM0Y22	1		0.02
040	MANPGP	MASK	1.00	P			3S0Y	1		0.01	PM0Y22	1		0.01
040A	MANPGP	PRIM	1.00	P							PM0Y22	1		1.00
040A	MANPGP	PRIM	1.00	P		1	3S0Y	1		0.01	PM0438	1		0.01
040B	MANPGP	UNLD	1.00	P			YG0Y	1		0.02	PM0Y22	1		0.02
040B	MANPGP	UNLD	1.00	P							PM0Y28	1		0.02
050	MANPGP	ACPT	1.00	P			YG0Y	1		0.02				
060	MANPGP	INSP	1.00	P			YG0Y	1		0.02				

170

Filament 3620YN, WL.1
Torque Tube

T01

BRAKE ASSY
C-5A



C-5A Brake Assy

8 Jun 89

Pg 1 of 3

Backing Plate 21201N (Titanium)

5	DIS	(Remove Backing Plate From Torque Tube)
5A	Stack	(On Pallet)
9	Clean	(Wet Blast)
9B	Stack	(On Pallet & Paperwork)
9C	Move	(From TO Heat Treat)
30	INSP	(E&I - Flatness) 5→10
30A	Stack	(On Pallet & paperwork)
60	INSP	(E&I - Flatness)
60A	Stack	(On Pallet & Paperwork)

Station / Carrier : 21202N (Beryllium)

5	Disc.	(Remove Liners)
5A	Stack	(On pallet)
9	Clean	(Wet Blast)
9B	Stack	(On Pallet & Paperwork)
9C	Move	(From TO Heat Treat)
30	INSP	(E&I - Flatness)
30A	Stack	(On pallet & paperwork)
60	INSP	(E&I - Flatness) .010" .1min (.25 mm)
60A	Stack	(On pallet & paperwork)

Roter / Carrier : 21203N (Beryllium)

5	Disc	(Remove Liners)
5A	Stack	(On Pallet)
9	Clean	(Wet Blast)
9B	Stack	(On P + PW)
9C	Move	(From TO H.T.)
30	INSP	(Flatness)
30A	Stack	(On P + PW.)
60	INSP	(Flatness)
60A	Stack	(On Pallet + PW)

C-5A Brake Ass'y 8 June 89

Torque Tube: 2122007 N.: (Titanium)

- 5 Dis (Remove Sleeves)
  5A Stack (on pallet)
  9 Cln (Wet Blast)
  9A Stack (on pallet + PW)
  - Move
  - FPI
  - From FPI
  19 Proc. Nick & Burr
  19a Stack (on Pallet + P.W)
  19B Move (To Insp)
  20 Insp (E & I)
  20A Stack. (on pallet + P.W)

(G402A-TIP001) LABOR STD REVIEW 14,APR,89 7:58 AM

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	FACTORED STAND HOURS
15698A	MNPGP	00010	N	YG	5	12.59	1.00	12.59
		P0040	E	3S	5	.05	1.00	5
		P0050	E	3S	5	.11	1.00	11
		TF050	N	YG	5	.66	1.00	66
								13.41
	*							
	MNPGW	D0020	E	HB	5	2.71	1.00	2.71
		D0030	E	HB	5	.88	1.00	88
		EI040	E	DI	5	.48	1.00	48
								4.07
	*							
	MNPMG	XNPMG	X	JB	1	.20	1.00	20
								20
	*							
	MNPNA	ND010	E	DB	2	.12	1.00	12
		ND020	N	DB	2	.23	1.00	23
								35
	*							
	MNPRA	B0010	N	JA	1	2.94	.50	1.47
		B0040	N	JA	1	.29	.01	
		B0070	N	JA	1	.86	1.00	86
		B0080	E	JA	1	.23	1.00	23

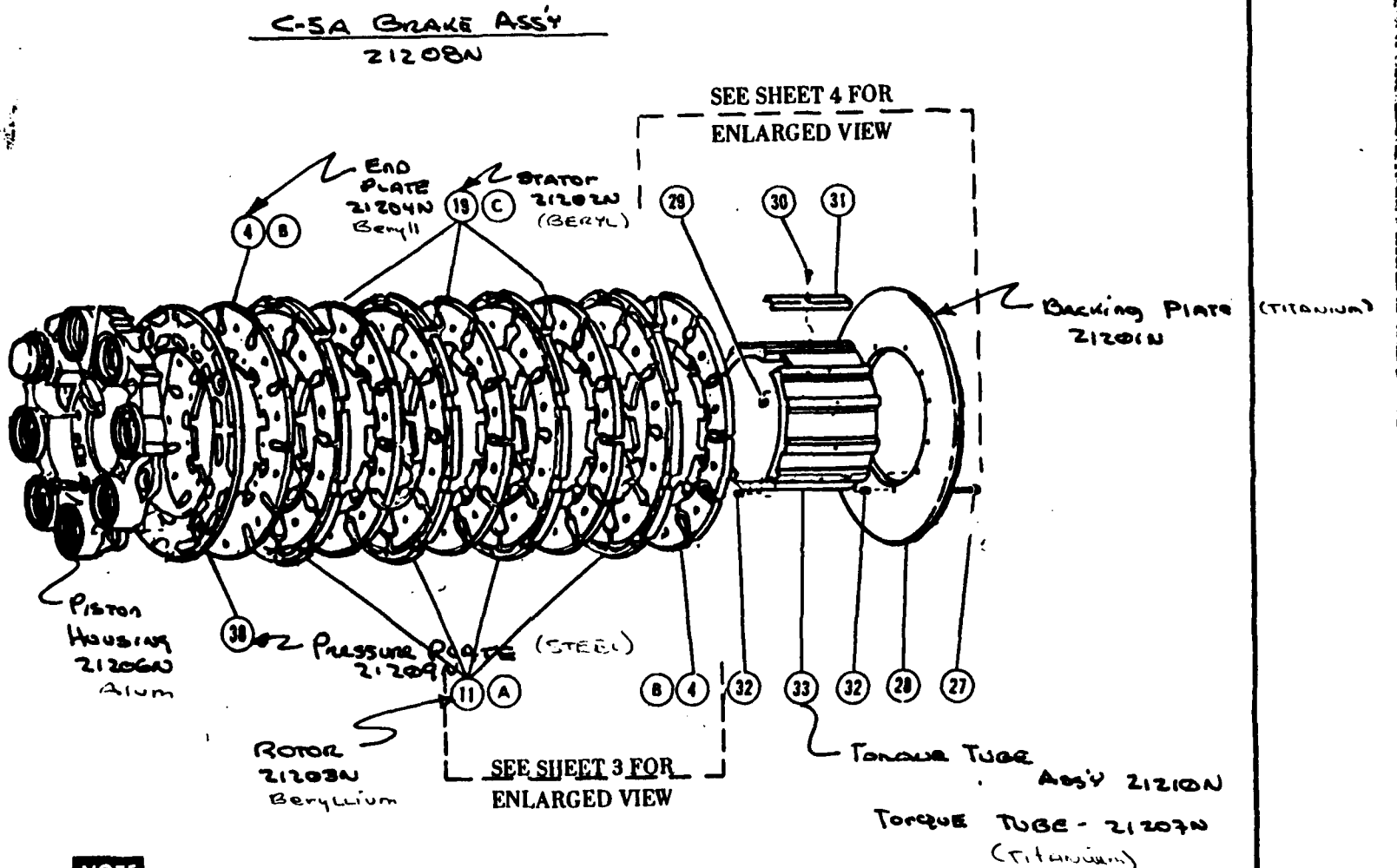


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 1 of 4)

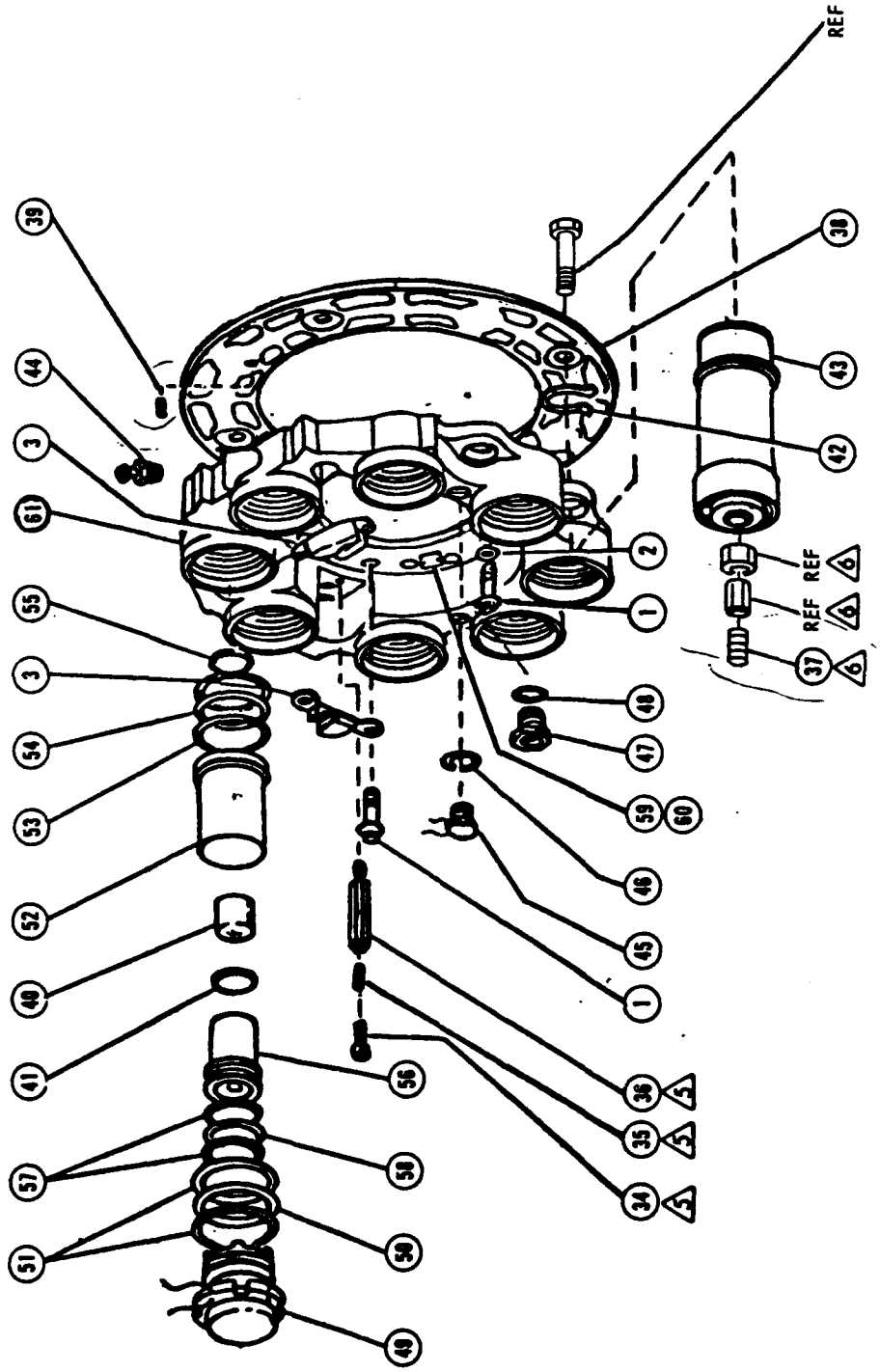


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 2 of 4)

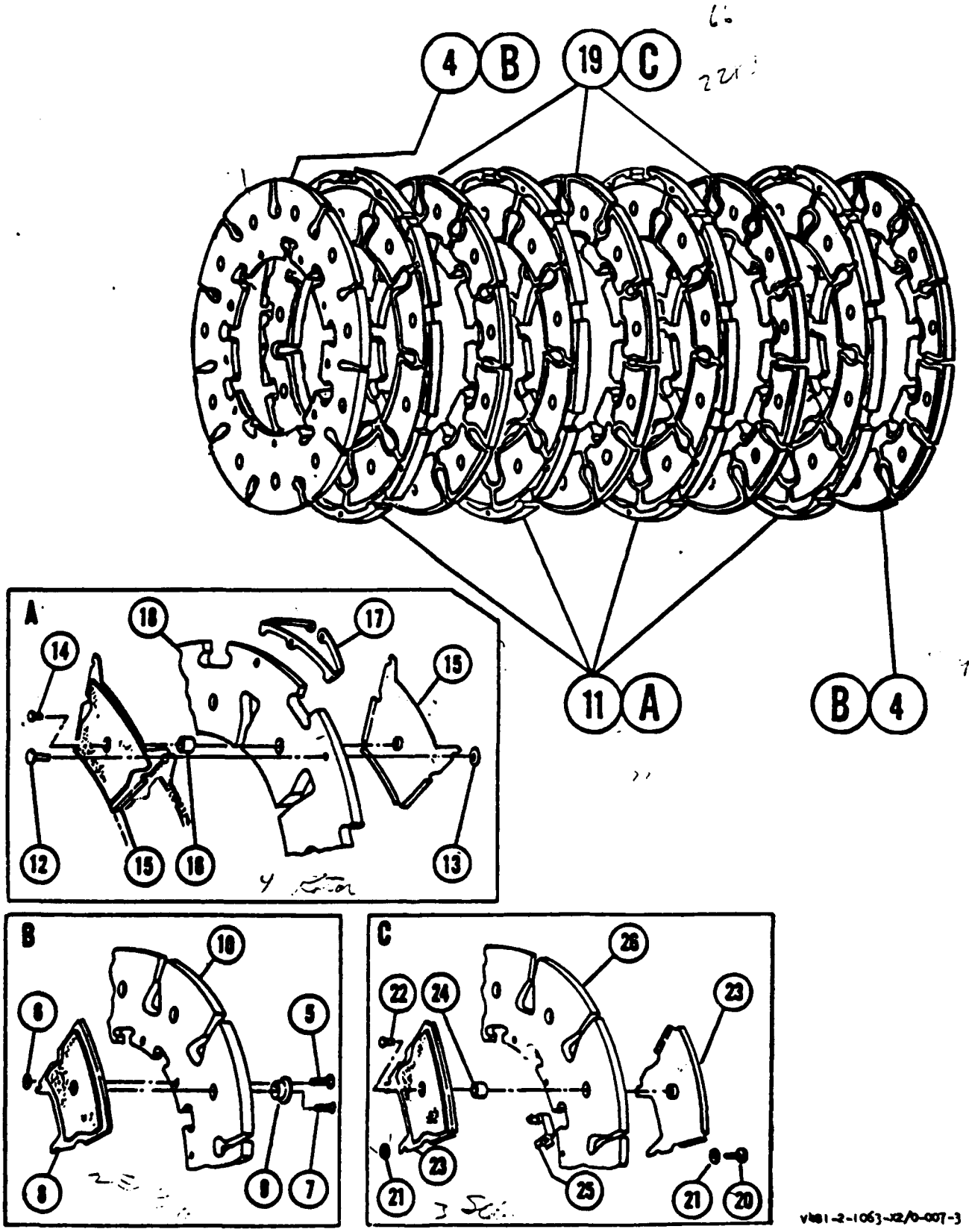


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 3 of 4)

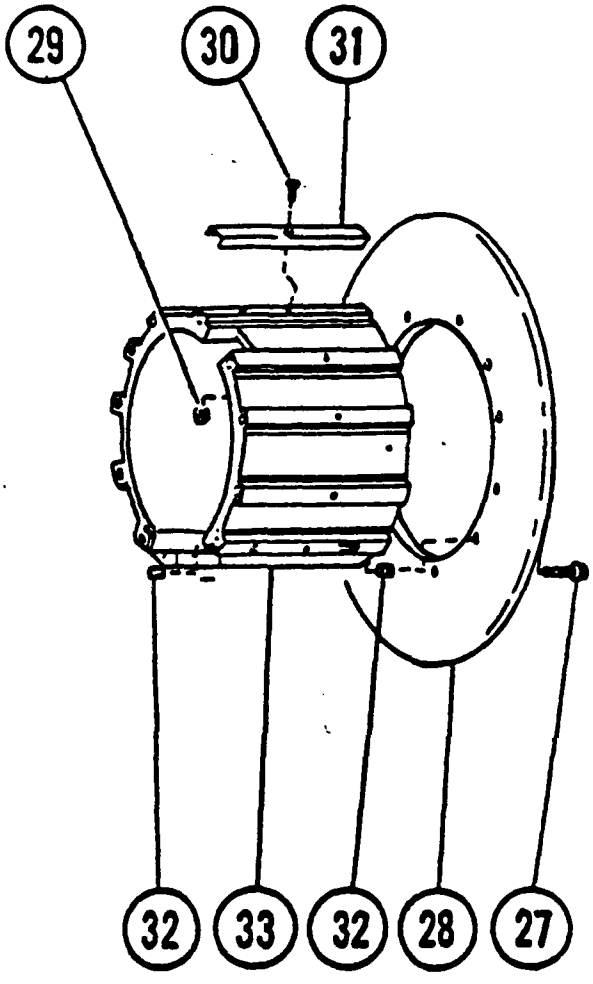


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 4 of 4)

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-	2-1179-4	97153	BRAKE, MULTIPLE DISK, 16.750 x 4	1	C	PAODL
-1	43-723	97153	. BOLT	22		PAFZZ
-2	MS20002C6	96906	. WASHER	7		PAFZZ
-3	131-3	97153	. LOCK, Assembly of	2		PAFZZ
-4	244-294-1	97153	. CARRIER AND LINING ASSEMBLY, Stator, end	2		PAFDD
-5	78-101	97153	. . RIVET, Semi-tubular	22		PADZZ
-6	80-527	97153	. . WASHER	160		PADZZ
-7	MS20427-4C7	96906	. . RIVET, Solid	22		PADZZ
	MS20427-4C8	96906	. . RIVET, Solid (alternate for part No. MS20427-4C7)	22		PADZZ
-8	342-43-2	97153	. . CARRIER, Lining and button, assembly of stator	88		PADZZ
-9	54-249-1	97153	. . SLEEVE, Stepped	22		PADZZ
-10	261-285	97153	. . CARRIER, Lining, stator, end plate	2		XA
-11A	244-293-1	97153	. CARRIER AND LINING ASSEMBLY, Rotor	4		PAFDD
-12	78-99	97153	. . RIVET, Semi-tubular	36		PADZZ
	78-100	97153	. . RIVET, Semi-tubular	36	D	PADZZ
-13	80-527	97153	. . WASHER	REF		PADZZ
-14	MS20427-4C8	96906	. . RIVET, Solid	36		PADZZ
	MS20427-4C9	96906	. . RIVET, Solid (alternate for part No. MS20427-4C8)	36		PADZZ
-15	342-44-2	97153	. . CARRIER, Lining and button, assembly of rotor	72		PADDD
-16	54-230	97153	. . SLEEVE	69		PADBZ
-17	53-123	97153	. . CLIP	36	E	PADZZ
	53-147	97153	. . CLIP	36		PADZZ
-18	261-247	97153	. . CARRIER, Lining, rotor	4		XA
-19	244-292-1	97153	. CARRIER AND LINING ASSEMBLY, Stator	3		PAFDD
-20	78-100	97153	. . RIVET, Semi-tubular	33		PADZZ
-21	80-527	97153	. . WASHER	REF		PADZZ
-22	MS20427-4C9	96906	. . RIVET, Solid	33		PADZZ
-23	342-43-2	97153	. . CARRIER, Lining and button, assembly of stator	REF		PADDD
-24	54-230	97153	. . SLEEVE	REF		PADBZ
-25	53-104	97153	. . CLIP, Stator	33		PADZZ
-26	261-262	97153	. . CARRIER, Lining, stator	3		XA
-27	43-723	97153	. BOLT	REF		PAFZZ
-28	93-383	97153	. PLATE, Backup	1		PAFLD
	340-5-5	97153	. TORQUE TUBE ASSEMBLY	1		PAFDD
-29	NAS129C08	80205	. . NUT	11		PAFZZ
-30	MS24694-C12	96906	. . SCREW	11		PAFZZ
-31	170-131	97153	. . INSERT, Cap	11		PAFZZ
	8634238-01		. . INSERT, Cap (alternate for part No. 170-131)	11		PAFZZ
-32	MS21209F6-15	96906	. . INSERT, Screw thd, helical coil	22	F	PAFZZ
-33	319-17	97153	. . TORQUE TUBE	1	G	XA
	319-8-3	97153	. . TORQUE TUBE	1	G	XA
-34	MS16998-21	96906	. SCREW, Cap, socket hd	2	B	PAFZZ
	443-2	97153	. PIN AND INSERT ASSEMBLY	2	B	PAFZZ
-35	3591-2CN0246	91767	. . INSERT	2	B	XA
-36	20-268	97153	. . PIN, Wear indicator	2	B	XA
-37	MS51031-120	96906	. SETSCREW	4	C	PAFZZ
	301-4	97153	. PRESSURE PLATE ASSEMBLY	1		PAFDD
-38	93-325	97153	. . PLATE, Pressure	1		XA
-39	MS21209F1-15	96906	. . INSERT, Screw thd	2		PAFZZ
-40	115-161	97153	. INSULATOR	8		KFFZZ
-41	93-375	97153	. PLATE, Backup, insulator	8		KFFZZ
-42	MS16624-1137	96906	. RING, Retaining	4		PAFZZ
-43	107-295	97153	. ADJUSTER ASSEMBLY (See figure 9 for breakdown)	4	C	PAFFF

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-44	155-9	97153	. VALVE ASSY, HYD BLEEDER	1		PAFZZ
-44A	2605794	55284	. . VALVE, HYD, BLEEDER (ALTERNATE FOR PART NO. 155-9) (NOT ILLUSTRATED)	1		PAFZZ
-44B	MS28778-3	96906	. . PACKING, PREFORMED (NOT ILLUSTRATED)	1		PAFZZ
-44C	2605793	55284	. . ADAPTER, HYD BLEEDER VALVE (USED WITH VALVE, PART NO. 2605794) (NOT ILLUSTRATED)	1		PAFZZ
-44D	MS28778-6	96906	. . PACKING, PREFORMED (NOT ILLUSTRATED)	1		PAFZZ
-44E	AN929A4J		. . CAP ASSEMBLY (NOT ILLUSTRATED)			PAFZZ
-45	AN814-6L	88044	. PLUG & BLEEDER, SCREW THD	3		PAFZZ
-46	MS28778-6	96906	. PACKING, PREFORMED	4		PAFZZ
-47	274-43	97153	. FITTING	2		PAFZZ
48	MS28778-8	96906	. PACKING, PREFORMED	2		PAFZZ
-49	32-374	97153	. CAP, PISTON	8		PAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-50	68-740	97153	. PACKING, PREFORMED	8		PAFZZ
-51	68-725	97153	. PACKING, PREFORMED	16		KFFZZ
-52	54-232-1	97153	. SLEEVE	8		PAFZZ
-53	68-724	97153	. PACKING, PREFORMED	16		KFFZZ
-54	68-739	97153	. PACKING, PREFORMED	8		PAFZZ
-55	S11065-11-1	97820	. SCRAPER RING	8		KFFZZ
-56	74-554	97153	. PISTON	8		PAFZZ
-57	68-726	97153	. PACKING, PREFORMED	16		PAFZZ
-58	MS28775-218	90906	. PACKING, O-RING, HYD	8		KFFZZ
-59	38-204-04-13	94222	. RIVET	2		PAFZZ
-60	50-299		. IDENTIFICATION PLATE	1		PAFZZ
-61	266-36	97153	. PISTON HOUSING, ASSY OF	1		PAFDD
	311001	92555	LEE PLUG	AR	H	PAFZZ
	305-140	97153	PARTS KIT, BRAKE, FIELD	AR		PAFZZ

USABLE ON CODES

B - Part No. 2-1179-3, differs from (A) only in use of epoxy resin to secure screw (37) to adjuster pin (8, figure 8). Prior to incorporation of TCTO 4B1-2-543.
C - Part No. 2-1179-4 subsequent to incorporation of TCTO 4B1-2-543.
D - May be used with clip, part No. 53-123.
E - Supersedes old style clip, part No. 53-103.
F - DO NOT remove unless damaged.
G - Part Nos. 319-17 and 319-8-3 are functionary identical and fully interchangeable.
H - Oversized plug, to be used in replacing damaged LEE PLUGS (part No. 281001) removed from 266-36 PISTON HOUSING, ASSY OF.

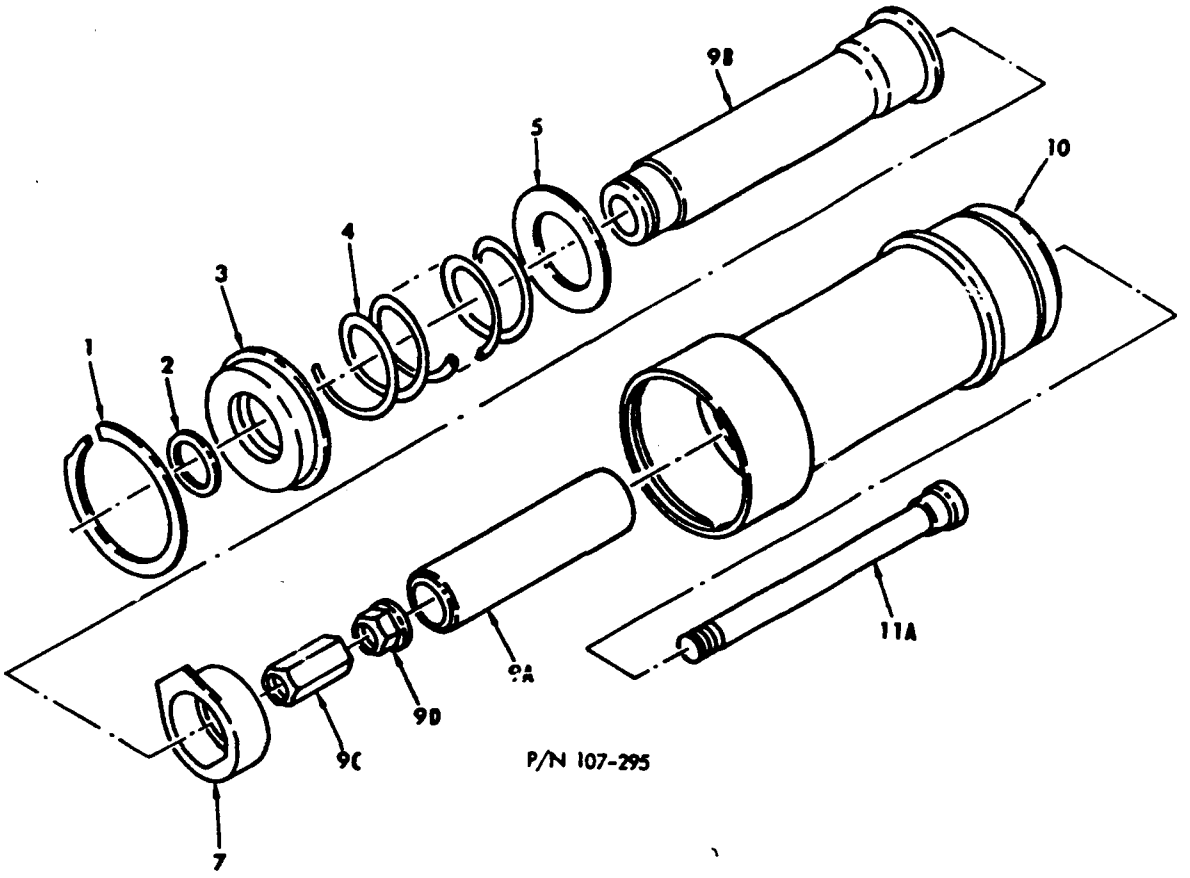


Figure 9. Adjuster Assembly, P/N 107-295

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER SSY	USABLE ON CODE	SMR CODE
9-	107-295	97153	ADJUSTER ASSY	REF	B,C	PAFFF
-1	UR-143C	80756	. RING, RETAINING	1		PAFBZ
-2	RST-59C	80756	. RING, RETAINING	1		PAFBZ
-3	56-602	97153	. RETAINER, SPRING	1		PAFBZ
-4	40-521	97153	. SPRING, HELICAL COMPRESSION	1		PAFBZ
-5	80-486	97153	. WASHER	1		PAFBZ
-6	Deleted					
-7	56-568-1	97153	. RETAINER, PIN	1		PAFBZ
-8	Deleted					
-9	Deleted					
-9A	20-466	35301	. PIN	4	B	PAFBZ
-9B	54-231-1	97153	. SLEEVE 54-231	4	B	PAFBZ
-9C	63-478	97153	. NUT	4	B	PAFBZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
9-9D	MS21042-4	90906	. NUT.....	4	B	PAFBZ
-10	260-462-1	97153	. HOUSING, ADJUSTER.....	1		PAFZZ
-11	Deleted					
-11A	43-1152	97153	. SCREW	4	B	PAFBZ

USABLE ON CODES

A - Part No. 107-229-4, prior to incorporation of TCTO 4B1-2-543.
B - Part No. 107-295 subsequent to incorporation of TCTO 4B1-2-543.
C - See index No. 43, figure 8 for location of next higher assembly.

DISASSEMBLY/ASSEMBLY PROFILE

NAME C SPEDIFORD ALC OO DATE 6-3-89 ACC C.S BRAKE SHEET ___ OF ___

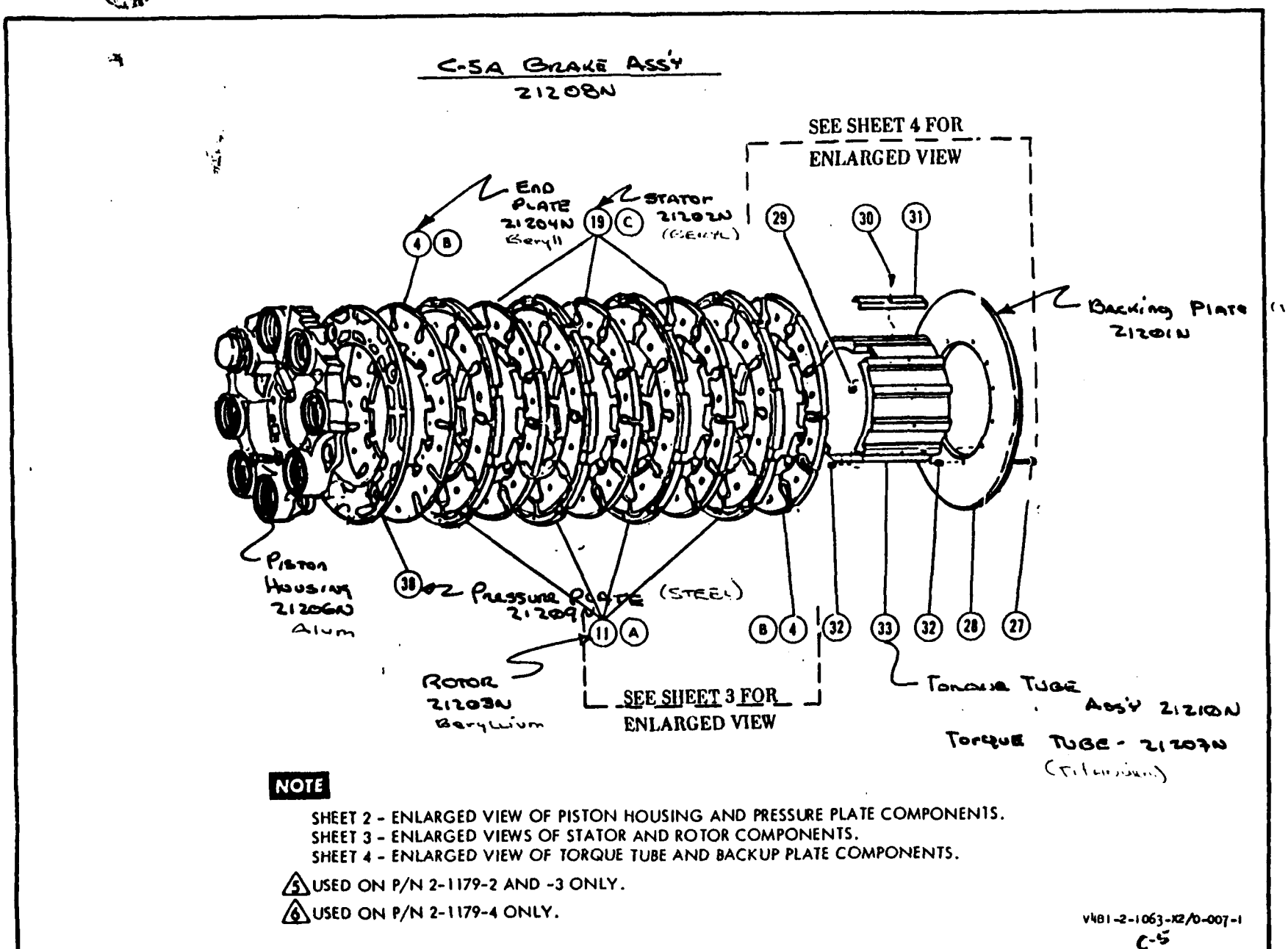
TOP ASSEMBLY			REMOVAL OPERATION NUMBER	INSTALLATION OPERATION NUMBER	SUBASSEMBLY			SAME REMOVED ITEM INSTALLED INTO ASSY Y/N
ITEM NUMBER	WCO	WCO DATE			ITEM NUMBER	CHILD WCO	CHILD WCO DATE	
PCN NSN P/N 15698A	21208N	89040	5	30	PCN NSN P/N 15698A	21201N	89045	N
PCN NSN P/N					PCN NSN P/N 15698A	21202N	89045	N
PCN NSN P/N					PCN NSN P/N 15698A	21203N	89054	N
PCN NSN P/N					PCN NSN P/N 15698A	21204N	88083	N
PCN NSN P/N					PCN NSN P/N 15698A	21206N	89037	N
PCN NSN P/N					PCN NSN P/N 15698A	21209N	89040	N
PCN NSN P/N					PCN NSN P/N 15698A	21210N	89040	N
PCN NSN P/N 15698A	21210	89040	3	30	PCN NSN P/N 15698A	21207N	89131	N
PCN NSN P/N					PCN NSN P/N			
PCN NSN P/N					PCN NSN P/N			
PCN NSN P/N					PCN NSN P/N			
PCN NSN P/N					PCN NSN P/N			

LSC-2000-5A

WORKLOAD PROFILE

NAME CHARLES CRAWFORD ALC 00 DATE 5-20-89 RCC ALL SHEET ___ OF ___

ITEM NUMBER	AIRCRAFT MODEL	WCD	WORKLOAD TYPE	FLOATING STOCK	ACTUAL PRODUCTION BY QUARTER				NO. OF ENVELOP UNITS	MAXIMUM W.I.P.	STANDARD HOURS
					1	2	3	4			
PCN 15698A NSN P/N BRAKE ASSY	C-5A	21208N	4		22	5	7	20			
PCN 15698A NSN P/N BACKING PLATE	C-5A	21201N	4								
PCN 15698A NSN P/N STATOR CARRIER	C-5A	21202N	4								
PCN 15698A NSN P/N ROTOR CARRIER	C-5A	21203N	4								
PCN 15698A NSN P/N END PLT. CARRIER	C-5A	21204N	4								
PCN 15698A NSN P/N PISTON HOUSING	C-5A	21206N	4								
PCN 15698A NSN P/N PRESSURE PLATE ASSY	C-5A	21209N	4								
PCN 15698A NSN P/N TORQUE TUBE ASSEMBLY	C-5A	21210N	4								
PCN 15699A NSN P/N Tube, Torque	C-5A	21207N	4								
PCN NSN P/N											
PCN NSN P/N											
PCN NSN P/N											
PCN NSN P/N											



NOTE

SHEET 2 - ENLARGED VIEW OF PISTON HOUSING AND PRESSURE PLATE COMPONENTS.
SHEET 3 - ENLARGED VIEWS OF STATOR AND ROTOR COMPONENTS.
SHEET 4 - ENLARGED VIEW OF TORQUE TUBE AND BACKUP PLATE COMPONENTS.

⑤ USED ON P/N 2-1179-2 AND -3 ONLY.

⑥ USED ON P/N 2-1179-4 ONLY.

V4B1-2-1063-X2/0-007-1

C-5

Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 1 of 4)

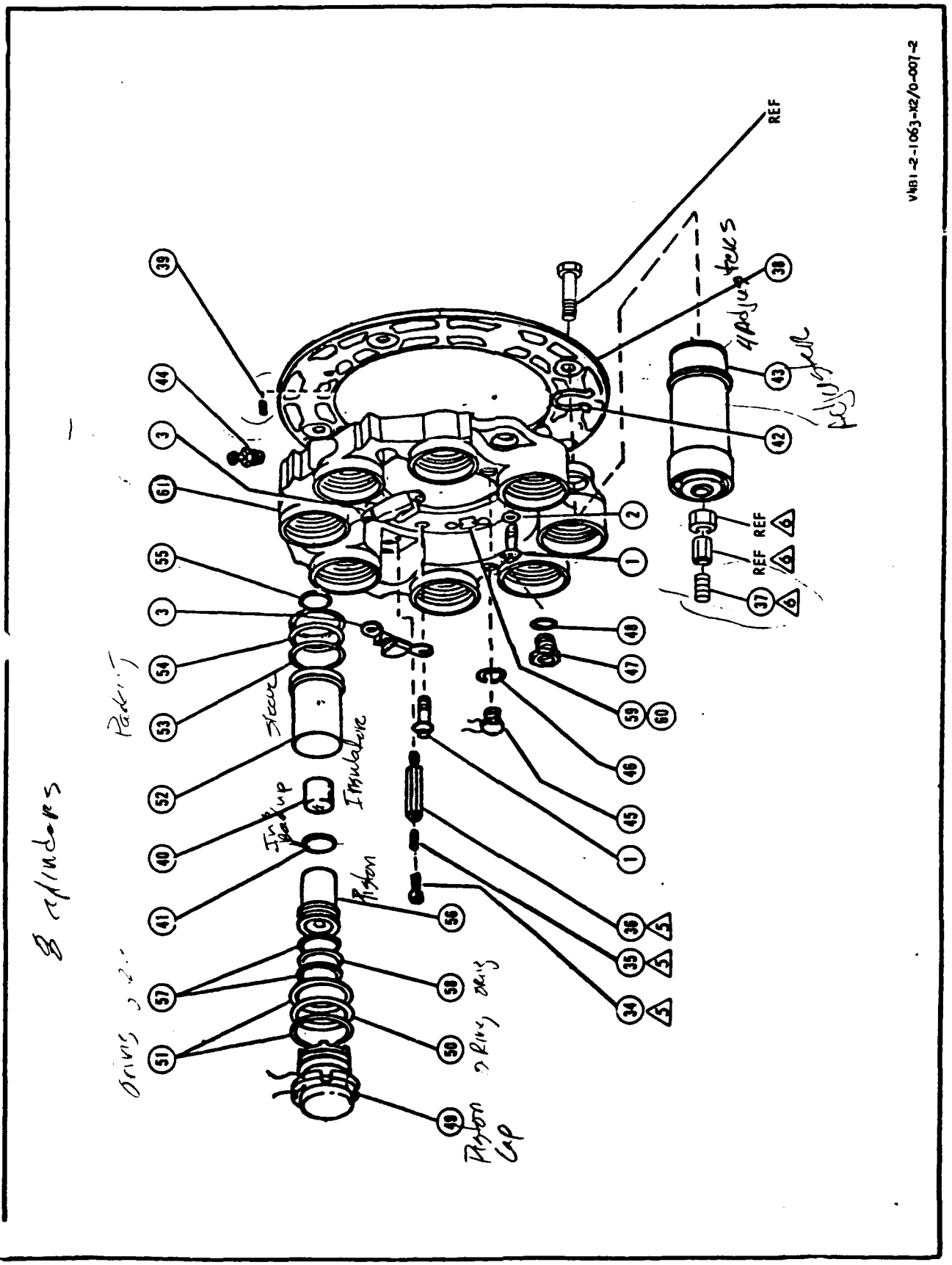


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 2 of 4)

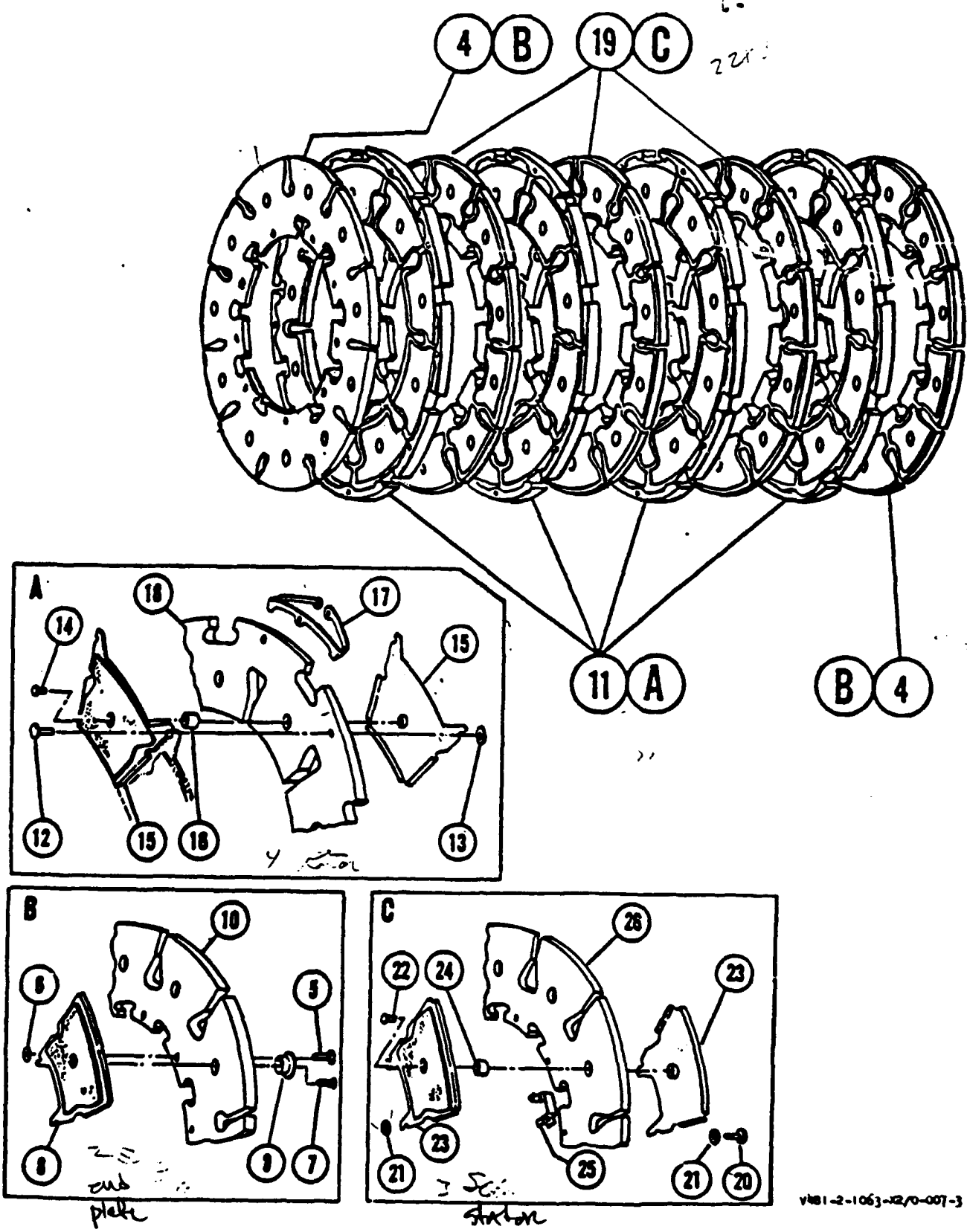


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 3 of 4)

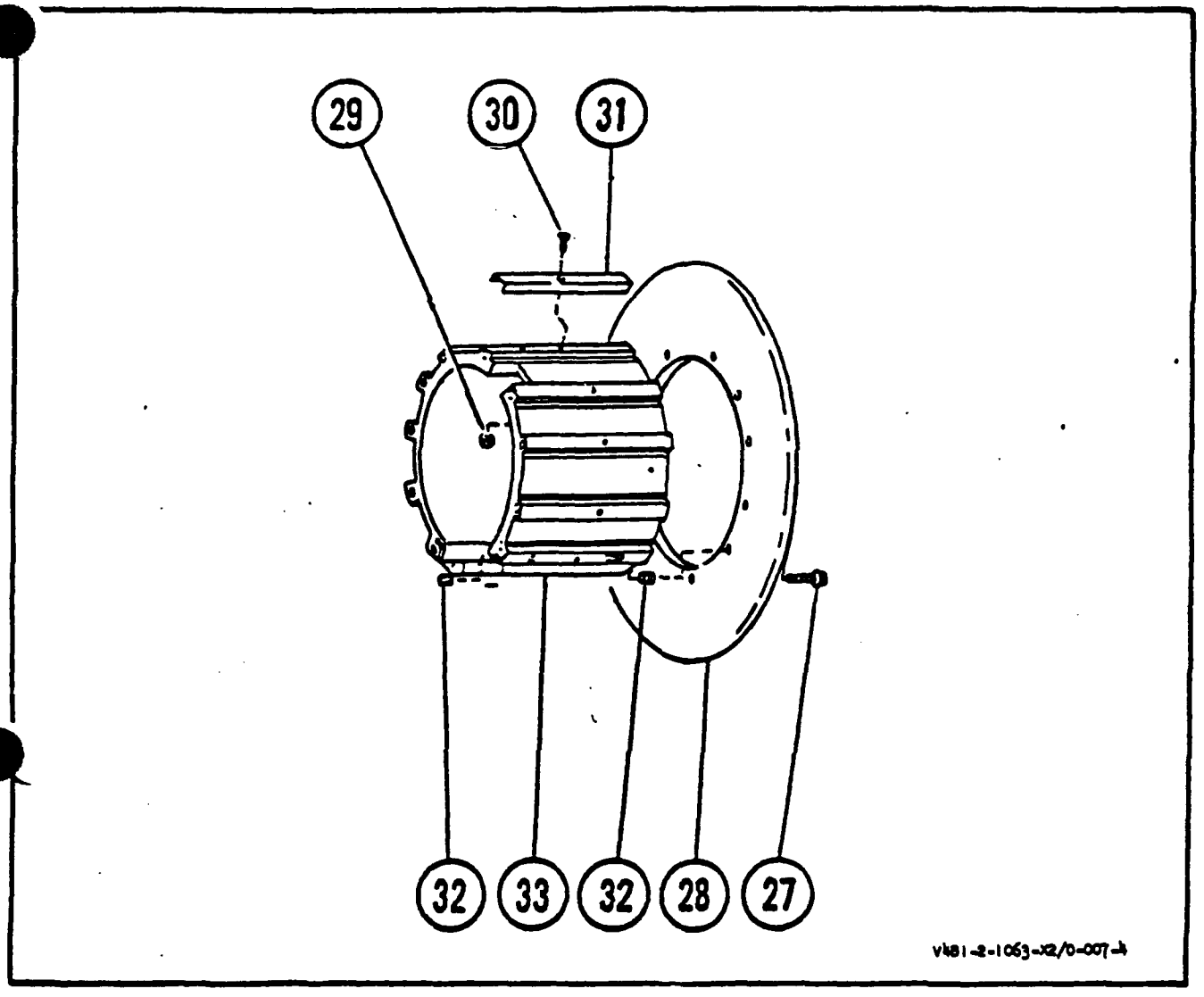


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 4 of 4)

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-	2-1179-4	97153	BRAKE, MULTIPLE DISK, 16.750 x 4	1	C	PAODL
-1	43-723	97153	. BOLT	22		PAFZZ
-2	MS20002C6	96906	. WASHER	7		PAFZZ
-3	131-3	97153	. LOCK, Assembly of	2		PAFZZ
-4	244-294-1	97153	. CARRIER AND LINING ASSEMBLY, Stator, end	2		PAFDD
-5	78-101	97153	. . RIVET, Semi-tubular	22		PADZZ
-6	80-527	97153	. . WASHER	160		PADZZ
-7	MS20427-4C7	96906	. . RIVET, Solid	22		PADZZ
	MS20427-4C8	96906	. . RIVET, Solid (alternate for part No. MS20427-4C7)	22		PADZZ
-8	342-43-2	97153	. . CARRIER, Lining and button, assembly of stator	88		PADZZ
-9	54-249-1	97153	. . SLEEVE, Stepped	22		PADZZ
-10	261-285	97153	. . CARRIER, Lining, stator, end plate	2		XA
-11A	244-293-1	97153	. CARRIER AND LINING ASSEMBLY, Rotor	4		PAFDD
-12	78-99	97153	. . RIVET, Semi-tubular	36		PADZZ
	78-100	97153	. . RIVET, Semi-tubular	36	D	PADZZ
-13	80-527	97153	. . WASHER	REF		PADZZ
-14	MS20427-4C8	96906	. . RIVET, Solid	36		PADZZ
	MS20427-4C9	96906	. . RIVET, Solid (alternate for part No. MS20427-4C8)	36		PADZZ
-15	342-44-2	97153	. . CARRIER, Lining and button, assembly of rotor	72		PADDD
-16	54-230	97153	. . SLEEVE	69		PADBZ
-17	53-123	97153	. . CLIP	36	E	PADZZ
	53-147	97153	. . CLIP	36		PADZZ
-18	261-247	97153	. . CARRIER, Lining, rotor	4		XA
-19	244-292-1	97153	. CARRIER AND LINING ASSEMBLY, Stator	3		PAFDD
-20	78-100	97153	. . RIVET, Semi-tubular	33		PADZZ
-21	80-527	97153	. . WASHER	REF		PADZZ
-22	MS20427-4C9	96906	. . RIVET, Solid	33		PADZZ
-23	342-43-2	97153	. . CARRIER, Lining and button, assembly of stator	REF		PADDD
-24	54-230	97153	. . SLEEVE	REF		PADBZ
-25	53-104	97153	. . CLIP, Stator	33		PADZZ
-26	261-262	97153	. . CARRIER, Lining, stator	3		XA
-27	43-723	97153	. BOLT	REF		PAFZZ
-28	93-383	97153	. PLATE, Backup	1		PAFLD
	340-5-5	97153	. TORQUE TUBE ASSEMBLY	1		PAFDD
-29	NAS129C08	80205	. . NUT	11		PAFZZ
-30	MS24694-C12	96906	. . SCREW	11		PAFZZ
-31	170-131	97153	. . INSERT, Cap	11		PAFZZ
	8634238-01		. . INSERT, Cap (alternate for part No. 170-131)	11		PAFZZ
-32	MS21209F6-15	96906	. . INSERT, Screw thd, helical coil	22	F	PAFZZ
-33	319-17	97153	. . TORQUE TUBE	1	G	XA
	319-8-3	97153	. . TORQUE TUBE	1	G	XA
-34	MS16998-21	96906	. SCREW, Cap, socket hd	2	B	PAFZZ
	443-2	97153	. PIN AND INSERT ASSEMBLY	2	B	PAFZZ
-35	3591-2CN0246	91767	. . INSERT	2	B	XA
-36	20-268	97153	. . PIN, Wear indicator	2	B	XA
-37	MS51031-120	96906	. SETSCREW	4	C	PAFZZ
	301-4	97153	. PRESSURE PLATE ASSEMBLY	1		PAFDD
-38	93-325	97153	. . PLATE, Pressure	1		XA
-39	MS21209F1-15	96906	. . INSERT, Screw thd	2		PAFZZ
-40	115-161	97153	. INSULATOR	8		KFFZZ
-41	93-375	97153	. PLATE, Backup, insulator	8		KFFZZ
-42	MS16624-1137	96906	. RING, Retaining	4		PAFZZ
-43	107-295	97153	. ADJUSTER ASSEMBLY (See figure 9 for breakdown)	4	C	PAFFF

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-44	155-9	97153	. VALVE ASSY, HYD BLEEDER	1		PAFZZ
-44A	2605794	55284	. . VALVE, HYD, BLEEDER (ALTERNATE FOR PART NO. 155-9) (NOT ILLUSTRATED)	1		PAFZZ
-44B	MS28778-3	96906	. . PACKING, PREFORMED (NOT ILLUSTRATED)	1		PAFZZ
-44C	2605793	55284	. . ADAPTER, HYD BLEEDER VALVE (USED WITH VALVE, PART NO. 2605794) (NOT ILLUSTRATED)	1		PAFZZ
-44D	MS28778-6	96906	. . PACKING, PREFORMED (NOT ILLUSTRATED)	1		PAFZZ
-44E	AN929A4J		. . CAP ASSEMBLY (NOT ILLUSTRATED)			PAFZZ
-45	AN814-6L	88044	. PLUG & BLEEDER, SCREW THD	3		PAFZZ
-46	MS28778-6	96906	. PACKING, PREFORMED	4		PAFZZ
-47	274-43	97153	. FITTING	2		PAFZZ
48	MS28778-8	96906	. PACKING, PREFORMED	2		PAFZZ
-49	32-374	97153	. CAP, PISTON	8		PAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-50	68-740	97153	. PACKING, PREFORMED	8		PAFZZ
-51	68-725	97153	. PACKING, PREFORMED	16		KFFZZ
-52	54-232-1	97153	. SLEEVE	8		PAFZZ
-53	68-724	97153	. PACKING, PREFORMED	16		KFFZZ
-54	68-739	97153	. PACKING, PREFORMED	8		PAFZZ
-55	S11065-11-1	97820	. SCRAPER RING	8		KFFZZ
-56	74-554	97153	. PISTON	8		PAFZZ
-57	68-726	97153	. PACKING, PREFORMED	16		PAFZZ
-58	MS28775-218	90906	. PACKING, O-RING, HYD	8		KFFZZ
-59	38-204-04-13	94222	. RIVET	2		PAFZZ
-60	50-299		. IDENTIFICATION PLATE	1		PAFZZ
-61	266-36	97153	. PISTON HOUSING, ASSY OF	1		PAFDD
	311001	92555	LEE PLUG	AR	H	PAFZZ
	305-140	97153	PARTS KIT, BRAKE, FIELD	AR		PAFZZ

USABLE ON CODES

B - Part No. 2-1179-3, differs from (A) only in use of epoxy resin to secure screw (37) to adjuster pin (8, figure 8). Prior to incorporation of TCTO 4B1-2-543.
C - Part No. 2-1179-4 subsequent to incorporation of TCTO 4B1-2-543.
D - May be used with clip, part No. 53-123.
E - Supersedes old style clip, part No. 53-103.
F - DO NOT remove unless damaged.
G - Part Nos. 319-17 and 319-8-3 are functionary identical and fully interchangeable.
H - Oversized plug, to be used in replacing damaged LEE PLUGS (part No. 281001) removed from 266-36 PISTON HOUSING, ASSY OF.

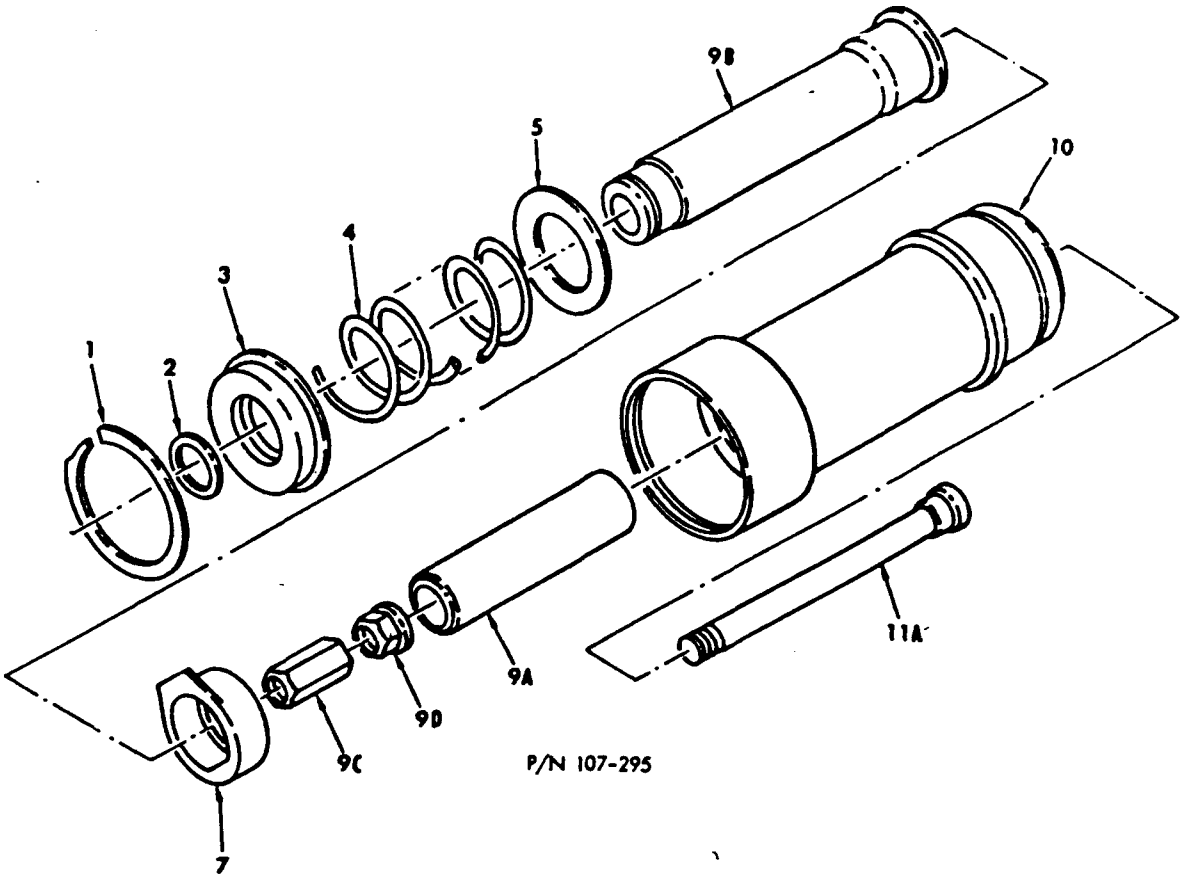


Figure 9. Adjuster Assembly, P/N 107-295

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
9-	107-295	97153	ADJUSTER ASSY	REF	B,C	PAFFF
-1	UR-143C	80756	. RING, RETAINING	1		PAFBZ
-2	RST-59C	80756	. RING, RETAINING	1		PAFBZ
-3	56-602	97153	. RETAINER, SPRING	1		PAFBZ
-4	40-521	97153	. SPRING, HELICAL COMPRESSION	1		PAFBZ
-5	80-486	97153	. WASHER	1		PAFBZ
-6	Deleted					
-7	56-568-1	97153	. RETAINER, PIN	1		PAFBZ
-8	Deleted					
-9	Deleted					
-9A	20-466	35304	. PIN	4	B	PAFBZ
-9B	54-231-1	97153	. SLEEVE 54-231	4	B	PAFBZ
-9C	63-478	97153	. NUT	4	B	PAFBZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
9-9D	MS21042-4	90906	. NUT.....	4	B	PAFBZ
-10	260-462-1	97153	. HOUSING, ADJUSTER.....	1		PAFZZ
-11	Deleted					
-11A	43-1152	97153	. SCREW	4	B	PAFBZ

USABLE ON CODES

A - Part No. 107-229-4, prior to incorporation of TCTO 4B1-2-543.
B - Part No. 107-295 subsequent to incorporation of TCTO 4B1-2-543.
C - See index No. 43, figure 8 for location of next higher assembly.

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/21/89 A-E046B-MM1-DY-M45 PAGE 0001

15698A CSA BRK PRESS PLATE RCC MNPRA 4B1-2-1063

STEP	TECH	S	S	W	F	PF	A/R	REV	SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
RA206	S	E	JA	EA	1		J	89081	.50 PERCENT ENGR 99.9			MACH PISTON HOUSING C5A&B	2.11		1.05		
0001			JA	01		00			.00			PART NUMBER / NSN	.000	.000	.000		0
0010									266-36		1630004649167						
0040			JA	01		15			1.00			MACH UPPER SEAL LAND	.643	.096	.740		35
0010		E				KMM-SU-V1			.25	S/U VERT MILL BORE SMAL FXTRPRORATE OVER 4 PARTS			.50518		.145		
0020		E				RML-HP-CA			1.00	HAND HANDLE NO WRAP 2 CLAMPS			.08531		.098		
0030		E				RML-AL-AB			1.00	ALIGN VERTICAL AXIS ROD			.12699		.146		
0040		E				RML-AL-AC			1.00	ALIGN HOLE TO SPINDLE ROD			.07609		.087		
0050		E				KMM-BA-DD			1.00	BORE HOLE 2.5 X 2 GROUP 1		USE PROPER ELEMENT/TABLE	.21839		.251		
0060		E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.011		
0050			JA	01		15			.01			MACH LOWER SEAL LAND	.622	.001	.007		0
0010		E				KMM-SU-V1			.25	S/U VERT MILL BORE SMAL FXTRPRORATE OVER 4 PARTS			.50518		.145		
0020		E				RML-HP-CA			1.00	HAND HANDLE NO WRAP 2 CLAMPS			.08531		.098		
0030		E				RML-AL-AB			1.00	ALIGN VERTICAL AXIS ROD			.12699		.146		
0040		E				RML-AL-AC			1.00	ALIGN HOLE TO SPINDLE ROD			.07609		.087		
0050		E				KMM-BA-CC			1.00	BORE HOLE 2 X 1 1/2 GROUP 1		USE PROPER ELEMENT/TABLE	.19758		.227		
0060		E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.011		
0060			JA	01		15			.01			PISTON CAVITY REPAIR	.336	.001	.004		0
0010		E				RBW-SU-G1			1.00	S/U FOR BENCH WORK GENERAL			.27525		.316		
0020		E				RLG-CT-T1			1.00	CLEAN THREADS WITH TAP & AIR			.05076		.058		
0030		E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.011		
0070			JA	01		15			.01			INLET PORT REPAIR	.675	.001	.008		0
0010		E				RDR-SU-R1			1.00	S/U TO O/S BOSSES RAD DRILL			.56378		.648		
0020		E				RLG-CT-T1			2.00	CLEAN THREADS WITH TAP & AIR		2 INLET PORTS	.05076		.116		
0030		E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.011		
0080			JA	01		15			.01			BLEEDER PORT REPAIR	.675	.001	.008		0
0010		E				RDR-SU-R1			1.00	S/U TO O/S BOSSES RAD DRILL			.56378		.648		
0020		E				RLG-CT-T1			2.00	CLEAN THREADS WITH TAP & AIR		2 BLEEDER PORTS	.05076		.116		
0030		E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.011		
0090			JA	01		15			1.00			LEE PLUG REPAIR	1.022	.153	1.176		56
0010		E				RBW-BU-S1			.25	SET UP TO REBUSH BOSSES		PRORATE OVER 4 PARTS	.18669		.053		
0020		E				RLG-HP-V7			1.00	OBJ IN/OUT STP VISE-HST HAND			.06831		.078		
0030		E				RBW-BU-R2			12.00	REAM WITH LEMPCO REAMER		3 PASSES 4 HOLES	.07337		1.012		
0040		E				RBW-DB-A1			4.00	DEBUR HOLE/CUTOUT BOTH SIDES		4 HOLES	.00423		.019		
0050		E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.011		
0110			JA	01		15			1.00			INST O/S LEE PLUG	.148	.022	.171		8
0010		E				RBW-BU-S1			.25	SET UP TO REBUSH BOSSES		PRORATE OVER 4 PARTS	.18669		.053		
0020		E				RBW-BU-A2			4.00	INSTALL SET STRAIGHT BUSHING		INST 4 PLUGS	.02299		.105		
0030		E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.011		
9000			JA	01		00			1.00			LABOR STD HISTORY	.000	.000	.000		0
0900										LLOYD A. HARGIS MANEL-1 73357							

TO INTERROGATE LABOR STANDARDS, INPUT

SEC PRD NROP NR

1 1390123456 ELSE PUT IN END

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/21/89 A-E046B-MM1-DY-M45 PAGE 0001

15698A C5A BRK PRESS PLATE RCC MNPRA 4B1-2-1063

TECH STEP	S T	S K	W #R	F A	PF FA	A/R SUPPORT ELEMENT	REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT	C
RA209	S	E	JA	EA	1	J 89081	1.00	PERCENT ENGR 99.9	MACH PRESSURE PLATE C5A BRK	.20		.20		
0001			JA	01		00	.00		PART NUMBER / NSN	.000	.000	.000	0	
0010								301-4	1630004638730					
0030			JA	01		15	1.00		REMOVE HELICOILS	.174	.026	.201	100	
0010	E					RBW-SU-G1	.50	S/U FOR BENCH WORK GENERAL	PRO RATE 2 PARTS	.27525		.158		
0020	E					JLR-AS-DB	2.00	RMVE SMALL SPRING W/TWEEZERS	2 EA INSERTS	.01232		.028		
0050	E					GCL-CA-A4	2.00	CLEAN BLIND HOLE WITH AIR	2 EA HOLES	.00126		.002		
0060	E					RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
9000			JA	01		15	.01		LABOR STANDARD HISTORY	.000	.000	.000	0	
0010								26OCT84 NEW REQUIREMENT/INITIAL INPUT						
0990								MONROE/MANEAA						

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR
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59

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/21/89 A-E046B-MM1-DY-M45 PAGE 0001

15698A C5A BRK PRESS PLATE RCC MNPRA 4B1-2-1063

TECH STEP	S T	S K	W #R	F A	PF FA	A/R REV SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
RA211	S	E	JA	EA	1	J 89080	.10	PERCENT ENGR 99.9	MACH TORQUE TUBE C5A	.23		.02	
0001			JA	01	00		.00		PART NUMBER / NSN	.000	.000	.000	0
0010								319-8-3 NSL					
0030			JA	01	15		1.00		REMOVE & REPLACE INSERT	.203	.030	.234	100
0010	E				RBW-SU-G1		.50	S/U FOR BENCH WORK GENERAL	PRO RATE 2 PARTS	.27525		.158	
0020	E				JLR-AS-DB		1.00	RMVE SMALL SPRING W/TWEEZERS	8 OCCUR	.01232		.014	
0030	E				GTL-TH-A1		1.00	TAP HOLE TO 0.25 IN THRD DIA		.01427		.016	
0040	E				KTL-TT-03		1.00	TAP EACH ADDITIONAL THREAD		.00130		.001	
0050	E				RBW-TR-H1		1.00	INSTALL HELICOIL INSERT		.02763		.031	
0060	E				RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
9000			JA	01	00		1.00		LABOR STD HISTORY	.000	.000	.000	0
0900								LLOYD A. HARGIS MANEL-1 73357					

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR
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?

D

60

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STL
SYN=SYNTHETIC
LD=LEAD

C5A BRAKE ASSEMBLY

BILL OF MATERIALS

15698A

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CN# NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	0	2-1179-4	1630010414570	97153	BRAKE, MULT. DISK	1	EA										
STL	.1	43-723	5306002293839	97153	.BOLT	22	EA										
STL	.1	MS20002C6	5310001499146	96906	.WASHER	7	EA										
STL/AL	.1	131-3	1630004356091	97153	.LOCK	2	EA										
	.1	244-294-1	16300046491651H	97153	.END PLATE (CARRIER & LINING ASSY)	2	EA										
	..2	78-101	5320001921679	97153	..RIVET, SEMI-TUBULAR	11	EA										
	..2	80-527	5310002202968	97153	..WASHER	11	EA										
	..2	MS20427-4C7	5320002089632	96906	..RIVET, SOLID	11	EA										
	..2	342-43-2	1630001508944	97153	..LINING, CARRIER	11	EA										
	..2	54-249-1	3120004720594LE	97153	..SLEEVE, STEPPED	11	EA										
	..2	261-285	N.S.L.	97153	..CARRIER	1											
	.1	244-293-1	16300046491621H	97153	.ROTOR (CARRIER & LINING ASSY)	4	EA										
	..2	78-99	5320001363216	97153	..RIVET, SEMI-TUBULAR	9	EA										
	..2	80-527	5310002202968	97153	..WASHER	9	EA										
	..2	MS20427-4C8	5320002416016	96906	..RIVET, SOLID	9	EA										
	..2	342-44-2	1630001508946	97153	..LINING, CARRIER	18	EA										
	..2	54-230	3120004866611	97153	..SLEEVE, BUSHING	9	EA										
	..2	53-123	1630004229015	97153	..CLIP, ROTOR	9	EA										
	..2	53-147	1630010325842	97153	..CLIP, ROTOR	9	EA					SUB					
	..2	261-247	N.S.L.	97153	..CARRIER	1											
	.1	244-292-1	16300046491601H	97153	.STATOR (CARRIER & LINING ASSY)	3	EA										
	..2	78-100	5320004355881	97153	..RIVET, SEMI-TUBULAR	11	EA										
	..2	80-527	5310002202968	97153	..WASHER	22	EA										
	..2	MS20427-4C9	5320002865847	96906	..RIVET, SOLID	11	EA										
	..2	342-43-2	1630001508944	97153	..LINING, CARRIER	22	EA										
	..2	54-230	3120004866611	97153	..SLEEVE, BUSHING	11	EA										
	..2	53-104	1630004356097	97153	..CLIP, STATOR	11	EA										
	..2	261-262	N.S.L.	97153	..CARRIER	1											
	.1	93-383	1630004542386	97153	.PLATE, BACKUP	1	EA										
	.1	340-5-5	1630004015902	97153	.TORQUE TUBE ASSY	1	EA										
STL	..2	NAS129C08	N.S.L.	80205	..NUT	11											
STL	..2	MS24694C12	5305009022132	96906	..SCREW	11	EA										
STL	..2	170-131	1630004356092	97153	..INSERT CAP	11	EA										
	..2	319-17	N.S.L.	97153	..TORQUE TUBE SUBASSEMBLY	1											
	...3	MS21209F6-15	5340006808768	96906	...INSERT, SCREW	22	EA										
	...3	N.P.L.	N.S.L.		...TORQUE TUBE	1											
	..2	319-8-3	N.S.L.	97153	..TORQUE TUBE SUBASSEMBLY	1						INT					
	...3	MS21209F6-15	5340006808768	96906	...INSERT, SCREW	22	EA										
	...3	N.P.L.	N.S.L.		...TORQUE TUBE	1											
	...3	N.P.L.	N.S.L.		...SHIM	9	EA										
STL	.1	MS51031-120	5305010546228LE	96906	.SETSCREW	4	EA										
	.1	301-4	1630004638730	97153	.PRESSURE PLATE ASSY	1	EA										

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STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STL
SYN=SYNTHETIC
LD=LEAD

CSA BRAKE ASSEMBLY

BILL OF MATERIALS

15698A

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	..2	UR-143C	N.S.L.	80756	..RING, RETAINING	1											
	..2	RBT-59C	N.S.L.	80756	..RING, RETAINING	1											
STL	..2	56-602	1630004356101	97153	..RETAINER, SPRING	1	EA										
STL	..2	40-521	5360004412477	97153	..SPRING, HELICAL	1	EA										
STL	..2	80-486	5310009353685	97153	..WASHER	1	EA										
STL	..2	56-568-1	1630008090014	97153	..RETAINER, PIN	1	EA										
SS	..2	20-466	5315010468445	97153	..PIN	1	EA										
STL	..2	54-231-1	1630010412234	97153	..SLEEVE	1	EA										
STL	..2	63-478	5310010432448LE	97153	..NUT	1	EA										
	..2	MS21042-4	5310008071468	90906	..NUT	1	EA										
	..2	260-462-1	1630011829876	97153	..HOUSING, ADJUSTER	1	EA										
STL	..2	43-1152	5305010432441	97153	..SCREW	1	EA										
AL	.1	155-9	1630004649174	97153	.VALVE ASSY, HYD	1	EA										
	..2	MS28778-3	5330008357485	96906	..PACKING, PREFORMED	1	EA										
	..2	MS28778-6	5330008045695	96906	..PACKING, PREFORMED	1	EA										
	..2	AN929A4J	3655012214369	11243	..CAP ASSEMBLY	1	EA										
SS	.1	2605794	1630010680633	55284	.VALVE ASSY	1	EA					INT					
	..2	2605793	1630010996736	55284	..ADAPTER, HYD	1	EA										
	..2	MS28778-3	5330008357485	96906	..PACKING, PREFORMED	1	EA										
	..2	MS28778-6	5330008045695	96906	..PACKING, PREFORMED	1	EA										
	..2	AN929A4J	3655012214369		..CAP ASSEMBLY	1	EA										
STL	.1	AN814-6L	5365002788800	88044	.PLUG AND BLEEDER	3	EA										
	.1	MS28778-6	5330008045695	96906	.PACKING, PREFORMED	3	EA										
STL	.1	274-43	4730004842184	97153	.FITTING	2	EA										
	.1	MS28778-8	5330008080794	96906	.PACKING, PREFORMED	2	EA										
AL	.1	32-374	1630004356093	97153	.CAP, PISTON	8	EA										
	.1	68-740	5330004995696	97153	.PACKING, PREFORMED	8	EA										
	.1	68-725	5330001377006	97153	.PACKING, PREFORMED	16	EA										
AL	.1	54-232-1	3120004649470LH	97153	.SLEEVE	8	EA										
	.1	68-724	5330001390665	97153	.PACKING, PREFORMED	16	EA										
	.1	68-739	5330001378266	97153	.PACKING, PREFORMED	8	EA										
	.1	S11065-11-1	1650000689636	97820	.SCRAPER RING	8	EA										
AL	.1	74-554	1630002529228	97153	.PISTON	8	EA										
	.1	68-726	N.S.L.	97153	.PACKING, PREFORMED	16											
	.1	MS28775-218	5330005840263	90906	.PACKING, O-RING	8	EA										
	.1	38-204-04-13	5320008246636LE	94222	.RIVET	2	EA										
	.1	50-299	N.S.L.		.IDENTIFICATION PLATE	1											
	.1	266-36	1630004649167	97153	.PISTON HOUSING ASSY	1	EA										
	..2	281001	5340005703600	92555	..LEE PLUG	8											
	..2	311001	N.S.L.		..LEE PLUG O.S.	8	AR	EA				ALT					
	..2	N.P.L.	N.S.L.		..PISTON HOUSING	1											
	.1	305-140	1630004534888	97153	.PARTS KIT, BRAKE, FIELD	1	EA					SUB					
	..2	115-161	1630005090324	98897	..INSULATOR	8	EA										

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STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STL
SYN=SYNTHETIC
LD=LEAD

C5A BRAKE ASSEMBLY

BILL OF MATERIALS

15698A

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	..2	68-726	N.S.L.	97153	..PACKING, PERFORMED	16											
	..2	MS28775-218	5330005840263	90906	..PACKING, O-RING	8	EA										

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NAME: ALL: 00 RCC:BRAKES

PLN: 15697BA WCD: 21.01N WCDDATE:89045

Filename: 21201N, Wk.1
Backing Plate

UP #	RCC	UP DESC	UCCD FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U05	MANPGW	DIS	1.00	P			HB05	1	100	0.08	WE0002	1	100	0.08
U05A	MANPGW	STACK	1.00	P			HB05	1	100	0.03				
U05B	MANPGW	STACK	1.00	P			HB05	1	100	0.03				
U05C	MANPGW	UNLD	1.00	P			HB05	1	100	0.02	WE0002	1	100	0.02
U09	MANPGW	DEGR	1.00	P	100	0.08	HB05	1	100	0.08	MM3657	1	100	0.08
U09A	MANPGW	CLN	1.00	P	100	0.17	HB05	1	100	0.16	MM3657	1	100	0.17
U09B	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	MM3756	1	100	0.17
U09C	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	MM3657	1	100	0.02
U09D	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
U09E	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U20	MANPWW	LOAD	1.00	I			WF08	2	100	0.30	CE27	1	100	0.30
U20A	MANPWW	HEAT	1.00	P							MM6999	1		13.00
U20B	MANPWW	UNLD	1.00	I			WF08	2	100	0.30	CE27	1	100	0.30
U20C	MANPWW	COOL	1.00	P	1	15								
U20D	MANPWW	UNLD	1.00	I							L87351	1	100	0.30
U20D	MANPWW	UNLD	1.00	I			WF08	2	100	0.30	CE27	1	100	0.30
U20D	MANPWW	UNLD	1.00	I							L87352	1	100	0.30
U30	MANPGW	INSP	1.00	P			D107	1	60	0.35	FP0001	1	60	0.35
U30	MANPGW	INSP	1.00	P			D107	1	40	0.17	FP0001	1	40	0.17
U30A	MANPGW	STACK	1.00	P			D107	1	100	0.02				
U30B	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U40	MANPGW	LOAD	1.00	P			K107	1		0.05	MM0901	1		0.05
U40A	MANPNA	FPI	0.25	I							MM0901	1		0.05
U40A	MANPNA	FPI	0.25	P							MM0901	1		1.10
U40A	MANPNA	FPI	0.25				DB09	1		0.10	MM0670E	1		1.10
U40B	MANPNA	FPI	0.75	I							MM0901	1		0.02
U40B	MANPNA	FPI	0.75	P							MM0901	1		1.05
U40B	MANPNA	FPI	0.75	P			DB09	2		0.05	MM0670E	1		1.05
U40C	MANPGW	UNLD	0.30	I							MM0901	1		0.05
U40C	MANPGW	UNLD	0.30	P			K107	1		0.05	MM0901	1		0.05
U50	MANPWW	LOAD	0.30	I			WF08	2	100	0.30	CE27	1	100	0.30
U50A	MANPWW	HEAT	0.30	P							MM6999	1	100	13.00
U50B	MANPWW	UNLD	0.30	I			WF08	2	100	0.30	CE27	1	100	0.30
U50C	MANPWW	COOL	0.30	P	1	15								
U50D	MANPWW	UNLD	0.30	I							L87352	1	100	0.30
U50D	MANPWW	UNLD	0.30	I							L87351	1	100	0.30
U50D	MANPWW	UNLD	0.30	I			WF08	2	100	0.30	CE27	1	100	0.30
U60	MANPGW	INSP	1.00	P			D107	1	60	0.35	FP0001	1	60	0.35
U60	MANPGW	INSP	1.00	P			D107	1	40	0.17	FP0001	1	40	0.17
U60A	MANPGW	STACK	1.00	P			D107	1	100	0.02				
U60B	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U70	MANPGW	LOAD	0.30	P			K107	1		0.05	MM0901	1		0.05
U70A	MANPNA	FPI	0.08	I							MM0901	1		0.02
U70A	MANPNA	FPI	0.08	P							MM0901	1		1.05
U70A	MANPNA	FPI	0.08	P			DB09	1		0.10	MM0670E	1		1.05
U70B	MANPNA	FPI	0.23	I							MM0901	1		0.02
U70B	MANPNA	FPI	0.23	P							MM0901	1		1.05
U70B	MANPNA	FPI	0.23	P			DB09	2		0.05	MM0670E	1		1.05

Skaller
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NAME: ALL: 00 RLL:BRAKES
PLN: 1569SA WOD: 212J2N WODDATE:89045

UP #	RLL	UP DESC	UCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U05	MANPGW	DIS	1.00	P			HB05	1	100	0.17	WBU052	1	100	0.17
U05A	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
U05B	MANPGW	UNLD	1.00	P			HB05	1	100	0.02				
U05C	MANPGW	DEGR	1.00	P	100	0.25	HB05	1	100	0.15	PM5357	1	100	0.25
U05D	MANPGW	RINSE	1.00	P	100	0.03	HB05	1	100	0.03	PM5357	1	100	0.03
U05Y	MANPGW	CLN	1.00	P			HB05	1	100	0.17	PM5357	1	100	0.17
U05A	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5357	1	100	0.02
U05B	MANPGW	PROC	1.00	P			HB05	1	100	0.08	PM5357	1	100	0.08
U05C	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5357	1	100	0.02
U05D	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
U05E	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FLU003	1	100	0.08
U20	MANPWW	LOAD	1.00	I			WF08	2	100	0.30	CE2/	1	100	0.30
U20A	MANPWW	HEAT	1.00	P							PM6999	1		13.00
U20B	MANPWW	UNLD	1.00	I			WF08	2	100	0.30	CE2/	1	100	0.30
U20C	MANPWW	COOL	1.00	P	100	15								
U20D	MANPWW	UNLD	1.00	I			WF08	2	100	0.30	CE2/	1	100	0.30
U20D	MANPWW	UNLD	1.00	I							LBY352	1	100	0.30
U20D	MANPWW	UNLD	1.00	I							LBY351	1	100	0.30
U30	MANPGW	INSP	1.00	P			D107	1	40		FPU001	1	40	0.08
U30	MANPGW	INSP	1.00	P			D107	1	60		FPU001	1	60	0.17
U30A	MANPGW	STACK	1.00	P			D107	1	100	0.03				
U30B	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FLU003	1	100	0.08
U40	MANPGW	LOAD	1.00	P			K107	1		0.05	PMU701	1		0.05
U40A	MANPNA	FPI	0.75	I							PMU701	1		0.02
U40A	MANPNA	FPI	0.75	P							PMU701	1		1.10
U40A	MANPNA	FPI	0.75	P			DB07	1		0.10	PMU67YE	1		1.10
U40B	MANPNA	FPI	0.25	I							PMU701	1		0.02
U40B	MANPNA	FPI	0.25	P							PMU701	1		1.05
U40B	MANPNA	FPI	0.25	P			DB07	2		0.05	PMU67YE	1		1.05
U40C	MANPGW	UNLD	1.00	I							PMU701	1		0.05
U40C	MANPGW	UNLD	1.00	P			K107	1		0.05	PMU701	1		0.05
U50	MANPWW	LOAD	0.30	I			WF08	2	3	0.30	CE2/	1	100	0.30
U50A	MANPWW	HEAT	0.30	P							PM6999	1	100	13.00
U50B	MANPWW	UNLD	0.30	I			WF08	2	0	0.30	CE2/	1	100	0.30
U50C	MANPWW	COOL	0.30	P	1	15								
U50D	MANPWW	UNLD	0.30	I							LBY351	1	100	0.30
U50D	MANPWW	UNLD	0.30	I			WF08	2	0	0.30	CE2/	1	100	0.30
U50D	MANPWW	UNLD	0.30	I							LBY352	1	100	0.30
U60	MANPGW	INSP	1.00	I							COO003	1	100	0.08
U60	MANPGW	INSP	1.00	P			D107	1	60	0.17	FPU001	1	60	0.17
U60	MANPGW	INSP	1.00	P			D107	1	40	0.08	FPU001	1	40	0.08
U60A	MANPGW	STACK	1.00	P			D107	1	100	0.03				
U60B	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FLU003	1	100	0.08
U70	MANPGW	LOAD	0.30	P			K107	1		0.05	PMU701	1		0.05
U70A	MANPNA	FPI	0.08	I							PMU701	1		0.02
U70A	MANPNA	FPI	0.08	P							PMU701	1		1.10
U70A	MANPNA	FPI	0.08	P			DB07	1		0.10	PMU67YE	1		1.10
U70B	MANPNA	FPI	0.08	I							PMU701	1		0.02

090	MANPGP	PRIM	1.00	P					MM-438	1	0.01
090A	MANPGP	UNLD	1.00	P	YGUY	1	0.01	MM922		1	0.01
090A	MANPGP	UNLD	1.00	P				MM928		1	0.01
100	MANPGP	RIVET	1.00	P	YGUY	1	0.10	MM763		1	0.10
100A	MANPGP	RIVET	1.00	P	YGUY	1	0.07	MM 383		1	0.07
110	MANPGP	ALPI	1.00	P	YGUY	1	0.02				
120	MANPGP	INSP	1.00	P	YGUY	1	0.02				

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Rotor
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JW name: 212

NAME: ALC: 00 RCC:BRAKES

PCN: 156958A WCD: 212 SN WCDDATE:89054 Jobname: 21203N, rk.1

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			WG09	1		0.44				
005	MANPGW	DIS	1.00	P			HB05	1	100	0.17	WB0002	1	100	0.17
005A	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
005B	MANPGW	UNLD	1.00	P			HB05	1	100	0.02				
005C	MANPGW	DEGR	1.00	P	100	0.25	HB05	1	100	0.15	PM[illegible]57	1	100	0.25
005D	MANPGW	RINSE	1.00	P	100	0.03	HB05	1	100	0.03	PM[illegible]57	1	100	0.03
009	MANPGW	CLN	1.00	P			HB05	1	100	0.17	PM[illegible]57	1	100	0.17
009	MANPGW	CLEAN	1.00	P			WG09	1		0.30				
009A	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM[illegible]57	1	100	0.02
009B	MANPGW	PROC	1.00	P			HB05	1	100	0.08	PM[illegible]57	1	100	0.08
009C	MANPGW	RINSE	1.00	P	100	0.02	PM05	1	100	0.02	PM[illegible]57	1	100	0.02
009E	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
009F	MANPGW	MOVE	1.00	P			UVH0	1	100	0.08				
020	MANMW	LOAD	1.00	I			WF08	2	100	0.30	CE2[illegible]	1	100	0.30
020A	MANMW	HEAT	1.00	P							PM[illegible]99	1		13.00
020B	MANMW	UNLD	1.00	I			WF08	2	100	0.30	CE2[illegible]	1	100	0.30
020C	MANMW	COOL	1.00	P	1	15								
020D	MANMW	UNLD	1.00	I							LB[illegible]352	1	100	0.30
020D	MANMW	UNLD	1.00	I							LB[illegible]351	1	100	0.30
020D	MANMW	UNLD	1.00	I			WF08	2	100	0.30	CE2[illegible]	1	100	0.30
030	MANPGW	E&I	1.00	I			D109	1		0.10	PM0[illegible]06	1		0.10
030	MANPGW	E&I	1.00	P			D109	1		0.10	PM0[illegible]06	1		0.10
030	MANPGW	INSP	1.00	P			D107	1	40	0.08	PP0[illegible]01	1	40	0.08
030	MANPGW	INSP	1.00	P			D107	1	60	0.17	PP0[illegible]01	1	60	0.17
030A	MANPGW	STACK	1.00	P			D107	1	100	0.03				
030B	MANPGW	MOVE	1.00	P			UVH0	1	100	0.08	FL0003	1	100	0.08
040	MANPGW	LOAD	1.00	P			K107	1		0.05	PM0[illegible]01	1		0.05
040A	MANMNA	PP1	0.25	I							PM0[illegible]01	1		0.02
040A	MANMNA	PP1	0.25	P			DB09	1		0.10	PM05[illegible]E	1		1.10
040A	MANMNA	PP1	0.25	P							PM0[illegible]01	1		1.10
040B	MANMNA	PP1	0.75	I							PM0[illegible]01	1		0.02
040B	MANMNA	PP1	0.75	P							PM0[illegible]01	1		1.05
040B	MANMNA	PP1	0.75	P			DB09	2		0.05	PM05[illegible]E	1		1.05
040C	MANPGW	UNLD	1.00	I							PM0[illegible]01	1		0.05
040C	MANPGW	UNLD	1.00	P			K107	1		0.05	PM0[illegible]01	1		0.05
050	MANMW	LOAD	0.30	I			WF08	2	30	0.30	CE2[illegible]	1	100	0.30
050A	MANMW	HEAT	0.30	P							PM[illegible]99	1		13.00
050B	MANMW	UNLD	0.30	I			WF08	2	30	0.30	CE2[illegible]	1	100	0.30
050C	MANMW	COOL	0.30	P	1	15								
050D	MANMW	UNLD	0.30	I							LB[illegible]351	1	100	0.30
050D	MANMW	UNLD	0.30	I							LB[illegible]352	1	100	0.30
050D	MANMW	UNLD	0.30	I			WF08	2	30	0.30	CE2[illegible]	1	100	0.30
060	MANPGW	INSP	1.00	I							CO0003	1	100	0.08
060	MANPGW	E&I	1.00	I			D109	1	30	0.10	PM0[illegible]06	1		0.10
060	MANPGW	E&I	1.00	P			D109	1	30	0.10	PM0[illegible]06	1		0.10
060	MANPGW	INSP	1.00	P			D107	1	60	0.17	PP[illegible]003	1	60	0.17
060	MANPGW	INSP	1.00	P			D107	1	40	0.08	PP[illegible]003	1	40	0.08
070	MANPGW	STACK	1.00	P			D107	1	100	0.03				

070B	MANPNA	FPI	0.23	F		0B09	2	0.05	PM6795	1	1.05	
070C	MANPGW	UNLD	0.30	I					PM6901	1	0.05	
070C	MANPGW	UNLD	0.30	F		K107	1	0.05	PM6901	1	0.05	
080	MANPGP	INSP	1.00	I		0VH0	1	0.01	PL6001	1	0.01	
080	MANPGP	INSP	1.00	F		3S09	1	0.02	PM6922	1	0.02	
090	MANPGP	PRIM	1.00	F	0.25	3S09	1	0.01	PM6922	1	0.25	
090	MANPGP	PRIM	1.00	F					PM6438	1	0.01	
090A	MANPGP	UNLD	1.00	F		Y609	1	0.01	PM6922	1	0.01	
090A	MANPGP	UNLD	1.00	F					PM6928	1	0.01	
100	MANPGP	RIVET	1.00	F		Y609	1	0.07	PM6383	1	0.07	
100A	MANPGP	RIVET	1.00	F		Y609	1	0.10	PM6763	1	0.10	
110	MANPGP	ACPT	1.00	F		Y609	1	0.02				
120	MANPGP	INSP	1.00	F		Y609	1	0.02				

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NAME: ALC: 00 RCC:BRAKES

PCN: 15698A WCD: 21[illegible]4N WCDDATE:88083

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	TOOLP JOB	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			HB05	1	100	0.17	WB[illegible]02	1	100	0.17
005A	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
005B	MANPGW	UNLD	1.00	P			HB05	1	100	0.02				
005C	MANPGW	DEGR	1.00	P	100	0.25	HB05	1	100	0.15	PM[illegible]657	1	100	0.15
005E	MANPGW	RINSE	1.00	P	100	0.08	HB05	1	100	0.08	PM[illegible]657	1	100	0.08
005Y	MANPGW	CLN	1.00	P			HB05	1	100	0.17	PM[illegible]657	1	100	0.17
005YA	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM[illegible]657	1	100	0.02
005YB	MANPGW	PROC	1.00	P			HB05	1	100	0.08	PM[illegible]657	1	100	0.08
005YC	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM[illegible]657	1	100	0.02
005YE	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
005YE	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL[illegible]003	1	100	0.08
020	MANPWW	LOAD	1.00	I			WF08	2	100	0.30	CE2[illegible]	1	100	0.30
020A	MANPWW	HEAT	1.00	P							PM[illegible]999	1		13.00
020B	MANPWW	UNLD	1.00	I			WF08	2	100	0.30	CE2[illegible]	1	100	0.30
020C	MANPWW	COOL	1.00	P	100	15								
020D	MANPWW	UNLD	1.00	I							LB[illegible]352	1	100	0.30
020D	MANPWW	UNLD	1.00	I			WF08	2	100	0.30	CE2[illegible]	1	100	0.30
020D	MANPWW	UNLD	1.00	I							LB[illegible]351	1	100	0.30
030	MANPGW	INSP	1.00	P			D107	1	60	0.17	FP[illegible]001	1	60	0.17
030	MANPGW	INSP	1.00	P			D107	1	40	0.08	FP[illegible]001	1	40	0.08
030A	MANPGW	STACK	1.00	P			D107	1	100	0.03				
030B	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL[illegible]003	1	100	0.08
040	MANPGW	LOAD	1.00	P			K107	1		0.05	PM[illegible]901	1		0.05
040A	MANPNA	FPI	0.25	I							PM[illegible]901	1		0.02
040A	MANPNA	FPI	0.25	P							PM[illegible]901	1		1.10
040A	MANPNA	FPI	0.25	P			DB09	1		0.10	PM[illegible]7YE	1		1.10
040B	MANPNA	FPI	0.75	I							PM[illegible]901	1		0.02
040B	MANPNA	FPI	0.75	P							PM[illegible]901	1		1.05
040B	MANPNA	FPI	0.75	P			DB09	2		0.05	PM[illegible]7YE	1		1.05
040C	MANPGW	UNLD	1.00	I							PM[illegible]901	1		0.05
040C	MANPGW	UNLD	1.00	P			K107	1		0.05	PM[illegible]901	1		0.05
050	MANPWW	LOAD	0.30	I			WF08	2	100	0.30	CE2[illegible]	1	100	0.30
050A	MANPWW	HEAT	0.30	P							PM[illegible]999	1		13.00
050B	MANPWW	UNLD	0.30	I			WF08	2	100	0.30	CE2[illegible]	1	100	0.30
050C	MANPWW	COOL	0.30	P	1	15								
050D	MANPWW	LOAD	0.30	I							LB[illegible]352	1		0.30
050D	MANPWW	LOAD	0.30	I			WF08	2	100	0.30	CE2[illegible]	1	100	0.30
050D	MANPWW	LOAD	0.30	I							LB[illegible]351	1	100	0.30
050E	MANPGW	UNLD	0.30	I							PM[illegible]901	1	100	0.03
050E	MANPGW	UNLD	0.30	P			D107	1	100	0.03	CU[illegible]003	1	100	0.03
060	MANPGW	INSP	1.00	I							CU[illegible]003	1	100	0.08
060	MANPGW	INSP	1.00	P			D107	1	40	0.08	FP[illegible]901	1	40	0.08
060	MANPGW	INSP	1.00	P			D107	1	60	0.17	FP[illegible]901	1	60	0.08
060A	MANPGW	STACK	1.00	P			D107	1	100	0.03				
060B	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL[illegible]003	1	100	0.08
070	MANPGW	LOAD	0.30	P			K107	1		0.05	PM[illegible]901	1		0.05
070A	MANPNA	FPI	0.25	I							PM[illegible]901	1		0.02
070A	MANPNA	FPI	0.25	P							PM[illegible]901	1		1.10

File name: 21204N, Wk.1

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name: 21

090	MANPGP	INSP	1.00	P					PM0438	1	0.01
090	MANPGP	PRIM	1.00	P	0.25	3509		0.01	PM0922	1	0.25
090A	MANPGP	UNLD	1.00	P					PM0928	1	0.01
090A	MANPGP	UNLD	1.00	P		7609	1	0.01	PM0922	1	0.01
100	MANPGP	RIVET	1.00	P		7609	1	0.07	PM1383	1	0.07
100A	MANPGP	RIVET	1.00	P		7609	1	0.10	PM5763	1	0.10
130	MANPGP	ACPT	1.00	P		7609	1	0.02			
140	MANPGP	INSP	1.00	P		7609	1	0.02			

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NAME: ALL: 00 RCC:BRAKES

PLN: 15698A WCD: 212084 WCDDATE:890327

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
003A	MANPOW	UNLD	1.00	P			HB05	1	100	0.02				
003B	MANPOW	DEGR	1.00	P	100	0.25	HB05	1	100	0.15	PM5657	1	100	0.25
003C	MANPOW	RINSE	1.00	P	100	0.03	HB05	1	100	0.03	PM5657	1	100	0.03
004	MANPOW	CLN	1.00	P			HB05	1	100	0.25	PM5657	1	100	0.25
004A	MANPOW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5657	1	100	0.02
004B	MANPOW	STACK	1.00	P			HB05	1	100	0.03				
004C	MANPOW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
005	MANPOW	DIS	1.00	P			HB05	1	40	0.50	WB0002	1	40	0.50
005	MANPOW	DIS	1.00	P			HB05	1	60	0.25	WB0002	1	60	0.25
005A	MANPOW	REM	1.00	P			HB05	1	100	0.17	WB0002	1	100	0.17
005B	MANPOW	LOAD	1.00	P			K105	1	100	0.04	PM0901	1	100	0.04
007	MANPOW	CLN	1.00	I							PM0901	1	100	3.47
007	MANPOW	CLN	1.00	S			K105	1	100	0.08				
007	MANPOW	CLN	1.00	P	100	2.89					PM0616	1	100	3.47
007A	MANPOW	UNLD	1.00	I							PM0901	1	100	0.04
007A	MANPOW	UNLD	1.00	P			K105	1	100	0.04	C00003	1	100	0.04
009	MANPOW	CLN	1.00	S			K105	1	100	0.03				
009	MANPOW	CLN	1.00	P			K105	1	20	0.40	PM0416	1	20	0.40
009	MANPOW	CLN	1.00	P			K105	1	80	0.25	PM0416	1	80	0.25
009A	MANPOW	TRANS	1.00	I							PM0901	1	100	0.08
012	MANPOW	PROC	1.00	I							PM0901	1	100	0.03
012	MANPOW	PROC	1.00	S			K105	1	100	0.03				
012	MANPOW	PROC	1.00	P	100	0.86					PM6570	1	100	1.03
012A	MANPOW	TRANS	1.00	P			K105	1	100	0.03	PM0901	1	100	0.03
015	MANMNA	FPI	0.75	I							PM0901	1		0.02
015	MANMNA	FPI	0.75	P							PM0901	1		1.05
015	MANMNA	FPI	0.75	P			DB09	2		0.05	PM0679E	1		1.05
015A	MANMNA	FPI	0.25	I							PM0901	1		0.02
015A	MANMNA	FPI	0.25	P			DB09	1		0.10	PM0679E	1		1.10
015A	MANMNA	FPI	0.25	P							PM0901	1		1.10
016	MANPOW	UNLD	1.00	I							PM0901	1		0.05
016	MANPOW	UNLD	1.00	P			K107			0.05	PM0901	1		0.05
018	MANMNA	COND	1.00	P			ON19	1		0.10	PM0760	1		0.10
019	MANPOW	PROC	1.00	S			K105	1	100	0.03				
019	MANPOW	PROC	1.00	P			K105	1	20	0.60	PM0416	1	20	0.60
019	MANPOW	PROC	1.00	P			K105	1	80	0.50	PM0416	1	80	0.50
019A	MANPOW	UNLD	1.00	P			K105	1	100	0.03	C00003	1	100	0.03
019A	MANPOW	LOAD	1.00	P			K105	1	100	0.02	C00003	1	100	0.02
030	MANPOW	INSP	1.00	I							C00003	1	100	0.08
030	MANPOW	INSP	1.00	P			D107	1	40	0.25				
030	MANPOW	INSP	1.00	P			D107	1	60	0.50				
030A	MANPOW	STACK	1.00	P			D107	1	100	0.03				
030B	MANPOW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
040	MANPRA	MACH	1.00	I			JH10	1		0.02				
040	MANPRA	MACH	1.00	S			JH10	1		0.51	PM5268	1		0.51
040	MANPRA	MACH	1.00	P			JH10	1		0.64	PM5268	1		0.64
050	MANPRA	MACH	0.01	I			JH10	1		0.02				

77	070	MANPRA	THRD	0.01	P		JA07	1		0.66		1		
	080	MANPRA	THRD	0.01	I		JA07	1		0.02				
	080	MANPRA	THRD	0.01	S		JA07	1		0.56		1		
	080	MANPRA	THRD	0.01	P		JA07	1		0.60		1		
	090	MANPRA	REPA	1.00	I		JA10	1		0.02				
	090	MANPRA	REPA	1.00	S		JA10	1		0.19	PM1788	1		0.19
	090	MANPRA	REPA	1.00	P		JA10	1		1.02	PM1788	1		1.02
	095	MANPRO	MOVE	1.00	I		UV40	1		0.60	PL0002	1		0.60
	097	MANPRO	CLN	1.00	I		UP05	1		0.05	PM4118	1		0.05
	097	MANPRO	CLN	1.00	P						PM5620	1		0.10
	097	MANPRO	CLN	1.00	P		UP07	1		0.10	CE33	1		0.10
	097A	MANPRO	PEEN	1.00	I		UP05	1		0.05	PM4110	1		0.05
	097A	MANPRO	PEEN	1.00	S		UP08	1		0.10	CE22	1		0.10
	097A	MANPRO	PEEN	1.00	S						PM5372	1		0.10
	097A	MANPRO	PEEN	1.00	P		UP08	1		0.05	PM5372	1		0.05
	097A	MANPRO	PEEN	1.00	P						CE22	1		0.05
	097B	MANPRO	CLN	1.00	I		UP05	1		0.05	PM4118	1		0.05
	097B	MANPRO	CLN	1.00	P						PM5620	1		0.10
	097B	MANPRO	CLN	1.00	P		UP07	1		0.10	CE33	1		0.10
	100A	MANPRO	CLN	1.00	I		UP05	1		0.05	PM4118	1		0.05
	100A	MANPRO	CLN	1.00	S		UP07	1		0.05	CE20	1		0.05
	100A	MANPRO	CLN	1.00	S						PM5681	1		0.05
	100A	MANPRO	CLN	1.00	P						CE20	1		0.05
	100A	MANPRO	CLN	1.00	P		UP07	1		0.05	PM5681	1		0.08
	100B	MANPRO	RINS	1.00	S		UP07	1		0.01	CE20	1		0.01
	100B	MANPRO	RINS	1.00	P						PM5670	1		0.01
	100B	MANPRO	RINS	1.00	P		UP07	1		0.01	CE20	1		0.01
	100C	MANPRO	CLN	1.00	S		UP07	1		0.01	CE20	1		0.01
	100C	MANPRO	CLN	1.00	P						PM5693	1		0.01
	100C	MANPRO	CLN	1.00	P		UP07	1		0.01	CE20	1		0.01
	100D	MANPRO	RINS	1.00	S		UP07	1		0.01	CE20	1		0.01
	100D	MANPRO	RINS	1.00	P						PM5670	1		0.01
	100D	MANPRO	RINS	1.00	P		UP07	1		0.01	CE20	1		0.01
	100E	MANPRO	DEUX	1.00	S		UP07	1		0.01	CE20	1		0.01
	100E	MANPRO	DEUX	1.00	P						CE20	1	95	0.05
	100E	MANPRO	DEUX	1.00	P		UP07	1	5	0.08	PM5707	1	5	0.17
	100E	MANPRO	DEUX	1.00	P						CE20	1	5	0.08
	100E	MANPRO	DEUX	1.00	P		UP07	1	95	0.05	PM5707	1	95	0.08
	100F	MANPRO	RINS	1.00	S		UP07	1		0.01	CE20	1		0.01
	100F	MANPRO	RINS	1.00	P		UP07	1		0.01	CE20	1		0.01
	100F	MANPRO	RINS	1.00	P						PM5678	1		0.01
	100G	MANPRO	ANZZ	1.00	S		UP07	1		0.01	CE20	1		0.01
	100G	MANPRO	ANZZ	1.00	P		UP07	1		0.05	CE20	1		0.05
	100G	MANPRO	ANZZ	1.00	P						PM5717	1		0.75
	100H	MANPRO	RINS	1.00	S		UP07	1		0.01	CE20	1		0.01
	100H	MANPRO	RINS	1.00	P		UP07	1		0.01	CE20	1		0.01
	100H	MANPRO	RINS	1.00	P						PM5702	1		0.01
	100I	MANPRO	SEAL	1.00	S		UP07	1		0.01	CE20	1		0.01
	100I	MANPRO	SEAL	1.00	P						PM5673	1	5	0.25
	100I	MANPRO	SEAL	1.00	P		UP07	1	5	0.10	CE20	1	5	0.10
	100I	MANPRO	SEAL	1.00	P		UP07	1	95	0.05	CE20	1	95	0.05
	100I	MANPRO	SEAL	1.00	P						PM5673	1	95	0.08
	100J	MANPRO	RINS	1.00	S		UP07	1		0.01	CE20	1		0.01
	100J	MANPRO	RINS	1.00	P						PM5700	1		0.01
	100J	MANPRO	RINS	1.00	P		UP07	1		0.01	CE20	1		0.01
	100K	MANPRO	RINS	1.00	S		UP07	1		0.01	CE20	1		0.01
	100K	MANPRO	RINS	1.00	P		UP07	1		0.01	CE20	1		0.01
	100K	MANPRO	RINS	1.00	P						PM5676	1		0.01
	100L	MANPRO	DRI	1.00	I		UP07	1		0.01	CE20	1		0.01

130	MANPGP	LOAD	1.00	P		3SUY	1	0.01	PMU9Z2	1	0.01	
130A	[illegible]PGP	WASH	1.00	P		3SUY	1	0.01	PMU9Z2	1	0.01	
130A	[illegible]PGP	WASH	1.00	P					PMU43[illegible]	1	0.01	
130B	MANPGP	PLUG	1.00	P		3SUY	1	0.02	PMU9Z2	1	0.02	
130C	MANPGP	PRIM	1.00	P	1	3SUY	1	0.02	PMU9Z2	1	1.00	
130C	MANPGP	PRIM	1.00	P					PMU43[illegible]	1	0.02	
130D	MANPGP	PAIN	1.00	P					PMU43[illegible]	1	0.02	
130D	MANPGP	PAIN	1.00	P	0.08	3SUY	1	0.02	PMU9Z2	1	0.08	
130E	MANPGP	PAIN	1.00	P	0.5	3SUY	1	0.02	PMU9Z2	1	0.50	
130E	MANPGP	PAIN	1.00	P					PMU43[illegible]	1	0.02	
130F	MANPGP	UNLD	1.00	P					PMU9Z2	1	0.02	
130F	MANPGP	UNLD	1.00	P		YGUY	1	0.02	PMU9Z8	1	0.02	
135A	MANPGP	REPR	1.00	P		YGUY	1	2.00	WAUUU[illegible]	1	2.00	
140	MANPGP	ACPT	1.00	P		YGUY	1	0.02				
150	MANPGP	INSP	1.00	P		YGUY	1	0.02				

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NAME: ALC: 00 RLC:STRUTS

PLN: 15698A WCD: PZ120S WCDDATE:89200

UP #	RLC	UP DESC	UCCO FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U1UA	MANPGP	DIS	1	I			YGUY	1		0.03				
U1UA	MANPGP	DIS	1	P			YGUY	1		0.03	WAUUU6	1		0.03
U2UA	MANPGP	CLN	1	I			YGUY	1		0.03				
U2UA	MANPGP	CLN	1	P			YGUY	1		0.08	PMU434	1	50	0.05
U2UA	MANPGP	CLN	1	P							PMU421	1	50	0.05
U2UA	MANPGP	CLN	1	P							WAUUU6	1		0.03
U3UA	MANPGP	INSP	1.00	P			YGUY	1		0.05	WAUUU6	1		0.05
U4UA	MANPGP	ASSY	1.00	P			YGUY	1		0.1	WAUUU6	1		0.1

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NAME:LAST NAME ALC: 00 RCC:BRAKES
PCN: 15698A WCD: 21208N WCDDATE:89040

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
001	MANPGW	IND	1.00	P			HB05	1	100	0.05				
003	MANPGW	DIS	1.00	P			HB05	1	0	0.50		1		
003	MANPGW	DIS	1.00	P			HB05	1	1	0.25	PM0171	1	1	0.10
005	MANPGW	SPLI	1.00	P			HB05	1	60	0.25	WB0002	1	60	0.25
005	MANPGW	SPLI	1.00	P			HB05	1	40	0.50	WB0002	1	40	0.50
030	MANPGP	ASSY	1.00	P			YG0Y	1		1.90	WA0005	1		1.90
040	MANPGP	TEST	1.00	P			YG0Y	1		0.33	PM0449	1		0.33
040	MANPGP	TEST	1.00	P							PM0964	1		0.33
060	MANPGP	ACPT	1.00	P			YG0Y	1		0.02				
070	MANPGP	INSP	1.00	P			YG0Y	1		0.02				
YYYY	MANPGP	SELL	1	P										

Filename: Joro

NAME: ALC: 00 RCC:BRAKES

PCN: 15698A WCD: 2120/N WCDDATE:89131

UP #	RCC	UP DESC	UCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			HB05	1	100	0.08	WB0002	1	100	0.08
005B	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
005C	MANPGW	LOAD	1.00	P			HB05	1	100	0.03	PM5657	1	100	0.03
005D	MANPGW	DEGR	1.00	S			HB05	1	100	0.02				
005D	MANPGW	DEGR	1.00	P	100	0.08					PM5657	1	100	0.08
005E	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5657	1	100	0.02
009	MANPGW	CLN	1.00	S			HB05	1	100	0.05				
009	MANPGW	CLN	1.00	P	100	0.17					PM5657	1	100	0.22
009A	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5657	1	100	0.02
009B	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5657	1	100	0.02
009C	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
009D	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FC0003	1	100	0.08
015	MANPGW	LOAD	1.00	P			K107	1		0.05	PM0901	1		0.05
015A	MANPNA	FPI	0.25	I							PM0901	1		0.02
015A	MANPNA	FPI	0.25	P			DB09	1		0.10	PM0676E	1		1.10
015A	MANPNA	FPI	0.25	P							PM0901	1		1.10
015B	MANPNA	FPI	0.75	I							PM0901	1		0.02
015B	MANPNA	FPI	0.75	P			DB09	2		0.05	PM0676E	1		1.05
015B	MANPNA	FPI	0.75	P							PM0901	1		1.05
015C	MANPGW	UNLD	1.00	I							PM0901	1		0.05
015C	MANPGW	UNLD	1.00	P			K107	1		0.05	PM0901	1		0.05
019	MANPGW	PROC	1.00	S			K105	1	100	0.03				
019	MANPGW	PROC	1.00	P			K105	1	70	0.33	PM0416	1	70	0.33
019	MANPGW	PROC	1.00	P			K105	1	30	0.50	PM0416	1	30	0.50
020	MANPGW	INSP	1.00	I							CC0003	1	100	0.08
020	MANPGW	INSP	1.00	P			D107	1	20	0.08				
020	MANPGW	INSP	1.00	P			D107	1	80	0.20				
020A	MANPGW	STACK	1.00	P			D107	1	100	0.03				
020B	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FC0003	1	100	0.08
030	MANPRA	REMO	1.00	I			JA09	1		0.02				
030	MANPRA	REMO	1.00	S			JA09	1		0.10				
030	MANPRA	REMO	1.00	P			JA09	1		0.56				
050	MANPGP	ACPT	1.00	I			OVHD	1		0.03	FC0002	1		0.03
050	MANPGP	ACPT	1.00	P			YG09	1		0.02				
060	MANPGP	INSP	1.00	P			YG09	1		0.02				

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Brake Plate

NAME: ALC: 00 RCC:BRAKES
PCN: 15698A WCD: 2120YN WCDDATE:89040

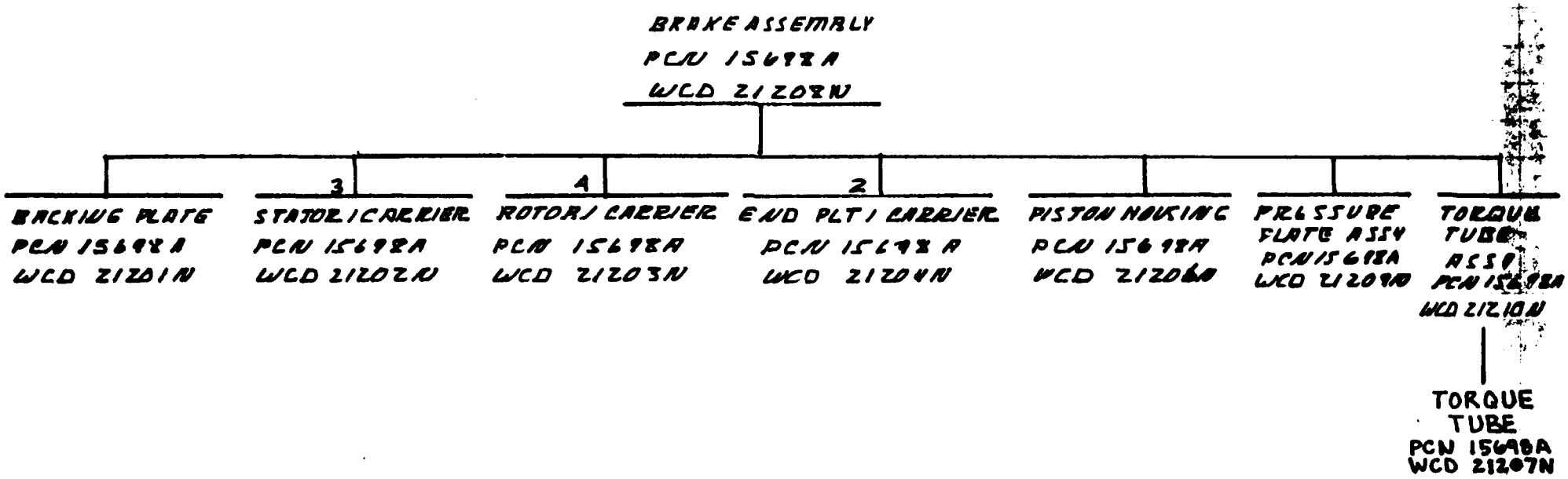
OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
003	MANPGW	DEGR	1.00	P	100	0.08	HB05	1	100	0.08	PM5657	1	100	0.08
004	MANPGW	CLN	1.00	S			HB05	1	100	0.08				
004	MANPGW	CLN	1.00	P	100	0.17					PM5657	1	100	0.17
004A	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5657	1	100	0.17
004B	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5657	1	100	0.02
005	MANPGW	DIS	1.00	P			HB05	1	100	0.08	WB0002	1	100	0.08
005A	MANPGW	STACK	1.00	P			HB05	1	100	0.03				
005B	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
005C	MANPGW	LOAD	1.00	P			HB05	1	100	0.02	PM7432	1	50	0.02
008	MANPGW	PROC	1.00	S			HB05	1	100	0.02				
008	MANPGW	PROC	1.00	P	100	0.08					PM7432	1	100	0.08
008A	MANPGW	UNLD	1.00	P			HB05	1	100	0.02	PM7432	1	50	0.02
008B	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
008C	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
014	MANPNA	MAG	1.00	I			OVHD	1		0.10	FL0002	1		0.10
014	MANPNA	MAG	1.00	P			DB0Y	1		0.10	PM6668	1		0.10
014A	MANPNA	DEGR	1.00	P			DB0Y	1		0.07	PM3428	1		0.07
020	MANPGW	INSP	1.00	P			D107	1	30	0.17	PP0001	1	30	0.17
020	MANPGW	INSP	1.00	P			D107	1	70	0.35	PP0001	1	70	0.35
020A	MANPGW	STACK	1.00	P			D107	1	100	0.03				
020B	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPRA	REMO	1.00	I			JA08	1		0.02				
030	MANPRA	REMO	1.00	S			JA08	1		0.28		1		
030	MANPRA	REMO	1.00	P			JA08	1		0.17		1		
040	MANPGP	INSP	1.00	I			OVHD	1		0.01	FL0001	1		0.01
040	MANPGP	INSP	1.00	P			3S0Y	1		0.02	PM0922	1		0.02
050	MANPGP	PRIM	1.00	P		0.25	3S0Y	1		0.02	PM0922	1		0.25
050	MANPGP	PRIM	1.00	P							PM0438	1		0.02
050A	MANPGP	UNLD	1.00	P							PM0922	1		0.02
050A	MANPGP	UNLD	1.00	P			Y60Y	1		0.02	PM0928	1		0.02
060	MANPGP	ACPT	1.00	P			Y60Y	1		0.02				
070	MANPGP	INSP	1.00	P			Y60Y	1		0.02				

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NAME:LAST NAME ALC: 00 RCC:BRAKES
PCN: 15698A WCD: 2121UN WCDDATE:89040

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			HB05	1		0.08	WB0001	1		0.08
010	MANPGP	MTCH	1.00				UVHD	1		0.50				
020	MANPGP	ASSY	1.00	P			YG0Y	1		0.33	WA0005	1		0.33
030	MANPGP	INSP	1.00	P			YG0Y	1		0.07	WA0005	1		0.07

BRAKE ASSY C-5A



(G402A-TIP001) LABOR STD REVIEW 14,APR,89 7:58 AM

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	FACTORED STAND HOURS
15698A	MNPGP	00010	N	YG	5	12.59	1.00	12.59
		P0040	E	3S	5	.05	1.00	5
		P0050	E	3S	5	.11	1.00	11
		TF050	N	YG	5	.66	1.00	66
								13.41
	*							
	MNPGW	D0020	E	HB	5	2.71	1.00	2.71
		D0030	E	HB	5	.88	1.00	88
		EI040	E	DI	5	.48	1.00	48
								4.07
	*							
	MNPMG	XNPMG	X	JB	1	.20	1.00	20
								20
	*							
	MNPNA	ND010	E	DB	2	.12	1.00	12
		ND020	N	DB	2	.23	1.00	23
								35
	*							
	MNPRA	B0010	N	JA	1	2.94	.50	1.47
		B0040	N	JA	1	.29	.01	
		B0070	N	JA	1	.86	1.00	86
		B0080	E	JA	1	.23	1.00	23
								2.56

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(G402A-TIP001) LABOR STD REVIEW 14,APR,89 7:58 AM

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	FACTORED STAND HOURS
15698A	MNPRC	C1205	E	UP	B	.19	1.00	19
	*							19
	MNPWW	XNPWW	X	WF	A	2.07	1.00	2.07
	*							2.07
*								22.85

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CONTROL NUMBER LIST

ABO ECH	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
ENS	RIGB	15585A	-J	F-106 MLG	BRAKE ASSY	1630-00-165-1029	151806-2	4B1-4-223	24
ENS	RIGB	15587A	-G-J	F-111 MLG	BRAKE PRESSURE PLATE	1630-00-264-0752	329-16-1	4B1-2-483	19
ENS	PRIC	15592A✓	-G-J	KC-135 NLG	WHEEL	1630-00-421-0319	211A2431-3	4W3-7-113	30
ENS	RIGB	15601A	-G-J	T-39 MLG	BRAKE ASSY	1630-00-553-4734	9550338-1	4B1-2-1073	28
ENS	RIGB	15603A✓	-G-J	KC-135 MLG	BRAKE BACKING PLATE	1630-00-591-8349	2601844	4B1-4-263	16
ENS	RIGB	15616A	-J	C-141 MLG	BRAKE BACKING PLATE	1630-00-567-8162	9533668	4B1-2-373	19
ENS	RIGB	15621A	-J	F-106 MLG	BRAKE PRESSURE PLATE	1630-00-671-2838	151804	4B1-4-223	16
ENS	RIGB	15639A	-G-J	C-130 MLG	BRAKE PRESSURE PLATE	1630-01-005-4188	5002564	4B1-2-1003	16
ENS	RIGB	15641A✓	-J	F-4 MLG	BRAKE HOUSING SUB ASSY	1630-00-276-9849	5001896	4B1-2-1073	23
ENS	RIGB	15642A	-G-J	C-130 MLG	BRAKE BACKING PLATE	1630-01-005-4189	5000263	4B1-2-1003	19
ELE		15643A	-G-J	F-15 MLG	WHEEL	1630-00-123-8803	17 OCT 88	4W1-8-73	22
ENS	RIGB	15644A	-J	F-15 MG A/B	BRAKE HOUSING	1630-00-123-8806	5002269	4B1-2-1123	16
OOP	PRIC	15651A	-J	F-15 NLG	WHEEL	1630-00-558-2584	5000960-2	4W3-8-23	28
ENS	PRIC	15652A	-G-J	F-15 MLG	WHEEL	1630-01-005-4262	5000864	4W1-8-73	28
ENS	COOP	15677A		A-7 MLG	STRUT ASSY	1620-01-174-1655	8121017-30	4S1-90-3	30
ENS	COOP	15678A		A-7 MLG	STRUT ASSY	1620-01-174-3178	8121017-10	4S1-90-3	0
ENS	PRIC	15686A	-G-J	A-10 NLG	WHEEL	1630-00-596-9637	3-1358	4W3-4-433	16
ENS	RIGB	15690A	-G-J	C-5A MLG	BRAKE ASSY	1630-01-041-4570	2-1179-4	4B1-2-1063	26
ENS	RIGB	15728A	-J	C-130 MLG	BRAKE HOUSING	1630-00-937-6604	9543433	4B1-2-1003	16
ENS	RIGB	15744A	-J	F-15 MG A/B	BRAKE ASSY	1630-01-050-5274	5000913-12	4B1-2-1123	13
ENS	RIGB	15746A	-J	C-141 NLG	WHEEL	1630-01-031-6697	3-1095	4W3-7-1043	28
ENS	RIGB	15747A	-J	F-15 MLG	BRAKE BACKING PLATE	1630-00-132-2821	5002483	4B1-2-1123	16
ENS	RIGB	15749A	-J	F-5 MLG	BRAKE ASSY	1630-00-227-2000	AA318196	4B1-2-453	28
ENS	RIGB	15752A✓	-G-J	A-10 MLG	BRAKE ASSY	1630-01-062-7046	5002372-5	4B1-2-1143	27
ENS	PRIC	15753A	-J	E-3A MLG	WHEEL	1620-01-009-8474	95605718	4W1-7-1353	20
ENS	PRIC	15757A✓	-G-J	C-130 NLG	WHEEL	1630-00-914-1329	219A967	4W3-4-363	23
ART	SHEL	15803A	-G	A-7	HOUSING TRANSFER UNIT	1005-00-239-2929	175F631	11W1-7-1-103	28
ART	SHEL	15819A			BREECH MAU-12	1095-00-911-8407	64H13212-3	11B29-3-25-2	12
ENS	PRIC	15822A	-J	F-5 MLG	WHEEL	1630-01-055-5056	250-A-160-C	4W1-1-63	28
ENS	PRIC	15828A✓	-J	F-16 MLG	WHEEL	1630-01-038-9239	5003062	4W1-7-1363	28
ENS	COOP	15834A		F-16 MLG	PIN ASSY	1620-01-071-0536	2006004-103	4S1-109-3	0
ART	SHEL	15849A		MUTIPLE	AIR FOIL MXU92A/B	1325-00-162-0244	689898-2	11K1-9-3	28
OOP	COOP	15862A		F-16 MLG	PISTON ASSY	1620-01-071-0538	2006602-103	4S2-80-3	35
OOP	POLL	15865A		C-141 MLG	FORWARD LINK	1620-00-927-2601	3610013-111	4S1-73-3	21
OOP	COOP	15866A		C-111 MLG	STRUT ASSY H/W	1620-01-103-7747	7729965-10	4S1-87-3	32
ELE	-	15874A	-G-J	A-37 MLG	BRAKE HOUSING	1630-01-124-2873	10 OCT 88	4B1-2-1023	28
OOP	COOP	15984A		F-111 MLG	PIN SHOCK STRUT	1620-00-400-1007	12L9519-5	4A4-15-3	30
ENS	POLL	15998A		C-130 NLG	STRUT ASSY	1620-01-146-5700	7926623-10	4S2-23-3	65
JNR	ANDE	16019A✓	-J	F-4 NLG	STRUT ASSY	1620-01-024-8844	53-45400-301	4S2-57-3	69
ART	SHEL	16039A		F-16	ECM ADAPTER	1560-01-142-6594WF	16S601-819	16W6-35-3-2	15
ART	SHEL	16099A		MULTIPLE	LAU-100 LANCHR R/H AIM 9	1440-01-104-0368AB	7839472-60	11L1-3-11	7
ARK	ANDE	16101A		LGM-30	T.E. ACTUATOR	1450-00-089-8946AH	67D29921-10	35D3-11-25-13	28
ENS	POLL	16123A✓	-G-J	C-130	BALLSCREW	1620-00-677-6681	1650E412	1653-2-48-23	20
ENS	RIGB	16136A		E-3A MLG	BRAKE TORQUE TUBE	1630-01-034-5387	9542482	4B1-2-1153	13
ART	SHEL	16148A		F-4	CENTERLINE ADAPTER ASSY	1095-00-192-5341BF	53-73023-321	1F4C-3-1-4	16
ART	SHEL	16228A		MULTIPLE	AIRFOIL MXU 602	1325-00-491-0006	689898-1	11K1-9-3	10
ART	SHEL	16229A		MULTIPLE	AIRFOIL MXU 600	1325-00-491-0007	700924-1	11K1-9-3	10
ENS	COOP	16264A✓		KC-135 MLG	BRAKE COLLAR	1620-00-670-6602	69-1172-1	4A4-12-23	45
ENS	PRIC	16266A✓	-G-J	F-4 NLG	WHEEL	1630-00-730-0126	3-1185	4W3-7-1103	19
ENS	PRIC	16267A	-G-J	F-4 NLG	WHEEL	1630-00-852-1432	220A123	4W3-7-1143	19

21208N - WORK CONTROL DOCUMENT (MEDS)

1 DATE	PAGE 1 OF __ PAGES
89040	

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
82 15698A		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO
2-1179-4	4B-1-32	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C-5A MLG	1630010414570	
13 SERIAL NUMBER	**14 NOUN**	
	BRAKE ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18 MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY			
		PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL			
		ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED AGAINST FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. **********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR			
		PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. APPLICABLE SAFEGUARDS AND			
		PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS			
		DELTA STAMP			
	001	2-1179-4			
[redacted]	010	*MATCH-UP* ROUTED COMPONENTS		001 MNPGP 002 08	
	REQD	NEW/SERVICEABLE REWORK NO REWORK (CONTINUED)		003 MU06	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21208N
		B	D	

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21208N WORK CONTROL DOCUMENT (MEDS)

1 DATE [redacted] | PAGE 2 OF [redacted] PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
83				

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13 SERIAL NUMBER	14 NOUN
	BRAKE ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	/	BACKING PLATE 21201N			
	~~2~~	~~STATOR/CARRIER~~ 21202N			
	3	ROTOR/CARRIER 21203N			
	~~4~~	~~END PLT/CARRIER~~ 21204N			
	5	PISTON HOUSING 21206N			
	~~6~~	~~PRESSURE PLATE ASSY~~ 21209N			
	7	TORQUE TUBE ASSY 21210N -OR-			
		[redacted]			
[redacted]	030 *REQD*	ASSEMBLY *C/P MOVE*		001 MNPGP 002 08 003 BA06	
[redacted]	040 *REQD*	PRESSURE TEST *C/P MOVE*		001 MNPGP 002 08 003 BT07	
[redacted]	050 *REQD*	DECALS *C/P MOVE*		001 MNPGP 002 08 003 BT07	
[redacted]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNPGP 002 08 003 BT07	
[redacted]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21208N
		B	D	

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21201N WORK CONTROL DOCUMENT (MEDS)

1. DATE 89045 | PAGE __ OF __ PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
84		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-10636AB1-2-1203	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
C5A & B		

13. SERIAL NUMBER	14. NOUN
	BACKING PLATE

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 93-383		NSN 1630004542386 C/N 15698A 24044A			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3 FPI IAW MIL-STD-6866			
		TTTTTTT III TTTTTTT A NN N T I T A A N N N T I T AAAAA N N N T I T A A M N N T III T A A M N N			
		********** T I T A N I U M ********** ALL PERSONNEL INVOLVED IN THE MOD-			
		PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH			
		THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (CAP ****) IF NOVER RETURNED TO OPERATIONAL STATUS			
		STATIONS. "WARNING" MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF			
		EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO			
		PRECLUDE INJURIES. *READ* (MANDATORY REQUIREMENT) IN (CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

[redacted] WORK CONTROL DOCUMENT (WCD) | 1. DATE 89045 | PAGE 2 OF [redacted] PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
85				

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BACKING PLATE

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
	001	93-383			
	REQD	[redacted] *C/P MOVE*		001 MNPGW 002 02 003 BR05	
	REQD	[redacted] *C/P MOVE*		001 MNPGW 002 02 003 BR05	
	REQD	[redacted] AS PER T.O PAGE 17 PARA [redacted] *C/P MOVE*		001 MNPGW 002 03 003 BK09	
	REQD	[redacted] E & I CHECK FOR FLATNESS MAX .020 *C/P MOVE* NOTE: IF PLATE IS NOT FLAT ROUTE BACK TO HEAT TREAT		001 MNPGW 002 04 003 EI03	
	REQD	[redacted] NO CRACKS ALLOWED *C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	
		[redacted] AS PER T.O PAGE 17 PARA [redacted] *C/P MOVE		001 MNPGW 002 03 003 BK09	
		[redacted] E & I CHECK FOR FLATNESS MAX .020 NOTE: IF PLATE IS NOT FLAT, CONDEMN *C/P MOVE		001 MNPGW 002 04 003 EI03	
		[redacted] NO CRACKS ALLOWED *C/P MOVE	M	001 MNPNA 002 05 003 ZY05	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1985—460-165

21201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89045 | PAGE 3 OF 3 PAGES

2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	BACKING PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	080 *REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 PF01	
[redacted]	090 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 MU08	
[redacted]	100 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-163

21202N WORK CONTROL DOCUMENT (MEDS) DATE 89045 PAGE 1 OF PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B1-2-1063	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
C5 BRAKE		
13. SERIAL NUMBER	**14. NOUN**	
	STATOR/CARRIER C5	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 244-292-1		NSN 1630004649160LH C/N 72895A 15698A			
		******* UNIT COST: $2699.63 ******* GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FPI IAW MIL-STD-6866			
		ASSY C5A IAW 4B1-2-1063			
		BERYLLIUM IAW 4B1-2-1063 & P/O N72201			
		**********BERYLLIUM********** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND			
		T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********BERYLLIUM********** (HAZARDOUS TO HEALTH ONLY WHEN METAL IS ALTERED TO FORM A DUST, FUME OR POWDER)			
		DANGER HARMFUL IF INHALED USE ONLY WITH ADEQUATE LOCAL EXHAUST			
		VENTILATION AND APPROVED RESPIRATORY AND PERSONAL PROTECTIVE DEVICES. WASH THOROUGHLY AFTER HANDLING (CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21202N
		B	D	

AFLC FORM 958 NOV 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1985—461-145

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21202N WORK CONTROL DOCUMENT (MEDS) | 1 DATE 89045 | PAGE 2 OF ___ PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	STATOR/CARRIER C5	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		PARTS OR MATERIAL CONTAMINATED WITH DUST OR POWDER.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT)SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			
	001	244-292-1			
[redacted]	*REQD*	DISASSEMBLE-REMOVE PADS *C/P MOVE*		001 MNPGW 002 02 003 BR05	
[redacted]	*REQD*	CLEAN AND WET BLAST-NOTE: BE SURE TO STONE DINGS AND SHARP EDGES. *C/P MOVE*		001 MNPGW 002 02 003 BR05	
[redacted]	*REQD*	AS PER T.O. PAGE 13 PARA 1-2-3-4-5. *C/P MOVE*		001 MNPWW 002 03 003 BK09	
[redacted]	*REQD*	& I INSPECT STATOR CARRIER FOR FLATNESS IAW T.O. PAGE 14 PARA 6 *C/P MOVE		001 MNPGW 002 04 003 SI03	
[redacted]	*REQD*	*C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE 1988—548-169

21202N WORK CONTROL DOCUMENT (MEDS)

1. DATE: 89045

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	STATOR/CARRIER C5

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]		AS PER T.O. PAGE 15 PARA 1-2-3-4-5 *C/P MOVE*		001 MNPWW 002 03 003 BK09	
[redacted]		E & I CHECK FOR FLATNESS IAW T.O. PAGE 14, PARA 6. NOTE: IF PLATE IS NOT FLAT, CONDEMN *C/P MOVE*		001 MNPSW 002 04 003 EI03	
[redacted]		*C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	
[redacted]	080 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 PF01	
[redacted]	090 *REQD*	PAINT *C/P MOVE*		001 MNPGP 002 09 003 BS02	
[redacted]	100 *REQD*	INSTALL PADS: DO NOT HAMMER PLTS. *C/P MOVE* P/N 78-100 P/N 30-552 P/N MS20470-4-3 P/N 342-43-1 P/N 5A-630 P/N 53-134		001 MNPGP 002 08 003 FR03	
		P/N 241-262			
[redacted]	110 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 MU08	
[redacted]	120 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE 1985—461-988

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21202N WORK CONTROL DOCUMENT (MEDS)

DATE 89045

PAGE 4 OF ___ PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	STATOR/CARRIER CS

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	130 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 95R		001 MNPSP 002 08 003 BT07	
[redacted]	140 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPSP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-164

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21203N. WORK CONTROL DOCUMENT (MEDS)

1 DATE 89054 | PAGE 1 OF __ PAGES

2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED
		MNPOW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B-2-1063	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C5 BRAKE A		
13. SERIAL NUMBER	**14 NOUN**	
	ROTOR/CARRIER C5	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 244-293-1		NSN 1630004649162LH C/N 72696A 15698A			
		******* UNIT COST: $2,465.46 *******			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FPI IAW PTL-STD-4946			
		ASSY C5A IAW 4B1-2-10&3 & BERYLLIUM IAW 4B1-2-10&3 & P/O M72201			
		********** BERYLLIUM **********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE			
		FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE			
		APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE IDENTIFIED,			
		CLEANED & PROTECTED (C/P ONLY) DURING MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		********** BERYLLIUM **********			
		(HAZARDOUS TO HEALTH ONLY WHEN METAL IS ALTERED TO FORM A DUST, FUME OR POWDER)			
		DANGER HARMFUL IF INHALED USE ONLY WITH ADEQUATE LOCAL EXHAUST VENTILATION AND APPROVED RESPIRATORY			
		AND PERSONAL PROTECTIVE DEVICES. WASH THOROUGHLY AFTER HANDLELING PARTS OR MATERIAL CONTAMINATED WITH			
		(CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21203N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-163

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21203N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89054 | PAGE 2 OF __ PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	ROTOR/CARRIER C5

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		DUST OR POWDER. WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			
	001	244-293-1			
[redacted]	*REQD*	DISASSEMBLE-REMOVE PADS *C/P MOVE*		001 MNPGW 002 02 003 BK05	
[redacted]	*REQD*	CLEAN AND WET [illegible] STONE DINGS AND SHARP EDGES. *C/P MOVE*		001 MNPGW 002 32 003 BK05	
[redacted]	*REQD*	IAW T.O. PAGE 13 PARA 1-2-3-4-5 *C/P MOVE*		001 MNPGW 002 03 003 BK09	
[redacted]	*REQD*	E & I INSPECT ROTOR FOR FLATNESS IAW T.O. PAGE 14 PARA 6 *C/P MOVE*		001 MNPGW 002 04 003 EI03	
[redacted]	*REQD*	*C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21203N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-163

[redacted] 203N WORK CONTROL DOCUMENT (MEDS) | 1 DATE 89054 | PAGE 3 OF [redacted] PAGES

2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	ROTOR/CARRIER C5

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]		[redacted] AS PER T.O. PAGE 15 PARA 1-2-3-4-5 *C/P MOVE*		001 MNPWA 002 03 003 BK09	
[redacted]		E & I CHECK FOR FLATNESS IAW T.O. PAGE 14, PARA 6. NOTE: IF PLATE IS NOT FLAT, CONDEMN *C/P MOVE*		001 MNPGW 002 04 003 EI03	
[redacted]		*C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	
[redacted]	080 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 FF01	
[redacted]	090 *REQD*	PAINT *C/P MOVE*		001 MNPGP 002 09 003 BS02	
[redacted]	100 *REQD*	INSTALL PADS: DO NOT HAMMER PLTS *C/P MOVE* P/N 78-99 P/N 60-307 P/N MS20427-4C8 P/N 342-44-2 P/N 54-230 P/N 53-125 P/N 261-247		001 MNPGP 002 08 003 PR03	
[redacted]	110 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 MU08	
[redacted]	120 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21203N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-163

21203N **WORK CONTROL DOCUMENT (MEDS)** - | 1. DATE 89054 | PAGE 4 OF __ PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	ROTOR/CARRIER CS

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	130 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 BT07	
[redacted]	140 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21203N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1989—648-163

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21204N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88083 | PAGE 1 OF __ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
		MNPGW		

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO
	4B-1-32 4B1-2-1063	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C5 BRAKE		

13 SERIAL NUMBER	14 NOUN
	END PLT/CARRIER C5A

15 DISPATCH STATION	16 PERF RCC/OP NO.	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 "P"	20 "Q"
P/N 244-294-1		NSN 1630004649165LH C/N 72697A 15698A			
		******* UNIT COST: $2062.06 ******* GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3			
		~~FPI IAW MIL-STD-66-A~~ ASSY C5A IAW 4B1-2-1063 BERYLLIUM IAW 4B1-2-1063 & P/O M70101			
		**********BERYLLIUM********** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P COVER) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********BERYLLIUM********** (HAZARDOUS TO HEALTH ONLY WHEN METAL IS ALTERED TO FORM A DUST, FUME OR POWDER) DANGER HARMFUL IF INHALED USE ONLY WITH ADEQUATE LOCAL EXHAUST VENTILATION AND APPROVED RESPIRATORY AND PERSONAL PROTECTIVE DEVICES. WASH THOROUGHLY AFTER HANDLELING (CONTINUED)			

21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21204N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-163

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21204N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 88083 | PAGE 2 OF PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	END PLT/CARRIER DSA

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		PARTS OR MATERIAL CONTAMINATED WITH DUST OR POWDER.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			
	001	244-294-1			
[redacted]	*REQD*	DISASSEMBLE-REMOVE PADS *C/P MOVE*		001 MNPGW 002 02 003 BR05	
[redacted]	*REQD*	CLEAN AND WET & LAST-MATE SURFACE TO STONE, DINGES AND SCRATCHES *C/P MOVE*		001 MNPGW 002 02 003 BR05	
[redacted]	*REQD*	AS REQ IAW T.O. [redacted] PARA 1-2-3-4-5 *C/P MOVE*		001 MNPNA 002 03 003 BK09	
[redacted]	*REQD*	E & I INSPECT END PLATE FOR FLATNESS IAW T.O. PAGE 14 PAR 6 *C/P MOVE*		001 MNPGW 002 04 003 EI03	
[redacted]	*REQD*	*C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21204N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

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21204N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88083 | PAGE 3 OF PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13 SERIAL NUMBER	14 NOUN
	END PLT/CARRIER CSA

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]		AS PER T.O. PAGE 13 PARA 1-2-3-4-5 *C/P MOVE*		001 MNPWW 002 03 003 BK09	
[redacted]		E & I CHECK FOR FLATNESS IAW T.O. PAGE 14, PARA 6. NOTE: IF PLATE IS NO FLAT, CONDEMN *C/P MOVE*		001 MNPGW 002 04 003 EI03	
[redacted]		*C/P MOVE*	M	001 MNPNA 002 05 003 IY05	
[redacted]	080 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 PA01	
[redacted]	090 *REQD*	PAINT *C/P MOVE*		001 MNPGP 002 09 003 SS02	
[redacted]	100 *REQD*	INSTALL PADS: DO NOT HAMMER ON PLTS *C/P MOVE* P/N 78-101 P/N 80-52 P/N MS20427-4-7 P/N 342-46-3 P/N 54-249-1 P/N 2-1-256		001 MNPGP 002 08 003 RR03	
[redacted]	110 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 MU08	
[redacted]	120 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 MU08	
[redacted]	130 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21204N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1985—648-163

21204N WORK CONTROL DOCUMENT (MEDS)

1 DATE	PAGE 4 OF 4 PAGES
88083	

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	END PLT/CARRIER CSA

15. DISPATCH STATION	16. SERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
[redacted]	140 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 INSP 002 [illegible] 003 A107	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21204N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—646-163

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21206N WORK CONTROL DOCUMENT (MEDS)

1 DATE	PAGE
89037	PAGE 1 OF PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C-5A & B		BARE HOUSING P/N 260-385 4B-1-32 4B1-2-1065/4B1-2-1208

13. SERIAL NUMBER	14 NOUN
	PISTON HOUSING ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 266-36		NSN 1630004649167 C/N 74709A 15698A 24644A			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3 FPI IAW MIL-STD-6866 ANODIZE IAW MIL-A-8625			
		**********ALUMINUM********** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFLC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

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21206N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE	PAGE 2 OF __ PAGES
89037	

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	PISTON HOUSING ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	266-36			
[redacted]	*REQD*	CLEAN-ATTN:WASH BERYLLIUM DUST FROM HOUSING. *C/P MOVE* *C/P MOVE*		001 MNPGW 002 02 003 BR05	
[redacted]	*REQD*	DISASSEMBLE *C/P MOVE*		001 MNPGW 002 02 003 BD04	
[redacted]	*REQD*	CHEM CLEAN *C/P MOVE*		001 MNPGW 002 03 003 AC02	
[redacted]	*REQD*	BLAST CLEAN *C/P MOVE*		001 MNPGW 002 03 003 BL07	
[redacted]	*REQD*	ANODIZE STRIP *C/P MOVE*		001 MNPGW 002 03 003 AN03	
[redacted]	*REQD*	*C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	
[redacted]	*REQD*	* * * * * * * * N O T E * * * * * * * * * READINGS ABOVE 42.5 IADS IS CAUSE FOR CONDEMNATION	M	001 MNPNA 002 05 003 EC04	
		* * * * * * * * * * * * * * * * * * * *			
[redacted]	*REQD*	NICK & BURR *C/P MOVE*		001 MNPGW 002 04 003 NB04	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

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21206N WORK CONTROL DOCUMENT (MEDS)

1. DATE	PAGE 3 OF PAGES
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2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	PISTON HOUSING ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]		E & I AND ROUTE UPPER SEAL LAND 2.188 MAX LOWER SEAL LAND 1.938 MAX		001 MNPGW 002 04 003 EI02	
	REQD				
69	040	MACHINE UPPER SEAL LAND NOT TO EXCEED 2.188 32 RMS *C/P MOVE*		001 MNPRA 002 01 003 MV05	
69	050	MACHINE LOWER SEAL LAND NOT TO EXCEED 1.938 32 RMS *C/P MOVE*		001 MNPRA 002 01 003 MV05	
69	060	THREAD CLEAN-UP PISTON CAVITY 2.125/ 16 UN-3B TAP *C/P MOVE*		001 MNPRA 002 01 003 BE01	
69	070	THREAD CLEAN-UP INLET PORTS .730-[illegible] -36 TAP *C/P MOVE*		001 MNPRA 002 01 003 BE02	
69	080	THREAD CLEAN-UP BLEEDER PORTS .562-18UNF-3B TAP *C/P MOVE*		001 MNPRA 002 01 003 BR02	
69	090	LEE PLUG REPAIR REMOVE DAMAGED PLUG REAM TO .3112/.3137 .200 DEEP *C/P *CAP*		001 [illegible] 002 01 003 RE01	
26	100	ANODIZE TYPE II CLASS I *C/P MOVE*		001 ANPCS 002 03 003 AE03	
	REQD				
69	[redacted]	INSTALL LEE PLUG *C/P MOVE* P/N 311001 P/N 281001		001 MNPRA 002 01 003 BE01	
[redacted]	120	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPGP 002 08 003 PF01	
	REQD				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

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21206N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89037 | PAGE 4 OF 4 PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	PISTON HOUSING ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	130 *REQD*	MASK, PRIME, PAINT *C/P MOVE*		001 MNFGP 002 09 003 B502	
[redacted]	140 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNFGP 002 05 003 M008	
[redacted]	150 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNFGP 002 08 003 M008	
[redacted]	160 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNFGP 002 06 003 [illegible] 07	
[redacted]	170 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNFGP 002 [illegible] 003 [illegible] 07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—646-163

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21209N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040

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2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED
156984		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
301-4	4B-1-32 4B-1-1063	

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C-5A MAIN	1630004638730	
13. SERIAL NUMBER	14 NOUN	
	PRESSURE PLATE ASSY.	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3 FMPI IAW MIL-STD-1949 PRINT IAW MIL-STD-846			
		**********S T E E L********** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. "WARNING" MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY HAZARDOUS TO PERSONNEL. ADEQUATE VENTILATION AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	301-4			
[redacted]	*REQD*	DISASSEMBLE *C/P MOVE*		001 MNPGW 002 02 003 BR05	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21209N
		B	D	

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21209N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040 | PAGE 2 OF 2 PAGES

2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	PRESSURE PLATE ASSY.

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	*REQD*	CLEAN/WET BLAST *C/P MOVE*		001 MNPGW 002 02 003 SR05	
[redacted]	*REQD*	ROTO-BLAST BLDG 507 *C/P MOVE*		001 MNPGW 002 02 003 RB07	
[redacted]	*REQD*	*C/P MOVE	M	001 MNPNA 002 05 003 MS03	
[redacted]	*REQD*	E & I *C/P MOVE		001 MNPGW 002 04 003 EI03	
69	030 *REQD*	REMOVE HELICOILS NOTE: INSTALLATION OF HELICOILS BACK INTO PRESSURE PLATE IS NO LONGER REQUIRED. *C/P MOVE*		001 MNPRA 002 01 003 RE01	
[redacted]	040 *REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 PF01	
[redacted]	050 *REQD*	PAINT *C/P MOVE*		001 MNPGP 002 09 003 BS02	
[redacted]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTRO. DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 MU08	
[redacted]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21209N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

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21210N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89040 | PAGE 1 OF __ PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1063	

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C-5A MLG		

13. SERIAL NUMBER	14 NOUN
	TORQUE TUBE ASSY (BRAKE)

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 340-5-5		NSN 1630004015902 C/N 15696A 26641A			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY HAZARDOUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQI (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	340-5-5			
[redacted]	010 *REQI*	*MATCH-UP* ROUTED COMPONENTS NEW/SERVICEABLE REWORK NO REWORK (CONTINUED)		001 MNPGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21210N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1986—646-163

21210N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89040 | PAGE 2 OF 2 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13 SERIAL NUMBER	14 NOUN
	TORQUE TUBE ASSY (BRAKE)

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		TUBE TORQUE 21207N -OR- TUBE TORQUE 21211N *C/P MOVE			
[redacted]	020 *REQD*	ASSEMBLY *C/P MOVE		001 MNPGP 002 08 003 BA06	
[redacted]	030 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 BA06	
[redacted]	040 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 BA06	
[redacted]	050 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 BT07	
[redacted]	060 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21210N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

21207N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89131 | PAGE 1 OF ___ PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1063/4B1-2-1203	

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C-5A & B		

13. SERIAL NUMBER	14 NOUN
	TUBE, TORQUE

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N		NSN C/N			
319-17		NSL 15698A T Q .	U B	E	
319-17		NSL 26641A T Q .	U B	E	
319-17		NSL 24044A T Q .	U B	E	
		**********UNIT COST **********			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FPI IAW MIL-STD-6866			
		TTTTTTT III TTTTTTT A NN N T I T A A N N N T I T AAAAA N N N T I T A A N N N T III T A A N NN			
		**********T I T A N I U M**********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		"WARNING" MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF			
		EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND (CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21207N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

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21207N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 89131 | PAGE 2 OF __ PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	TUBE, TORQUE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN			
		COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
	001	319-17			
34D	005 *REQD*	DISASSEMBLE *C/P MOVE * * * * * * * * N O T E * * * * * * * * * TO CONDEMN, USE NEXT HIGHER * * ASSEMBLY *			
		* * * * * * * * * * * * * * * * * * * *			
34D	009 *REQD*	WET BLAST *C/P MOVE*		M	
[redacted]	 *REQD*	*C/P MOVE*	M	K	
34E	019 *REQD*	NICK & BURR IAW TABLE IV *C/P MOVE*			
34E	020 *REQD*	E & I INSPECT-TO CONDEMN USE NEXT HIGHER ASSY. *C/P MOVE*			
69	030 *REQD*	REMOVE & REPLACE 100 PERCENT. *C/P MOVE*		M	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21207N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

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21207N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 89131 | PAGE 3 OF 3 PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	TUBE, TORQUE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
13	040 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		M	
13	050 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		M	
13	060 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		M	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21207N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-685

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OC203N WORK CONTROL DOCUMENT (MEDS)

1 DATE: 86064

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2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC RCC	5 DATE SCHED	6 DATE COMPLETED
15698A		MNPGW		02 JUN 1988

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO
2-1179-4	48-1-32	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C5	1630010414570	2ea-81543130-83A

13 SERIAL NUMBER	14 NOUN
1774	BRAKE ASSEMBLY

15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 P	20 Q
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. **********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE PCTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
13	010 *REQD*	OK TO ASSEMBLE *C/P MOVE		C	
13	020 *REQD*	MASK, PRIME, PAINT *C/P MOVE			

21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	00203N
		B	D	

AFLC FORM 958 NOV. 80

PREVIOUS EDITION WILL BE USED

00203N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE: 86064

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13 SERIAL NUMBER	14 NOUN
	BRAKE ASSEMBLY

15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 P	20 Q
13	030 *REQD*	SERVICEABLE PARTS ISSUE *C/P MOVE MAY 1988	70773		
13	040 *REQD*	ASSEMBLE *C/P MOVE 31 MAY 1988	71951	C 71412	
13	050 *REQD*	PRESSURE TEST *C/P MOVE 02 JUN 1988	71412	C 71412	
13	060 *REQD*	DECALS *C/P MOVE 02 JUN 1988	[illegible]		
13	070 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958	[illegible]	C [illegible]	
13	080 *REQD*	FINAL PRODUCT VISUAL INSPECTION	[illegible]	C [illegible]	
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: KERRY COOP SCHEDULING: ARIE VANDEGRAAFF			
		PRODUCTION: GRANK BULLOCH QUALITY: MILO STONES			

21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	00203N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

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21206N WORK CONTROL DOCUMENT (MEDS)

1 DATE: 87217 | PAGE 1 OF __ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
15698A/699A	1 EA	MNPCA	MAY 03 1988	

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO
	4E-1-32 4E1-2-1063	1774

10 MODEL/DESIGN SERIES	11 STOCK NUMBER	12 OPTIONAL
C5		

13 SERIAL NUMBER	14 NOUN
	HOUSING

15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 P	20 Q
F/N 266-36 2-1179-4		NSN 1630004649167 C/N 74709A 1630010414570 15698A BRAKE ASSY			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FPI IAW MIL-STD-6866 ANOLIZE IAW MIL-A-8625			
		ASSY CPP IAW 4E1-2-1063 & ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFLC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16			

21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

AFLC FORM 958 NOV. 80 — PREVIOUS EDITION WILL BE USED

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21226N WORK CONTROL DOCUMENT (MEDS) | 1 DATE 87217 | PAGE 2 OF __ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO

10 MODEL/DESIGN/SERIES	11 STOCK NUMBER	12 OPTIONAL

13 SERIAL NUMBER	14 NOUN
	HOUSING

15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 INSP	20 "O"
34L	021	DISASSEMBLE	7378	7378	
	REQD	*C/P MOVE	MAY 0 8 1988		
34C	022	CLEAN AS REQ'D	71438	71438	
	REQD	*C/P MOVE 04 MAY 1988			
6E	025	EDM BROKEN SCREWS & TAPS *C/P MOVE*		M	
34	810	FPI *C/P MOVE	04 MAY 1988		
	REQD				
34	820	NICK & BURR *C/P MOVE 05 MAY 1988	71445		
	REQD				
34	830	E AND I AND ROUTE UPPER SEAL LAND 2.188 MAX LOWER SEAL LAND 1.938 MAX	1988		
	REQD				
69	840	MACHINE UPPER SEAL LAND NOT TO EXCEED 2.188 32 RMS *C/P MOVE	70207 MAY 7 1988	M 7020	
69	850	MACHINE LOWER SEAL LAND NOT TO EXCEED 1.938 32 RMS *C/P MOVE		M	
69	860	THREAD CLEAN-UP PISTON CAVITY 2.125/16 UN-2B TAP *C/P MOVE			
69	870	THREAD CLEAN-UP INLET PORTS .750-UNF-3B TAP *C/P MOVE			

21 FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

AFLC FORM 958 NOV 80 PREVIOUS EDITION WILL BE USED

21206N WORK CONTROL DOCUMENT (MEDS)

1 DATE: 87217 | PAGE 3 OF 3 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO

10 MODEL/DESIGN SERIES	11 STOCK NUMBER	12 OPTIONAL

13 SERIAL NUMBER	14 NOUN
	HOUSING

15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 "P"	20 "Q"
69	080	THREAD CLEAN-UP BLEEDER PORTS .562-18UNF-3B TAP *C/P MOVE			
69	090	LEE PLUG REPAIR REMOVE DEMAGED PLUG REAM TO .3112/.3137 .260 DEEP *C/P MOVE		M	
26	100 *REQD*	ANODIZE TYPE II CLASS I *C/P MOVE 18 MAY 1988	70556		
69	110	INSTALL O/S LEE PLUG P/N 311001 *C/P MOVE			
15	120 *REQD*	PAINT & FINAL *C/P MOVE 19 MAY 1988	70725		
13	130 *REQD*	OK TO ASSEMBLE *C/P MOVE 19 MAY 1988	70817	M 70817	
13	140 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		M	
13	150 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		M	
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: DOUGLAS JENSEN SCHEDULING: LOYAL WIENS			
		PRODUCTION: ROGER MURRAY QUALITY: MILO STONES			

21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

AFLC FORM 958 NOV 80 — PREVIOUS EDITION WILL BE USED

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/21/89 A-E046B-MM1-DY-M45 PAGE 0001

15698A C5A PRESSURE PLATE RCC MNPNA 4B1-2-1063

SUB STEP	ECH S S T K D L	W F PF A/R REV #R A K C	FA DC	SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY	PCT	A C
A201	S E	DB	EA 2	J 89075	1.00	PERCENT ENGR 99.9	NDI BACKING PLATE C5A&B	.20		.20			
0001		DB	01	00	.00		PART NUMBER / NSN	.000	.000	.000			0
0010						93-383	1630004542386						
0040		DB	01	11	1.00		ZYGLO	.131	.014	.146	.7	71	
0010	E			ZLG-ND-Z2	1.00	ZYGLO INSP MED PART BLD 507		.13177		.146			
0070		DB	01	11	.40		ZYGLO	.131	.006	.059	.7	29	
0010	E			ZLG-ND-Z2	1.00	ZYGLO INSP MED PART BLD 507		.13177		.146			
9000		DB	01	00	.00		LABOR STANDARD HISTORY	.000	.000	.000			0
0900						21 MAR. 1988 MRPII-RICHARD G. MARTIN-MANEL-73357							

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR
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1234567890123456 ELSE PUT IN END

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/21/89 A-E046B-MM1-DY-M45 PAGE 0001

15698A C5A PRESSURE PLATE RCC MNPNA 4B1-2-1063

SUB STEP	TECH D	S T L	S K K	W #R C	F A DC	PF FA ELEMENT	A/R REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY	PCT	A C
XNPNA	S	E	DB	EA	2	J 89079	1.00	PERCENT ENGR 99.9	NDI BRAKE C5A&B	1.05		1.05			
2000			DB	01		00	.00		PART NUMBER/NSN	.000	.000	.000			0
0010								WCD ROUTED PARTS REQUIRING FPI							
0020								266-36	1630004649167						
0030								319-8-3	NSL						
0040								319-17	NSL						
2001			DB	01		11	.13		FPI 1ST TIME	3.162	.045	.456	.8		43
0030	E					ZLG-ND-Z2	24.00	ZYGLO INSP MED PART BLD 507		.13177		3.510			
2004			DB	01		11	4.00		CONDUCTIVITY CHECK	.068	.030	.303			29
0010	E					ZLG-ND-C1	1.00	SET UP CONDUCTIVITY METER		.03131		.034			
0020	E					ZLG-ND-C2	3.00	CONDUCTIVITY CHECK		.00121		.004			
0030	E					ZLG-ND-E5	1.00	MATERIAL HANDLING TEST AREA		.00371		.004			
0040	E					ZPL-PW-L1	1.00	ENTER INFO IN LOG BOOK		.01951		.021			
0050	E					RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011			
2050			DB	01		00	.00		PART NUMBER/NSN	.000	.000	.000			0
0010								WCD ROUTED PARTS REQUIRING FMPI							
0020								301-4	1630004638730						
2051			DB	01		11	1.00		FMPI 1ST TIME	.263	.029	.292			28
0020	E					ZLG-ND-M7	1.00	MAGNAGLO INSP MED. OBJECT		.20565		.228			
0040	E					ZLG-ND-M2	1.00	MAGNATIZE WITH COIL		.01309		.014			
0050	E					ZLG-ND-M3	1.00	MAGNETIZE WITH CONTACT POINT		.01501		.016			
0060	E					ZLG-ND-M4	1.00	DEMAGNATIZE OBJECT AFTER INS		.01968		.021			
0070	E					RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011			
9000			DB	01		00	1.00		LABOR STD HISTORY	.000	.000	.000			0
0900								LLOYD A. HARGIS MANEL-1 73357							

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR
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1234567890123456 ELSE PUT IN END

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/20/89 A-E046B-HM1-DY-M45 PAGE 0001

15698A C5A PRESSURE PLATE RCC MNPNA 4B1-2-1063

SUB STEP	TECH T	S K	S L	W R	F A	PF C	A/R FA	REV DC	SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY	PCT	A C
NA203	S	E	DB	EA	2		J	89075	1.00	PERCENT ENGR 99.9		NDI ROTOR CS A/B	.20		.20			
0001			DB	01		00			.00			PART NUMBER / NSN	.000	.000	.000			0
0010										244-293-1	1630004649162LH							
0040			DB	01		11			1.00			ZYGLO	.131	.014	.146	.7		71
0010	E					ZLG-ND-Z2			1.00	ZYGLO INSP MED PART BLD 507			.13177		.146			
0070			DB	01		11			.40			ZYGLO	.131	.006	.059	.7		29
0010	E					ZLG-ND-Z2			1.00	ZYGLO INSP MED PART BLD 507			.13177		.146			
9000			DB	01		00			1.00			LABOR STD HISTORY	.000	.000	.000			0
0900										LLOYD A. HARGIS MANEL-1 73357								

TO INTERROGATE LABOR STANDARDS. INPUT

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 RCC PRD NROP NR
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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/21/89 A-E046B-MM1-DY-M45 PAGE 0001

15698A C5A PRESSURE PLATE RCC MNPNA 4B1-2-1063

SUB STEP	TECH T D	S S K L	W F PF A/R REV #R A FA C C DC	SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY	PCT	A C
MA204	S	E	DB EA 2	J 89075	1.00	PERCENT ENGR 99.9	MDI END PLT/CARRIER C5A BRK	.20		.20			
0001			DB 01	00	.00		PART NUMBER / NSN	.000	.000	.000			0
0010						244-294-1	1630004649165LH						
0040			DB 01	11	1.00		ZYGLO	.131	.014	.146	.7	71	
0010		E		ZLG-ND-Z2	1.00	ZYGLO INSP MED PART BLD 507		.13177		.146			
0070			DB 01	11	.40		ZYGLO	.131	.006	.059	.7	29	
0010		E		ZLG-ND-Z2	1.00	ZYGLO INSP MED PART BLD 507		.13177		.146			
9000			DB 01	00	1.00		LABOR STD HISTORY	.000	.000	.000			0
0900						LLOYD A. HARGIS MANEL-1 73357							

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD MROP MR
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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 04/21/89 A-E046B-MM1-DY-M45 PAGE 0001

15698A C5A PRESSURE PLATE RCC MNPNA 4B1-2-1063

SUB STEP	TECH S S T K D L	W F PF A/R REV #R A FA SUPPORT K C DC ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY	A PCT C
NA202	S E	DB EA 2 J 89075	1.00	PERCENT ENGR 99.9	NDI STATOR C5 A/B	.20		.20		
0001		DB 01 00	.00		PART NUMBER / NSN	.000	.000	.000		0
0010				244-292-1	1630004649160LH					
0040		DB 01 11	1.00		ZYGLO	.131	.014	.146	.7	71
0010	E	ZLG-ND-Z2	1.00	ZYGLO INSP MED PART BLD 507		.13177		.146		
0070		DB 01 11	.40		ZYGLO	.131	.006	.059	.7	29
0010	E	ZLG-ND-Z2	1.00	ZYGLO INSP MED PART BLD 507		.13177		.146		
9000		DB 01 00	1.00		LABOR STD HISTORY	.000	.000	.000		0
0900				LLOYD A. HARGIS MANEL-1 73357						

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR
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OPERATION PROFILE C-130 BRAKE - HOUSING ASSY (ALUM)

NAME D. DUESBLISS ALC OO DATE 10 JAN 89 RCC MANPGN SHEET 1 OF 4

PCN
NSN
P/N 15053A WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN PGW	DIS	1.000	TRANSIT											REM. PISTON SUB ASSY
				SETUP											
				PROCESS			HB07	1	1000	.30	WB0000 1	1	1000	.30	
5a		REM		TRANSIT											LOCKING PLATES
				SETUP											
				PROCESS			HB05	1	1000	.25	WB00001	1	1000	.25	
5B 7A		LOAD		TRANSIT											O.H. CONV.
				SETUP											
				PROCESS			HB05	1	1000	.02	PM09001	1	1000	.02	
7		CLEAN		TRANSIT							PM09001	1	1000	3.47	CHEM CLN
				SETUP			KI05	1	1000	.08					
				PROCESS	100	2.89						1	1000	3.47	ALT. 0626 6634
7B		UNL		TRANSIT							PM09001	1	1000	.03	QM. CONV TO ROLLER CONV
				SETUP											
				PROCESS			KI05	1	1000	.03	C0000003	1	1000	.03	

TO 4B1-2-133

LSC-200020

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OPERATION PROFILE C-130 BRAKE - HOUSING ASSY

NAME D. DIVELBISS ALC OC DATE 16 JUN 89 RCC MANPGW SHEET 2 OF 4

PCN NSN P/N 150534 WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9		PROC	1.000	TRANSIT											BLAST
				SETUP			KI05	1	1000	.03					
				PROCESS			KI05	1	200 80	.40 .25	PM0416	1	200 80	.40 .25	ALT PM0412
				TRANSIT											
				SETUP											
				PROCESS											
11A	MAN PGW	STACK	.05	TRANSIT											ON PALLET
				SETUP											
				PROCESS			KI05	1	1000	.02					
11B	OVHD PGW	MOVE	.05	TRANSIT			OVHD	1	1000	.08	FS00002	1	1000	.08	TO EOM
				SETUP											
				PROCESS											
12A		LOAD	1.000	TRANSIT											TO O.H. CONV. EITHER FROM PALLET OR FROM ROLLER CONV.
				SETUP											
				PROCESS			KI05	1	1000	.03	PM0901	1	100	.03	

LSC-20002C

OPERATION PROFILE C-130 BRAKE - HOUSING ASSY

NAME D. DIVELBISS ALC 00 DATE 10 JUN 89 RCC MANPGW SHEET 3 OF 4

(PCN) NSN P/N 15053A WCD 18203N WCD DATE 89089

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
12	MAN PGIU	PROC	1.000	TRANSIT							PM10901	1	100	1.03	ANODIZE STRIP
				SETUP			KI05	1	100	.08					
				PROCESS	100	.86					PM16590	1	100	1.03	ALT. PM ALT. 0635
12B	MAN PGW	TILANS	1.000	TRANSIT							PM09901	1	100	.05	TO FPI LINE (AUTO)
				SETUP											
				PROCESS											
19A		L/UNLD	1.000	TRANSIT							PM09901	1	100	.03	O.H. CONV TO Roller Conv.
				SETUP											
				PROCESS			KI05	1	100	.03	[illegible]03	1	100	.03	
19		PROC	1.000	TRANSIT											Nick & Burr
				SETUP			KI05	1	100	.05					
				PROCESS			KI05	1	20 .80	.10 .25	PM10410	1	20 80	.10 .26	ALT. PM10411
19B	MAN PGW	LOAD	1.000	TRANSIT											TO BELT CONV (ROVER)
				SETUP											
				PROCESS			KI05	1	100	.02	C0003	1	100	.02	

LSC-20002C

OPERATION PROFILE C-130 BRAKE - HOUSING ASSY

NAME D. DUELBISS ALC OO DATE 10 JAN 89 RCC MANPGW SHEET 1 OF 1

PCN NSN P/N 15053A WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
20	MAN PGW	INSP	1.000	TRANSIT							C000003	1	1000	.008	E & I
				SETUP											
				PROCESS			DI07	1	30 70	.25 .40					
20A	MAN PGW	STAK	1.000	TRANSIT											TO PALLET
				SETUP											
				PROCESS			DI07	1	1000	.002					
20B	OVHD	MOVE	1.000	TRANSIT			OVHD	1	1000	.008	FL0003	1	1000	.008	MOVE TO WELD
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME Mel Anderson ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

PGN NSN P/N 15053A WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT											
				SETUP											
				PROCESS											
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.25 [redacted]	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		~~1.05~~	1.10
				PROCESS			DB09	1		.10	PM 0679E	1		~~1.05~~	1.10
15B	MAN PNA	FPI	.75 [redacted]	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.05	PM 0679E	1		1.05	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.05	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	

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NAME C. Crawford ALG 00 DATE 5-26-89 RCC MANPWW SHEET ___ OF ___

WCD 18203411 WCD DATE 89087

NSN P/N 1505-3A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30	MAN PWW	LOAD OVEN	L	TRANSIT											LOAD HEAT UNLOAD
				SETUP											
				PROCESS	1.0	1.7	WL 10	1	1.0	.2	GW 21 4191	1	1.0	1.7	
30 A	MAN PWW	WELD UNIT	1	TRANSIT											WELD CROSS OVER PORTS
				SETUP											
				PROCESS			WL 10	1	1.0	1.0	PM 6276	1	1.0	1.0	
40	MAN PWW	LOAD OVEN	1	TRANSIT											LOAD HEAT UNLOAD
				SETUP											
				PROCESS	1.0	1.7	WL 10	1	1.0	.2	GW21 4191	1	1.0	1.7	
40 A	MAN PWW	WELD	1	TRANSIT											WELD INLET PORTS.
				SETUP											
				PROCESS			WL 10	1	1.0	1.0	PM 6276				
50	MAN PWW	LOAD OVEN	1	TRANSIT											WELD INLET PORT
				SETUP											
				PROCESS	1.0	1.7	WL 10	1	1.0	.2	GW21 4191	1	1.0	1.7	

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OPERATION PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MANPRA SHEET 1 OF 2

PCN / NSN / P/N 15053A WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRA	Mach	.05	TRANSIT			JA 10			.02					
				SETUP			JA 10	1		.51	PM 5268	1		.51	
				PROCESS			JA 10	1		.67	PM 5268	1		.67	
70	MAN PRA	Dril	.10	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.56	PM 1788	1		.56	
				PROCESS			JA 09	1		.49	PM 1788	1		.49	
80	MAN PRA	Dril	.10	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.56	PM 2576	1		.56	
				PROCESS			JA 09	1		.49	PM 2576	1		.49	
90	MAN PRA	Assy	.05	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	PM 2576	1		.19	
				PROCESS			JA 10	1		.47	PM 2576	1		.47	
100	MAN PRA	Pist	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.19	PM 7216	1		.19	
				PROCESS			JA 11	1		.35	PM 7216	1		.35	

LSC-20020

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
140	MAN PRA	Heli	1.00	TRANSIT			JA 08	1		.02					Bench OP
				SETUP			JA 08	1		.28		1		.27	
				PROCESS			JA 08	1		.15		1		.15	
150	MAN PRA	Inst.	1.00	TRANSIT			JA 09	1		.02					Bench OP
				SETUP			JA 09	1		.31		1		.32	
				PROCESS			JA 09	1		.35		1		.35	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 15053A WCD 18210N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30	MAN PRB	Grin	1.00	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.15	PM 6652	1		.15	
				PROCESS			JA09	1		.20	PM 6652	1		.20	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 15053A WCD 18213 N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30	MAN PRA	Mech.	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 5268	1		.50	
				PROCESS			JA 10	1		.55	PM 5268	1		.55	
40	MAN PRA	Repe.	.20	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.56	PM 5268	1		.56	
				PROCESS			JA 10	1		.46	PM 5268	1		.46	
80	MAN PRA	Inst.	.20	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	PM 5268	1		.19	
				PROCESS			JA 10	1		.17	PM 5268	1		.17	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

C130 HOUSING [illegible] DR

OPERATION PROFILE

NAME Norman Fletcher ALC OO-ALC DATE 30 MAR 89 RCC MANPGIV SHEET 1 OF ___

PCN NSN P/N 15053A WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
125 ~~130~~	MAN PRC	MOVE	1.0	TRANSIT			CVHO ~~[illegible]~~	1		.6	PM ~~[illegible]~~	~~5~~		~~.6~~	EXTERNAL MOVE
				SETUP ~~[illegible]~~							FLOOR TRANSIT	1		.6	T 36M
				PROCESS											
127 ~~130A~~	MAN PRC	CLN	1.0	TRANSIT			UP05	1		.05	PM 411B	1		.05	DEGREASE T 3M
				SETUP ~~[illegible]~~											S/P EM
				PROCESS			UP09	1		.1	CE33	1		.1	
—	—	—	—	TRANSIT ~~[illegible]~~							PM 5620	1		.1	
				SETUP ~~[illegible]~~											
				PROCESS ~~[illegible]~~											
127A ~~130B~~	MAN PRC	PEEN ~~BLST~~	1.0	TRANSIT			UP05	1		.05	PM 411B	1		.05	SHOT PEEN /MASK
				SETUP			UP06	1		.1	CE22	1		.1	T 3M
				PROCESS ~~[illegible]~~							PM 5372	1		.1	S 6M
															P 3M
—	—	—	—	TRANSIT ~~[illegible]~~											
				SETUP ~~[illegible]~~							CE22	1		.05	
				PROCESS			UP06	1		.05	PM 5372	1		.05	

127B &

OPERATION PROFILE

DR

NAME NICKMAN FLETCHER ALC OO-ALC DATE 30MAY89 RCC MANPGW SHEET 2 OF ___

PCN
NSN
P/N ___ WCD 18203N WCD DATE ___

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
130	MAN PRC	CLN ~~ANZZ~~	1.0	TRANSIT			UP05	1		.05	PM 4118	1		.05	TU2CO T 3M S 3 m P 5M
				SETUP			UP09	1		.05	CE20	1		.05	
				~~PROCESS~~							PM 5CE1	1		.05	
—	—	—	—	~~TRANSIT~~											
				~~SETUP~~							CE20	1		.05	
				PROCESS			UP09	1		.05	PM 5CE1	1		.05	
130A	MAN PRC	RINS ~~ANZZ~~	1.0	~~TRANSIT~~											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
—	—	—	—	~~TRANSIT~~							PM 5C70	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
130B	MAN PRC	CLN ~~ANZZ~~	1.0	~~TRANSIT~~											FORMULA P.R T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	

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OPERATION PROFILE

NAME NORMAN FLETCHER ALC OO-ALC DATE 30MAY89 RCC MANPGW SHEET 4 OF ___

PCN
NSN
P/N ___ WCD 1B203N WCD DATE ___

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
130 E	MAN PLC	RINSE ~~ANZZ~~	1.0	~~TRANSIT~~											RINSE
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
—	—	—	—	~~TRANSIT~~							PM 5718	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
130 F	MAN PLC	ANZZ ~~ANZZ~~	1.0	~~TRANSIT~~											SULFURIC ANODIZE
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.05	CE20	1		.05	P 40M
—	—	—	—	~~TRANSIT~~							PM 5717	1		.75	
				~~SETUP~~											
				~~PROCESS~~											
130 G	MAN PLC	RINS ~~ANZZ~~	1.0	~~TRANSIT~~											RINSE
				SETUP			UP09	1	.01		CE20	1		.01	T/S 1M
				PROCESS			UP09	1	.01		CE20	1		.01	P 1M
											PM 5702	1		.01	

DR

OPERATION PROFILE

NAME NORMAN FLETCHER ALC OO ALC DATE 30 MAY 89 RCC MANPGW SHEET 5 OF ___

PCN
NSN
P/N

WCD LE203N WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
130 H	MAN PRC	SEAL ~~ANZZ~~		~~TRANSIT~~											SEAL
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1	95	.05	CE20	1	95	.05	P 5M .95 15M .05
—	—	—	—	~~TRANSIT~~					5	.10			5	.10	
				~~SETUP~~							PM 5673	1	95	.08	
				~~PROCESS~~									5	.25	
130 I	MAN PRC	RINS ~~ANZZ~~		~~TRANSIT~~											RINSE
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
—	—	—	—	~~TRANSIT~~							PM 5700	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
130 J	MAN PRC	RINS ~~ANZZ~~		~~TRANSIT~~											RINSE, HOT
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
											PM 5676	1		.01	

LSC-2000-20

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OPERATION PROFILE

NAME NORMAN FLETCHER ALC CC-ALC DATE 30MAY89 RCC MANPGW SHEET 6 OF ___

PCN
NSN
P/N ___ WCD 18203N WCD DATE ___

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
130K	MAN PRC	DRY ~~ANTZ~~	1.0	TRANSIT			UP09	1		.01	CE20	1		.01	DEMASK DRY, AIR T 1M P 2M
				~~SETUP~~											
				PROCESS			UP09	1		.03	CE20	1		.03	
—	—	—	—	TRANSIT											
				SETUP											
				PROCESS											
131	PRA	MOVE	1.0	TRANSIT			OVHD	1		.6	FL0002	1		.6	
				SETUP											
				PROCESS											
—	—	—	—	TRANSIT											
				SETUP											
				PROCESS											
—	—	—	—	TRANSIT											
				SETUP											
				PROCESS											

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OPERATION PROFILE

NAME KERSHAW ALC 00 DATE 5-31-89 RCC Brakes SHEET 1 OF 2

PCN
NSN
P/N 150533A WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
160	MAN PGP	INSP	1.0	TRANSIT			0UHD	1		.01	FL0002	1		.01	Inspect & Check paperwork
				SETUP											
				PROCESS			3409	1		.05	PM0922	1		.05	Load on paint Line
170		WASH	1.0	TRANSIT											Solvent Wash
				SETUP			3409	1		.01	PM0922	1		.01	
				PROCESS							PM0436	1		.01	
170A		MASK	1.0	TRANSIT											MASK Cylinder Bores
				SETUP											
				PROCESS			3409	1		.01	PM0922	1		.01	
170B		PRIM	1.0	TRANSIT											Prime & Dry
				SETUP			3409	1		.01	PM0922	1			
				PROCESS							PM0438				
170C		PAIN		TRANSIT											1st Coat
				SETUP			3409	1		.02	PM0922				
				PROCESS							PM0436				

C-130 Housings
160A PGP LOAD 1.0 P 3409 1 .01 PM0922 1 .01

LSC-20020C

OPERATION PROFILE C-130 BRAKE - ROTATING DISC. SUB. ASSY (STEEL)

NAME D. DIVELBISS ALC OC DATE 16 JUN 89 RCC MANFGW SHEET 1 OF

PCN NSN P/N 150534 WCD 18290N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN PGW	DIS	1.000	TRANSIT											REM FOREIGN MATL.
				SETUP											
				PROCESS			HB05	1	1000	.02	WB0001	1	100	.02	
5B	MAN PGW	STACK	1.000	TRANSIT											ON PALLET
				SETUP											
				PROCESS			HB05	1	1000	.02					
8A	MAN PGW	LOAD	1.000	TRANSIT											PREP HOOKS ON ROTOBLAST
				SETUP											
				PROCESS			HB05	1	1000	.08	PM7432	1	50	.08	
8	MAN PGW	CLN	1.000	TRANSIT											ROTOBLAST
				SETUP			HB05	1	1000	.01					
				PROCESS	1000	.08					PM7432	1	100	.08	
8B		UNLD	1.000	TRANSIT											UNLOAD MEAT HOOKS TO PALLETS
				SETUP											
				PROCESS			HB05	1	1000	.08	PM7432	1	50	.08	

T.O. 4B1-2-133

LSC-200020

1.34

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 2

PCN NSN P/N 15053A WCD 18210N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT											
				SETUP											
				PROCESS											
14	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.02	FL 0001	1		.02	
				[redacted]											
				PROCESS			DB09	1		.10	PM 6668	1		.10	
17	MAN PNA	DEGR	1.0	[redacted]											
				[redacted]											
				PROCESS			DB09	1		.07	PM 3428	1		.07	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC Brakes SHEET 1 OF _____

ACN NSN P/N 15053A WCD 18213N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
090	MAN PGP	INSP	1.0	TRANSIT			OUHD	1		.01	F2000	1		.01	Transport Inspect
				~~SETUP~~											
				PROCESS			YG09	1		.05	PM0932	1		.05	
100		LOAD	1.0	~~TRANSIT~~											LOAD LINE (Setup)
				~~SETUP~~											
				PROCESS			3509	1		.01	PM0922	1		.01	
100A		WASH	1.0	~~TRANSIT~~											Solvent WASH
				~~SETUP~~			3509	1		.01	PM0922	1		.01	
				PROCESS							PM0436	1		.01	
100B		PRIM	1.0	~~TRANSIT~~											Prime & Dry
				~~SETUP~~		1	3509	1		.02	PM0922	1		1	
				PROCESS							PM0438	1		.02	
100C		PAIN	1.0	~~TRANSIT~~											1st Coat white
				~~SETUP~~			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0436	1		.02	

C-130 Plate Subassy

OPERATION PROFILE

NAME KERSHAW ALC 90 DATE _____ RCC BLAKE SHEET 2 OF _____

PCN/NSN P/N 15053 WCD 1B213N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100D	MAN PGP	Pain	1.0	~~TRANSIT~~											2nd Coat & Dry
				~~SETUP~~		.5	3509	1		.02	Pm0922	1		.5	
				PROCESS							Pm0457	1		.02	
110		UNLD	1.0	~~TRANSIT~~											Unload & Insp
				~~SETUP~~							Pm0922	1		.02	
				PROCESS			4609	1		.02	Pm0928	1		.02	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

C-130 plate subassy

OK

OPERATION PROFILE C-130 Brake Assy - Plate Subassy (AL)

NAME D. Dinelbiss ALC 00 DATE 10 Jun 89 RCC MANPGW SHEET 1 OF 3

PCN NSN P/N 150153A WCD 18213N WCD DATE 89091

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN PGW	DIS	1.000	TRANSIT											REM - Liners
				SETUP											
				PROCESS			H005	1	100	.08	PM0429	1	100	.08	ALT. PM0430
7A	MAN PGW	LOAD	1.000	TRANSIT											O.H. Conveyor
				SETUP											
				PROCESS			K005	1	100	.02	PM0901	1	100	.02	
7	MAN PGW	CLN	1.000	TRANSIT							PM0901	1	100	3.47	CHEM CLEAN
				SETUP			K005	1	100	.08					
				PROCESS	100	2.89						1	100	3.47	ALT. 0626C 6634
7B	MAN PGW	UNLD	1.000	TRANSIT							PM0901	1	100	.03	From O.H. To. Roller Conveyor
				SETUP											
				PROCESS			K005	1	100	.03	C00501	1	100	.03	
9	MAN PGW	CLN	1.000	TRANSIT											BLAST
				SETUP			K005	1	100	.03					
				PROCESS			K005	1	20 80	.15 .30	PM0416	1	20 80	.15 .30	ALT. PM0412

T.O. 4B1-2-133

OPERATION PROFILE C-130 Brake (Plate Sub Ass'y)

NAME D. Diverbiss ALC 06 DATE 10 Jun 89 RCC MANPGW SHEET 2 OF 3

PCN NSN P/N 15053A WCD 18213N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9B	MAN PGW	Load	1.000	TRANSIT											O.A. Conv.
				SETUP											
				PROCESS			KI05	1	100	.02	PMK0901	1	1000	.02	
12	MAN PGW	Proc.	1.000	TRANSIT							PMK0901	1	1000	1.03	Strip Anodize
				SETUP			KI05	1	1000	.08					
				PROCESS	1000	.86					PMG590	1	1000	1.03	
12b	MAN PGW	Trans	1.000	TRANSIT							PMK0901	1	1000	.05	Anodize Strip to FPI line (auto)
				SETUP											
				PROCESS											
19A	MAN PGW	UNLO	1.000	TRANSIT							PM0901	1	1000	.03	OH. Conv to Roller Conv
				SETUP											
				PROCESS			KI05	1	1000	.03	C0000003	1	1000	.03	
19	MAN PGW	Proc	1.000	TRANSIT											Nick & Burr
				SETUP			KI05	1	1000	.03					
				PROCESS			KI05	1	[illegible]	.75 .50	PM0411C	1	[illegible]	.75 .50	Alt. PM0411

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 2

PCN NSN P/N 15053A WCD 18213N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT											
				SETUP											
				PROCESS											
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	[redacted] .25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		[redacted]	1.10
				PROCESS			DB09	1		.10	PM 0679E	1		[redacted]	1.10
15B	MAN PNA	FPI	.75 [redacted]	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.05	PM 0679E	1		1.05	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.05	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 2

PCN
ISN
P/N 15053A WCD 18213N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT											
				SETUP											
				PROCESS											
50	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
50A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
50B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
50C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.05	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	

ENTER THIS ENTIRE PAGE

LSC-200020

C130 PLATE SUB

OPERATION PROFILE

NAME Norman Fletcher ALC CO-ALC DATE 30MAY89 RCC MANPGIV SHEET 1 OF ___

PCN
NSN 15053A
P/N

WCD 18213N WCD DATE 890941

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
055 ~~060~~	MAN PRC.	MOVE	1.0	TRANSIT			~~OVHD~~	1		.6	~~PSE 4250~~	~~5~~		~~.6~~	EXTERNAL MOVE
				SETUP							FLOOD2 ~~TRAILER~~	1		.6	T 3M
				PROCESS											
060 ~~& 060A~~ 060B	MAN PRC.	CLN	1.0	TRANSIT			UP05	1		.05	PM 411B	1		.05	DEGREASE T 3M S/P 6M
				SETUP											
				PROCESS			UP09	1		.1	CE33	1		.1	
—	—	—	—	TRANSIT							PM 5620	1		.1	
				SETUP											
				PROCESS											
~~060A~~ 060B 060A	MAN PRC.	BLST	1.0	TRANSIT			UP05	1		.05	PM 411B	1		.05	SHOT PEEN /MASK
				SETUP			UP06	1		.1	CE22	1		.1	T 3M S 6M P 3M
				PROCESS							PM 5372	1		.1	
—	—	—	—	TRANSIT											
				SETUP							CE22	1		.05	
				PROCESS			UP06	1		.05	PM 5372	1		.05	

OPERATION PROFILE

NAME NICKMAN FLETCHER ALC OO-ALC DATE 30MAY89 RCC MANPGW SHEET 2 OF ___

PCN
NSN
P/N ___ : ___ WCD 10213N WCD DATE ___

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
OTO	MAN PRC	CLN ~~ANZZ~~	1.0	TRANSIT			UP05	1		.05	PM 411R	1		.05	TU2LO T 3M
				SETUP			UP09	1		.05	CE20	1		.05	S 3 M1
				~~PROCESS~~							PM SCE1	1		.05	P 5M7
-	-	-	-	~~TRANSIT~~											
				~~SETUP~~							CE20	1		.05	
				PROCESS			UP09	1		.05	PM SCE1	1		.CE	
OTOA	MAN PRC	RINS ~~ANZZ~~	1.0	~~TRANSIT~~											RINSE T/S 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
-	-	-	-	~~TRANSIT~~							PM SC70	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
OTOB	MAN PRC.	CLN ~~ANZZ~~	1.0	~~TRANSIT~~											FORMULA P.R
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M

OPERATION PROFILE

NAME NORMAN FLETCHER ALC CC-ALC DATE 30MAY89 RCC MANPGW SHEET 3 OF ___

PCN
NSN
P/N ___ WCD 18213N WCD DATE ___

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
—	—	—	—	~~TRANSIT~~							PM 5693	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
070C	MAN PRC	RINS ~~ANZZ~~	1.0	~~TRANSIT~~											RINSE
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
—	—	—	—	~~TRANSIT~~							PM 5670	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
070D	MAN PRC	DEOX ~~ANZZ~~	1.0	~~TRANSIT~~											DEOXIDEIZE
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1	95	.05	PM S707	1	95	.06	P 5M .95 10M .05
—	—	—	—	~~TRANSIT~~					5	.08			5	.17	
				~~SETUP~~							CE20		95	.05	
				~~PROCESS~~									5	.08	

LSC-200020

DR

OPERATION PROFILE

NAME NORMAN FLETCHER ALC OO-ALC DATE 30MAY89 RCC MANPGW SHEET 4 OF ___

PCN
NSN
P/N ___ WCD 1BZ13N WCD DATE ___

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
OTOE	MAN PRC	RINS ~~ANZZ~~	1.0	~~TRANSIT~~											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
—	—	—	—	~~TRANSIT~~							PM 5916	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
OTOF	MAN PRC	ANZZ ~~ANZZ~~	1.0	~~TRANSIT~~											SULFURIC ANODIZE T/S 1M P 45M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.05	CE20	1		.05	
—	—	—	—	~~TRANSIT~~							PM 5717	1		.75	
				~~SETUP~~											
				~~PROCESS~~											
OTOG	MAN PRC	RINS ~~ANZZ~~	1.0	~~TRANSIT~~											RINSE T/S 1M P 1M
				SETUP			UP09	1	.01		CE20	1		.01	
				PROCESS			UP09	1	.01		CE20	1		.01	
											PM5702	1		.01	

OPERATION PROFILE

NAME NORMAN FLETCHER ALC OO ALC DATE 30 MAY 89 RCC MANPOW SHEET 5 OF ___

PCN
NSN
P/N ___ WCD 18213N WCD DATE ___

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070H	MAN PRC	~~SOAK~~ ANZZ		~~TRANSIT~~											SEAL
				SETUP			UP09	1		.01	CE20	1		.01	T/S IM
				PROCESS			UP09	1	95	.05	CE20	1	95	.05	P 5M .95 15M .05
—	—	—	—	~~TRANSIT~~					5	.10			5	.10	
				~~SETUP~~							PM 5673	1	95	.08	
				~~PROCESS~~									5	.25	
070I	MAN PRC	RINS ~~ANZZ~~		~~TRANSIT~~											RINSE
				SETUP			UP09	1		.01	CE20	1		.01	T/S IM
				PROCESS			UP09	1		.01	CE20	1		.01	P IM
—	—	—	—	~~TRANSIT~~							PM 5700	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
070 J	MAN PRC.	RINS ~~ANZZ~~		~~TRANSIT~~											RINSE, HOT
				SETUP			UP09	1		.01	CE20	1		.01	T/S IM
				PROCESS			UP09	1		.01	CE20	1		.01	P IM
											PM 5676	1		.01	

LSC-20002C

Cov

OPERATION PROFILE C-130 BRAKE ASSY

NAME D. DIVELBISS ALC OO DATE 10 JUN 89 RCC MANPGW SHEET 1 OF 1

PCN NSN P/N 150534 WCD 18214N WCD DATE 890004

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
1	MAN PGW	INO	1.000	TRANSIT											Dave Tyson
				SETUP											
				PROCESS			HB05	1	100	.03					
5	MAN PGW	SPLIT	1.000	TRANSIT											
				SETUP			HB05	1	100	.08	PMP0131	1	100	.05	HOIST TO TABLE
				PROCESS			HB07	1	70 30	.10 .25	WB00001	1	70 30		
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

T.O. 4B1-2-133

LSC-200020

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC Brakes SHEET ___ OF ___

PCN
NSN
P/N 15053A WCD 1824N WCD DATE 89004

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
010	MAN PGP	MTCH	1.0	TRANSIT											MATCH-UP
				SETUP											
				PROCESS											
020		ASSY	1.0	TRANSIT											Assembly
				SETUP											
				PROCESS			Y609	1		1.45	WHOOD5	1		1.45	
030		TEST	1.0	TRANSIT											Test
				SETUP							Pm 0449	1		.17	
				PROCESS			Y609	1		.17	Pm0964	1		.17	
040		INSP	1.0	TRANSIT											Decal & Final Insp. & paperwork
				SETUP											
				PROCESS			Y609	1		.1	Pm0933	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											

C-130 Brake Assy

LSC-200020

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC Manpgp - Brakes SHEET 1 OF ___

PCN / NSN / P/N 15053A WCD P18203 WCD DATE 89200

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
010A	MAN PGP	Dis	1.0	TRANSIT			YG09	1		.03					Disassemble Piston & cylinder Assemblies
				~~SETUP~~											
				PROCESS			YG09	1		.05	WA0006	1		.05	
020		CLN	1.0	TRANSIT			YG09	1		.05					Clean & Wipe
				~~SETUP~~											
				PROCESS			YG09	1		.08	PM0434	1	50	.04	
				~~TRANSIT~~							PM0421	1	50	.04	
				~~SETUP~~							WA0006	1		.04	
				~~PROCESS~~											
030		INSP	1.0	~~TRANSIT~~											Inspect- pistons, Pins springs, Guides, Etc
				~~SETUP~~											
				PROCESS			YG09	1		.05	WA0006	1		.05	
040		Assy	1.0	~~TRANSIT~~											Assemble
				~~SETUP~~											
				PROCESS			YG09	1		.1	WA0006	1		.1	

C-130 Brakes and cylinder Assy

Pseudo WCD #: P18203 1 per brake Assy

LSC-2

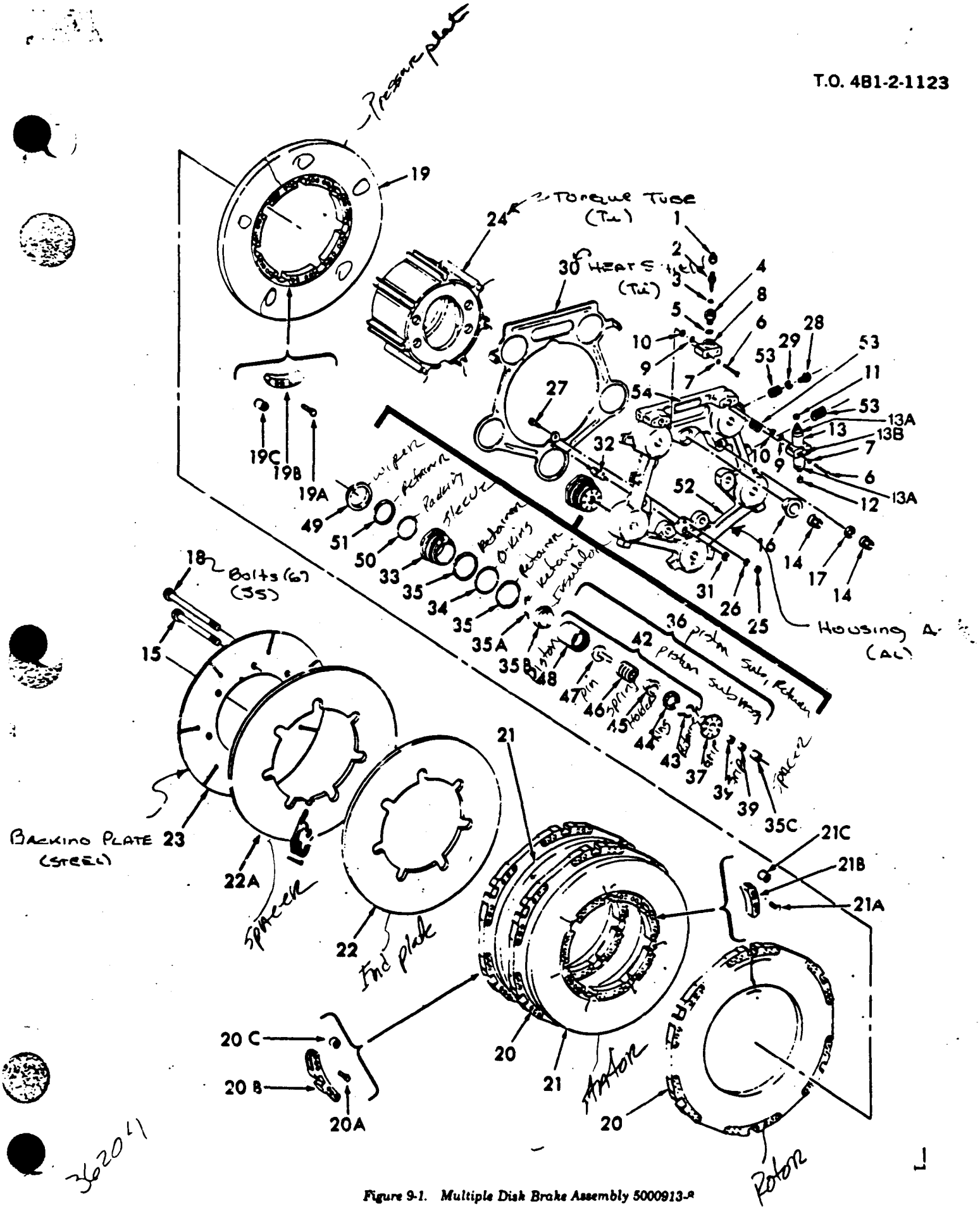


Figure 9-1. Multiple Disk Brake Assembly 5000913-2

FIG & INDEX NO.	PART NUMBER		FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
9-1-37	5002272			. . RETAINER, Grip	1		PAFZZ
-38	Deleted						
-39	5000971	**		. . GRIP SUBASSEMBLY	2		XA
	5001016			. . GRIP & PILOT PIN SUBASSEMBLY (Replacement only for 5000971)	AR		PAFZZ
-40	Deleted						
-41	Deleted						
-42	5002273			. . PISTON SUBASSEMBLY	1		AFF
-43	5000926			. . . RING, Retaining	1		PAFZZ
-44	5000925			. . . RING, Threaded retaining	1		PAFZZ
-45	5000922			. . . HOLDER, Spring	1		PAFZZ
-46	5000923			. . . SPRING, Return	1		PAFZZ
-47	5000921			. . . PIN, Adjustment	1		PAFZZ
-48	5002274			. . . PISTON, Brake	1		PAFZZ
-49	5000955			. RING, Piston wiper	5		PAFZZ
-50	5000968			. PACKING, O-ring	5		PAFZZ
-51	5000970			. RETAINER, Packing	5		PAFZZ
-52	5002269			. HOUSING SUBASSEMBLY, Brake	1		PAFLL
-52A	5002270	**		. . HOUSING	1		XADZZ
-53	SR192L		83324	. . INSERT, Threaded Goodyear SCD 5001359	8		PADZZ
	SRW192L			. . INSERT, Threaded, oversize	AR		PAFZZ
	343101		92555	. . PLUG, Pin MCAIR SCD ST7M141D11L	5		PADZZ
	5001675			. PLATE, Identification	1		MDD
-54	5003365	*		PARTS KIT "C" Cure Date (use until exhausted)	AR		PAFZZ

*Repair parts - order separately
**Not procurable

STL=STEEL
Aj=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STEEL
SYN=SYNTHETIC
LD=LEAD

F15 A/B BRAKE ASSY-14

BILL OF MATERIALS

68735A

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	0	5000913-14	1630010830445	25500	BRAKE ASSY, MULTIPLE DISK	1	EA										
	.1	AN929AAJ	4730007201508	88044	.CAP, PRESSURE SEAL	1	EA										
STL	.1	5001042	1630002577665	73842	.VALVE, BLEEDER	1	EA										
	.1	5001043	5330002726308	73842	.PACKING, O-RING	1	EA										
STL	.1	5001040	1630002577660	73842	.ADAPTER, BLEEDER	1	EA										
	.1	5001041	5330002708122	73842	.PACKING, O-RING	1	EA										
	.1	NAS6303U16H	5306003219079	80205	.BOLT, HEX-HEAD	4	EA										
	.1	AN960C10L	5310001670812	81350	.WASHER, FLAT	4	EA										
STL	.1	5001028	1630002380547	73842	.HOUSING, BLEEDER ADAPTER	1	EA										
	.1	5001030	5365002624003	73842	.RETAINER, PACKING	2	EA										
	.1	5001029	5330002700742	73842	.PACKING O-RING	2	EA										
AL	.1	2608314-6	1630012066356	55284	.CAP, PROTECTIVE, TOP	1	EA										
AL	.1	R44117P06	5340011129074	50599	.CAP, PROTECTIVE, TOP	1	EA					INT					
AL	.1	R44371D06	4730005470856	50599	.CAP, PROTECTIVE, TOP	1	EA					INT					
AL	.1	R44371-06	N.S.L.	50599	.CAP, PROTECTIVE, TOP	1						INT					
AL	.1	2608314-4	1630012066355	55284	.CAP, PROTECTIVE, BOTTOM	1	EA										
AL	.1	R44117P04	4730000359039	50599	.CAP, PROTECTIVE, BOTTOM	1	EA					INT					
AL	.1	R44371D04	4730000365264	50599	.CAP, PROTECTIVE, BOTTOM	1	EA					INT					
AL	.1	R44371-04	N.S.L.	50599	.CAP, PROTECTIVE, BOTTOM	1						INT					
AL	.1	5000946	4820002557670	73842	.VALVE, SHUTTLE	1	EA										
	.1	90040-012	5330011318408	16780	.PACKING, O-RING	2	EA										
	.1	90058-3	5330011318407	16780	.PACKING, O-RING	1	EA										
STL	.1	GYN187	5310008252945	73842	.NUT, SELF-LOCKING	7	EA										
STL	.1	GYS207-80W	5306002748753	73842	.BOLT, BRAKE	1	EA										
STL	.1	5000964	1630002496848	73842	.BUSHING, HOUSING	1	EA										
STL	.1	GWA18-7	5310001518930	73842	.WASHER, FLAT	6	EA										
STL	.1	GYS207-96W	5306002748754	73842	.BOLT, BRAKE	6	EA										
	.1	5000001	1630011467682	25500	.HEAT STACK ASSY	1	EA										
	..2	5005069	1630010829734	25500	..PLATE SUBASSY, PRESSURE	1	EA										
	...3	5002640	5320005356594	73842	...RIVET, SOLID	28	AR EA										
	...3	5003092	1630010199052	25500	...CHANNEL	7	AR EA										
	...3	5002230	3120003452234	73842	...BUSHING, RIVET	28	AR EA										
	...3	5005068	N.S.L.		...PLATE, PRESSURE	1											
	..2	5005072	1630010830444	25500	..ROTOR SUBASSY	3	EA										
	...3	5002639	5320005356593	73842	...RIVET, SOLID	36	AR EA										
	...3	5005248	1630011069712	25500	...CHANNEL	6	AR EA					SUB					
	...3	5002234	3120003434886	73842	...BUSHING, RIVET	36	AR EA										
	...3	5005071	N.S.L.		...ROTOR	1											
	..2	5005075	1630010827467	25500	..DISK SUBASSY, STATOR	2	EA										
	...3	5002640	5320005356594	73842	...RIVET, SOLID	28	AR EA										
	...3	5003092	1630010199052	25500	...CHANNEL	7	AR EA										
	...3	5002230	3120003452234	73842	...BUSHING, RIVET	28	AR EA										

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STEEL
SYN=SYNTHETIC
LD=LEAD

F15 A/B BRAKE ASSY-14

BILL OF MATERIALS

68735A

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	.1	MS35276-280	5305009127290	96906	.SCREW, MACHINE	1	EA										
	.1	NAS6303U1	5306003974350	80205	.BOLT, HEX HEAD	2	EA										
	.1	AN960C10L	5310001670812	81350	.WASHER, FLAT	2	EA										
SS	.1	5000963	16300025586981	73842	.HEAT SHIELD, HOUSING	1	EA										
	.1	MS16624-1050	5365008037301	96906	.RING, RETAINER	1	EA										
STL	.1	5003288	16300101820003	25500	.INDICATOR SUBASSY, WEAR	1	EA										
AL	.1	5002275	16300013825671	73842	.SLEEVE, CYLINDER	5	EA										
	.1	5002276	5330001386369	73842	.PACKING, O-RING	5	EA										
	.1	5002277	5365001323717	73842	.RETAINER, PACKING	10	EA										
STL	.1	5001132	5340002861032	91251	.RETAINER, INSULATOR	5	EA										
SYN	.1	5001027	5340002754485	73842	.INSULATOR, THERMAL	5	EA										
AL	.1	5000959	5365002583860	73842	.SPACER	5	EA										
	.1	5002271	16300012388041	73842	.PISTON SUBASSY, RETURN	5	EA			T							
STL	..2	5002272	16300054593581	73842	..RETAINER, GRIP	1	EA										
	..2	5000971	N.S.L.		..GRIP SUBASSY	2											
	..2	5001016	16300025353281	73842	..GRIP & PILOT-PIN SUBASSY	2	AR EA					ALT					
	..2	5002273	N.S.L.		..PISTON SUBASSY	1											
STL	...3	5000926	5365002623689	73842	...RING, RETAINING	1	EA										
AL	...3	5000925	5365002876702	73842	...RING, THREADED RETAINING	1	EA										
STL	...3	5000922	5340002592480	73842	...HOLDER, SPRING	1	EA										
STL	...3	5000923	5360002748803	73842	...SPRING, RETURN	1	EA										
STL	...3	5000921	5315002623707	73842	...PIN, ADJUSTMENT	1	EA										
AL	...3	5002274	16300054593651	73842	...PISTON, BRAKE	1	EA										
	.1	5000955	16300026204731	73842	.RING, PISTON WIPER	5	EA										
	.1	5000968	5330002748766	73842	.PACKING, O-RING	5	EA										
	.1	5000970	5365002623695	73842	.RETAINER, PACKING	5	EA										
	.1	5001675	N.S.L.	73842	..PLATE, IDENTIFICATION	1											
	.1	5007612	N.S.L.	73842	..SHIM (RPR)	1	AR										
	.1	5002269	16300012388061	73842	.HOUSING ASSY	1	EA										
	..2	SR192L	5340008644959	83324	...INSERT, THREADED	6	EA										
	..2	SRM192L	5340004347575	83324	...INSERT, THREADED (O.S.)	6	AR EA					ALT					
	..2	5002270	N.S.L.	73842	..HOUSING SUBASSY	1											

File name: 36203A

NAME: ALC: 00 RCC:BRAKES

PUN: 68735A WCD: 36203A WCDDATE:890401

Filename: 36203N, V1

UP #	RCC	UP DESC	UCCD FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
001	MANPGW	IND	1.00	P			HB05	1	100	0.03				
005	MANPGW	DIS	1.00	P			HB05	1	50	0.25	WBL[illegible]31	1	50	0.25
005	MANPGW	DIS	1.00	P			HB05	1	40	0.50	WBL[illegible]11	1	40	0.50
010	MANPGP	MICH	1.00				QVHD	1		0.50				
030	MANPGP	ASSY	1.00	P			YG0Y	1		1.40	WAL[illegible]05	1		1.40
040	MANPGP	TEST	1.00	P							PML[illegible]64	1		0.25
040	MANPGP	TEST	1.00	P			YG0Y	1		0.25	PML[illegible]449	1		0.25
050	MANPGP	DECAL	1.00	P			YG0Y	1		0.05	PML[illegible]33	1		0.05
060	MANPGP	ACPT	1.00	P			YG0Y	1		0.03				
070	MANPGP	INSP	1.00	P			YG0Y	1		0.02				
YYYY	MANPGP	SELL	1.00	P										

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NAME: ALL: 00 REC:BRAKES

PCT: 88.35A WCC: 362040 WCCDATE:89U69

OP #	REC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			HB05	1	100	0.30	MM0429	1	100	0.30
005A	MANPGW	LOAD	1.00	P			HB05	1	100	0.02	MM0901	1	100	0.02
006	MANPGW	CLN	1.00	I							MM0901	1	100	3.47
006	MANPGW	CLN	1.00	S			K105	1	100	0.08				
006	MANPGW	CLN	1.00	P	100	2.89						1	100	3.47
006A	MANPGW	UNLD	1.00	I							MM0901	1	100	0.03
006A	MANPGW	UNLD	1.00	P			K105	1	100	0.03	C00003	1	100	0.03
009	MANPGW	CLN	1.00	S			K105	1	100	0.03				
009	MANPGW	CLN	1.00	P			K105	1	20	0.40	MM0416	1	20	0.40
009	MANPGW	CLN	1.00	P			K105	1	80	0.25	MM0416	1	80	0.25
009A	MANPGW	LOAD	1.00	P			K105	1	100	0.03	MM0901	1	100	0.03
012	MANPGW	PROC	1.00	I							MM0901	1	100	1.03
012	MANPGW	PROC	1.00	S			K105	1	100	0.08				
012	MANPGW	PROC	1.00	P	100	0.86					MM659U	1	100	1.03
012A	MANPGW	TRAN	1.00	I							MM0901	1	100	0.08
015	MANPNA	PPI	0.75	I							MM0901	1		0.02
015	MANPNA	PPI	0.75	P			DB09	2		0.05	MM06/9E	1		1.05
015	MANPNA	PPI	0.75	P							MM0901	1		1.05
015A	MANPNA	PPI	0.25	I							MM0901	1		0.02
015A	MANPNA	PPI	0.25	P			DB09	1		0.10	MM06/9E	1		1.10
015A	MANPNA	PPI	0.25	P							MM0901	1		1.10
016	MANPGW	UNLD	1.00	I							MM0901	1		0.05
016	MANPGW	UNLD	1.00	P			K107	1		0.05	MM0901	1		0.05
017	MANPNA	COND	1.00	P			DN10	1		0.10	MM0960	1		0.10
018	MANPNA	HARD	1.00	P			DN10	1		0.10	MM0960	1		0.10
018A	MANPGW	UNLD	1.00	I							MM0901	1	100	0.03
018A	MANPGW	UNLD	1.00	P			K105	1	100	0.03	C00003	1	100	0.03
019	MANPGW	PROC	1.00	S			K105	1	100	0.08				
019	MANPGW	PROC	1.00	P			K105	1	10	0.25	MM0410	1	10	0.25
019	MANPGW	PROC	1.00	P			K105	1	90	0.40	MM0410	1	90	0.40
019A	MANPGW	LOAD	1.00	P			K105	1	100	0.02	C00003	1	100	0.02
020	MANPGW	INSP	1.00	I							C00003	1	100	0.08
020	MANPGW	INSP	1.00	P			D107	1	20	0.60				
020	MANPGW	INSP	1.00	P			D107	1	80	0.40				
020A	MANPGW	STACK	1.00	P			D107	1	100	0.02				
020B	MANPGW	MOVE	1.00	I			OVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPRA	MACH	1.00	I			JA10	1		0.02				
030	MANPRA	MACH	1.00	S			JA10	1		0.51	MM4138	1		
030	MANPRA	MACH	1.00	P			JA10	1		0.64	MM4138	1		
040	MANPRA	RETD	1.00	I			JA08	1		0.02				
040	MANPRA	RETD	1.00	S			JA08	1		0.28		1		
040	MANPRA	RETD	1.00	P			JA08	1		0.10		1		
050	MANPRA	REMO	1.00	I			JA10	1		0.02				
050	MANPRA	REMO	1.00	S			JA10	1		0.02	MM4138	1		
050	MANPRA	REMO	1.00	P			JA10	1		0.03	MM4138	1		
070	MANPRA	REMO	1.00	I			JA08	1		0.02				
070	MANPRA	REMO	1.00	S			JA08	1		0.28		1		
070	MANPRA	REMO	1.00	P			JA08	1		0.31		1		

U8UH	[illegible]	PEEN	1.00	S		UPU8				PM5372	1		0.10	
U8UA	[illegible]	PEEN	1.00	P		UPU8	1		0.05	PM5372	1		0.05	
U8UA	[illegible]	PEEN	1.00	P						CE22	1		0.05	
U8UB	MANPKU	CLN	1.00	I		UPU5	1		0.05	PM4118	1		0.05	
U8UB	MANPKU	CLN	1.00	P		UPU9	1		0.10	CE33	1		0.10	
U8UB	MANPKU	CLN	1.00	P						PM5620	1		0.10	
U9U	MANPKU	CLN	1.00	I		UPU5	1		0.05	PM4118	1		0.05	
U9U	MANPKU	CLN	1.00	S		UPU9	1		0.05	CE20	1		0.05	
U9U	MANPKU	CLN	1.00	S						PM5681	1		0.05	
U9U	MANPKU	CLN	1.00	P		UPU9	1		0.05	PM5681	1		0.08	
U9U	MANPKU	CLN	1.00	P						CE20	1		0.05	
U9UA	MANPKU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UA	MANPKU	RINS	1.00	P						PM5670	1		0.01	
U9UA	MANPKU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UB	MANPKU	CLN	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UB	MANPKU	CLN	1.00	P						PM5673	1		0.01	
U9UB	MANPKU	CLN	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UU	MANPKU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UU	MANPKU	RINS	1.00	P						PM5670	1		0.01	
U9UU	MANPKU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UL	MANPKU	DEUX	1.00	S		UPU9	1		0.01	CE20	1		0.01	
[illegible]	MANPKU	DEUX	1.00	P		UPU9	1	95	0.05	PM5707	1	95	0.08	
[illegible]	MANPKU	DEUX	1.00	P		UPU9	1	5	0.08	PM5707	1	5	0.17	
U9UU	MANPKU	DEUX	1.00	P						CE20	1	95	0.05	
U9UU	MANPKU	DEUX	1.00	P						CE20	1	5	0.08	
U9UL	MANPKU	RINSE	1.00	S		UPU9	1		0.01	CE20	1		0.01	
[illegible]	MANPKU	RINSE	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9U	MANPKU	RINSE	1.00	P						PM5678	1		0.01	
U9UH	MANPKU	ANZZ	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UH	MANPKU	ANZZ	1.00	P						PM5717	1		0.75	
U9UH	MANPKU	ANZZ	1.00	P		UPU9	1		0.05	CE20	1		0.05	
U9UG	MANPKU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UG	MANPKU	RINS	1.00	P						PM5702	1		0.01	
U9UG	MANPKU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UH	MANPKU	SEAL	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UH	MANPKU	SEAL	1.00	P		UPU9	1	5	0.10	CE20	1	5	0.10	
U9UH	MANPKU	SEAL	1.00	P						PM5673	1	5	0.25	
U9UH	MANPKU	SEAL	1.00	P		UPU9	1	95	0.05	CE20	1	95	0.05	
U9UH	MANPKU	SEAL	1.00	P						PM5673	1	95	0.08	
U9UJ	MANPKU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UJ	MANPKU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UJ	MANPKU	RINS	1.00	P						PM5700	1		0.01	
U9UJ	MANPKU	RINS	1.00	S		UPU9	1		0.01	CE20	1		0.01	
U9UJ	MANPKU	RINS	1.00	P		UPU9	1		0.01	CE20	1		0.01	
U9UJ	MANPKU	RINS	1.00	P						PM5676	1		0.01	
U9UK	MANPKU	DRY	1.00	I		UPU9	1		0.01	CE20	1		0.01	
U9UK	MANPKU	DRY	1.00	P		UPU9	1		0.03	CE20	1		0.03	
U9I	MANPKA	MOVE	1.00	I		U9HD	1		0.60	FL0002	1		0.60	
10UA	MANPKA	REPL	1.00	I		JAU9	1		0.02					
10UA	MANPKA	REPL	1.00	S		JAU9	1		0.31		1			
10UA	MANPKA	REPL	1.00	P		JAU9	1		0.49		1			
11U	MANPGP	INSP	1.00	I		U9HD	1		0.01	FL0001	1		0.01	
11U	MANPGP	INSP	1.00	P		T6U9	1		0.05	PM0932	1		0.05	
12UA	MANPGP	WASH	1.00	I		3SU9	1		0.01					
12UA	MANPGP	WASH	1.00	P		3SU9	1		0.01	PM0436	1		0.01	
12UA	MANPGP	WASH	1.00	P						PT0001	1		0.01	
12UB	MANPGP	MASK	1.00	P		3SU9	1		0.05	PT0001	1		0.05	
12UC	MANPGP	PRIM	1.00	P	0.35	3SU9	1		0.02	PM0438	1		0.02	
12UC	MANPGP	PRIM	1.00	P						PT0001	1		0.35	

150	MONPGP					
160	PGP	ACPT	1.00 P	YGUY	1	0.02
		INSP	1.00 P	YGUY	1	0.02

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NAME:
PLN: 68/35A

ALL: UU KEY:BRAKES

WCD: P36204 WCDDATE:89200

OP #	KEY	OP DESC	OPCD FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
01UA	MANPOP	DIS	1.00	I			YGUY	1		0.03				
01UA	MANPOP	DIS	1.00	M			YGUY	1		0.04	WAUU06	1		
02U	MANPOP	CLN	1.00	I			YGUY	1		0.03				
02U	MANPOP	CLN	1.00	M							WAUU06	1		0.02
02U	MANPOP	CLN	1.00	M							PMU421	1	50	0.02
02U	MANPOP	CLN	1.00	M			YGUY	1		0.04	PMU434	1	50	0.02
03U	MANPOP	INSP	1.00	M			YGUY	1		0.10	WAUU06	1		0.10
04U	MANPOP	REPR	1.00	M			YGUY	1		0.04	WAUU06	1		0.04
05U	MANPOP	INSI	1.00	M			YGUY	1		0.05	WAUU06	1		0.05
06U	MANPOP	ASSY	1.00	M			YGUY	1		0.06	WAUU06	1		0.06

Filename:

RCC:BRAKES

WCD: 36208N WCDDATE:89040

Filename: 36208N.WK4

		OCCU	UP	MAND	FLOW	SKIL		TIME	REQ	EQUIP		TIME	REQ
		FAC	TYPE	%	HRS	CODE	QTY	%	HRS	CODE	QTY	%	HRS
	[illegible]	1.00	P			HB05	1	100	0.01	WB0001	1	100	0.01
	STACK	1.00	P			HB05	1	100	0.01	WB0001	1	100	0.01
	[illegible]	1.00	P			UVHD	1	100	0.01	FL0003	1	100	0.01
	[illegible]	1.00	P			K105	1	100	0.01	HT1201	1	100	0.01
	STACK	1.00	P			K105	1	100	0.01				
	LOAD	1.00	P			K107	1		0.05	HT0701	1		0.05
	MANPNA	FPI	0.25	I						HM0701	1		0.02
	MANPNA	FPI	0.25	P						HM0701	1		1.10
U15A	MANPNA	FPI	0.25	P		DB09	1		0.10	HM0679E	1		1.10
U15B	MANPNA	FPI	0.75	I						HM0701	1		0.02
U15B	MANPNA	FPI	0.75	P						HM0701	1		1.05
U15B	MANPNA	FPI	0.75	P		DB09	2		0.05	HM0679E	1		1.05
U15C	MANPGW	UNLD	1.00	I						HM0701	1		0.05
U15C	MANPGW	UNLD	1.00	P		K107	1		0.05	HM0701	1		0.05
U15D	MANPGW	UNLD	1.00	I						HM0701	1	100	0.01
U15D	MANPGW	UNLD	1.00	P		D107	1	100	0.01	LD0003	1	100	0.01
U20	MANPGW	INSP	1.00	P		D107	1	100	0.02	LD0003	1	100	0.02
U20A	MANPGW	STACK	1.00	P		D107	1	100	0.01				
U20B	MANPGW	MOVE	1.00	P		UVHD	1	100	0.08	FL0003	1	100	0.08
U30	MANPWW	TEST	1.00	P		WP08	1	100	0.05	FL01	1	1	0.05
U30B	MANPGP	MOVE	1	P		UVHD	1		0.08	FL0003	1		0.08

File: 36. T01

NAME: ALC: UU RCC:BRAKES

PLN: 68/35A WCD: 3620YN WCDDATE:89U40

Filename: 3620YN, Wk. 1
Torque Tube

UP #	RCC	UP DESC	UCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U05	MANPGW	DIS	1.00	P			HB05	1	100	0.08	WB0001	1	100	0.08
U05A	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
U05B	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U05C	MANPGW	UNLD	1.00	P			HB05	1	100	0.02	WB0002	1	100	0.02
U09	MANPGW	DEGR	1.00	P	100	0.08	HB05	1	100	0.08	PM3657	1	100	0.08
U09A	MANPGW	CLN	1.00	P	100	0.16	HB05	1	100	0.16	PM3657	1	100	0.16
U09B	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM3657	1	100	0.02
U09C	MANPGW	RINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM3657	1	100	0.02
U09D	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
U09E	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U15	MANPGW	LOAD	1.00	P			K107	1		0.05	PMU701	1		0.05
U15A	MANMNA	PPI	0.25	I							PMU701	1		0.02
U15A	MANMNA	PPI	0.25	P			DB0Y	1		0.10	PMU679E	1		1.10
U15A	MANMNA	PPI	0.25	P							PMU701	1		1.10
U15B	MANMNA	PPI	0.75	I							PMU701	1		0.02
U15B	MANMNA	PPI	0.75	P			DB0Y	2		0.05	PMU679E	1		1.05
U15B	MANMNA	PPI	0.75	P							PMU701	1		1.05
U15C	MANPGW	UNLD	1.00	I							PMU701	1		0.05
U15C	MANPGW	UNLD	1.00	P			K107	1		0.05	PMU701	1		0.05
U20	MANPGW	INSP	1.00	P			D107	1	60	0.50				
U20	MANPGW	INSP	1.00	P			D107	1	40	0.15				
U20A	MANPGW	STACK	1.00	P			D107	1	100	0.01				
U20B	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U30	MANPGP	INSP	1.00	P			3S0Y	1		0.02	PMU722	1		0.02
U40	MANPGP	MASK	1.00	P			3S0Y	1		0.01	PMU722	1		0.01
U40A	MANPGP	PRIM	1.00	P							PMU722	1		1.00
U40A	MANPGP	PRIM	1.00	P		1	3S0Y	1		0.01	PMU438	1		0.01
U40B	MANPGP	UNLD	1.00	P			Y60Y	1		0.02	PMU722	1		0.02
U40B	MANPGP	UNLD	1.00	P							PMU728	1		0.02
U50	MANPGP	ACPT	1.00	P			Y60Y	1		0.02				
U60	MANPGP	INSP	1.00	P			Y60Y	1		0.02				

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[redacted] ALC: UU RCC:BRAKES

WCD: 36215N WCDDATE:89062

Filename: 36215N, WK1

Rotor

	OP DESC	OCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
[redacted]	REPR	0.80	P			YGUY	1		0.08	DPUUU1	1		0.08
[redacted]	REPR	0.80	P			YGUY	1		0.10	RPUUU3	1		0.10
[redacted]	ALPI	1.00	P			YGUY	1		0.02				
[redacted]	REPR	0.80	I			YGUY	1		0.03				
[redacted]	REPR	0.80	I			UVHD	1		0.08	FLUUU3	1		0.08
[redacted]	MOVE	0.80	P			UVHD	1		0.08	FLUUU3	1		0.08
[redacted]	MOVE	0.80	P			YGUY	1		0.03				
[redacted]	INSP	1.00	P			YGUY	1		0.02				

121

NAME:
PLN: 68/35A

ALC: UU

RCC: BRAKES

WCD: 36216N WCDDATE: 89062

Filename: 36216N, Wk
End Plate

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U1U	MANFGP	INSP	1	P			YGUY	1		U.U5	WAUUU8	1		U.U5
U4U	MANFGP	ACPT	1	P			YGUY	1		U.U1				
U5U	MANFGP	INSP	1	P			YGUY	1		U.U1				

172

[redacted] LAST NAME ALL: UU KEY:BRAKES

[redacted] 68/SDA WCD: 3621/N WCDDATE:89U69

Filename: 3621/N, WK1
Pressure Plate

[redacted] KEY	OP DESC	OPER FAC	OP TYPE	MAND %	FLOW HRS	SKILL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
[redacted]	MANPWR	REPR	0.15	I		YGUY	1		0.03				
[redacted]	MANPWR	REPR	0.15	P		YGUY	1		0.10	DP0001			0.10
[redacted]	MANPWR	RIVET	0.15	I		UVHD	1		0.08	FL0003	1		0.08
[redacted]	MANPWR	RIVET	0.15	P		YGUY	1		0.10	RP0003	1		0.10
[redacted]	MANPWR	MOVE	0.15	P		UVHD	1		0.08	FL0003	1		0.08
[redacted]	MANPWR	MOVE	0.15	P		YGUY	1		0.03				
[redacted]	MANPWR	ALPI	1.00	P		YGUY	1		0.02				
[redacted]	MANPWR	INSP	1.00	P		YGUY	1		0.02				

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Stator

NAME: ALC: 00 RCC:BRAKES

PLN: 68/35A WCD: 36218N WCDDATE:87067

file: wo. 36218N, wk 1

UP #	RCC	UP DESC	UCCO FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
020	MANPGP	REPR	0.15	I			YG0Y	1		0.03				
020	MANPGP	REPR	0.15	P			YG0Y	1		0.08	DP0001	1		0.08
050	MANPGP	REPR	0.15	I			UVHD	1		0.08	FL0003	1		0.08
050	MANPGP	REPR	0.15	P			YG0Y	1		0.10	FP0003	1		0.10
050A	MANPGP	MOVE	0.15	P			UVHD	1		0.08	FL0003	1		0.08
050B	MANPGP	MOVE	0.15	P			YG0Y	1		0.03				
060	MANPGP	ACPT	1.00	P			YG0Y	1		0.02				
070	MANPGP	INSP	1.00	P			YG0Y	1		0.02				

174

NAME: ALC: 00 RCC:BRAKES

PCN: 68735A WCD: 36224N WCDDATE:87065

Firmware: 36224N, Wk1
Heat Shield

UP #	RCC	UP DESC	OCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPOW	DIR	1.00	P			HB05	1	100	0.01	WB0001	1	100	0.01
005B	MANPOW	LOAD	1.00	P			HB05	1	100	0.02	MM0903	1	100	0.02
009	MANPOW	CLEAN	1.00	I							MM0903	1	100	2.39
009	MANPOW	CLEAN	1.00	P	100	1.98	K105	1	100		MM0626	1	100	2.39
009B	MANPOW	TRAN	1.00	I							MM0901	1	100	0.08
015	MANPOW	LOAD	1.00	P			K107	1		0.05	MM0901	1		0.05
015A	MANMNA	PP1	0.25	I							MM0901	1		0.02
015A	MANMNA	PP1	0.25	P							MM0901	1		1.10
015A	MANMNA	PP1	0.25	P			DB09	1		0.10	MM0679E	1		1.10
015B	MANMNA	PP1	0.75	I							MM0901	1		0.02
015B	MANMNA	PP1	0.75	P							MM0901	1		1.05
015B	MANMNA	PP1	0.75	P			DB09	2		0.05	MM0679E	1		1.05
015C	MANPOW	UNLD	1.00	I							MM0901	1		0.05
015C	MANPOW	UNLD	1.00	P			K107	1		0.05	MM0901	1		0.05
015D	MANPOW	UNLD	1.00	I							MM0901	1	100	0.02
015D	MANPOW	UNLD	1.00	P			D107	1	100	0.02	CU0003	1	100	0.02
020	MANPOW	INSP	1.00	P			D107	1	100	0.08	PH0001	1	100	0.08
020A	MANPOW	STACK	1.00	P			D107	1	100	0.02				
020B	MANPOW	MOVE	1.00	P			OVHD	1	100	0.08	PH0003	1	100	0.08
030	MANPKA	MUD1	0.50	I			JA10	1		0.02	MM2576			
030	MANPKA	MUD1	0.50	S			JA10	1		0.56	MM2576	1		0.56
030	MANPKA	MUD1	0.50	P			JA10	1		0.67	MM2576	1		0.67

175

Filename: 36236N, WK1

NAME:LAST NAME ALC: UU RCC:BRAKES
PLN: 68735A WCD: 36236N WCDDATE:87U61

UP #	RCC	UP DESC	UCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
UU5	MANPGW	MARK	1.UU	P			HBU5	1	1UU	U.U8	WBUUU1	1	1UU	U.U8
UU5A	MANPGW	STACK	1.UU	P			HBU5	1	1UU	U.U5				
U1U	MANPGW	MUVE	1.UU	P			UVHD	1	1UU	U.U8	FLUUU3	1	1UU	U.U8
U2U	MANPGP	INSP	1.UU	P			YGUY	1		U.33	WAUUU8	1		U.33
U6U	MANPGP	ASSY	1.UU	P			YGUY	1		U.17	WAUUU8	1		U.17
U8U	MANPGP	ALPI	1.UU	P			YGUY	1		U.U2				
UYU	MANPGP	INSP	1.UU	P			YGUY	1		U.U2				

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Backing

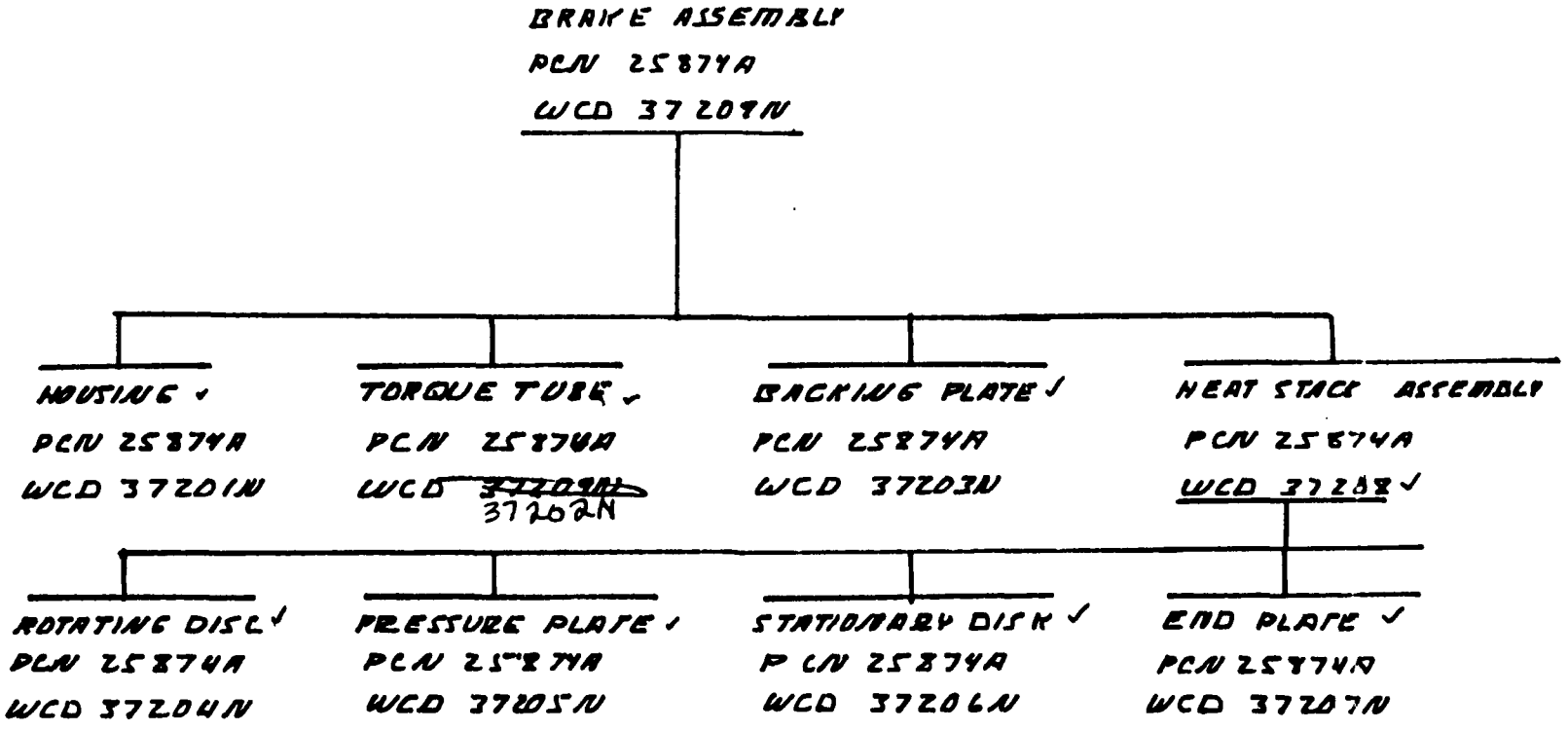
NAME:LAST NAME ALC: 00 RCC:BRAKES
PCN: 68235A WCD: 36205N WCDDATE:89073

filename: 36205N, Hkg, Backing Plate

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			HB05	1	100	0.02	WB0001	1	100	0.02
005A	MANPGW	STACK	1.00	P			HB05	1	100	0.02	"			
005B	MANPGW	LOAD	1.00	P			HB05	1	100	0.01	PM7432	1	50	0.01
008	MANPGW	CLN	1.00	S			HB05	1	100	0.01				
008	MANPGW	CLN	1.00	P	100	0.08					PM7432	1	100	0.08
008A	MANPGW	UNLD	1.00	P			HB05	1	100	0.01	PM7432	1	50	0.01
008B	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
013	MANPNA	MAG	1.00	I			OVHD	1		0.10	FL0002	1		0.10
013	MANPNA	MAG	1.00	P			DB0Y	1		0.10	PM6668	1		0.10
013A	MANPNA	DEGR	1.00	P			DB0Y	1		0.07	PM3428	1		0.07
020	MANPGW	INSP	1.00	P			D107	1	100	0.16	PP0001	1	100	0.16
020A	MANPGW	STACK	1.00	P			D107	1	100	0.02	"			
020B	MANPGW	MOVE	1.00	I			OVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPKA	REPA	1.00	I			JA10	1		0.02	"			
030	MANPKA	REPA	1.00	S			JA10	1		0.80	PM2576	1		0.80
030	MANPKA	REPA	1.00	P			JA10	1		1.70	PM2576	1		1.70
040	MANPKA	RADI	1.00	I			JA10	1		0.80	PM2576	1		0.80
040	MANPKA	RADI	1.00	I			JA10	1		0.02	"			
040	MANPKA	RADI	1.00	P			JA10	1		0.98	PM2576	1		0.98
050	MANPWW	LOAD	1.00	P			WF08	2	1	0.30	CE24	1	1	0.30
050A	MANPWW	BAKE	1.00	P							PM5737	1	1	12.00
050B	MANPWW	UNLD	1.00	P			WF08	2	1	0.30	CE24	1	1	0.30
050C	MANPWW	COOL	1.00	P		6								
050D	MANPWW	UNLD	1.00	I							LB9352	1	1	0.30
050D	MANPWW	UNLD	1.00	I							LB9351	1	1	0.30
050D	MANPWW	UNLD	1.00	I			WF08	2	1	0.30	CE24	1	1	0.30
060	MANPKB	RESV	1.00	I			JA0Y	1		0.02	"			
060	MANPKB	RESV	1.00	S			JA0Y	1		1.61	PM6652	1		1.61
060	MANPKB	RESV	1.00	P			JA0Y	1		0.04	PM6652	1		0.04
070	MANPKA	RADI	1.00	I			JA10	1		0.02	"			
070	MANPKA	RADI	1.00	S			JA10	1		0.80	PM2576	1		0.80
070	MANPKA	RADI	1.00	P			JA10	1		0.98	PM2576	1		0.98
079	MANPKC	MOVE	1.00	I			OVHD	1		0.60	FL0002	1		0.60
080	MANPKC	CLN	1.00	I			OP05	1		0.05	PM4118	1		0.05
080	MANPKC	CLN	1.00	P							PM5620	1		0.10
080	MANPKC	CLN	1.00	P			OP0Y	1		0.10	CE33	1		0.10
080A	MANPKC	BLST	1.00	I			OP05	1		0.05	PM4118	1		0.05
080A	MANPKC	BLST	1.00	S			OP08	1		0.10	CE23	1		0.10
080A	MANPKC	BLST	1.00	S							PM0245	1		0.10
080A	MANPKC	BLST	1.00	P			OP08	1		0.05	PM0245	1		0.05
080A	MANPKC	BLST	1.00	P							CE23	1		0.05
080B	MANPKC	CLN	1.00	I			OP05	1		0.05	PM4118	1		0.05
080B	MANPKC	CLN	1.00	P			OP0Y	1		0.10	CE33	1		0.10
080B	MANPKC	CLN	1.00	P							PM5620	1		0.10
090	MANPNA	MAG	1.00	P			DB0Y	1		0.10	PM6670	1		0.10
100	MANPKC	CLN	1.00	I			OP05	1		0.05	PM4118	1		0.05
100	MANPKC	CLN	1.00	P							PM5620	1		0.10
[illegible]	[illegible]	CLN	1.00	P			OP0Y	1		0.10	CE33	1		0.10

110A	MANPRC	PRM	1.00	P		UPUY	1	0.05	UE30	1	0.05		
110	MANPRC	RINS	1.00	S		UPUY	1	0.01	UE30	1	0.01		
110B	MANPRC	RINS	1.00	P					PM5830	1	0.01		
110B	MANPRC	RINS	1.00	P		UPUY	1	0.01	UE30	1	0.01		
110C	MANPRC	DIP	1.00	S		UPUY	1	0.01	UE30	1	0.01		
110C	MANPRC	DIP	1.00	P		UPUY	1	0.03	UE30	1	0.03		
110C	MANPRC	DIP	1.00	P					PM5877	1	0.03		
110D	MANPRC	RINS	1.00	S		UPUY	1	0.01	UE30	1	0.01		
110D	MANPRC	RINS	1.00	P					PM5830	1	0.01		
110D	MANPRC	RINS	1.00	P		UPUY	1	0.01	UE30	1	0.01		
110E	MANPRC	DRY	1.00	I		UPUY	1	0.01	UE30	1	0.01		
110E	MANPRC	DRY	1.00	P		UPUY	1	0.03	UE30	1	0.03		
120	MANPRC	BAKE	1.00	I		UPU5	1	0.05	PM4118	1	0.05		
120	MANPRC	BAKE	1.00	S		UPU6	1	0.05	PM5453	1	0.05		
120	MANPRC	BAKE	1.00	P					PM5453	1	8.00		
121	MANMNA	MOVE	1.00	I		UVHU	1	0.60	FL0002	1	0.60		
130	MANMNA	MAG	1.00	I		UVHU	1	0.10	FL0002	1	0.10		
130	MANMNA	MAG	1.00	P		U8UY	1	0.10	PM6668	1	0.10		
140	MANMNA	DEGR	1.00	P		U8UY	1	0.07	PM3428	1	0.07		
150	MANPGP	INSP	1.00	P		3SUY	1	0.02	PM0922	1	0.02		
160	MANPGP	PRIM	1.00	P	1	3SUY	1	0.02	PM0922	1	1.00		
160	MANPGP	PRIM	1.00	P					PM0438	1	0.02		
160A	MANPGP	PAIN	1.00	P		3SUY	1	0.01	PM0922	1	0.01		
160A	MANPGP	PAIN	1.00	P					PM0436	1	0.01		
160B	MANPGP	PAIN	1.00	P	0.5	3SUY	1	0.01	PM0922	1	0.50		
160B	MANPGP	PAIN	1.00	P					PM0437	1	0.01		
160C	MANPGP	UNLD	1.00	P					PM0928	1	0.02		
160C	MANPGP	UNLD	1.00	P		YGUY	1	0.02	PM0922	1	0.02		
170	MANPGP	ALPI	1.00	P		YGUY	1	0.02					
200	MANPGP	INSP	1.00	P		YGUY	1	0.02					

F-16 BRAKE ASSY



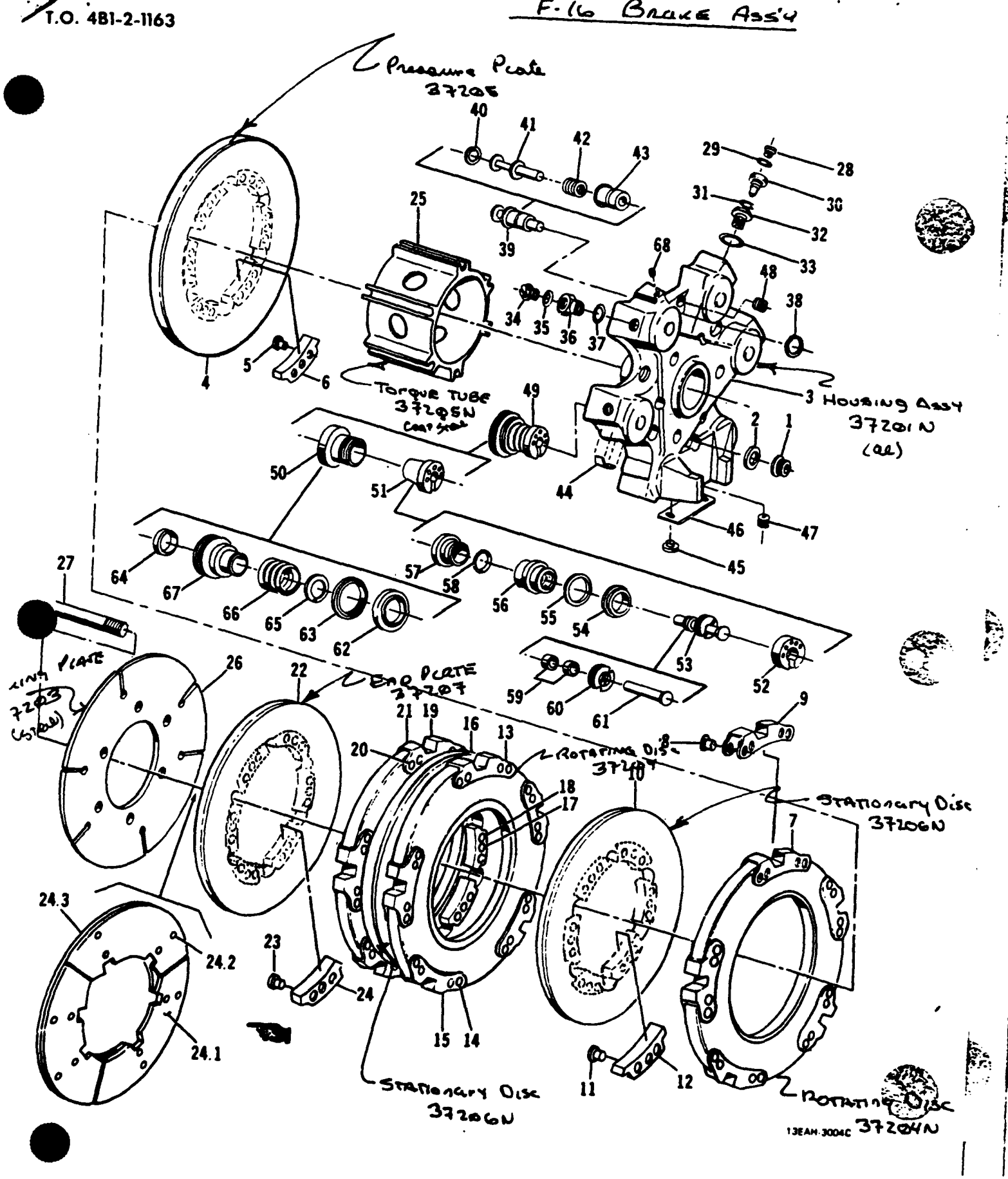


Figure 3-1. Brake Assembly Exploded View (Sheet 1)

8 Jun 89
Pg 2 of

Brake Ass'y

8 Jun 89
Pg 1 of

Housing Ass'y ; 37201N (Aluminum)

5	Dis	(Remove Cyl. & Pistons)
7a	Load	(Ont. Conveyor)
7	CLN	(Chem Clean)
7b	Tran	(From Chem Clean to Blast)
9	CLN	(Bead Blast)
9a	Tran	(From Blast to Anodize Strip)
12	CLN	(Anodize Strip)
12a	Trans	(From Strip to FPI)
19a	UNL	(From O.A. Conveyor)
19	Proc	(Nick & Burr)
19b	Tran	(From Nick & Burr to E&I)
20	INSP	(E&I) 5→15
20.a	Stack	(On pallet + P.W.)
20 b	Move	(From E&I to M.S.)

Torque Tube ; 37202N (Steel)

5	Dis	(Remove any extraneous matl)
5b	Stack	(On pallet)
9c	Load	(Rotoblast)
9	CLN	(Rotoblast)
9b	Stack	(Pallet + PW)
9c	Tran	(From Dis to FMPI)
15	INSP	(E&I) 5min → 15min
15a	Stack	(OP + PW)
15b	Move	(To Nick & Burr)
19	Proc	Nick & Burr
19b	Stack	(OP + PW)
19c	Tran	(To Paint INSP)

(G4024-IIP001) LABOR STD REVIEW 10-APR-89 4:38 PM

PRO NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	FACTORED STAND HOURS
[illegible]	[illegible]	00010	N	YG	5	6.09	1.00	6.09
		P0040	E	3S	5	.79	1.00	79
		T=024	E	YG	5	.23	1.00	23
	*							7.16
	[illegible]	00020	N	H8	5	1.95	1.00	1.95
		E2020	E	DI	5	.34	1.00	34
		W4C10	E	XI	5	.37	1.00	37
	*							2.66
	[illegible]	E2010	N	JN	1	.25	3.00	75
		R120	N	JN	1	.75	.80	60
	*							1.35
	[illegible]	N3010	[illegible]	[illegible]	2	.15	1.00	15
	*							15
	[illegible]	37201	[illegible]	J1	1	.89	1.00	89
	*							89
	[illegible]	C7201	E	UP	5	.19	1.00	19
	*							19
	[illegible]	XHPW=	X	WF	A	.23	1.00	23
	*							23
*								12.63

1.10

36215 N. W
Rotor

NAME:LAST NAME ALC: 00 RCC:BRAKES
PCN: 68735A WCD: 36215N WCDDATE:89062 Filename: 36215N, Wk.1
Rotor

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
020	MANPWR	REPR	0.80	P			YGUY	1		0.08	DP0001	1		0.08
050	MANPWR	REPR	0.80	P			YGUY	1		0.10	RP0003	1		0.10
060	MANPWR	ACPT	1.00	P			YGUY	1		0.02				
020	MANPWR	REPR	0.80	I			YGUY	1		0.03				
050	MANPWR	REPR	0.80	I			UVHD	1		0.08	FL0003	1		0.08
050A	MANPWR	MOVE	0.80	P			UVHD	1		0.08	FL0003	1		0.08
050B	MANPWR	MOVE	0.80	P			YGUY	1		0.03				
070	MANPWR	INSP	1.00	P			YGUY	1		0.02				

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NAME: ALC: 00 RCC:BRAKES

PCN: 68735A WCD: 36216N WCDDATE:89062

Filename: 36216N, Wk.1
Faceplate

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
010	MANPGP	INSP	1	P			YG0Y	1		0.05	WA0008	1		0.05
040	MANPGP	ACPT	1	P			YG0Y	1		0.01				
050	MANPGP	INSP	1	P			YG0Y	1		0.01				

172

NAME:LAST NAME ALL: UU RCC:BRAKES

PUN: 68735A

WCD: 3621/N WCDDATE:89069

UP #	RCC	UP DESC	OCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U20	MANPGP	REPR	0.15	I			YGUY	1		0.03				
U20	MANPGP	REPR	0.15	P			YGUY	1		0.10	DP0001			0.10
U50	MANPGP	RIVET	0.15	I			UVHD	1		0.08	FLUUU3	1		0.08
U50	MANPGP	RIVET	0.15	P			YGUY	1		0.10	RPUUU3	1		0.10
U50A	MANPGP	MUVE	0.15	P			UVHD	1		0.08	FLUUU3	1		0.08
U50B	MANPGP	MUVE	0.15	P			YGUY	1		0.03				
U60	MANPGP	ACPT	1.00	P			YGUY	1		0.02				
U70	MANPGP	INSP	1.00	P			YGUY	1		0.02				

Stator

NAME: ALC: 00 RCC:BRAKES
PUN: 68735A WCD: 36218N WCDDATE:89069

UP #	RCC	UP DESC	OCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
020	MANPGP	REPR	0.15	I			YG0Y	1		0.08				
020	MANPGP	REPR	0.15	P			YG0Y	1		0.08	DP0001	1		0.08
050	MANPGP	REPR	0.15	I			0VHD	1		0.08	FL0003	1		0.08
050	MANPGP	REPR	0.15	P			YG0Y	1		0.10	RP0003	1		0.10
050A	MANPGP	MOVE	0.15	P			0VHD	1		0.08	FL0003	1		0.08
050B	MANPGP	MOVE	0.15	P			YG0Y	1		0.03				
060	MANPGP	ACPT	1.00	P			YG0Y	1		0.02				
070	MANPGP	INSP	1.00	P			YG0Y	1		0.02				

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NAME: ACC: 00 RCC:BRAKES

PCN: 68735A WCC: 36224N WCCDATE:870630

OP #	RCC	OP DESC	UCCO FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			HB05	1	100	0.01	WB0001	1	100	0.01
005B	MANPGW	LOAD	1.00	P			HB05	1	100	0.02	PM0903	1	100	0.02
009	MANPGW	CLEAN	1.00	I							PM0903	1	100	2.39
009	MANPGW	CLEAN	1.00	P	100	1.96	K105	1	100		PM0626	1	100	2.39
009B	MANPGW	TRAN	1.00	I							PM0701	1	100	0.08
015	MANPGW	LOAD	1.00	P			K107	1		0.05	PM0901	1		0.05
015A	MANPNA	FPI	0.25	I							PM0901	1		0.02
015A	MANPNA	FPI	0.25	P							PM0901	1		1.10
015A	MANPNA	FPI	0.25	P			DB09	1		0.10	PM0679E	1		1.10
015B	MANPNA	FPI	0.75	I							PM0901	1		0.02
015B	MANPNA	FPI	0.75	P							PM0901	1		1.05
015B	MANPNA	FPI	0.75	P			DB09	2		0.05	PM0679E	1		1.05
015C	MANPGW	UNLD	1.00	I							PM0901	1		0.05
015C	MANPGW	UNLD	1.00	P			K107	1		0.05	PM0901	1		0.05
015D	MANPGW	UNLD	1.00	I							PM0901	1	100	0.02
015D	MANPGW	UNLD	1.00	P			D107	1	100	0.02	CC0003	1	100	0.02
020	MANPGW	INSP	1.00	P			D107	1	100	0.08	PP0001	1	100	0.08
020A	MANPGW	STACK	1.00	P			D107	1	100	0.02				
020B	MANPGW	MOVE	1.00	P			GVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPKA	MUDI	0.50	I			JA10	1		0.02	PM2573			
030	MANPKA	MUDI	0.50	S			JA10	1		0.56	PM2576	1		0.56
030	MANPKA	MUDI	0.50	P			JA10	1		0.67	PM2576	1		0.67

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NAME:LAST NAME ALC: 00 RCC:BRAKES

PLN: 68735A WCD: 36236N WCDDATE:89061

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	MARK	1.00	P			HB05	1	100	0.08	WB0001	1	100	0.08
005A	MANPGW	STACK	1.00	P			HB05	1	100	0.05				
010	MANPGW	MOVE	1.00	P			OVHD	1	100	0.08	FL0003	1	100	0.08
020	MANPGP	INSP	1.00	P			YG09	1		0.33	WA0008	1		0.33
060	MANPGP	ASSY	1.00	P			YG09	1		0.17	WA0003	1		0.17
080	MANPGP	ACPT	1.00	P			YG09	1		0.02				
090	MANPGP	INSP	1.00	P			YG09	1		0.02				

NAME:LAST NAME ALL: 00 RCC:BRAKES

PCN: 68235A WLD: 3620SN WLDDATE:890?3

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
005	MANPGW	DIS	1.00	P			HB05	1	100	0.02	WB0001	1	100	0.02
005A	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
005B	MANPGW	LOAD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.01
008	MANPGW	CLN	1.00	S			HB05	1	100	0.01				
008	MANPGW	CLN	1.00	P	100	0.08					MM7432	1	100	0.08
008A	MANPGW	UNLD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.01
008B	MANPGW	MOVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
013	MANPNA	MAG	1.00	I			UVHD	1		0.10	FL0002	1		0.10
013	MANPNA	MAG	1.00	P			DB0Y	1		0.10	MM6668	1		0.10
013A	MANPNA	DEGR	1.00	P			DB0Y	1		0.07	MM3428	1		0.07
020	MANPGW	INSP	1.00	P			DI07	1	100	0.16	PP0001	1	100	0.16
020A	MANPGW	STACK	1.00	P			DI07	1	100	0.02				
020B	MANPGW	MOVE	1.00	I			UVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPRA	REPA	1.00	I			JA1U	1		0.02				
030	MANPRA	REPA	1.00	S			JA1U	1		0.80	MM2576	1		0.80
030	MANPRA	REPA	1.00	P			JA1U	1		1.70	MM2576	1		1.70
040	MANPRA	RAD1	1.00	I			JA1U	1		0.80	MM2576	1		0.80
040	MANPRA	RAD1	1.00	I			JA1U	1		0.02				
040	MANPRA	RAD1	1.00	P			JA1U	1		0.98	MM2576	1		0.98
050	MANPWW	LOAD	1.00	P			WF08	2	1	0.30	CE24	1	1	0.30
050A	MANPWW	BAKE	1.00	P							MM5737	1	1	12.00
050B	MANPWW	UNLD	1.00	P			WF08	2	1	0.30	CE24	1	1	0.30
050C	MANPWW	COOL	1.00	P		6								
050D	MANPWW	UNLD	1.00	I							L89352	1	1	0.30
050D	MANPWW	UNLD	1.00	I							L89351	1	1	0.30
050D	MANPWW	UNLD	1.00	I			WF08	2	1	0.30	CE24	1	1	0.30
060	MANPRB	RESV	1.00	I			JA0Y	1		0.02				
060	MANPRB	RESV	1.00	S			JA0Y	1		1.61	MM6652	1		1.61
060	MANPRB	RESV	1.00	P			JA0Y	1		0.04	MM6652	1		0.04
070	MANPRA	RAD1	1.00	I			JA1U	1		0.02				
070	MANPRA	RAD1	1.00	S			JA1U	1		0.80	MM2576	1		0.80
070	MANPRA	RAD1	1.00	P			JA1U	1		0.98	MM2576	1		0.98
079	MANPRC	MOVE	1.00	I			UVHD	1		0.60	FL0002	1		0.60
080	MANPRC	CLN	1.00	I			UP05	1		0.05	MM4118	1		0.05
080	MANPRC	CLN	1.00	P							MM5620	1		0.10
080	MANPRC	CLN	1.00	P			UP0Y	1		0.10	CE33	1		0.10
080A	MANPRC	BLST	1.00	I			UP05	1		0.05	MM4118	1		0.05
080A	MANPRC	BLST	1.00	S			UP08	1		0.10	CE23	1		0.10
080A	MANPRC	BLST	1.00	S							MM0245	1		0.10
080A	MANPRC	BLST	1.00	P			UP08	1		0.05	MM0245	1		0.05
080A	MANPRC	BLST	1.00	P							CE23	1		0.05
080B	MANPRC	CLN	1.00	I			UP05	1		0.05	MM4118	1		0.05
080B	MANPRC	CLN	1.00	P			UP0Y	1		0.10	CE33	1		0.10
080B	MANPRC	CLN	1.00	P							MM5620	1		0.10
090	MANPNA	MAG	1.00	P			DB0Y	1		0.10	MM6670	1		0.10
100	MANPRC	CLN	1.00	I			UP05	1		0.05	MM4118	1		0.05
100	MANPRC	CLN	1.00	P							MM5620	1		0.10
100	MANPRC	CLN	1.00	P			UP0Y	1		0.10	CE33	1		0.10

110A	MANPRC	PRM	1.00	P			UPU9	1	0.05	CE30	1	0.05
110B	MANPRC	RINS	1.00	S			UPU9	1	0.01	CE30	1	0.01
110B	MANPRC	RINS	1.00	P						PM5830	1	0.01
110B	MANPRC	RINS	1.00	P			UPU9	1	0.01	CE30	1	0.01
110C	MANPRC	DIP	1.00	S			UPU9	1	0.01	CE30	1	0.01
110C	MANPRC	DIP	1.00	P			UPU9	1	0.03	CE30	1	0.03
110C	MANPRC	DIP	1.00	P						PM5877	1	0.03
110D	MANPRC	RINS	1.00	S			UPU9	1	0.01	CE30	1	0.01
110D	MANPRC	RINS	1.00	P						PM5830	1	0.01
110D	MANPRC	RINS	1.00	P			UPU9	1	0.01	CE30	1	0.01
110E	MANPRC	DRY	1.00	I			UPU9	1	0.01	CE30	1	0.01
110E	MANPRC	DRY	1.00	P			UPU9	1	0.03	CE30	1	0.03
120	MANPRC	BAKE	1.00	I			UPU5	1	0.05	PM4118	1	0.05
120	MANPRC	BAKE	1.00	S			UPU6	1	0.05	PM5453	1	0.05
120	MANPRC	BAKE	1.00	P						PM5453	1	8.00
121	MANPNA	MOVE	1.00	I			UVHD	1	0.60	FL0002	1	0.60
130	MANPNA	MAG	1.00	I			UVHD	1	0.10	FL0002	1	0.10
130	MANPNA	MAG	1.00	P			DBUY	1	0.10	PM6668	1	0.10
140	MANPNA	DEGR	1.00	P			DBUY	1	0.07	PM3428	1	0.07
150	MANPGP	INSP	1.00	P			3SUY	1	0.02	PM0922	1	0.02
160	MANPGP	PRIM	1.00	P		1	3SUY	1	0.02	PM0922	1	1.00
160	MANPGP	PRIM	1.00	P						PM0438	1	0.02
160A	MANPGP	PAIN	1.00	P			3SUY	1	0.01	PM0922	1	0.01
160A	MANPGP	PAIN	1.00	P						PM0436	1	0.01
160B	MANPGP	PAIN	1.00	P		0.5	3SUY	1	0.01	PM0922	1	0.50
160B	MANPGP	PAIN	1.00	P						PM0437	1	0.01
160C	MANPGP	UNLD	1.00	P						PM0928	1	0.02
160C	MANPGP	UNLD	1.00	P			YGUY	1	0.02	PM0922	1	0.02
170	MANPGP	ACPT	1.00	P			YGUY	1	0.02			
200	MANPGP	INSP	1.00	P			YGUY	1	0.02			

16-May-89

BLDG 505/507

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STEEL
SYN=SYNTHETIC
LD=LEAD

F-16 MLG BRAKE ASSY-8

BILL OF MATERIALS

25874A

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIV CONTRO DATE
	0	5003063-8	1630011996430	25500	BRAKE, MULTIPLE DISK	1	EA						
STL	1	GYN266	5310010730180	73842	.NUT, SELF LOCKING	6	EA						
STL	1	GWA10-6	5310004948012	73842	.WASHER, FLAT	6	EA						
	1	5003122	1630010586152	25500	.TUBE, TORQUE	1	EA						
	1	5003122-1	1630010586152	25500	.TUBE, TORQUE	1	EA					INT	
	1	5003130	1630010597070	25500	.PLATE, BACKING	1	EA						
STL	1	GYS26-6AB1WO	5306010523705	25500	.BOLT, BRAKE	6	EA						
	1	MS35266-60	5305007208429	96906	.SCREW, BLEEDER	2	EA						
	1	5111046-4	5310002987478	73842	.WASHER, BLEEDER	2	EA						
STL	1	9534661	NLS.L.	25500	.VALVE HYD, BLEEDER	2							
STL	1	MS27611	4820002049596	96906	.VALVE, HYD BLEEDER	2	EA					INT	
	1	5001043	5330002726308	73842	.PACKING, PREFORMED	2	EA						
	1	MZ5988/1-011	NLS.L.		.PACKING, PREFORMED	2						INT	
STL	1	5001995	5365010545622	25500	.ADAPTER, BLEEDER	2	EA						
	1	5002049	5330010535319	25500	.PACKING, PREFORMED	4	EA						
	1	MZ5988/1-908	NLS.L.		.PACKING, PREFORMED	4						INT	
	1	324-17	5340008317208	97153	.PLUG, PROTECTIVE	2	EA						
	1	AN814-4DL	5365002870093	88044	.PLUG, PROTECTIVE	2	EA					INT	
	1	ME28778-4	5330008052966	96906	.PACKING, O-RING	2	EA						
STL	1	5112054	5340004837834	73842	.INSERT, SCREW THREAD	2	EA						
	1	ME16626-4050	5365008047645	96906	.RING, RETAINING	1	EA						
	1	5003707-2	1630011862477	25500	.WEAR INDICATOR SUBASSY	1	EA						
	1	ME16625-4043	5365007209221	96906	..RING, RETAINING	1	EA						
	1	5007735	NLS.L.	25500	..PIN, WEAR INDICATOR	1							
		[illegible]	5360008343477	96906	..SPRING, HELICAL	1	EA						
			NLS.L.	25500	..HOLDER, SPRING	1							
STL			NLS.L.	25500	..HOLDER, SPRING	1						INT	
SYN			1630011862476	25500	.INSULATOR, PISTON	6	EA						
			5330007605719	96906	.PACKING, PREFORMED	6	EA						
			5001190828	25500	.SLEEVE, CYLINDER	6	EA						
			5330011088221	72902	.RING, PISTON TYPE	6	EA						
			5365010552898	25500	.RING, PISTON WIPER	6	EA						
STL			5365010533299	81118	.RING, RETAINING	6	EA						
			5360010568656	25500	.SPRING, ADJUSTER	6	EA						
			1630010525336	25500	.DISK, ADJUSTER	6	EA						
			5330010532903	25500	.PACKING, PREFORMED	6	EA						
			5001190551207	25500	.RETAINER, PACKING	6	EA						
			1630010525340	25500	.PISTON SUBASSY, BRAKE	6	EA						
			1630010525341	25500	..GRIP & PIN SUBASSY	1	EA						
			5330010514395	73842	...GRIP SUBASSY	2	EA						
			5001109404	25500	...NUT, PISTON	1	EA						
			5001116003	25500	...PIN, RETURN	1	EA						
			5001204358	25500	..PISTON, TAPERED	1	EA						
				25500	.PLATE, IDENTIFICATION	1							
				25500	.PLATE, IDENTIFICATION	1							
					.PLATE, IDENTIFICATION	1							
					.SCREW, CAP	17							
				25500	.SHIELD, HEAT	1	EA						

BLDG 505/507

F-16 MLG BRAKE ASSY-6

BILL OF MATERIALS

25874A

	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	NIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING ACTION	PENDING AFTO 22 ACTION
	25500	..HOUSING SUBASSY, BRAKE	1	EA										
	81349	...INSERT, SCREW THREAD	7	EA										
	83324	...INSERT, SCREW THREAD	7	EA					INT					
		...INSERT, O.S. (REPAIR ONLY)	7	AR					ALT					
		...INSERT	2											
	83324	...INSERT, SCREW THREAD	2	EA					INT					
	92555	...PLUG, PIN	8	EA										
	92555	...PLUG, PIN O.S. (REPAIR ONLY)	8	AR	EA				ALT					
	25500	...HOUSING	1											
	98747	.HEAT STACK ASSY (CAT A)	1											
	25500	..PLATE SUBASSY, PRESSURE	1	EA										
	25500	...PLATE, PRESSURE (.385-.400)	1											
	25500	...CHANNEL, PLATE	6	AR	EA									
	25500	...RIVET	18	AR	EA									
	25500	..PLATE SUBASSY, PRESSURE	1	EA					INT					
	25500	...PLATE, PRESSURE (.385-.400)	1											
116300116	25500	...CHANNEL, PLATE	6	AR	EA									
5320010	25500	...RIVET	18	AR	EA									
116300	25500	..DISK SUBASSY, ROTOR	13	EA										
I.N.S.L.	25500	...DISK, ROTOR (.580-.610)	1											
116300116	25500	...CHANNEL, DISK	5	AR	EA									
116300121	25500	...CHANNEL, DISK	5	AR	EA				ALT					
5320011	25500	...RIVET, SOLID	20	AR	EA									
116300121	25500	...RIVET	20	AR	EA				ALT					
116300121	25500	...BUSHING	20	AR	EA									
	25500	..DISK SUBASSY, STATOR	12	EA										
I.N.S.L.	25500	...PLATE, STATOR (.380-.610)	1											
116300116	25500	...CHANNEL, DISK	6	AR	EA									
5320011	25500	...RIVET	18	AR	EA									
	25500	..PLATE, END	1	EA										
I.N.S.L.	25500	...PLATE, END (.365-.380)	1											
116300116	25500	...CHANNEL, PLATE	6	AR	EA									
5320010	25500	...RIVET	18	AR	EA									
116300124	98747	.HEAT STACK ASSY (CAT B)	1						SUB					
116300118	25500	..PLATE SUBASSY, PRESSURE	1	EA										
I.N.S.L.	25500	...PLATE, PRESSURE (.370-.385)	1											
116300110	25500	...CHANNEL, PLATE	6	AR	EA									
5320010	25500	...RIVET	18	AR	EA									
116300118	25500	..PLATE SUBASSY, PRESSURE	1	EA					INT					
I.N.S.L.	25500	...PLATE, PRESSURE (.370-.385)	1											
116300110	25500	...CHANNEL, PLATE	6	AR	EA									
5320010	25500	...RIVET	18	AR	EA									
116300D0	98747	..DISK SUBASSY, ROTOR	13	EA										
I.N.S.L.	25500	...DISK, ROTOR (.550-.579)	1											

BLDG 505/507

F-16 MLG BRAKE ASSY-8

BILL OF MATERIALS

23874A

	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	EFFECTIVITY SERIAL NUMBER	EFFECTIVITY	APTO 22
	25500	...BUSHING	20	AR	EA								
	98747	..DISK SUBASSY, STATOR	2		EA								
	25500	...PLATE, STATOR (.550-.579)	1										
	25500	...CHANNEL, DISK	16	AR	EA								
	25500	...RIVET	18	AR	EA								
	98747	..PLATE SUBASSY, END	1		EA								
	25500	...PLATE, END (.350-.365)	1										
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	18	AR	EA								
	98747	.HEAT STACK ASSY (CAT C)	1						SUB				
	25500	..PLATE SUBASSY, PRESSURE	1		EA								
	25500	...PLATE, PRESSURE (.335-.370)	1										
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	18	AR	EA								
	25500	..PLATE SUBASSY, PRESSURE	1		EA				INT				
N.S.L.	25500	...PLATE, PRESSURE (.335-.370)	1										
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	18	AR	EA								
	98747	..DISK SUBASSY, ROTOR	3		EA								
N.S.L.	25500	...DISK, ROTOR (.520-.549)	1										
	25500	...CHANNEL, DISK	15	AR	EA								
	25500	...CHANNEL, DISK	15	AR	EA				ALT				
	25500	...RIVET, SOLID	120	AR	EA								
	25500	...RIVET	120	AR	EA				ALT				
	25500	...BUSHING	120	AR	EA								
	98747	..DISK SUBASSY, STATOR	12		EA								
N.S.L.	25500	...PLATE, STATOR (.520-.549)	1										
	25500	...CHANNEL, DISK	16	AR	EA								
	25500	...RIVET	118	AR	EA								
	98747	..PLATE SUBASSY, END	1		EA								
N.S.L.	25500	...PLATE, END (.335-.350)	1										
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	118	AR	EA								
	25500	..DISK SUBASSY, SPACER	1	AR	EA								
N.S.L.	25500	...RIVET	12	AR									
N.S.L.	25500	...SEGMENT, SPACER	16	AR									
N.S.L.	25500	..DISK SUBASSY, SPACER	1	AR					INT				
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	118	AR	EA								
N.S.L.	25500	...DISK, SPACER	1										
	98747	.HEAT STACK ASSY (CAT D)	1						SUB				
	25500	..PLATE SUBASSY, PRESSURE	1		EA								
N.S.L.	25500	...PLATE, PRESSURE (.340-.355)	1										
	25500	...CHANNEL, PLATE	16	AR	EA								

BLDG 505/507

F-16 MLG BRAKE ASSY-8

BILL OF MATERIALS

25874A

VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CHG NUMBER	PENDING ACTION	PENDING AFTO 22 ACTION
[illegible]	...RIVET	18	AR	EA								
[illegible]	..DISK SUBASSY, ROTOR	3		EA								
[illegible]	...DISK, ROTOR (.490-.519)	1										
[illegible]	....CHANNEL, DISK	5	AR	EA								
[illegible]	....CHANNEL, DISK	5	AR	EA				ALT				
[illegible]	....RIVET, SOLID	20	AR	EA								
[illegible]	....RIVET	20	AR	EA				ALT				
[illegible]	....BUSHING	20	AR	EA								
98747	...DISK SUBASSY, STATOR	2		EA								
[illegible]	....PLATE, STATOR (.490-.519)	1										
[illegible]	....CHANNEL, DISK	16	AR	EA								
[illegible]	....RIVET	18	AR	EA								
[illegible]	...PLATE SUBASSY, END	1		EA								
[illegible]	....PLATE, END (.320-.335)	1										
[illegible]	....CHANNEL, PLATE	16	AR	EA								
[illegible]	....RIVET	18	AR	EA								
[illegible]	..DISK SUBASSY, SPACER	1										
[illegible]	...RIVET	12	AR									
[illegible]	...SEGMENT, SPACER	6	AR									
[illegible]	..DISK SUBASSY, SPACER	1						INT				
[illegible]	...CHANNEL, PLATE	6	AR									
[illegible]	...RIVET	18	AR									
[illegible]	...DISK, SPACER	1										
[illegible]	HEAT STACK ASSY (CAT E)	1						SUB				
[illegible]	..PLATE SUBASSY, PRESSURE	1		EA								
[illegible]	...PLATE, PRESSURE (.333-.340)	1										
[illegible]	...CHANNEL, PLATE	16	AR	EA								
[illegible]	...RIVET	18	AR	EA								
[illegible]	..PLATE SUBASSY, PRESSURE	1		EA				INT				
N.S.L.	...PLATE, PRESSURE (.333-.340)	1										
1A300110985	...CHANNEL, PLATE	16	AR	EA								
S320010586879	...RIVET	18	AR	EA								
1A30ND0284338	..DISK SUBASSY, ROTOR	3		EA								
N.S.L.	...DISK, ROTOR (.460-.489)	1										
1630011098546	...CHANNEL, DISK	5	AR	EA								
1630012122944	...CHANNEL, DISK	5	AR	EA				ALT				
S320011112831	...RIVET, SOLID	20	AR	EA								
1630012121020	...RIVET	20	AR	EA				ALT				
1630012121021	...BUSHING	20	AR	EA								
1630ND0284338	..DISK SUBASSY, STATOR	2		EA								
N.S.L.	...PLATE, STATOR (.460-.489)	1										
1630011106476	...CHANNEL, DISK	16	AR	EA								
S320011112831	...RIVET	18	AR	EA								

F-16 MLG BRAKE ASSY-0

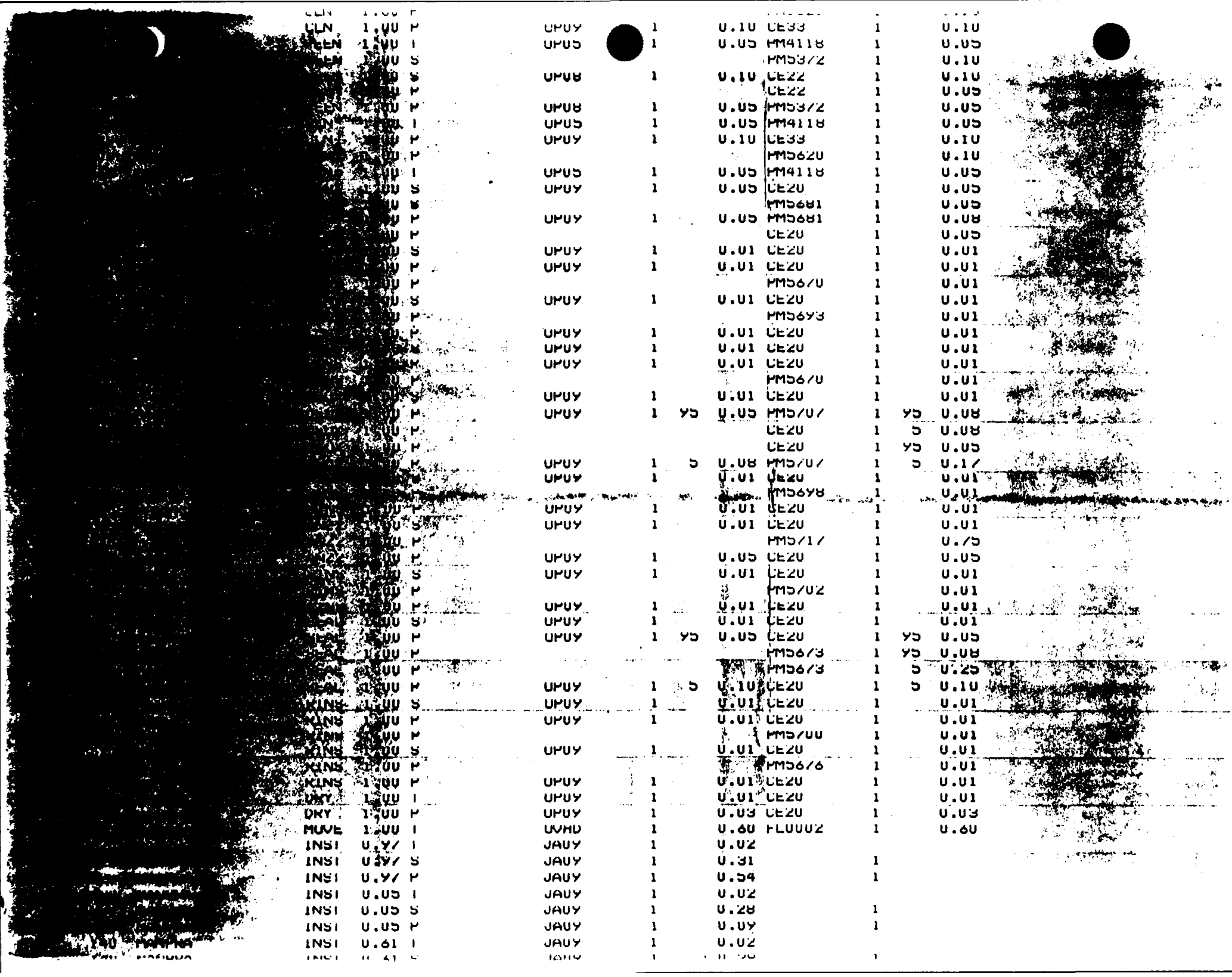
BILL OF MATERIALS

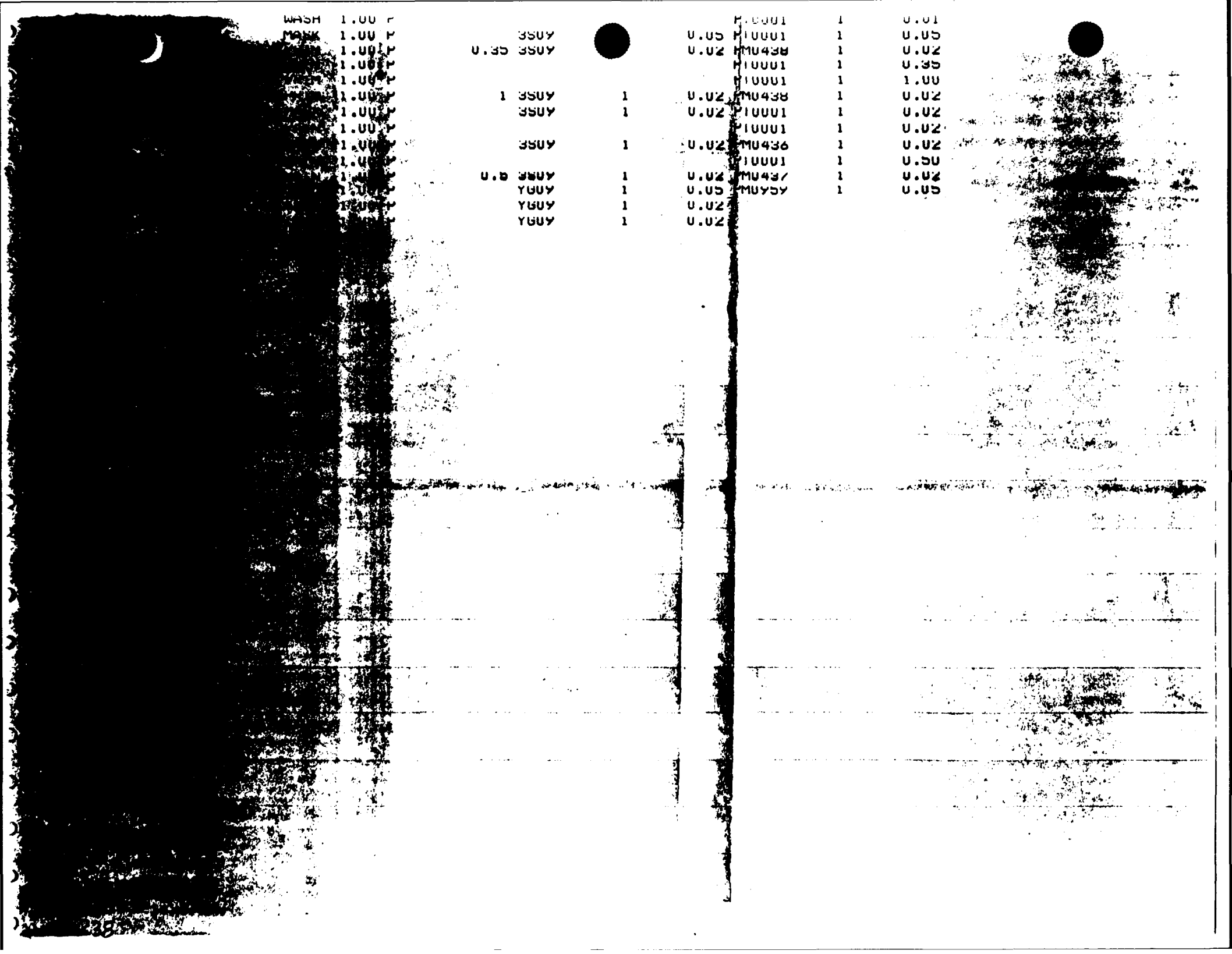
28874A

	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH DOC NUMBER	PEND ACT	PENDING AFTO 22 ACTION
	25500	...RIVET	12	AR									
	25500	...SEGMENT, SPACER	16	AR									
	25500	..DISK SUBASSY, SPACER	1						INT				
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	18	AR	EA								
	25500	...DISK, SPACER	1										
	98747	.HEAT STACK ASSY (CAT F)	1						SUB				
	25500	..PLATE SUBASSY, PRESSURE	1		EA								
	25500	...PLATE, PRESSURE (.333 MIN)	1										
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	18	AR	EA								
	25500	..PLATE SUBASSY, PRESSURE	1		EA				INT				
	25500	...PLATE, PRESSURE (.333 MIN)	1										
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	18	AR	EA								
	98747	..DISK SUBASSY, ROTOR	13		EA								
	25500	...DISK, ROTOR (.440-.459)	1										
	25500	...CHANNEL, DISK	15	AR	EA								
	25500	...CHANNEL, DISK	15	AR	EA				ALT				
	25500	...RIVET, SOLID	120	AR	EA								
	25500	...RIVET	120	AR	EA				ALT				
	25500	...BUSHING	120	AR	EA								
	98747	..DISK SUBASSY, STATOR	12		EA								
	25500	...PLATE, STATOR (.440-.459)	11										
	25500	...CHANNEL, DISK	16	AR	EA								
	25500	...RIVET	118	AR	EA								
	98747	..PLATE SUBASSY, END	11		EA								
	25500	...PLATE, END (.290-.305)	11										
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	118	AR	EA								
	25500	..DISK SUBASSY, SPACER	11		EA								
	25500	...RIVET	12	AR									
	25500	...SEGMENT, SPACER	16	AR									
	25500	..DISK SUBASSY, SPACER	11						INT				
	25500	...CHANNEL, PLATE	16	AR	EA								
	25500	...RIVET	18	AR	EA								
	25500	...DISK, SPACER	1										

ALL: UU RCC:BRAKES WCC: /201N WCCDATE:8Y0/Y

UM UNITS	UCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REM HRS	EQUIP CODE	QTY	TIME %	REM HRS
U	1.00	P			HBU5	1	100	0.30	MU42Y	1	100	0.30
	1.00	P			HBU5	1	100	0.02	MU1UY	1	100	0.02
	1.00	P			K1U5	1	100	0.03	MUYU1	1	100	0.03
	1.00	I							MU1UY	1	100	3.47
	1.00	S			K1U5	1	100	0.08				
	1.00	P	100	2.89						1	100	3.47
	1.00	I							MUYU1	1	100	0.03
	1.00	P			K1U5	1	100	0.03	UUUU3	1	100	0.03
	1.00	S			K1U5	1	100	0.03				
	1.00	P			K1U5	1	20	0.40	MU416	1	20	0.40
	1.00	P			K1U5	1	80	0.25	MU416	1	80	0.25
	1.00	I							MUYU1	1	100	1.03
	1.00	S			K1U5	1	100	0.08				
	1.00	P	100	0.86					M65YU	1	100	1.03
	1.00	I							MUYU1	1	100	0.08
U	1.00	I							MUYU1	1		0.02
U	0.25	P			D8UY	2		0.05	MU67YE	1		1.05
U	0.25	P							MUYU1	1		1.05
U	0.25	I							MUYU1	1		0.02
U	0.25	P							MUYU1	1		1.10
U	0.25	P			D8UY	1		0.10	MU67YE	1		1.10
UNLU	1.00	I							MUYU1	1		0.05
UNLU	1.00	P			K1U7	1		0.05	MUYU1	1		0.05
	1.00	S			K1U5	1	100	0.08				
	1.00	P			K1U5	1	10	0.25	MU41U	1	10	0.25
	1.00	P			K1U5	1	90	0.40	MU41U	1	90	0.40
	1.00	P			K1U5	1	100	0.02	UUUU3	1	100	0.02
IN	1.00	I							UUUU3	1	100	0.08
	1.00	P			D1U7	1	80	0.40				
	1.00	P			D1U7	1	20	0.60				
	1.00	P			D1U7	1	100	0.02				
	1.00	I			UVHU	1	100	0.08	LUUU3	1	100	0.08
	0.11	I			JAU8	1		0.02				
KEMU	0.11	S			JAU8	1		0.28		1		0.28
KEMU	0.11	P			JAU8	1		0.21		1		0.21
KEMU	0.50	I			JAU8	1		0.02				
KEMU	0.50	S			JAU8	1		0.50				0.50
KEMU	0.50	P			JAU8	1		0.42		1		0.42
MACH	0.43	I			JA11	1		0.02				
MACH	0.43	S			JA11	1		0.50	PM/216	1		0.50
MACH	0.43	P			JA11	1		0.35	PM/216	1		0.35
KEMU	0.05	I			JAU8	1		0.02				
KEMU	0.05	S			JAU8	1		0.28		1		0.28
KEMU	0.05	P			JAU8	1		0.40		1		0.40
MUD1	0.61	I			JA11	1		0.02				
MUD1	0.61	S			JA11	1		0.56	PM/216	1		0.56
MUD1	0.61	P			JA11	1		0.27	PM/216	1		0.27
MACH	0.61	I			JA11	1		0.02				





RCC:BRAKES

WCD: 37202N WCDDATE:89040

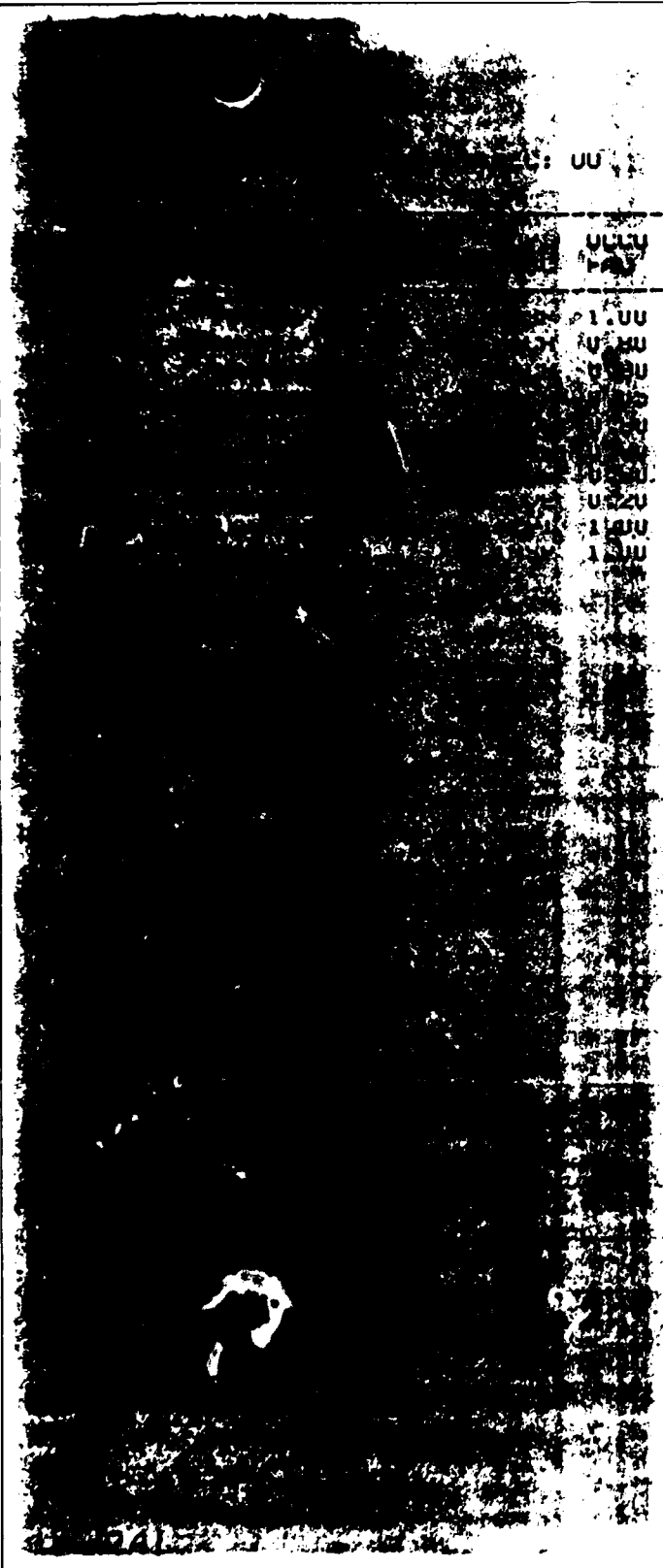
UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
M			MBUS	1	100	0.01	WB0001	1	100	0.01
M			MBUS	1	100	0.02				
M			MBUS	1	100	0.08	MM7432	1	50	0.08
M			MBUS	1	2	0.01				
M	100	0.08					MM7432	1	100	0.08
M			MBUS	1	100	0.08	MM7432	1	50	0.08
M			MBUS	1	100	0.01				
M			UVHD	1	100	0.08				
M			UVHD	1		0.10	FL0002	1		0.10
M			DBUY	1		0.10	MM6668	1		0.10
M			DBUY	1		0.07	MM3428	1		0.07
I							CU0003	1	100	0.25
M			D1U5	1	70	0.25	FF0001	1	70	0.25
M			D1U5	1	100	0.03	CU0003	1	100	0.03
M			D1U5	1	30	0.08	FF0001	1	30	0.08
I							MM0701	1	100	0.03
M			D1U5	1	100	0.02				
M			UVHD	1	100	0.08	FL0003	1	100	0.08
M			K1U5	1	100	0.03				
M			K1U5	1	80	0.50	MM0412	1	80	0.50
M			K1U5	1	20	0.17	MM0412	1	20	0.17
M			K1U5	1	100	0.02				
M			UVHD	1	100	0.08	FL0003	1	100	0.08

Alternate: 3720SN.WK

KCC:BRAKES

WCD: 3720SN WCDDATE:89U4U

TYP	MAND %	FLUW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
P			HBUS	1	100	0.02	WB0001	1	100	0.02
P			HBUS	1	100	0.02				
P			HBUS	1	100	0.01	HM7432	1	50	0.01
P			HBUS	1	100	0.01				
P	100	0.08					HM7432	1	100	0.08
P			HBUS	1	100	0.01	HM7432	1	50	0.01
P			UVHD	1	100	0.08	FL0003	1	100	0.08
P			WFUB	2	1	0.30	CE24	1	1	0.30
P							HM5737	1	1	12.00
P			WFUB	2	1	0.30	CE24	1	1	0.30
P	1	6								
P			WFUB	2	1	0.30	CE24	1	1	0.30
P							LB7351	1	1	0.30
P							LB7352	1	1	0.30
P			UVHD	1		0.10	FL0002	1		0.10
P			UBUY	1		0.10	HM6668	1		0.10
P			UBUY	1		0.07	HM3428	1		0.07
P			3SUY	1		0.02	HM0722	1		0.02
P		1	3SUY	1		0.02	HM0722	1		1.00
P							HM0438	1		0.02
P			3SUY	1		0.01	HM0722	1		0.01
P							HM0436	1		0.01
P							HM0437	1		0.01
P		0.5	3SUY	1		0.01	HM0722	1		0.50
P			YGUY	1		0.02	HM0728	1		0.02
P			YGUY	1		0.02				
P			YGUY	1		0.02				

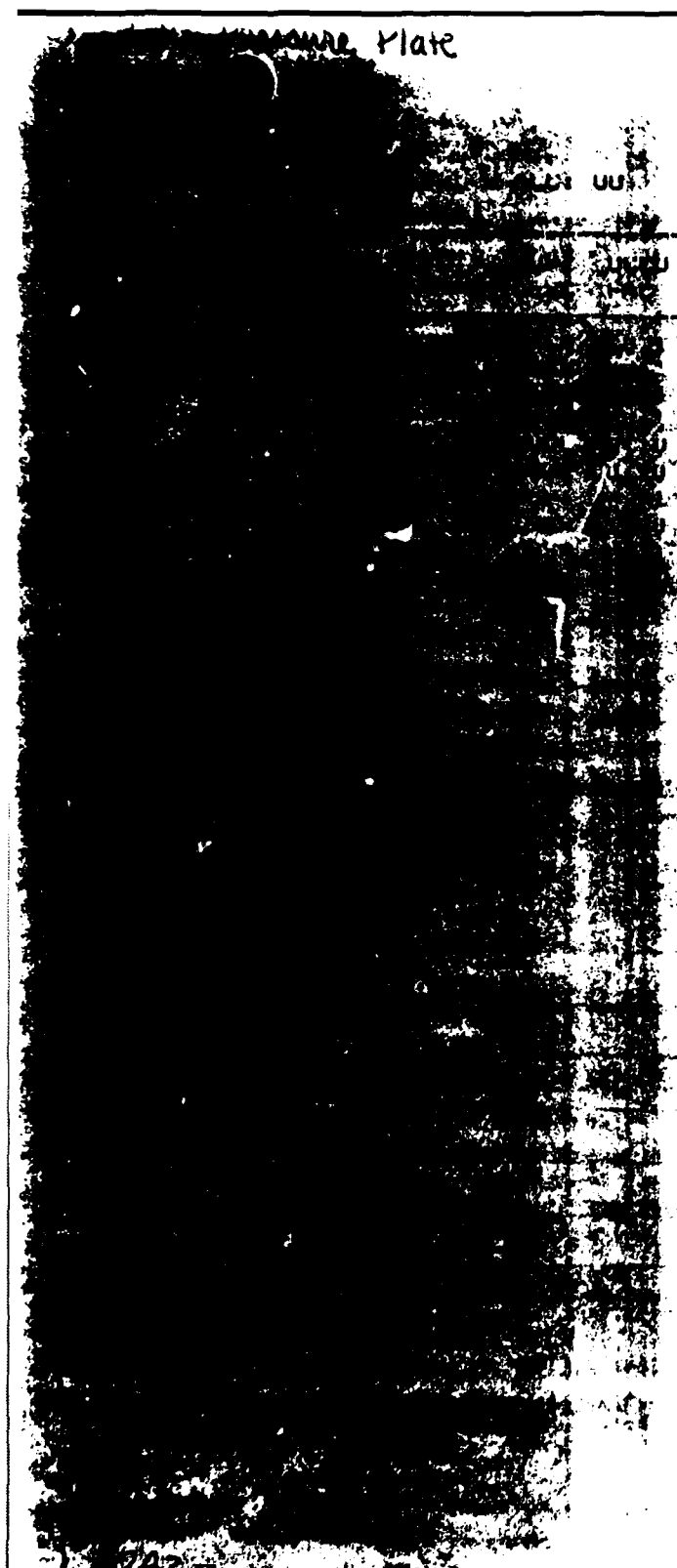


: UU CC:BRAKES

WCD: 37204N WCDDATE:87060

WCCU PAT	UP TYPE	MANU %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
21.00	P			YGUY	1		0.07	WA0007	1		0.07
0.00	I			YGUY	1		0.03				
0.00	P			YGUY	1		0.10	DP0001	1		0.10
0.00	P			YGUY	1		0.25	DP0001	1		0.25
0.00	I			UVHD	1		0.08	FL0003	1		0.08
0.00	P			YGUY	1		0.10	PM7386	1		0.10
0.00	P			C HD	1		0.08	FL0003	1		0.08
0.220	P			YGUY	1		0.03				
1.00	P			YGUY	1		0.02	WA0007	1		0.02
1.00	P			YGUY	1		0.02				

Filename:
37204N, WK1



RCC:BRAKES

WCD: 3/205N WCDDATE:89U6U

OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
I			YGUY	1		U.U3				
P			YGUY	1		U.1	DPUUU1	1		U.1
I			UVHD	1		U.U8	FLUUU3	1		U.U8
P			YGUY	1		U.U8	MM/386	1		U.U8
P			UVHD	1		U.U8	FLUUU3	1		U.U8
P			YGUY	1		U.U3				
P			YGUY	1		U.U2	WAUUU/	1		U.U2
P			YGUY	1		U.U2				
P			YGUY	1		U.U/	WAUUU/	1		U.U/

UU4 RCC:BRAKES WCD: 3Z2U6N WCDDATE:8YU6U

UP TYPE	MANU %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
P			YGUY	1		U.U/	WAUUU/	1		U.U/
I			YGUY	1		U.U3				
P			YGUY	1		U.1	DPUUU1	1		U.1
I			UVHD	1		U.U8	FLUUU3	1		U.U8
P			YGUY	1		U.U8	PM/386	1		U.U8
P			UVHD	1		U.U8	FLUUU3	1		U.U8
P			YGUY	1		U.U3				
P			YGUY	1		U.U2	WAUUU/	1		U.U2
P			YGUY	1		U.U2				

ALL: UU RCC:BRAKES

WCD: 3720/N WCDDATE:89060

UP OPER	OCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
INSPE	1	P			YGUY	1		0.07	WA0007	1		0.07
[illegible]H	0.1	I			YGUY	1		0.03				
[illegible]	0.1	P			YGUY	1		0.1	UP0001	1		0.1
[illegible]	1	I			UVHD	1		0.08	FL0003	1		0.08
[illegible]	1	P			YGUY	1		0.08	PM/386	1		0.08
0.3	P				UVHD	1		0.08	FL0003	1		0.08
0.VU	P				YGUY	1		0.03				
[illegible]	P				YGUY	1		0.02	WA0007	1		0.02
[illegible]	P				YGUY	1		0.02				

)-244

Filename: 3720BN.W

LVL 00 REC:BRAKES

WCD: 3720BN WCDDATE:89060

Filename: 3720BN.W1

OPER SEQ	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
[illegible]	P			HB05	1	100	0.08	WB0001	1	100	0.08
[illegible]	P			HB05	1	100	0.05				
[illegible]	P			UVHD	1	100	0.08	FL0003	1	100	0.08
[illegible]	P			YG0Y	1		0.02	WA0007	1		0.02
[illegible]	P			YG0Y	1		0.08	WA0007	1		0.08
[illegible]	P			YG0Y	1		0.1	WA0007	1		0.1
[illegible]	P			YG0Y	1		0.02				
[illegible]	P			YG0Y	1		0.02				
[illegible]	P			UVHD	1		0.08	FL0003	1		0.08

UU RECTBRAKES WCD: 3720YN WCDDATE:87040

UP TYPE	UP %	MANU FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
P			HBUD	1	100	0.03				
P			HBUD	1	60	0.25	WBUUU1	1	60	0.25
P			HBUD	1	40	0.50	WBUUU1	1	40	0.50
P			UVHD	1		0.50				
P			YGUY	1		0.20	WHUUU5	1		0.20
P			YGUY	1		1.00	WHUUU5	1		1.00
P							HHUY64	1		0.25
P			YGUY	1		0.35	HHU44Y	1		0.25
P			YGUY	1		0.08	HHUY33	1		0.20
P			YGUY	1		0.03				
P			YGUY	1		0.02				
P										

ALC: 00 RCC:BRAKES

WCD: P37201 WCDDATE:87200

OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
[illegible]	1.00	I			YGUY	1		0.03				
DIS	1.00	P			YGUY	1		0.01	WAUUU6	1		0.01
[illegible]	1.00	P			YGUY	1		0.02	WAUUU6	1		0.02
[illegible]	1.00	P			YGUY	1		0.04	WAUUU6	1		0.04
[illegible]	1.00	I			YGUY	1		0.03				
[illegible]	1.00	P							WAUUU6	1		0.02
[illegible]	1.00	P							PMU421	1	50	0.02
[illegible]	1.00	P			YGUY	1		0.04	PMU494	1	50	0.02
INSP	1.00	P			YGUY	1		0.05	WAUUU6	1		0.05
REPK	1.00	P			YGUY	1		0.04	WAUUU6	1		0.04
ASSY	1.00	P			YGUY	1		0.10	WAUUU6	1		0.10
REPK	1.00	P			YGUY	1		0.08	WAUUU6	1		0.08
INSP	1.00	P			YGUY	1		0.03	WAUUU6	1		0.03
ASSY	1.00	P			YGUY	1		0.02	WAUUU6	1		0.02
ASSY	1.00	P			YGUY	1		0.08	WAUUU6	1		0.08

1. SELF-LOCKING NUT (6)
2. FLAT WASHER (6)
3. HOUSING SUBASSEMBLY
4. PRESSURE PLATE SUBASSEMBLY
5. SOLID RIVET (18)
6. CHANNEL (6)
7. ROTATING DISK SUBASSEMBLY
8. SOLID RIVET (20)
9. CHANNEL (5)
9.1. BUSHING (20) (REPAIR)
10. STATIONARY DISK SUBASSEMBLY
11. SOLID RIVET (18)
12. CHANNEL (6)
13. ROTATING DISK SUBASSEMBLY
14. SOLID RIVET (20)
15. CHANNEL (5)
16. STATIONARY DISK SUBASSEMBLY
17. SOLID RIVET (18)
18. CHANNEL (6)
19. ROTATING DISK SUBASSEMBLY
20. SOLID RIVET (20)
21. CHANNEL (5)
22. END PLATE SUBASSEMBLY
23. SOLID RIVET (18)
24. CHANNEL (6)
24.1. SPACER (AR)
24.2. SOLID RIVET (12)
24.3. DISK SEGMENTS (6)
25. TORQUE TUBE
26. BACKPLATE
27. BRAKE BOLT (6)
28. BLEEDER SCREW (2)
29. BLEEDER WASHER (2)
30. HYDRAULIC BLEEDER VALVE (2)
31. PREFORMED PACKING (2)
32. BLEEDER ADAPTER (2)
33. PREFORMED PACKING (2)
34. PROTECTIVE PLUG (2)
35. PREFORMED PACKING (2)
36. SCREW THREADED INSERT (2)
37. PREFORMED PACKING (2)
38. RETAINER RING
39. WEAR INDICATOR SUBASSEMBLY
40. RETAINING RING
41. WEAR INDICATOR PIN
42. WEAR INDICATOR SPRING
43. SPRING HOLDER
44. BRAKE IDENTIFICATION PLATE
45. CAPSCREW (3)
46. BRAKE IDENTIFICATION PLATE
47. SELF-LOCKING INSERT (3)
48. SELF-LOCKING INSERT (2)
49. CYLINDER SLEEVE AND PISTON SUBASSEMBLY (6)
50. CYLINDER SLEEVE SUBASSEMBLY (6)
51. PISTON SUBASSEMBLY (6)
52. ADJUSTER DISK (6)
53. GRIP AND PIN SUBASSEMBLY (6)
54. PREFORMED PACKING (6)
55. PACKING RETAINERS (6)
56. TAPERED PISTON (6)
57. PISTON INSULATOR (6)
58. PREFORMED PACKING (6)
59. GRIP SUBASSEMBLY (6)
60. PISTON NUT (6)
61. RETURN PIN (6)
62. PREFORMED PACKING (6)
63. PACKING RETAINER (6)
64. PISTON WIPER RING (6)
65. RETAINING RING (6)
66. ADJUSTER SPRING (6)
67. CYLINDER SLEEVE (6)
68. PIN PLUG (6)

Figure 3-1. Brake Assembly Exploded View (Sheet 3)

e. Remove pressure plate subassembly (4).

f. Remove rotating disk subassembly (7).

g. Remove stationary disk subassembly (10).

h. Remove rotating disk subassembly (13).

i. Remove stationary disk subassembly (16).

j. Remove rotating disk subassembly (19).

k. Remove end plate subassembly (22).

k.1. If installed, remove spacer (24.1).

l. Remove torque tube (25).

m. Remove backplate (26).

n. Remove six brake bolts (27).

o. Remove safety wire, two bleeder screws (28), two bleeder washers (29), two hydraulic bleeder valves (30), two preformed packings (31), two bleeder adapters (32), and two preformed packings (33).

p. Remove two protective plugs (34), two preformed packings (35), two screw threaded inserts (36), and two preformed packings (37).

q. Remove retainer ring (38) and wear indicator subassembly (39) from housing subassembly (3).

CAUTION

Wear indicator subassembly is spring-loaded. Use care when removing to avoid loss of detail parts.

r. Depress wear indicator pin (41). Remove retainer ring (40), wear indicator pin (41), and wear indicator spring (42) from spring holder (43).

s. Remove brake identification plate (44).

t. Remove three capscrews (45) and brake identification plate (46).

u. Remove three self-locking inserts (47) and two self-locking inserts (48).

v. Disassemble each of six cylinder sleeve and piston subassemblies (49) as follows:

NOTE

Depth of recess in spanner wrench will not accept more than 0.13 inch piston extension out of cylinder sleeve subassembly. If piston subassemblies extend more than 0.13 inch out of cylinder sleeve subassembly, arbor press may be used to depress piston in cylinder sleeve assembly to obtain extension or 0.13 inch or less.

ITEM CHECKLIST
(For Internal Use, Not a Model Input)

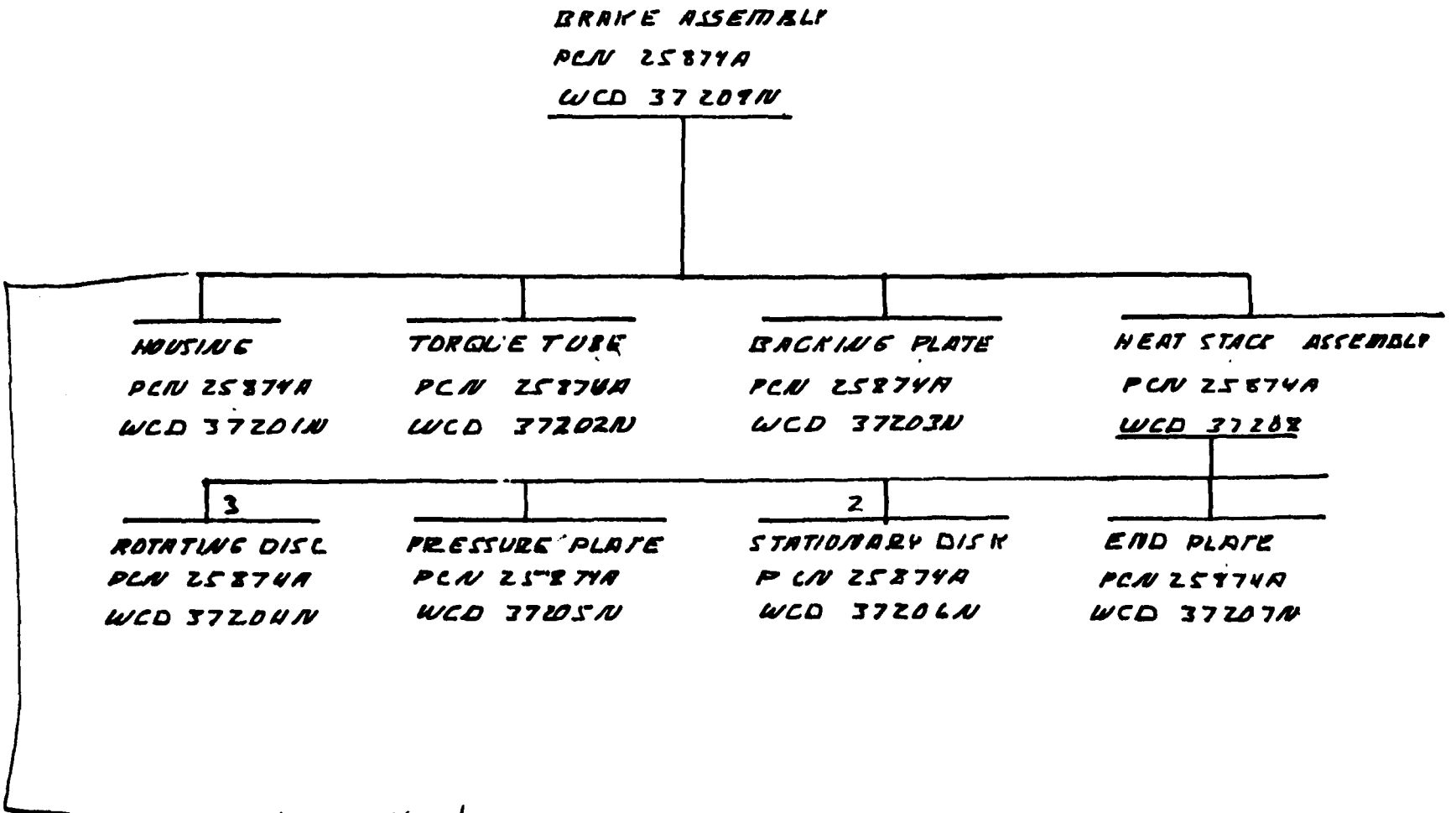
NAME F-16 BRAKE ALC 00 DATE 15 JUNE 89 RCC — SHEET 1 OF —

ITEM NUMBER	SPECIFY IF (CD) NSN P/N	WCD NO.	WCD DATE	OPERATION PROFILE	DS/AS PROFILE	PARALLEL OPS PROFILE	HISTORICAL DATA	INDUCTION SELL DATE	BLANK WCD	STAMPED OFF WCD REVISIONS	STANDARD HOURS	STANDARD FLOW TIMES	PROCESS FLOW CHARTS
25874A	PCN	37209N	89040						✓	—	✓	✓	
		37201N	89079				✓		✓	✓	—	—	
		37202N	89040						✓	—	—	—	
		37203N	89040						✓	—	—	—	
		37208N	89060						✓	—	—	—	
		37204N	89060						✓	—	—	—	
		37205N	89060						✓	—	—	—	
		37206N	89060						✓	—	—	—	
		37207N	89060						✓	—	—	—	
Pseudo WCD #		P37201	89200										

209

LSC-2000RA

F-16 BRAKE ASSY



CONTROL NUMBER LIST

JD JH	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	G019 FLOW DAYS
RIGB	PRIC	22420A		FB-111 M	WHEEL ASSY.	1630-00-832-9007	9550431	4W1-7-1273	21
MART	SHEL	23284A		RIFLE	RIFLE 7.62 MM,M14	1005-00-589-1271	5891271	11W3-5-4-21	10
MART	SHEL	23692A		F-14/A-7	TRANS UNIT	1005-00-526-7137	201F316	11W1-7-1-103	23
RIGB	RIGB	24044A		C-5B	BRAKE ASSY.	1630-01-189-4176	4694000-135A	4B1-2-1203	26
MART	SHEL	24342A		F-16	PYLON CENTERLINE	1560-01-175-1291MF	16S951-827	16W6-32-2	15
COOP	COOP	24345A		F-16 MLG	AXLE	1620-01-071-0967	2006652-3	4S2-80-3	30
DELE		24346A		F-16 MLG	PISTON ASSY-STL	1620-01-061-3226	26 MARCH 86	4S1-100-3	
COOP	COOP	24359A		F-15 MLG	SPINDLE ASSY	1620-00-333-7133	68A410624-1001	4AA-22-3	25
MART	SHEL	24364A		F-4	ADAPTER TARGET POD DISIG	1560-01-086-1900BF	142315	11F-AU026-101	10
MONR	ANDE	24372A	-6	C-5A MLG	LINK ASSY	1620-00-824-2889	4612001-101C	4S1-93-3	30
MONR	ANDE	24373A		C-5A MLG	ACT LINK	1620-00-830-2609	4630003-105A	4S1-93-3	20
MART	SHEL	24402A	-6	MULTIPLE	LAU-101 AIM 9 LAUNCH L/H	1440-01-137-2741AB	14-82003-505	11L1-2-11-11	16
MART	SHEL	24403A		MULTIPLE	LAU 100 AIM 9 LAUNCH R/H	1440-01-137-2740AB	14-82003-506	11L1-2-11-11	16
DELE		24408A		A-7	DRUM INNER	1005-01-140-8390	28 OCTOBER 86	11W1-7-1-103	
DELE		24409A		F-4E	DRUM INNER	1005-01-139-5697	28 OCTOBER 86	11W1-7-11-4	
COOP	COOP	24416A		F-16 MLG	LINK ASSY T/S	1620-01-074-0957	2006324-103	4S1-109-3	22
DELE		24420A		F-16	OUTER DRUM STRUCTURE	1005-01-055-2157	28 OCTOBER 86	11W1-7-16-2	
DELE		25316A	-6	T-38 MLG	STRUT ASSY	1620-00-267-9998	15 DEC 87 POL	4S2-62-3	
MART	SHEL	25319A		F-16	HOUSING AFT FEEDER	1005-00-275-5748	176F603	11W1-7-15-2	
DELE		25323A	-J	C-5A MLG	WHEEL HALF INBOARD	1630-01-100-4044	17 OCT 88	4W1-4-493	20
RENT	COOP	25325A		KC-135 MLG	STRUT ASSY R/H	1620-01-038-9103	7531273-80	4S1-56-3	55
T	COOP	25326A		KC-135 MLG	STRUT ASSY L/H	1620-01-038-9100	7531273-70	4S1-56-3	55
JENS	PRIC	25329A	-J	F-16 MLG	WHEEL FLANGE	1630-01-135-0512	5003112	4W1-7-1363	20
COOP	COOP	25369A		F-16 MLG	ALUMINUM CYLINDER OUTER	1620-01-056-9656	2006107-1	4S1-100-3	25
ANDS	ANDE	25423A		F4	PIVOT ARRESTING HOOK	1560-00-884-5925BF	32-84091-9	1F-4C-3-2	10
JENS	PRIC	25425A✓	-J	A-10 MLG	WHEEL	1630-01-115-8736	5002371-3	4W1-4-1053	30
MART	SHEL	25541A		F-4/OV-10	B37K BOMB CONTAINER	1095-00-610-0072	59F91959	11B29-3-17-3	10
MART	SHEL	25543A		MULTIPLE	MAU-38 BOMB RACK	1095-00-594-6527	57J46099	11B29-3-8-3	8
DELE		25544A	-G-J	C-130 MLG	WHEEL	1630-01-100-6734	01/11/88	4W1-4-1013	
MART	SHEL	25566A		A-10	CARD CIRCUIT GAU-8	1005-00-572-3169	21F161	11W1-27-7-3	4
MONR	ANDE	25587A		C-5A MLG	TOUCHDOWN LINK	1620-00-369-6499	4612029-105A	4S1-93-3	0
DELE		25595A		T-38 MLG	STRUT ASSY	1620-00-002-7985	12 DECEMBER 86	4S1-75-13	
DELE		25596A		T-38 MLG	STRUT ASSY	1620-00-412-0155	12 DECEMBER 86	4S1-75-13	
JENS	RIGB	25598A	-J	T-38	BRAKE TORQUE TUBE	1630-00-705-7296	104-67	4B1-2-293	30
MART	SHEL	25636A		A-10	CONTROL BOX ECU GAU-8	1005-01-101-1240	217F739	11W1-27-7-3	100
MART	SHEL	25637A		F-4	HOUSING REAR 20MM	1005-01-000-6203	12007363	11W1-12-4-33	61
MART	SHEL	25638A	-6	F-4	HOUSING REAR 20MM	1005-01-000-6203	12007363	11W1-12-4-33	61
DELE		25641A		F-111 MLG	UPPER DRAG BRACE	1620-00-927-5570	30 NOV 87	4AA-15-3	
COOP	COOP	25737A✓	-6	F-16 MLG	SHOCK STRUT	1620-01-195-1141	2006100-107	4S1-100-3	41
COOP	TOLM	25738A	-6	F-100 MLG	STRUT ASSY	1620-01-119-0911	0020012-10	4S1-32-23	42
DELE		25760A		F-15 MLG	OUTER CYLINDER	1620-00-359-2094	04 NOV 88	4AA-22-3	41
DELE		25762A		F-15 MLG	OUTER CYLINDER	1620-00-348-6499	04 NOV 88	4AA-22-3	41
MART	SHEL	25800A		F-15	LAU 114A LAUNCHER	1440-01-185-3036AB	686732501-1003	11L1-2-14-2	5
MART	SHEL	25867A		F-16	PYLON WING	1560-01-163-0286MF	16S551-877	16W6-3-2 & 4	14
[redacted]									
COOP	TOLM	25900A		F-111 MLG	LATERAL BEAM	1620-01-097-9965	12L9511-710	4AA-15-3	60
MONR	ANDE	25911A		F-4 MLG	ORFICE TUBE	1620-00-054-3077	53-41503-1	4S1-71-3 & 4	34
DELE		25913A	-G-J	B-57 MLG	BRAKE ASSY	1630-00-528-1853	25 NOVEMBER 86	4B1-2-413	
DELE		25916A		F-111 MLG	LATEREAL BEAM	1620-01-098-1756	01/11/88	4AA-15-3	
COOP	POLL	25917A		T-38 MLG	STRUT ASSY	1620-01-014-1983	7531234-10	4S1-75-13	45

(G4024-TIPU01) LABOR STD REVIEW 10-APR-89 4:38 PM

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	FACTORED STAND HOURS
258746	MNPGP	00010	N	YG	5	6.09	1.00	6.09
		P0040	E	3S	5	.79	1.00	79
		TF024	E	YG	5	.28	1.00	28
	*							7.16
	MNPGW	00020	N	HB	5	1.95	1.00	1.95
		EI020	E	DI	5	.34	1.00	34
		W9C10	E	KI	5	.37	1.00	37
	*							2.66
	MNPME	ER010	N	JN	1	.25	3.00	75
		R120	N	JN	1	.75	.80	60
	*							1.35
	MNPNA	N1010	E	JN	2	.15	1.00	15
	*							15
	MNPRA	A7201	E	JN	1	.89	1.00	89
	*							89
	MNPRC	C7201	E	UP	5	.19	1.00	19
	*							19
	MNPWW	XNPWW	X	WE	A	.23	1.00	23
	*							23
*								12.63

[redacted] WORK CONTROL DOCUMENT (MEDS) [redacted] DATE 8906 [redacted]

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	HEAT STACK ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		ROTATING DISK 37204N PRESSURE PLATE			
		37205N STATIONARY DISK 37206N END PLATE			
		37207N			
[redacted]	020 *REQD*	PRE-FINAL INSPECTION MARK BRAKE STACK CATEGORY A - B - C - D - E - F *C/P MOVE		001 MNPGP 002 08 003 PF01	
[redacted]	030 *REQD*	ASSEMBLE BRAKE STACK *C/P MOVE		001 MNPGP 002 08 003 BA06	
[redacted]	040 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 BA06	
[redacted]	050 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 BA06	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	"37208N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—646-163

[redacted] DOCUMENT (MEPRC) DATE 89060 [redacted]

3. JOB ORDER NO.	5. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1162/1163/1164	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
F16 MLG		26643 A
13. SERIAL NUMBER	**14 NOUN**	
	[redacted]	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N		NSN C/N			
8631424-50 W/SPCR		1630012447181 26643A 5 T H	G E	N .	
8631424-150 W/O SPACER		1630012447181 26643A 5 T H	G E	N .	
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	8631424-50			
[redacted]	010	*MATCH-UP*		001 MNPGP	
	REQD	ROUTED COMPONENTS NEW/SERVICEABLE REWORK NO REWORK (CONTINUED)		002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37208N
		B	D	273

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—340-123

37207 WORK CONTROL DOCUMENT (MEDS) | 1. DATE 89060 | PAGE 2 OF 2 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-S/P	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	END PLATE

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	007 *REQD*	CLEAN WITH DRY CLEAN CLOTH *C/P MOVE		001 MNPGP 002 08 003 BE01	
[redacted]	010 *REQD*	E & I CHECK FOR LOOSE RIVETS & CHANNELS, DRIVE SLOTS - 0.790 MEASURE AND RECORD THICKNESS *C/P MOVE		001 MNPGP 002 08 003 BE01	
		A - 0.380/0.365 B - 0.365/0.350 C - 0.350/0.335 D - 0.335/0.320			
		E - 0.320/0.305 F - 0.305/0.290			
67	015	REMOVE RIVETS & CHANNELS *C/P MOVE		001 MNPME 002 02 003 LE21	
[redacted]	020	PRE-ASSEMBLY INSPECTION *C/P MOVE		001 MNPGP 002 08 003 BE01	
[redacted]	030	COAT EDGES OF REUSEABLE DISK WITH BARRIER COMPOUND HMS2007-12 *C/P MOVE		001 MNPGP 002 08 003 RA04	
[redacted]	035	INSTALL CHANNEL, & RIVETS AS PER T. O. P/N 5003717 P/N 5003718 *C/P MOVE		001 MNPGP 002 08 003 RA04	
[redacted]	040 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 MU08	
[redacted]	050 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37207N
		B	D	272

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1980—646-163

37207N WORK CONTROL DOCUMENT (WCD)

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1163	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
F-16		26412A 25874A

13. SERIAL NUMBER	14. NOUN
	END PLATE

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 5004557		NSN 1630011069701 C/N 26412A 25874A E N D		P L A T	E
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	5004557			
[redacted]	005 *REQD*	DISASSEMBLE *C/P MOVE		001 MNPGP 002 08 003 BE01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37207N
REQD		B	D	271

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-183

37206N WORK CONTROL DOCUMENT (MEDS) | 1. DATE 890603 | PAGE _ OF _ PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. *OPTIONAL

13. SERIAL NUMBER	14. NOUN
	STATIONARY DISK

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	050 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNRGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37206N
		B	D	270

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-183

37206N WORK CONTROL DOCUMENT (MEDS) [redacted] DATE 89060[redacted] [redacted] PAGE__OF__PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	STATIONARY DISK

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	007 *REQD*	CLEAN WITH DRY CLOTH *C/P MOVE		001 MNPGP 002 08 003 BE01	
[redacted]	010 *REQD*	E&I CHECK FOR LOOSE RIVETS & CHANNELS. DRIVE SLOTS - 0.790 MEASURE & RECORD THICKNESS *C/P MOVE		001 MNPGP 002 08 003 BE01	
		A - 0.610/0.580 B - 0.579/0.550 C - 0.549/0.520 D - 0.519/0.490			
		E - 0.489/0.460 F - 0.459/0.440			
67	015	REMOVE RIVETS & CHANNELS *C/P MOVE		001 MNPME 002 02 003 LE21	
[redacted]	020	PRE-ASSEMBLY INSPECTION *C/P MOVE		001 MNPGP 002 08 003 BE01	
[redacted]	030	COAT EDGES OF REUSABLE DISK WITH BARRIER COMPOUND HMS2007-12 *C/P MOVE		001 MNPGP 002 08 003 RA04	
[redacted]	035	INSTALL CHANNEL & RIVETS AS PER T.O. *C/P MOVE P/N 5003727 P/N 5003713		001 MNPGP 002 08 003 RA04	
[redacted]	040 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37206N
		B	D	269

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

37206N WORK CONTROL DOCUMENT (MEDS) | 1. DATE 89060 | PAGE 1 OF PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1163	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
F-16		26411A 25874A

13. SERIAL NUMBER	14. NOUN
	[redacted]

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 5[redacted]4		NSN [redacted] C/N 26411A S T A T 25874A	I D	N A D I	R Y S K
		GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	5004554			
[redacted]	005 *REQD*	DISASSEMBLE *C/P MOVE		001 MNPGP 002 08 003 BE01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37206N
		B	D	268

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-103

37205N WORK CONTROL DOCUMENT (MEDS) [redacted] PAGE__OF__PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	PRESSURE PLATE

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "G"
[redacted]	007 *REQD*	CLEAN WITH DRY CLEAN CLOTH *C/P MOVE		001 MNP GP 002 08 003 BE01	
[redacted]	010 *REQD*	E&I CHECK FOR LOOSE RIVETS & CHANNELS. DRIVE SLOTS - 0.790 MEASURE & RECORD THICKNESS *C/P MOVE		001 MNP GP 002 08 003 BE01	
		A - 0.400/0.385 B - 0.385/0.370 C - 0.370/0.355 D - 0.355/0.340			
		E - 0.340/0.333 F - 0.333			
67	015	REMOVE RIVETS & CHANNELS *C/P MOVE		001 MNP ME 002 02 003 LE21	
[redacted]	020	PRE-ASSEMBLY INSPECTION *C/P MOVE		001 MNP GP 002 08 003 BE01	
[redacted]	030	COAT EDGES OF REUSEABLE DISK WITH BARRIER COMPOUND HM52007.12 *C/P MOVE		001 MNP GP 002 08 003 RA04	
[redacted]	035	INSTALL CHANNEL & RIVETS PER T.O. *C/P MOVE P/N 5003717 P/N 5003718		001 MNP GP 002 08 003 RA04	
[redacted]	040 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 08 003 MU08	
[redacted]	050 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37205N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1980—640-183

37205N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89060 | PAGE 1 OF __ PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1163	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
F-16		26410A 25874A
13. SERIAL NUMBER	**14. NOUN**	
	PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 5007754 5007806		NSN C/N 1630011862484 26410A PRESSURE PLATE 1630011862484 25874A			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	5007754 5007806			
[redacted]	005 *REQD*	DISASSEMBLE *C/P MOVE		001 MNPGP 002 08 003 BE01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37205N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

37204N WORK CONTROL DOCUMENT (MEDS) DATE [redacted] PAGE 1 OF 1 PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 *OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	ROTATING DISK	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	040	FINAL ACCEPTANCE OF WORK CONTROL		001 MNPGP	
		DOCUMENT FOR COMPLETENESS & ACCURACY		002 08	
	REQD	OF ALL PRECEDING OPERATIONS THIS 958		003 MU08	
[redacted]	050	FINAL PRODUCT VISUAL INSPECTION		001 MNPGP	
		*C/P MOVE		002 08	
	REQD			003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37204N
		B	D	265

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

37204N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89060 | PAGE 2 OF ___ PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	ROTATING DISK

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	007 *REQD*	CLEAN WITH DRY CLEAN CLOTH *C/P MOVE		001 MNPGP 002 08 003 BE01	
[redacted]	010 *REQD*	E & I CHECK FOR LOOSE RIVETS & CHANNELS. DRIVE SLOTS 0.920 MEASURE & RECORD THICKNESS *C/P MOVE		001 MNPGP 002 08 003 BE01	
		A - 0.610/0.580 B - 0.579/0.550 C - 0.549/0.520 D - 0.519/0.490			
		E - 0.489/0.460 F - 0.459/0.440			
67	015	REMOVE RIVETS & CHANNELS *C/P MOVE		001 MNPME 002 02 003 LE21	
67	017	OVERSIZE RIVET HOLE *C/P MOVE 0.297/0.299		001 MNPME 002 02 003 MV53	
[redacted]	020	PRE-ASSEMBLY INSPECTION *C/P MOVE		001 MNPGP 002 08 003 BE01	
[redacted]	030	COAT EDGES OF REUSEABLE DISK WITH BARRIER COMPOUND *C/P MOVE HMS2007.12		001 MNPGP 002 08 003 RA04	
[redacted]	035	INSTALL NEW TYPE CHANNEL, SPACERS & RIVETS AS PER T.O. *C/P MOVE P/N 5008487 P/N GYR6E-45A		001 MNPGP 002 08 003 RA04	
		P/N 5008486			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37204N
		B	D	264

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-162

37204N **WORK CONTROL DOCUMENT (MEDS)** DATE 89060 PAGE 1 OF PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1163	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
F-16		26413A 25874A
13. SERIAL NUMBER	**14 NOUN**	
	ROTATING DISK	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 5004553		NSN 1630011069702 C/N 26413A 25874A R O T A T I D I		N G S K	
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
340	001 *REQD*	5004553			
[redacted]	005 *REQD*	DISASSEMBLE *C/P MOVE		001 MNPGP 002 08 003 BE01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37204N
		B	D	263

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

37203N WORK CONTROL DOCUMENT (MEDS) [redacted] DATE [redacted] PAGE 2 OF 2 PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	BACKING PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	5003130			
[redacted]	*REQD*	DISASSEMBLE *C/P MOVE		001 MNP GW 002 02 003 BD04	
[redacted]	*REQD*	ROTO BLAST CLEAN *C/P MOVE		001 MNP GW 002 03 003 RB07	
[redacted]	*REQD*	BACKING PLATE IAW T.O. PAGE 5-7, PARA. 5-9, FIG 5-2 *C/P MOVE		001 MNP WW 002 08 003 BE01	
[redacted]	*REQD*	*C/P MOVE	M	001 MNP NA 002 05 003 MS03	
[redacted] 040	*REQD*	CHECK PLATE FOR FLATNESS IAW T.O. PAGE 5-7, PARA. 5-9 *C/P MOVE		001 MNP GP 002 08 003 BE01	
[redacted] 050	*REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 PF01	
[redacted] 60	*REQD*	PAINT *C/P MOVE		001 MNP GP 002 09 003 BS02	
[redacted] 070	*REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 08 003 MU08	
[redacted] 080	*REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37203N
		B	D	262

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1985—640-123

[redacted]37203N WORK CONTROL DOCUMENT (MEDS) | 1. DATE 890402 | [redacted] PAGE __ OF __

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1163	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
F-16		25874A 89377A
13. SERIAL NUMBER	**14. NOUN**	
	[redacted] BACKING PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 5003130		NSN C/N 1630010597070 25874A B C K 89377A	P L	T	
		******UNIT COST $243.00********** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 F.M.P.I IAW MIL-STD-1949 P/O NO1561 ********** ********** STEEL ********** **********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY			
		PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLIC-ABLE T.O.'S AND SUPPLEMENTS WILL			
		ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. **********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR			
		PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND			
		PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS			
		DELTA STAMP			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37203N
		B	D	261

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1985—548-162

37202N WORK CONTROL DOCUMENT (MEDS) DATE 890[redacted] PAGE__OF__PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	TORQUE TUBE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	5003122			
[redacted]	*REQD*	DISASSEMBLE *C/P MOVE		001 MNPGW 002 02 003 BD04	
[redacted]	*REQD*	ROTO BLAST CLEAN *C/P MOVE		001 MNPGW 002 03 003 RB07	
[redacted]	*REQD*	*C/P MOVE	M	001 MNPNA 002 05 003 MS03	
[redacted]	*REQD*	E&I *C/P MOVE		001 MNPGP 002 04 003 EI03	
[redacted]		NICK & BURR *C/P MOVE		001 MNPGW 002 04 003 NB04	
[redacted]	025 *REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 PF01	
[redacted]	035 *REQD*	PAINT *C/P MOVE No Paint Mgr		001 MNPGP 002 09 003 BS02	
[redacted]	050 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNPGP 002 08 003 MU08	
[redacted]	060 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37202N
		B	D	260

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

* U.S. GOVERNMENT PRINTING OFFICE: 1985—461-163

37202N WORK CONTROL DOCUMENT (MEDS) [redacted]

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1163	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 [redacted]
F-16		25874A 89377A

13. SERIAL NUMBER	14 NOUN
	TORQUE [redacted]

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 5003122		NSN 1630010586152 C/N 25874A 89377A T O R Q U E		T	B
		****** UNIT COST: $675.42 ********** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FMPI IAW MIL-STD-1949 P/O N01561			
		**********C A S T S T E E L********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY			
		PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL			
		ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. "WARNING"			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37202N
		B	D	259

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1985—546-163

37201N WORK CONTROL DOCUMENT (MEDS)

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	HOUSING	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
69	120	INSTALL INSERTS *C/P MOVE		001 MNPRA 002 01 003 BE01	
69	130	INSTALL PIN PLUGS IN HOUSING: *C/P MOVE P/N 250101		001 MNPRA 002 01 003 BE01	
69	140	INSTALL TORQUE LUG SHIMS *C/P MOVE P/N N19032-520-50 P/N NAS514P-632-4		001 MNPRA 002 01 003 BE01	
69	150	INSTALL RING AS PER FIG 5-3 & PARA 5-11 (1 THRU 10) *C/P MOVE P/N 856042		001 MNPRA 002 01 003 BE01	
	REQD	PRE-FINAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 PF01	
	170 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE		001 MNPGP 002 02 003 BS02	
	180 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 MU08	
	190 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	258

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—646-163

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN	
	HOUSING	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
69	040	REMOVE STAINLESS STEEL WEAR RING *C/P MOVE		001 MNPRA 002 01 003 LE02	
69	050	REPAIR HUB AREA BY MACHING O.D. IAW T.O. AS PER FIG. 5-3 *C/P MOVE		001 MNPRA 002 01 003 LE02	
69	060	REMOVE PIN PLUG FROM HOUSING *C/P MOVE		001 MNPRA 002 01 003 BE01	
69	070	MODIFY BRAKE HOUSING AS PER T.C.T.O 4B1-2-552 *C/P MOVE		001 MNPRA 002 01 003 DR02	
69	080	MACHINE TORQUE LUGS IAW T.O. *C/P MOVE		001 MNPRA 002 003 MV02	
68	085	EDM BROKEN DRILLS, TAPS ETC.. *C/P MOVE*			
69	090	DRILL & TAP FOR TORQUE LUG SHIMS I.A.W. T.O. *C/P MOVE		001 MNPRA 002 01 003 BE01	
26	095	DEGREASE *C/P MOVE		001 MNPRC 002 02 003 DG02	
26	100 *REQD*	SHOTPEEN TORQUE LUG FACES IAW T.O. 4B1-2-1163 PARA. 5-12 *C/P MOVE		001 MNPRC 002 01 003 SP01	
26	110 *REQD*	ANODIZE TYPE II CLASS 1 MASK WEAR RING IF INSTALLED *C/P MOVE		001 MNPRC 002 03 003 AS03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	257

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—646-183

[redacted] CONTROL DOCUMENT (MEDS)

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	HOUSING	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	5003229			
[redacted]	*REQD*	DISASSEMBLE *C/P MOVE		001 MNPGW 002 02 003 BD04	
[redacted]	*REQD*	CHEM CLEAN *C/P MOVE		001 MNPGW 002 03 003 AC02	
[redacted]	*REQD*	BLAST CLEAN: GRIT BLAST TORQUE LUG FACES AS PER MIL-STD-1504 (GLASS BEAD OR PLASTIC MEDIA) *C/P MOVE		001 MNPGW 002 03 003 BL01	
[redacted]	*REQD*	ANODIZE STRIP *C/P MOVE		001 MNPGW 002 03 003 AN03	
[redacted]	*REQD*	*C/P MOVE	M	001 MNPNA 002 05 003 ZY05	
[redacted]	*REQD*	NICK & BURR CAUTION: DO NOT NICK & BURR TORQUE LUG FACES UNLESS DIRECTED TO BY E&I. *C/P MOVE		001 MNPGW 002 04 003 NB04	
[redacted]	*REQD*	E & I BEARING SEAL CONTACT AREA CAN BE GROOVED A MAX OF .020" CHECK TORQUE LUGS, MAX.2.020		001 MNPGW 002 04 003 EI02	
68	025	EDM BROKEN DRILLS,TAPS ETC. *C/P MOVE*			
69 [redacted]		[redacted] *C/P MOVE		001 MNPRA 002 01 003 BE01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	256

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—646-163

37201N WORK CONTROL DOCUMENT (MEDS) | 1. DATE 89079 | PAGE 1 OF ___ PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNP GW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-2-1162/1163/1164	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIO
F-16		25874A 89377A 25874A

13. SERIAL NUMBER	14. NOUN
	[redacted]

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N		NSN C/N			
[redacted]		25874A H D U S I N G			
5007271-1		1630012026584 89377A B R K	A S	S	Y
5003083-8		1630001996430 25874A B R K	A S	S	Y
		****** UNIT COST: $11460.00 *******			
		GOVERNING DIRECTIVES: AFLCR 66-51			
		MANOI 66-3			
		FPI IAW MIL-STD-6866			
		**********ALUMINUM**********			
		ALL PERSONNEL INVOLVED IN THE WORK			
		PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE			
		FAMILIAR WITH ALL PERTINENT SAFETY			
		PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLIC-			
		ABLE T.O.'S AND SUPPLEMENTS WILL			
		ALWAYS BE USED IN CONJUNCTION WITH			
		THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY			
		CLEANED AND PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH			
		STATIONS.			
		"WARNING"			
		MANY OF THE FOLLOWING REPAIR			
		PROCEDURES REQUIRE THE USE OF			
		EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND			
		PRECAUTIONS MUST BE EMPLOYED TO			
		PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN			
		COLUMN 16 IS EQUIVALENT TO DELTA			
		STAMP.			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	255

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-183

[redacted] PAGE [redacted]

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		37202N BACKING PLATE 37203N HEAT STACK ASSY			
		37208N			
[redacted]	020 *REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 PF01	
[redacted]	030 *REQD*	ASSEMBLE *C/P MOVE		001 MNPGP 002 08 003 BA06	
[redacted]	040 *REQD*	PRESSURE TEST *C/P MOVE		001 MNPGP 002 08 003 BT07	
[redacted]	050 *REQD*	DECAL *C/P MOVE		001 MNPGP 002 08 003 BT07	
[redacted]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPGP 002 08 003 BT07	
[redacted]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPGP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37209N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1985—461-106

37209N WORK CONTROL DOCUMENT (MEDS) | 1. DATE 89040 | PAGE 1 OF __ PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
25874A		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
5003063-8	4B-1-32 4B1-2-1162/1163/1164	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
F-16 MLG	1630011996430	25874 A

13. SERIAL NUMBER	14. NOUN
	BRAKE ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT			
		HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS			
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	5003063-8			
	010 *REQD*	*MATCH-UP* ROUTED COMPONENTS NEW/SERVICEABLE REWORK NO REWORK		001 MNPGP 002 08 003 MU08	
		HOUSING 37201N TORQUE TUBE (CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37209N
		B	D	

253

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1980—668-163

37201N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 88 [redacted] PAGES

2 JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED.	COMPLETED
258711	711	MNPGP	26 JAN 1989	

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32/4B1-2-552 4B1-2-1163/-1163/-1164	S1015664

10 MODEL-DESIGN-SERIES	11. STOCK NUMBER	12 OPTIONAL
F-16		Sea-15-23116-92A

13. SERIAL NUMBER	14. NOUN
E20833	BRAKE ASSY & HOUSING

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20.
P/N		NSN C/N			
5003063-8		1630011996430 25874A B R K	A S	S Y	
5007271-1		1630012026584 89377A B R K	A S	S Y	
~~5003115~~		~~NSL~~ H O U S I N G			
		****** UNIT COST: $11460.00 *******			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		~~FPI~~ ~~IAW MIL-STD-6866~~			
		**********ALUMINUM**********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY ~~PRACTICES AND HAZARDS CONTAINED IN~~ THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ~~ALWAYS BE USED IN CONJUNCTION WITH~~ THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR ~~MOVES BETWEEN OPERATIONS/DISPATCH~~ STATIONS.			
		"WARNING" ~~MANY OF THE FOLLOWING REPAIR~~ PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A Frank H. Rigby MANEL/12Dec88	C [signature] MANSM 12Dec88	37201N
		B [signature] 12Dec88	D [signature] 13Dec88	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

37201N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 88340 | PAGE 2 OF __ PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED.	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	BRAKE ASSY & HOUSING

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
34D	001 *REQD*	DISASSEMBLE *C/P MOVE 26 JAN 1989	71204	71204	
34C	003 *REQD*	CLEAN AS REQ'D: GRIT BLAST TORQUE LUG FACES AS PER MIL-STD-1504 (GLASS BEAD OR PLASTIC MEDIA) *C/P MOVE* 01 FEB 1989	71218	M 71218	
34	010 *REQD*	ANODIZE STRIP *C/P MOVE* 01 FEB 1989 01 FEB	71179	M 71179	
34	030 *REQD*	FPI *C/P MOVE	M	K	
34	040 *REQD*	NICK & BURR CAUTION: DO NOT NICK & BURR TORQUE LUG FACES UNLESS DIRECTED TO BY E&I. *C/P MOVE* 01 FEB 1989	10613	10613	
34	050 *REQD*	E & I" BEARING SEAL CONTACT AREA CAN BE GROOVED A MAX OF .020" CHECK TORQUE LUGS.MAX.2.020 *C/P MOVE* 02 FEB 1989			
69	060	REMOVE INSERTS *C/P MOVE 03 FEB 1989	10657		
69	063	REMOVE STAINLESS STEEL WEAR RING C/P MOVE .			
69	065	REPAIR HUB AREA BY MACHING O.D. TO A MAX OF 2.6920 AS PER FIG 5-3 *C/P MOVE*		M	
69	070	REMOVE PIN PLUG FROM HOUSING *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	

37201N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 88340 | PAGE 3 OF ___ PAGES

2 JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED.	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11. STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14. NOUN	
	BRAKE ASSY & HOUSING	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
69	080	MODIFY BRAKE HOUSING AS PER T.C.T.O. 4B1-2-552 *C/P MOVE		M	
69	083	MACHINE TORQUE LUGS I.A.W. T.O. *C/P MOVE*			
69	085	DRILL & TAP FOR TORQUE LUG SHIMS I.A.W. T.O.		M	
26	087 *REQD*	SHOTPEEN TORQUE LUG FACES IAW T.O. 4B1-2-1163 PARA.5-12 *C/P MOVE*	10558	FEB 08 1989	
26	090	ANODIZE TYPE II CLASS I MASK WEAR RING IF INSTALLED C/P MOVE.	10558	08 FEB 1989	
69	095	INSTALL INSERTS *C/P MOVE	71513	M 7[illegible]	- 6 MAR 1989
69	100	INSTALL PIN PLUGS IN HOUSING *C/P MOVE		M	
	102	INSTALL TORQUE LUG SHIMS *C/P MOVE*		M	
69	105	INSTALL RING AS PER FIG 5-3 & PARA 5-11 (1 THRU 10) *C/P MOVE	71513	M 71513	7 MAR 1989
13	110 *REQD*	OK TO ASSEMBLE *C/P MOVE	71164 07 MAR 1989	M 7116[illegible]	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

37201N WORK CONTROL DOCUMENT (MEDS) | 1. DATE 88340 | PAGE 4 OF __ PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED.	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL

13. SERIAL NUMBER	14. NOUN
	BRAKE ASSY & HOUSING

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
13	120 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE 8 MAR 1989	70725	M 70725	
13	130 *REQD*	SERVICABLE PART ISSUE *C/P MOVE			
13	140	REIDENTIFY AS PER TCTO 4B1-2-552 *C/P MOVE	70825 09 MAR 1989	70825	
13	150 *REQD*	ASSEMBLE *C/P MOVE	70825 09 MAR 1989	70825	
13	160 *REQD*	PRESSURE TEST *C/P MOVE 13 MAR 1989	70817	70817	
13	170 *REQD*	DECAL *C/P MOVE 13 MAR 1989	70817		
13	180 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS SEC 13 MAR 1989	70817	70817	
13	190 *REQD*	FINAL PRODUCT VISUAL INSPECTION 13 MAR 1989	70817	M 70817	
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: FRANK RIGBY SCHEDULING: LOU ANN WALLACE PRODUCTION: ROGER MURRAY (CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

37201N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 88340

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED.	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14. NOUN	
	BRAKE ASSY & HOUSING	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		QUALITY: ED OVERDIEK			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N

?MNPNA25874ANA203

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 05/08/89 A-E846B-MM1-DY-M45 PAGE 0001

25874A F16 BRACKET 5003863-8 RCC MNPNA 4B1-2-1162 1996430 85291

OVER SUB STEP	TECH D	S L	S K	W #R	F A C	PF FA DC	A/R REV SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
NA203	S	E	DB	EA	2		J 89115	1.00	PERCENT ENGR 99.9	NDI BACKING PLATE F-16	.17		.17		
0001			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000		0
0010									5003130	1630010597070					
0040			DB	01	11			1.00		FMPI BACKING PLATE	.158	.017	.176		100
0010	E				ZLG-ND-M5			1.00	MAGNAGLO INSP V/S OBJECT	,	.06113		.067		
0020	E				RWB-CV-D1			1.00	VAPOR CL (DEGR)HOOK/BASKET	,	.00709		.006		
0030	E				RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC	,	.01001		.011		
9000			DB	01	00			.00		LABOR STD HISTORY	.000	.000	.000		0
0010									160CT85 INITIAL INPUT						
0900									KERRY COOP MANEAA TECHN 73357						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
<—X——X—>
1234567890123456 ELSE PUT IN END

?MNPNA25874AXNPNA

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 05/01/89 A-E0468-MM1-DY-M45 PAGE 0001

25874A F16 BRAKE 5003063-8 RCC MNPNA 4B1-2-1162 1996430 85291

OPER	TECH	S	S	W	F	PF	A/R	REV										
	3		T	K	WR	A	FA	SUPPORT	OCC	<——— DESCRIPTION ———>			BASE	PFD	STD		A
	STEP	D	L		K	C	DC	ELEMENT	FACT	STORED		SUPPLEMENTAL	HOURS	TIME	HOURS	DLY PCT	C
XNPNA		S	X	DB	EA	5		J 89115	1.00	PERCENT ENGR 99.9		MDI BRAKE F-16	.66		.66		
2000				DB	01		00		.00			PART NUMBER/NSN	.000	.000	.000		0
	0010									WCD ROUTED PARTS REQUIRING FPI							
	0020									5003229		N.S.L.					
2001				DB	01		11		1.00			FPI 1ST TIME	.131	.014	.146	.8	22
	0010	E					ZLG-ND-Z2		1.00	ZYGLO INSP MED PART BLD 507			.13177		.146		
2050				DB	01		00		.00			PART NUMBER/NSN	.000	.000	.000		0
	0010									WCD ROUTED PARTS REQUIRING FMPI							
	0020									5003122		1630010586152					
	0030									5003130		1630010597070					
2051				DB	01		11		1.00			FMPI 1ST TIME	.469	.052	.521		78
	0010	E					ZLG-ND-M7		2.00	MAGNAGLO INSP MED. OBJECT			.20565		.456		
	0020	E					ZLG-ND-M2		1.00	MAGNATIZE WITH COIL			.01309		.014		
	0030	E					ZLG-ND-M3		1.00	MAGNETIZE WITH CONTACT POINT			.01501		.016		
	0040	E					ZLG-ND-M4		1.00	DEMAGNATIZE OBJECT AFTER INS			.01968		.021		
	0050	E					RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.011		
9000				DB	01		00		.00			LABOR STD HISTORY	.000	.000	.000		0
	0010									16OCT85 INITIAL INPUT							
	0900									KERRY COOP MANEAA TECHN 73357							

\TERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

<—X——X—>

1234567890123456 ELSE PUT IN END

?MNPME25874AME284

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 05/08/89 A-E646B-MM1-DY-M45 PAGE 0001

25874A F-16 ROTATING DISK RCC MNPME 481-2-1163 C8188

SUB STEP	TECH T	S K	S D	W R	F A	PF C	A/R FA	REV DC	SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
ME284	S	E	JN	EA	1			J	89095	2.70	PERCENT ENGR 96.3	MACH RIVETS F-16 DISK ROTOR	.37		1.01		
0001			JN	01		00				.00		PART NUMBER/NSN	.000	.000	.000		0
0010											5004553	1630011069702					
0020			JN	01		15				1.00		REMOVE RIVETS & RETAINERS	.317	.048	.365		97
0010	E						RLA	SU	S3	.25	SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143		
0020	E						RLA	HP	C1	1.00	1ST PART IN-OUT SCROLL CHUCK		.01006		.011		
0030	E						KML	TD	EC	1.00		REMOVE RIVETS & RETAINERS	.17225		.198		
0040	E						RJP	PW	R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
0030			JA	01		00				.05		OVERSIZE RIVET HOLE	.250	.000	.013		3
0010	N									1.00		SET UP	.00000		.000		
0020	N									20.00		DRILL HOLE	.00000		.160		
0030	E						RJP	PW	R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010		
9000			JN	01		00				1.00		LABOR STD HISTORY	.000	.000	.000		0
0000											LLOYD A. HARGIS MANEL-1 73357						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

——X——>

0123456789 ELSE PUT IN END

?MNPME25874AME205

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 05/08/89 A-E8468-MM1-DY-M45 PAGE 0001

25874A F-16 ROTATING DISK RCC MNPME 4B1-2-1163 88188

OPER SUB STEP	TECH D	S L	S K	#R K	A C	F FA DC	PF	A/R SUPPORT ELEMENT	REV OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY	A PCT C
ME205	S	E	JN	EA	1		J	89114	.10	PERCENT ENGR 99.9	REPAIR PRESSURE PLATE F-16	.36		.03		
0001			JN	01		00			.00		PART NUMBER/NSN	.000	.000	.000		0
0010										5007754	1630011862484					
0020										5007886	1630011862484					
0020			JN	01		15			1.00		REMOVE RIVETS & RETAINERS	.317	.048	.365		100
0010	E					RLA-SU-S3			.25	SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143		
0020	E					RLA-HP-C1			1.00	1ST PART IN-OUT SCROLL CHUCK		.01006		.011		
0030	E					KML-TD-EC			1.00		REMOVE RIVETS & RETAINERS	.17225		.198		
0040	E					RJP-PW-R1			1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011		
9000			JN	01		00			.00		LABOR STANDRD HISTORY	.000	.000	.000		0
9900										8 APR. 1988 RICHARD G. MARTIN MANEL-73357-MRPII						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NAOP NR
<—>X—>X—>
12345678901234567 ELSE PUT IN END

?MNPME25874AME206

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 05/08/89 A-E946B-MM1-DY-M45 PAGE 0001

25874A F-16 ROTATING DISK RCC MNPME 481-2-1163 88188

OPER SUB STEP	TECH D	S L	S K	W/R K	F A C	PF FA DC	A/R REV SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	DLY PCT	A C
ME206	S	E	JN	EA	1	J	89095	.20	PERCENT ENGR 99.9	MACH RIVETS STATOR F-16	.36		.07		
0001			JN	01	00			.00		PART NUMBER/NSN	.000	.000	.000		0
0010									5004554	1630016544227					
0020			JN	01	15			1.00		REMOVE RIVETS & RETAINERS	.317	.048	.365		100
0010	E				RLA	SU	S3	.25	SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143		
0020	E				RLA	HP	C1	1.00	1ST PART IN-OUT SCROLL CHUCK		.01006		.011		
0030	E				KML	TD	EC	1.00		REMOVE RIVETS & RETAINERS	.17225		.198		
0040	E				RJP	PW	R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01031		.011		
9000			JN	01	00			1.00		LABOR STD HISTORY	.000	.000	.000		0
0900									LLOYD A. HARGIS MANEL-1 73357						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
<—><——><—>
12345678901234567 ELSE PUT IN END

?MNPME25874AME207

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 05/08/89 A-E046B-M11-DY-M45 PAGE 0001

25874A F-16 ROTATING DISK RCC MNPME 481-2-1163 88188

SUB STEP	TECH D	S S L	W F PF A/R REV K C DC	SUPPORT ELEMENT	OCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
ME207	S	E JN EA	1	J 89895	.10	PERCENT ENGR 99.9	MACH RIVETS END PLATE F-16	.36		.03	
0001		JN 01	00		.00		PART NUMBER/NSN	.000	.000	.000	0
0010						5004557	1630011069701				
0020		JN 01	15		1.00		REMOVE RIVETS & RETAINERS	.317	.048	.365	100
0010	E			RLA-SU-S3	.25	SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143	
0020	E			RLA-HP-C1	1.00	1ST PART IN-OUT SCROLL CHUCK		.01006		.011	
0030	E			KML-TD-EC	1.00		REMOVE RIVETS & RETAINERS	.17225		.198	
0040	E			RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
9000		JN 01	00		1.00		LABOR STD HISTORY	.000	.000	.000	0
0900						LLOYD A. HARGIS MANEL-1 73357					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
<—><——><—>
1234567890123456 ELSE PUT IN END

?MNPM6Z5874AM6201

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS 05/01/89 A-E046B-MM1-DY-M45 PAGE 0001

25874A F-16 BRAKE HOUSING RCC MNPM6 481-2-1162/63/64 89118

OPER STEP	TECH T	S D	S K	W R	F A	PF C	A/R FA	REV SUPPORT DC	ELEMENT	DCC FACT	DESCRIPTION STORED	DESCRIPTION SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY	PCT	C
M6201	E	N	JB	EA	1		J	89114		.25	PERCENT ENGR .0	EDM HOUSING F-16	.40		.10			
0001			JB	01		00				.00		PART NUMBER/NSN	.000	.000	.000		0	
0010											5003229 N.S.L.							
0030			JB	01		00				1.00		EDM BROKEN DRILLS & TAPS	.200	.000	.200		50	
0010	N									1.00		EDM BROKEN DRILLS & TAPS	.20000		.200			
0100			JB	01		00				1.00		EDM BROKEN DRILL & TAP	.200	.000	.200		50	
0010	N									1.00		EDM BROKEN DRILL & TAP	.20000		.200			
9000			JB	01		25				.00		LABOR STD HISTORY	.000	.000	.000		0	
0010											16OCT85 INITIAL INPUT							
0900											KERRY COOP MANEAA TECHN 73357							

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
<—X——X—>
1234567890123456 ELSE PUT IN END

KC-135 BRAKE ASS'Y
WCO 15202N

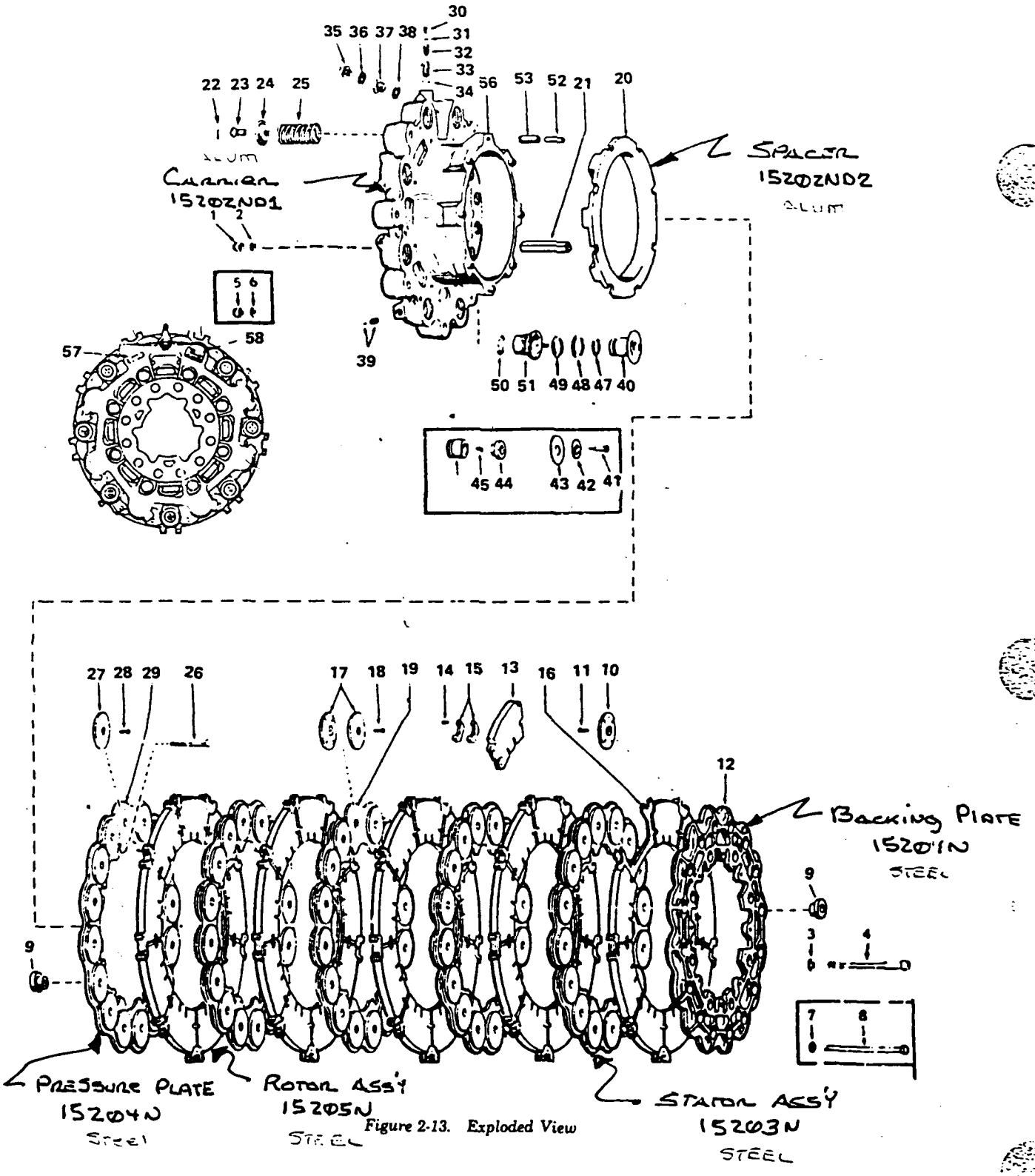


Figure 2-13. Exploded View

Pages 2-24A and 2-24B are deleted in their entirety.

2-11. FEDERAL SUPPLY CODES FOR MANUFACTURERS (FSCM). The following codes are in accordance with H4-1, H4-2, and H4-3 Cataloging Handbook, Federal Supply Codes for Manufacturers.

CODE	NAME AND ADDRESS
06848	Allied Signal Inc DBA Allied-Signal Aerospace Co 717 N Bendix Dr South Bend, IN 46620
14892	Bendix Corporation The Brake and Steering Div 401 N Bendix Dr PO Box 4001 South Bend, IN 46634
21849	Nasco Aircraft Brake Inc 13300 Estrella Ave Gardena, CA 90247
55284	Allied Signal Inc DBA Allied Signal Aerospace Co Bendix Wheels and Brake Div 3520 Westmoor St PO Box 10 South Bend, IN 46624
72902	Greene Tweed and Co Inc Div Denton Industrial Pk 25 Engerman Ave Denton, MD 21629
72962	Elastic Stop Nut A Div of Harvard Industries, Inc 2330 Vauxhall Road, Union, NJ 07083 -5038
88044	Aeronautical Standards Group Dept of Navy and Air Force
92555	The Lee Co 2 Pettipaug Rd PO Box 424 Westbrook, CT 06498-1543
96906	Military Standards
97945	Pennwalt Corp SS White Industrial Products Division 151 Old New Brunswick Rd Piscataway, NJ 08854-3708
98747	OO-ALC Hill AFB, UT 84056

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
2-13-	2600380-1		BRAKE ASSEMBLY, (5 Rotor)..... (2600380/06848)	1	A	XC
	2600380-2	55284	BRAKE ASSEMBLY, (5 Rotor)..... (2600945/06848)	1	B	PAODD
	149499-4	55284	BRAKE ASSEMBLY, (4 Rotor)..... (2600212/06848)	1	C	PAODD
-1	1801-070	72962	. NUT, Self-locking, hex 7/16-20..... (alternate 145380/06848)	8	C	PAFZZ
-2	AN960-716	88044	. WASHER, Flat..... (alternate 911251/06848)	8	C	PAFZZ
-3	MS20002C7	96906	. WASHER, Recessed (alternate..... 158562/06848)	8	C	PAFZZ
-4	149610	14892	. BOLT, Special 7/16-20 by 5-15/16..... inch	8	C	PAFZZ
-5	1801-070	72962	. NUT, Self-locking, hex 7/16-20..... (alternate 145380/06848) (alternate part No. F1080-070U)	8	A,B	PAFZZ
-6	AN960-716	88044	. WASHER, Flat..... (alternate 911251/06848)	8	A,B	PAFZZ
-7	AN960-716	88044	. WASHER, Flat..... (alternate 911251/06848)	8	A,B	PAFZZ
-8	154853	55284	. BOLT, Machine.....	8	A,B	PAFZZ
-9	153223	55284	. WASHER, Shouldered and recessed..... (repair only) (AP)	AR		PADBZ
	150929	55284	. BACKING PLATE ASSEMBLY,..... (alternate 150625 or 2601844)	1	C	PAFDD
	2160207	55284	. BACKING PLATE ASSEMBLY.....	1	A,B	PAFDD
	2601844	55284	. BACKING PLATE ASSEMBLY.....	1	A,B	PAFDD
-10	357080	55284	. . LINING, Cerametallic.....	16		PAFZZ
-11	MS20427-6C7	96906	. . RIVET, Solid (steel) (alternate..... (steel) MS20427F6-7/96906, 152216/06848) (AP)	16		PAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
2-13-12	149625 *		. . PLATE, Backing (when exhausted use 150934* or 2601843*)	1		XA
	150934 *		. . PLATE, Backing	1		XA
	2601843 *		. . PLATE, Backing	1		XA
	149618	55284	. ROTOR SEGMENT ASSEMBLY, (alternates 513510/21849, 2602512/06848, 2602750/ 06848, 2605305-2/55284)	5	A,B	PAFFF
	149618	55284	. ROTOR SEGMENT ASSEMBLY, (alternates 513510/21849, 2602512/06848, 2602750/ 06840, 2605305-2/55284)	4	C	PAFFF
-13	149620 *		. . SEGMENT, Rotor (alternate 2602753*, 513511*)	9		XA
	2604262 *		. . SEGMENT, Rotor, laminated component of rotor segment assembly 2602750 (not illustrated)	9		XA
	2603251-2 *		. . SEGMENT, Rotor, component of rotor segment assembly 2605305-2 (not illustrated)	9		XA
-14	150344	06848	. . RIVET, Solid (alternate 513512/21849)	27		MFFZZ
-15	152291 *		. . STRAP, Rotor (alternate 513513*)	18		XA
	2604236 *		. . STRAP, Rotor, component of rotor segment assembly 2602750 (not illustrated)	18		XA
	2605304 *		. . STRAP, Rotor, component of rotor segment assembly 2605305-2 (not illustrated)	18		XA
-16	149619 *		. . SPIDER, Rotor (alternate 513514*)	1		XA
	2602213 *		. . SPIDER, Rotor, component of rotor segment assembly 2602750 (not illustrated)	1		XA
	2605303 *		. . SPIDER, Rotor, component of rotor segment assembly 2605305-2 (not illustrated)	1		XA
	150624	55284	. STATOR PLATE ASSEMBLY	4	A,B	PAFFF
	150624	55284	. STATOR PLATE ASSEMBLY	3	C	PAFFF
-17	357080	55284	. LINING, Cerametallic	32		PAFZZ
-18	MS20427-6C7	96906	. . RIVET, Solid (steel) (alternate (steel) MS20427F6-7/96906, 152216/06848) (AP)	16		PAFZZ
-19	149623 *		. . PLATE, Stator	1		XA
-20	2600387	55284	. SPACER, Backing plate	1	A,B	PADDD
-21	2600386	55284	. SLEEVE, Stator drive	8	A,B	PAFBZ
	149611	55284	. SLEEVE, Stator drive	8	C	PAFBZ
-22	AN380-2-1	96906	. PIN, Cotter (06848-901209K36)	7		PAFZZ
-23	2600237	06848	. NUT, Sleeve	7		PAFBZ
-24	2600336	55284	. HOLDER, Spring	7		PAFBZ
-25	149918	55284	. SPRING, Helical compression	7		PAFBZ
-26	2600238	55284	. PIN, Eccentric (alternate 513509/21849)	7		PAFBZ
	2601854	55284	. PRESSURE PLATE ASSEMBLY, (Alternate 2600344)	1		PAFFF
-27	357080	55284	. . LINING, Cerametallic	16		PAFZZ
-28	MS20427-6C7	96906	. . RIVET, Solid (steel) (alternate (steel) MS20427F6-7/96906, 152216/06848) (AP)	16		PAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
2-13-29	2600343 *		. . PLATE, Pressure	1		XA
	2601853 *		. . PLATE, Pressure	1		XA
	2600381		. CARRIER ASSEMBLY	1	A	XC
	2600938		. CARRIER ASSEMBLY, (Service replacement for 2600211)	1	B,C	XA
	146937	55284	. . BLEEDER SCREW ASSEMBLY	1		PAOZZ
-30	MS35207-261	96906	. . . SCREW, Machine (alternate 902370K1/06848)	1		PAOZZ
-31	MS35338-43	96906	. . . WASHER, Lock (alternate 901004K1/06848)	1		PAOZZ
-32	146938 *		. . . SCREW, Bleeder	1		XA
-33	146936	55284	. . ADAPTER, Bleeder screw	1		PAFZZ
-34	MS28778-3	96906	. . PACKING, Preformed (alternate 147031/06848)	1		PAFZZ
-35	1604-78	97945	. . PLUG, Shipping (alternate 59361/06848)	1		PAOZZ
-36	69197	55284	. . GASKET, Cork	1		PAFZZ
-37	145405	55284	. . BUSHING, Machine	1		PAFBZ
-38	174S22	06848	. . GASKET, Copper	1		PAFZZ
-39	281101		. . PLUG, Fluid passage (alternate 353518-22)	8		XC
	291101	92555	. . PLUG, Fluid passage (oversize) (alternate 953518-24/06848)	AR		PADZZ
-40	2600383		. . PISTON ASSEMBLY	8	A	XC
	2600973	06848	. . PISTON AND HEAT SHIELD ASSEMBLY, (Alternate 513502)	8	B,C	PAFBZ
-41	149609		. . PIN, Insulator hold down	8		XB
-42	149293		. . . COVER, Insulator	8		XB
-43	2600814	55284	. . . SHIELD, Piston heat	8	B,C	PAFBZ
-44	2600384		. . . INSULATOR PISTON	8		XB
-45	149629		. . . INSERT PISTON	8		XB
-46	149479		. . . PISTON, (Alternates 65203 and 153373)	8		XA
-47	721F6MR 160A T	72902	. . PACKING ASSEMBLY, (Optional part No. MS28775-216/96906)	8		PAFZZ
-48	148492	55284	. . RETAINING, Ring	8		PAFZZ
-49	153490	55284	. . WIPER, Piston	8		PAFZZ
-50	MS28775-222	96906	. . PACKING, Preformed	8		PAFZZ
	7027448-01	98747	. . PACKING, Preformed (oversize)	AR		PAFZZ
-51	2600288	55284	. . BUSHING, Machine thread	8		PAFBZ
-52	MS16562-72	96906	. . PIN, Spring	8		PAFBZ
-53	MS16562-90	96906	. . PIN, Spring	8		PAFBZ
	8745810-01	98747	. . BUSHING REPAIR (Not illustrated)	AR		PAFZZ
	8745810-08	98747	. . BUSHING REPAIR (Not illustrated)	AR		PAFZZ
-54	Deleted					
-55	Deleted					
-56	2600209 *		. . CARRIER	1		XA
-57	147631		. DECAL, Fluid	1		MF
-58	40726		. DECAL, Nameplate	1		MF

*Nonprocurable except as part of next higher assembly.

Pages 2-29 and 2-30 are deleted in their entirety.

29)

FIGURE & INDEX NUMBER	PART NUMBER	FSCM	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE	SMR CODE
2-13-51	2600288	55284	. . BUSHING, Machine thread	8		PAFBZ
-52	MS16562-72	96906	. . PIN, Spring	8		PAFBZ
-53	MS16562-90	96906	. . PIN, Spring	8		PAFBZ
	8745810-01	98747	. . BUSHING REPAIR (Not illustrated)	AR		PAFZZ
	8745810-08	98747	. . BUSHING REPAIR (Not illustrated)	AR		PAFZZ
-54	Deleted					
-55	Deleted					
-56	2600209 *		. . CARRIER	1		XA
-57	147631		. DECAL, Fluid	1		MF
-58	40726		. DECAL, Nameplate	1		MF

*Nonprocurable except as part of next higher assembly.

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STL
SYN=SYNTHETIC
LD=LEAD

KC-135 MLG BRAKE ASSY

BILL OF MATERIALS

15162A

* = MMI

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNB NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	0	149499-4	1630002692622	55284	BRAKE ASSY (4-ROTOR)	1	EA										
	.1	2600938	N.S.L.		.CARRIER ASSY	1											
	..2	146937	1630003704969	55284	..BLEEDER SCREW ASSY	1	EA										
	...3	MS35207-261	5305009906444	96906	...SCREW, MACHINE	1	EA										
	...3	902370K1	N.S.L.	06848	...SCREW, MACHINE	1						INT					
	...3	MS35338-43	5310000453296	96906	...WASHER, LOCK	1	EA										
	...3	901004K1	5310008578880	06848	...WASHER, LOCK	1	EA					INT					
STL	...3	146938	1630003704970		...SCREW, BLEEDER	1											
STL	..2	146936	1630004349242	55284	..ADAPTER, BLEEDER SCREW	1	EA										
	..2	MS28778-3	5330008357485	96906	..PACKING, PREFORMED	1	EA										
	..2	147031	5330008337491	55284	..PACKING, PREFORMED	1	EA					INT					
	..2	1604-78	5340002907234	97945	..PLUG, SHIPPING	1	EA										
	..2	59361	5340005588834	55284	..PLUG, SHIPPING	1	EA					INT					
	..2	MIL-C-5501	5340010735434	81349	..PLUG,SHIPPING	1	EA					SUB		**			
	..2	69197	5330000382968LE	55284	..GASKET, CORK	1	EA										
STL	..2	145405	4730004837401BF	55284	..BUSHING, MACHINE	1	EA										
	..2	174522	5330006026876	06853	..GASKET, COPPER	1	EA										
	..2	2600209	N.S.L.		..CARRIER SUBASSY	1											
	...3	281101	5340012125961	92555	...PLUG, FLUID PASSAGE	8	EA										
	...3	953518-22	5340011191006	55284	...PLUG, FLUID PASSAGE	8	EA					INT					
	...3	291101	5340004393298	92555	...PLUG, FLUID PASSAGE OVERSIZE	8	AR EA					ALT					
	...3	953518-24	5340004393298	06848	...PLUG, FLUID PASSAGE OVERSIZE	8	AR EA					INT					
	...3	8754810-01	3120012645566	98747	...BUSHING, BOLT HOLES(RPR)(1ST O/S)	8	AR EA										
	...3	8745810-08	N.S.L.	98747	...BUSHING, BOLT HOLES(RPR)(2ND O/S)	8	AR					ALT					
	...3	N.P.L.	N.S.L.		...CARRIER	1											
	..2	2600973	1630006898902	55284	..PISTON & HEAT SHEILD ASSY	8	EA										
	...3	149609	5315010855390LE	06848	...PIN, INSULATOR HOLD DOWN	1	EA										
	...3	149293	2940011004899	30076	...COVER, INSULATOR	1	EA										
	...3	2600814	1630004795726	55284	...SHIELD, PISTON HEAT	1	EA										
	...3	2600384	1630011875457	55284	...INSULATOR, PISTON	1	EA										
	...3	149629	N.S.L.		...INSERT, PISTON	1											
	...3	149479	N.S.L.		...PISTON	1											
	...3	65203	N.S.L.		...PISTON	1						INT					
	...3	153373	N.S.L.		...PISTON	1						INT					
	..2	513502	1630006898902	21849	..PISTON & HEAT SHEILD ASSY	8	EA					INT					
	...3	149609	5315010855390LE	06848	...PIN, INSULATOR HOLD DOWN	1	EA										
	...3	149293	2940011004899	30076	...COVER, INSULATOR	1	EA										
	...3	2600814	1630004795726	55284	...SHIELD, PISTON HEAT	1	EA										
	...3	2600384	1630011875457	55284	...INSULATOR, PISTON	1	EA										
	...3	149629	N.S.L.		...INSERT, PISTON	1											
	...3	149479	N.S.L.		...PISTON	1											
	...3	65203	N.S.L.		...PISTON	1						INT					
	...3	153373	N.S.L.		...PISTON	1						INT					

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STL
SYN=SYNTHETIC
LD=LEAD

KC-135 MLG BRAKE ASSY

BILL OF MATERIALS

15162A

* = MMI

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE IR,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	..2	7027448-01	5330002638704	98747	..PACKING, PREFORMED, OVERSIZE	8 AR	EA					ALT					
	..2	2600288	5365008781620LE	55284	..BUSHING, MACHINE THREAD	8	EA										
STL	..2	MB16562-72	5315008445830	96906	..PIN, SPRING (SMALL)	8	EA										
STL	..2	MB16562-90	5315008445834	96906	..PIN, SPRING (LARGE)	8	EA										
	.1	147431	7690008542778	55284	.DECAL, FLUID	1	EA										
	.1	40726	7690000258653	06848	.DECAL, NAME	1	EA										
	.1	149918	5360005244280LE	55284	.SPRING, HELICAL COMPRESSION	7	EA										
STL	.1	2600336	1630009233195	55284	.HOLDER, SPRING	7	EA										
STL	.1	2600237	5310009290110	55284	.NUT, SLEEVE	7	EA										
	.1	AN380-2-1	5315010443194	88044	.PIN, COTTER	7	EA										
STL	.1	149611	1630005321436	55284	.SLEEVE, STATOR DRIVE	8	EA										
STL	.1	11801-070	5310005966861	72962	.NUT, SELF-LOCKING, HEX	8	EA										
STL	.1	145380	NSL	06848	.NUT, SELF-LOCKING, HEX	8						INT					
STL	.1	AN960-716	5310001670822	06848	.WASHER, FLAT	8	EA										
STL	.1	911251	N.S.L.	06848	.WASHER, FLAT	8						SUB					
STL	.1	MS20002C7	5310005957079	96906	.WASHER, RECESSED	8	EA										
STL	.1	158652	5310005957079	55284	.WASHER, RECESSED	8	EA					INT					
STL	.1	149610	5306005244268	55284	.BOLT, SPECIAL	8	EA										
	.1	150625 ?	1630005918349	06848	.BACKING PLATE ASSY	1	EA										
	..2	357080	1630005927865	55284	..LINING, CERAMETALLIC	16	EA										
	..2	S-6712	1630005927865		..LINING, CERAMETALLIC	16	EA					INT		**			
	..2	MS20427-6C7	5320002334832	96906	..RIVET,SOLID	16	EA										
	..2	MS20427F6-7	5320005504738	96906	..RIVET, SOLID	16	EA					SUB					
	..2	152216	N.S.L.	06848	..RIVET, SOLID	16	EA					SUB					
	..2	N.P.L.	N.S.L.		..RIVET & WASHER ASSY (RPR) (PSEUDO)	16 AR						ALT					
	...3	MS20427-6C7	5320002334832	96906	...RIVET, SOLID	1	EA										
	...3	MS20427F6-7	5320005504738	96906	...RIVET, SOLID	1	EA					SUB					
	...3	152216	N.S.L.	06848	...RIVET, SOLID	1						SUB					
	...3	153223	5310002291236	55284	...WASHER,RECESSED	1	EA										
	..2	149625	N.S.L.	06848	..PLATE,BACKING	1											
	.1	150929 ?	1630005918349	06848	.BACKING PLATE ASSY	1	EA					SUB					
	..2	357080	1630005927865	55284	..LINING, CERAMETALLIC	16	EA										
	..2	S-6712	1630005927865		..LINING, CERAMETALLIC	16	EA					INT		**			
	..2	MS20427-6C7	5320002334832	96906	..RIVET,SOLID STEEL	16	EA										
	..2	MS20427F6-7	5320005504738	96906	..RIVET, ALT STEEL	16	EA					SUB					
	..2	152216	N.S.L.	06848	..RIVET, ALT STEEL	16	EA					SUB					
	..2	N.P.L.	N.S.L.		..RIVET & WASHER ASSY (RPR) (PSEUDO)	16 AR						ALT					
	...3	MS20427-6C7	5320002334832	96906	...RIVET, SOLID	1	EA										
	...3	MS20427F6-7	5320005504738	96906	...RIVET, SOLID	1	EA					SUB					
	...3	152216	N.S.L.	06848	...RIVET, SOLID	1						SUB					
	...3	153223	5310002291236	55284	...WASHER,RECESSED	1	EA										
	..2	150934 ?	N.S.L.	06848	..PLATE,BACKING	1											
		[illegible]	[illegible]	55284	PACKING PLATE ASSY	1	EA					SUB					

[redacted]-STEEL
[redacted]-ALUMINUM
[redacted]-MAGNESIUM
[redacted]-TITANIUM
[redacted] STL
[redacted]-SYNTHETIC
LD-LEAD

KC-135 MLG BRAKE ASSY

BILL OF MATERIALS

15162A

* = MMI

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 22 ACTION
	..2	N.P.L.	N.S.L.		..RIVET & WASHER ASSY (RPR)	16 AR						ALT						
	...3	MS20427-6C7	5320002334832	96906	...RIVET, SOLID	1	EA											
	...3	MS20427F6-7	5320005504738	96906	...RIVET, SOLID	1	EA					SUB						
	...3	152216	N.S.L.	06848	...RIVET, SOLID	1						SUB						
	...3	153223	5310002291236	55284	...WASHER,RECESSED	1	EA											
	..2	2601843	N.S.L.	55284	..PLATE,BACKING	1												
	.1	2601854	1630008727465	55284	.PRESSURE PLATE ASSY	1	EA											
	..2	357080	1630005927865	55284	..LINING, CERAMETALLIC	16	EA											
	..2	S-6712	1630005927865		..LINING, CERAMETALLIC	16	EA					INT		**				
	..2	MS20427-6C7	5320002334832	96906	..RIVET, SOLID	16	EA											
	..2	MS20427F6-7	5320002334832	96906	..RIVET, SOLID	16	EA					SUB						
	..2	152216	N.S.L.	06848	..RIVET, SOLID	16						SUB						
	..2	N.P.L.	N.S.L.		..RIVET & WASHER ASSY (RPR) (PSEUDO)	16 AR						ALT						
	...3	MS20427-6C7	5320002334832	96906	...RIVET, SOLID	1	EA											
	...3	MS20427F6-7	5320005504738	96906	...RIVET, SOLID	1	EA					SUB						
	...3	152216	N.S.L.	06848	...RIVET, SOLID	1						SUB						
	...3	153223	5310002291236	55284	...WASHER,RECESSED	1	EA											
	..2	2600344	N.S.L.	55284	..PLATE,PRESSURE	1												
	.1	2600344	1630008727465	55284	.PRESSURE PLATE ASSY	1	EA					INT						
	..2	357080	1630005927865	55284	..LINING, CERAMETALLIC	16	EA											
	..2	S-6712	1630005927865		..LINING, CERAMETALLIC	16	EA					INT		**				
	..2	MS20427-6C7	5320002334832	96906	..RIVET, SOLID	16	EA											
	..2	MS20427F6-7	5320002334832	96906	..RIVET, SOLID	16	EA					SUB						
	..2	152216	N.S.L.	06848	..RIVET, SOLID	16	EA					SUB						
	..2	N.P.L.	N.S.L.		..RIVET & WASHER ASSY (RPR) (PSEUDO)	16 AR						ALT						
	...3	MS20427-6C7	5320002334832	96906	...RIVET, SOLID	1	EA											
	...3	MS20427F6-7	5320005504738	96906	...RIVET, SOLID	1	EA					SUB						
	...3	152216	N.S.L.	06848	...RIVET, SOLID	1						SUB						
	...3	153223	5310002291236	55284	...WASHER,RECESSED	1	EA											
	..2	2600343	N.S.L.	55284	..PLATE,PRESSURE	1												
	.1	150624	1630005899163	55284	.STATOR PLATE ASSY	3	EA											
	..2	357080	1630005927865	55284	..LINING, CERAMETALLIC	32	EA											
	..2	S-6712	1630005927865		..LINING, CERAMETALLIC	16	EA					INT		**				
	..2	MS20427-6C7	5320002334832	96906	..RIVET, SOLID STEEL	16	EA											
	..2	MS20427F6-7	5320005504738	96906	..RIVET, ALT STEEL	16	EA					SUB						
	..2	152216	N.S.L.		..RIVET, ALT STEEL	16						SUB						
	..2	149623	N.S.L.		..PLATE, STATOR	1												
	.1	149618	1630005244271	55284	.ROTOR, SEGMENT ASSY	4	EA											
	..2	149620	N.S.L.		..SEGMENT, ROTOR	9												
	..2	150344	N.S.L.	06848	..RIVET, SOLID	27												
	..2	513512	N.S.L.	21849	..RIVET, SOLID	27						SUB						
	..2	152291	N.S.L.		..STRAP, ROTOR	18												
	..2	149619	N.S.L.		..SPIDER, ROTOR	1												

16-Ma[illegible]

BLDG 505/507

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STL
SYN=SYNTHETIC
LD=LEAD

KC-135 MLG BRAKE ASSY

BILL OF MATERIALS

15162A

* = MMI

ROUTED ITEM	LOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT OF MEAS	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIVITY CONTROL DATE	TECH ORD CNG NUMBER	PENDING 103 ACTION	PENDING 252 ACTION	PENDING AFTO 2[illegible] ACTION
	..2	1513514	N.S.L.		..SPIDER, ROTOR	1											
	.1	2602512	N.S.L.		.ROTOR, SEGMENT ASSY	4						SUB					
	..2	2602753	N.S.L.		..SEGMENT, ROTOR	9											
	..2	1150344	N.S.L.		..RIVET, SOLID	27											
	..2	1513512	N.S.L.		..RIVET, SOLID	27						SUB					
	..2	1152291	N.S.L.		..STRAP, ROTOR	18											
	..2	1149619	N.S.L.		..SPIDER, ROTOR	1											
	.1	2602750	N.S.L.		.ROTOR, SEGMENT ASSY	4						SUB					
	..2	2604262	N.S.L.		..SEGMENT ROTOR LAMINATED	9											
	..2	1150344	N.S.L.	06848	..RIVET, SOLID	27											
	..2	1513512	N.S.L.	21849	..RIVET, SOLID	27						SUB					
	..2	2604236	N.S.L.		..STRAP, ROTOR	18											
	..2	2602213	N.S.L.		..SPIDER, ROTOR	1											
	.1	2605305-2	1630005244271	55284	.ROTOR, SEGMENT ASSY	4	EA					SUB					
	..2	2603251-2	N.S.L.		..SEGMENT, ROTOR COMPONENT	9											
	..2	2605304	N.S.L.		..STRAP, ROTOR COMPONENT	18											
	..2	2605303	N.S.L.		..SPIDER, ROTOR COMPONENT	1											
	..2	1150344	N.S.L.	06848	..RIVET, SOLID	27											
	..2	1513512	N.S.L.	21849	..RIVET, SOLID	27						SUB					
STL	.1	2600238	1630008540881	55284	.PIN, ECCENTRIC	7	EA										
STL	.1	1513509	1630008540881	21849	.PIN, ECCENTRIC	7	EA					INT					

NAME: ALC: UU RCC:BRAKES

RUN: 15162A WCD: 152U2N WCDDATE:8Y04U

UP #	RCC	UP DESC	OCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
UU1 MANPWR		IND	1.00	P			HBU5	1	100	0.03				
UU1A MANPWR		SPLI	1.00	S			HBU5	1		0.05	MU1/1	1		0.05
UU1A MANPWR		SPLI	1.00	P			HBU/	1	80	0.17	WBUUU1	1	80	0.17
UU1A MANPWR		SPLI	1.00	P			HBU/	1	20	0.42	WBUUU1	1	20	0.42
UU2 MANPWR		KEM	1.00	P			HBU/	1		0.25	WBUUU1	1		0.25
UU2A MANPWR		KEM	1.00	P			HBU5	1	100	0.08	WBUUU1	1	100	0.08
UU2A MANPWR		LUAD	1.00	P			K1U5	1	100	0.02	MU4U1	1	100	0.02
UU2B MANPWR		KEM	1.00	S			HBU5	1	100	0.03				
UU2C MANPWR		KEM	1.00	P			HBU5	2	100	0.17	WBUUU1	1	100	0.17
UU2D MANPWR		KEM	1.00	P			HBU5	1	100	0.03	WBUUU1	1	100	0.03
UU2P MANPWR		LUAD	1.00	P			K1U5	1	100	0.02	MU4U1	1	100	0.02
UU2MAMANPWR		CLN	1.00	I							MU4U1	1	100	3.47
UU2MAMANPWR		CLN	1.00	S			K1U5	1	100	0.08				
UU2MAMANPWR		CLN	1.00	P	100	2.89						1	100	3.47
UU2MBMANPWR		UNLD	1.00	I							MU4U1	1	100	0.03
UU2MBMANPWR		UNLD	1.00	P			K1U5	1	100	0.03	CUUUU3	1	100	0.03
UU2MCMANPWR		PRUC	1.00	S			K1U5	1	100	0.03				
UU2MCMANPWR		PRUC	1.00	P			K1U5	1	70	0.25	MU416	1	70	0.25
UU2MCMANPWR		PRUC	1.00	P			K1U5	1	30	0.20	MU416	1	30	0.20
UU3 MANPWR		CLN	1.00	I							MU4U1	1	100	3.47
UU3 MANPWR		CLN	1.00	S			K1U5	1	100	0.08				
UU3 MANPWR		CLN	1.00	P							MU616	1	100	3.47
UU3A MANPWR		UNLD	1.00	I							MU4U1	1	100	0.03
UU3A MANPWR		UNLD	1.00	P			K1U5	1	100	0.03	CUUUU3	1	100	0.03
UU3MCMANPWR		STACK	0.05	P			K1U5	1	100	0.02				
UU3MEMANPWR		MUVE	0.05	I			UVHU	1	100	0.08	FLUUU2	1	100	0.08
UU4 MANPWR		PRUC	1.00	S			K1U5	1	100	0.03				
UU4 MANPWR		PRUC	1.00	P			K1U5	1	20	0.40	MU416	1	20	0.40
UU4 MANPWR		PRUC	1.00	P			K1U5	1	80	0.25	MU416	1	80	0.25
UU4A MANPWR		STACK	0.05	P			K1U5	1	100	0.02				
UU4B MANPWR		MUVE	0.05	I			UVHU	1	100	0.08	FLUUU2	1	100	0.08
UU4C MANPWR		LUAD	1.00	P			K1U5	1	100	0.03	MU4U1	1	100	0.03
UU6 MANPWR		PRUC	1.00	I							MU4U1	1	100	1.03
UU6 MANPWR		PRUC	1.00	S			K1U5	1	100	0.08				
UU6 MANPWR		PRUC	1.00	P	100	0.86					M65U	1	100	1.03
UU6A MANPWR		TRAN	1.00	I							MU4U1	1	100	0.05
UU6P MANPWR		LUAD	1.00	P			K1U5	1	100	0.03	MU4U1	1	100	0.03
UU6PAMANPWR		PRUC	1.00	I							MU4U1	1	100	1.03
UU6PAMANPWR		PRUC	1.00	S			K1U5	1	100	0.08				
UU6PAMANPWR		PRUC	1.00	P	100	0.86					M65U	1	100	1.03
UU6PBMANPWR		TRAN	1.00	I							MU4U1	1	100	0.05
U1U MANPWR		LUAD	1.00	I			UVHU	1		0.02	FLUUU2	1		0.02
U1U MANPWR		LUAD	1.00	P			K1U/	1		0.05	MU4U1	1		0.05
U1UA MAINTNA		FFI	0.25	I							MU4U1	1		0.02
U1UA MAINTNA		FFI	0.25	P			UBUY	1		0.10	MU67YE	1		1.10
U1UA MAINTNA		FFI	0.25	P							MU4U1	1		1.10
U1UB MAINTNA		FFI	0.75	I							MU4U1	1		0.02
U1UB MAINTNA		FFI	0.75	P							MU4U1	1		1.05

U2UP	[illegible]	UNLD	1.00	I														
U2UP	[illegible]	UNLD	1.00	P			K1U5		1	100	0.03	CUUUU3	1	100	0.03			
U2UMAMA	[illegible]	MKUC	1.00	S			K1U5		1	100	0.03							
U2UMAMANP	UW	MKUC	1.00	P			K1U5		1	20	0.60	MM041U	1		0.60			
U2UMAMANP	UW	MKUC	1.00	P			K1U5		1	80	0.50	MM041U	1		0.50			
U2UMBMANP	UW	LUAD	1.00	P			K1U5		1	100	0.02	CUUUU3	1	100	0.02			
U3U	MANPUW	INSP	1.00	I								CUUUU3	1	100	0.08			
U3U	MANPUW	INSP	1.00	P			D1U7		1	60	0.50							
U3U	MANPUW	INSP	1.00	P			D1U7		1	40	0.25							
U3UA	MANPUW	STACK	1.00	P			D1U7		1	100	0.02							
U3UB	MANPUW	MUVE	1.00	I			UVHD		1	100	0.08	FLUUU3	1	100	0.08			
U3UP	MANPUW	INSP	1.00	I								CUUUU3	1	100	0.08			
U3UP	MANPUW	INSP	1.00	P			D1U7		1	60	0.10							
U3UP	MANPUW	INSP	1.00	P			D1U7		1	40	0.05							
U3UPAMA	NPUW	STACK	1.00	P			D1U7		1	100	0.02							
U3UPBMA	NPUW	MUVE	1.00	I			UVHD		1	100	0.08	FLUUU3	1	100	0.08			
U32	MANPNA	KEMA	0.20	I			JA1U		1		0.02							
U32	MANPNA	KEMA	0.20	S			JA1U		1		0.56	MM07S7	1		0.56			
U32	MANPNA	KEMA	0.20	P			JA1U		1		0.49	MM07S7	1		0.49			
U34	MANPUW	LUAD	0.20	P			K1U7		1		0.05	MMUYU1	1		0.05			
U34A	MANPNA	FPI	0.05	I								MMUYU1	1		0.02			
U34A	MANPNA	FPI	0.05	P			DBUY		1		0.10	MMU6/YE	1		1.10			
U34A	MANPNA	FPI	0.05	P								MMUYU1	1		1.10			
U34B	MANPNA	FPI	0.15	I								MMUYU1	1		0.02			
U34B	MANPNA	FPI	0.15	P								MMUYU1	1		1.05			
U34B	MANPNA	FPI	0.15	P			DBUY		2		0.05	MMU6/YE	1		1.05			
U34C	MANPUW	UNLD	0.20	I								MMUYU1	1		0.05			
U34C	MANPUW	UNLD	0.20	P			K1U7		1		0.05	MMUYU1	1		0.05			
U4U	MANPWW	PHEAT	1.00	P	100	1.0	WL1U		1	100	0.20	GW214191	1	100	1.70			
U4UA	MANPWW	WELD	1.00	P			WL1U		1	100	1.00	MM627G	1	100	1.00			
U5U	MANPWW	PHEAT	1.00	P	100	1.7	WL1U		1	100	0.20	GW214191	1	100	1.70			
U5UA	MANPWW	WELD	1.00	P			WL1U		1	100	1.00	MM627G	1	100	1.00			
U5UB	MANPWW	PHEAT	1.00	P	100	1.7	WL1U		1	100	0.20	GW214191	1	100	1.70			
U6U	MANPNA	DRIL	0.50	I			JAUY		1		0.02							
U6U	MANPNA	DRIL	0.50	S			JAUY		1		0.56	MM25G6	1		0.56			
U6U	MANPNA	DRIL	0.50	P			JAUY		1		0.49	MM25G6	1		0.49			
U7U	MANPNA	DRIL	0.50	I			JAUY		1		0.02							
U7U	MANPNA	DRIL	0.50	S			JAUY		1		0.56	MM25G6	1		0.56			
U7U	MANPNA	DRIL	0.50	P			JAUY		1		0.49	MM25G6	1		0.49			
U72	MANPNA	BUKE	1.00	I			JA1U		1		0.02							
U72	MANPNA	BUKE	1.00	S			JA1U		1		0.56	MM526B	1		0.56			
U72	MANPNA	BUKE	1.00	P			JA1U		1		0.29	MM526B	1		0.29			
U75	MANPNA	KEMA	0.10	I			JA1U		1		0.02							
U75	MANPNA	KEMA	0.10	S			JA1U		1		0.19	MM526B	1					
U75	MANPNA	KEMA	0.10	P			JA1U		1		1.02	MM526B	1					
U8U	MANPNA	HELI	1.00	I			JAUY		1		0.02							
U8U	MANPNA	HELI	1.00	S			JAUY		1		0.28							
U8U	MANPNA	HELI	1.00	P			JAUY		1		0.15							
U9U	MANPNA	HELI	1.00	I			JAUY		1		0.02							
U9U	MANPNA	HELI	1.00	S			JAUY		1		0.28							
U9U	MANPNA	HELI	1.00	P			JAUY		1		0.15							
11U	MANPNA	KEMA	0.10	I			JA1U		1		0.02							
11U	MANPNA	KEMA	0.10	S			JA1U		1		0.56	MM7211	1		0.56			
11U	MANPNA	KEMU	0.10	P			JA1U		1		0.49	MM7211	1		0.49			
115	MANPNA	KEMU	1.00	I			JA1U		1		0.02							
115	MANPNA	KEMU	1.00	S			JA1U		1		0.51	MM526B	1		0.51			
115	MANPNA	KEMU	1.00	P			JA1U		1		0.67	MM526B	1		0.67			
118	MANPKC	MUVE	1.00	I			UVHD		1		0.60	FLUUU2	1		0.60			
[illegible]		[illegible]	[illegible]	[illegible]			[illegible]		1		0.05	MM411R	1		0.05			

11	MANPKC	CLN	1.00	P		UPUY	1		0.10	CE33	1		0.10		
11	MANPKC	CLN	1.00	P						MM5620	1		0.10		
120A	MANPKC	CLN	1.00	I		UPUY	1		0.05	MM4118	1		0.05		
120A	MANPKC	CLN	1.00	S		UPUY	1		0.05	CE20	1		0.05		
120A	MANPKC	CLN	1.00	S						MM5691	1		0.05		
120A	MANPKC	CLN	1.00	P		UPUY	1		0.05	MM5681	1		0.08		
120A	MANPKC	CLN	1.00	P						CE20	1		0.05		
120B	MANPKC	KINS	1.00	S		UPUY	1		0.01	CE20	1		0.01		
120B	MANPKC	KINS	1.00	P						MM5670	1		0.01		
120B	MANPKC	KINS	1.00	P		UPUY	1		0.01	CE20	1		0.01		
120C	MANPKC	CLN	1.00	S		UPUY	1		0.01	CE20	1		0.01		
120C	MANPKC	CLN	1.00	P		UPUY	1		0.01	CE20	1		0.01		
120C	MANPKC	CLN	1.00	P						MM5693	1		0.01		
120D	MANPKC	KINS	1.00	S		UPUY	1		0.01	CE20	1		0.01		
120D	MANPKC	KINS	1.00	P		UPUY	1		0.01	CE20	1		0.01		
120D	MANPKC	KINS	1.00	P						MM5670	1		0.01		
120E	MANPKC	DEUX	1.00	S		UPUY	1		0.01	CE20	1		0.01		
120E	MANPKC	DEUX	1.00	P		UPUY	1	5	0.08	MM5707	1	5	0.17		
120E	MANPKC	DEUX	1.00	P		UPUY	1	YD	0.05	MM5707	1	YD	0.08		
120E	MANPKC	DEUX	1.00	P						CE20	1	5	0.08		
120E	MANPKC	DEUX	1.00	P						CE20	1	YD	0.05		
120F	MANPKC	KINS	1.00	S		UPUY	1		0.01	CE20	1		0.01		
120F	MANPKC	KINS	1.00	P						MM5678	1		0.01		
120F	MANPKC	KINS	1.00	P		UPUY	1		0.01	CE20	1		0.01		
120G	MANPKC	ANZZ	1.00	S		UPUY	1		0.01	CE20	1		0.01		
120G	MANPKC	ANZZ	1.00	P						MM5717	1		0.75		
120G	MANPKC	ANZZ	1.00	P		UPUY	1		0.05	CE20	1		0.05		
120H	MANPKC	KINS	1.00	S		UPUY	1		0.01	CE20	1		0.01		
120H	MANPKC	KINS	1.00	P		UPUY	1		0.01	CE20	1		0.01		
120H	MANPKC	KINS	1.00	P						MM5702	1		0.01		
120I	MANPKC	SEAL		S		UPUY	1		0.01	CE20	1		0.01		
120I	MANPKC	SEAL		P		UPUY	1	5	0.10	CE20	1	5	0.10		
120I	MANPKC	SEAL		P						MM5673	1	5	0.25		
120I	MANPKC	SEAL		P		UPUY	1	YD	0.05	CE20	1	YD	0.05		
120I	MANPKC	SEAL		P						MM5673	1	YD	0.08		
120J	MANPKC	KINS		S		UPUY	1		0.01	CE20	1		0.01		
120J	MANPKC	KINS		P		UPUY	1		0.01	CE20	1		0.01		
120J	MANPKC	KINS		P						MM5700	1		0.01		
120K	MANPKC	KINS		S		UPUY	1		0.01	CE20	1		0.01		
120K	MANPKC	KINS		P						MM5676	1		0.01		
120K	MANPKC	KINS		P		UPUY	1		0.01	CE20	1		0.01		
120L	MANPKC	DRY	1.00	I		UPUY	1		0.01	CE20	1		0.01		
120L	MANPKC	DRY	1.00	P		UPUY	1		0.03	CE20	1		0.03		
121	MANPKA	MOVE	1.00	I		UVHD	1		0.60	FL0002	1		0.60		
125	MANPKA	INSI	1.00	I		JAUY	1		0.02						
125	MANPKA	INSI	1.00	S		JAUY	1		0.19						
125	MANPKA	INSI	1.00	P		JAUY	1		0.08						
140	MANPUP	INSP	1.00	I		UVHD	1		0.01	FL0001	1		0.01		
140	MANPUP	INSP	1.00	P		YGUY	1		0.03	MM0932	1		0.03		
150	MANPUP	LUAU	1.00	P		3SUY	1		0.01	MM0922	1		0.01		
150A	MANPUP	WASH	1.00	P		3SUY	1		0.01	MM0922	1		0.01		
150A	MANPUP	WASH	1.00	P						MM0436	1		0.01		
150B	MANPUP	PLUG	1.00	P		3SUY	1		0.08	MM0922	1		0.08		
150C	MANPUP	PKIM	1.00	P	1	3SUY	1		0.01	MM0922	1		1.00		
150C	MANPUP	PKIM	1.00	P						MM0438	1		0.01		
150D	MANPUP	MAIN	1.00	P	[illegible]	3SUY	1		0.01	MM0922	1		0.08		
150D	MANPUP	MAIN	1.00	P						MM0436	1		0.01		
150E	MANPUP	MAIN	1.00	P	0.5	3SUY	1		0.01	MM0922	1		0.50		

	[redacted]	MANPGP	DECAL	1.00	P	YGU[redacted]	1	0.05	PMU933	1	0.05
	[redacted]	MANPGP	ACPT	1.00	P	YGU[redacted]	1	0.05	PMU933	1	0.05
299	220	MANPGP	INSP	1.00	P	YGUY	1	0.05	PMU933	1	0.05
	YYYY	MANPGP	SELL	1.00	P						

Filename: P15202, WK1
Cylinder & Adjuster

NAME:LAST NAME ALC: UU RCC:BRAKES
MAN: 15162A WCD: P15202 WCDDATE:89200

	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U10A	MANPWR	DIS	1.00	I			YGUY	1		0.01				
U10A	MANPWR	DIS	1.00	M			YGUY	1		0.03	WA0006	1		0.03
U20A	MANPWR	CLN	1.00	I			YGUY	1		0.01				
U20A	MANPWR	CLN	1.00	M							PM0421	1	50	0.05
U20A	MANPWR	CLN	1.00	M			YGUY	1		0.08	PM0434	1	50	0.05
U20A	MANPWR	CLN	1.00	M							WA0006	1		0.03
U30A	MANPWR	INSP	1.00	M			YGUY	1		0.05	WA0006	1		0.05
U40A	MANPWR	ASST	1.00	M			YGUY	1		0.10	WA0006	1		0.10

300

File name: 15201N.WK1
Backing Plate

NAME:
PLN: 15162A

ALC: 00 RCC:BRAKES WCD: 15201N WCDDATE:87040

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REM HRS	EQUIP CODE	QTY	TIME %	REM HRS
010	MANPOW	DIS	1.00	I							C00001	1	80	0.16
010	MANPOW	DIS	1.00	I							C00001	1	20	0.08
010	MANPOW	DIS	1.00	P			HB05	1	20	0.08	DP0001	1	20	0.08
010	MANPOW	DIS	1.00	P			HB05	1	80	0.16	DP0001	1	80	0.16
010	MANPOW	DIS	1.00	P			HB05	1	100	0.08	MM0429	1	100	0.08
010A	MANPOW	STACK	1.00	P			HB05	1	100	0.04	C00001	1	100	0.04
010A	MANPOW	STACK	1.00	P			HB05	1	100	0.02				
010B	MANPOW	REM	1.00	I							C00001			
010B	MANPOW	REM	1.00	P			HB05	1	100	0.08	MM0429	1	100	0.08
010B	MANPOW	LOAD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.01
010C	MANPOW	STACK	1.00	P			HB05	1	100	0.02	C00001	1	100	0.02
020	MANPOW	CLN	1.00	S			HB05	1	100	0.01				
020	MANPOW	CLN	1.00	P	100	0.08					MM7432	1	100	0.08
020A	MANPOW	UNLD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.01
020B	MANPOW	MOVE	1.00	I			UVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPOW	INSP	1.00	P			D107	1	100	0.08	FP0001	1	100	0.08
030A	MANPOW	STACK	1.00	P			D107	1	100	0.02				
040	MANPOW	LOAD	1.00	P			WH08	2	100	0.30	CE24	1	100	10.00
040A	MANPOW	BAKE	1.00	P							MM5737	1	100	12.00
040B	MANPOW	UNLD	1.00	P			WH08	2	1	0.30	CE24	1	100	0.30
040C	MANPOW	COOL		P	100	6								
040D	MANPOW	UNLD		I			WH08	2	1	0.30	CE24	1	100	0.30
040D	MANPOW	UNLD		I							LB9351	1	100	0.30
040D	MANPOW	UNLD		I							LB9352	1	100	0.30
045	MANPKG	MOD1	0.10	I			JA10	1		0.02				
045	MANPKG	MOD1	0.10	S			JA10	1		0.20	MM7211	1		0.20
045	MANPKG	MOD1	0.10	P			JA10	1		0.13	MM7211	1		0.13
047	MANPKG	MOD1	0.10	I			JA11	1		0.02				
047	MANPKG	MOD1	0.10	S			JA11	1		0.20	MM6584	1		0.20
047	MANPKG	MOD1	0.10	P			JA11	1		0.15	MM6584	1		0.15
055	MANPKG	MAN	1.00	I			UVHD	1		0.02	FL0002	1		0.02
055	MANPKG	MAN	1.00	P			DB0Y	1		0.10	MM6668	1		0.10
055A	MANPKG	DEBK	1.00	P			DB0Y	1		0.07	MM3428	1		0.07
070	MANPOP	LOAD	1.00	I			UVHD	1		0.03	FL0002	1		0.03
070	MANPOP	LOAD	1.00	P			350Y	1		0.01	MM0922	1		0.01
070A	MANPOP	PRIM	1.00	P							MM0438	1		0.01
070A	MANPOP	PRIM	1.00	P		1	350Y	1		0.01	MM0922	1		1.00
070B	MANPOP	PAIN	1.00	P							MM0436	1		0.01
070B	MANPOP	PAIN	1.00	P		0.08	350Y	1		0.01	MM0922	1		0.08
070C	MANPOP	PAIN	1.00	P							MM0437	1		0.01
070C	MANPOP	PAIN	1.00	P		0.5	350Y	1		0.01	MM0922	1		0.50
070D	MANPOP	UNLD	1.00	P			Y60Y	1		0.01	MM0922	1		0.01
070D	MANPOP	UNLD	1.00	P							MM0928	1		0.01
075	MANPOP	INSP	1.00	P			Y60Y	1		0.02	II0001	1		0.02
080	MANPOP	RIVET	1.00	P			Y60Y	1		0.08	MM7384	1		0.08
085	MANPOP	ALPI	1.00	P			Y60Y	1		0.02				
1111	MANPOP	INSP	1.00	P			Y60Y	1		0.02				

Stator

NAME:
PLN: 15162A

ALC: 00 RCC:BRAKES WCD: 15203N WCDDATE:89U40

UP #	RCC	UP DESC	OCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U1U	MANPWR	DIS	1.00	I							C00001	1	80	0.16
U1U	MANPWR	DIS	1.00	I							C00001	1	20	0.08
U1U	MANPWR	DIS	1.00	P			HB05	1	80	0.16	DP0001	1	80	0.16
U1U	MANPWR	DIS	1.00	P			HB05	1	20	0.08	DP0001	1	20	0.08
U1U	MANPWR	DIS	1.00	P			HB05	1	100	0.08	MM0429	1	100	0.08
U1UA	MANPWR	STACK	1.00	P			HB05	1	100	0.04	C00001	1	100	0.04
U1UA	MANPWR	STACK	1.00	P			HB05	1	100	0.02				
U1UB	MANPWR	REM	1.00	P			HB05	1	100	0.08	MM0429	1	100	0.08
U1UB	MANPWR	LOAD	1.00	P			HB05	1	100	0.08	MM1432	1	50	0.08
U1UC	MANPWR	STACK	1.00	P			HB05	1	100	0.02	C00001	1	100	0.02
U2U	MANPWR	CLN	1.00	S			HB05	1	100	0.01				
U2U	MANPWR	CLN	1.00	P	100	0.08					MM1432	1		0.01
U2UA	MANPWR	UNLD	1.00	P			HB05	1	100	0.08	MM1432	1	50	0.04
U2UB	MANPWR	MOVE	1.00	I			UVHD	1	100	0.08	FL0003	1	100	0.08
U3U	MANPWR	INSP	1.00	P			D107	1	100	0.08	FP0001	1	100	0.08
U3UA	MANPWR	STACK	1.00	P			D107	1	100	0.02				
U4U	MANPWR	LOAD	1.00	P			WF08	2	100	0.30	CE24	1	100	10.00
U4UA	MANPWR	BAKE	1.00	P							MM5737	1	100	12.00
U4UB	MANPWR	UNLD	1.00	P			WF08	2	100	0.30	CE24	1	100	0.30
U4UC	MANPWR	COOL		P	100	6								
U4UD	MANPWR	UNLD		I			WF08	2	100	0.30	CE24	1	100	0.30
U4UD	MANPWR	UNLD		I							LB9352	1	100	0.30
U4UD	MANPWR	UNLD		I							LB9351	1	100	0.30
U6U	MANPKA	KAD1	1.00	I			JA1U	1		0.02				
U6U	MANPKA	KAD1	1.00	S			JA1U	1		0.24	MM1788	1		0.24
U6U	MANPKA	KAD1	1.00	P			JA1U	1		0.13	MM1788	1		0.13
U7U	MANPKA	REAM	1.00	I			JA1U	1		0.02				
U7U	MANPKA	REAM	1.00	S			JA1U	1		0.24	MM1788	1		0.24
U7U	MANPKA	REAM	1.00	P			JA1U	1		0.17	MM1788	1		0.17
U8U	MANPNA	MAU	1.00	I			UVHD	1		0.02	FL0002	1		0.02
U8U	MANPNA	MAU	1.00	P			D8UY	1		0.10	MM6668	1		0.10
U8UA	MANPNA	DEUR	1.00	P			D8UY	1		0.07	MM3428	1		0.07
U9U	MANPUP	LOAD	1.00	I			UVHD	1		0.03	FL0002	1		0.03
U9U	MANPUP	LOAD	1.00	P			38UY	1		0.01	MM0922	1		0.01
U9UA	MANPUP	PRIM	1.00	P		0.26	38UY	1		0.01	MM0922	1		0.26
U9UA	MANPUP	PRIM	1.00	P							MM0438	1		0.01
U9UB	MANPUP	UNLD	1.00	P							MM0928	1		0.01
U9UB	MANPUP	UNLD	1.00	P			Y8UY	1		0.01	MM0922	1		0.01
U9S	MANPUP	INSP	1.00	P			Y8UY	1		0.02	110001	1		0.02
10U	MANPUP	RIVET	1.00	P			Y8UY	1		0.13	MM1384	1		0.13
12U	MANPUP	ACPT	1.00	P			Y8UY	1		0.02				
13U	MANPUP	INSP	1.00	P			Y8UY	1		0.02				

Filename: 15204N.WCD

NAME: ALC: 00 RCC:BRAKES

PCN: 15162A WCD: 15204N WCDDATE:89040

OP #	RCC	OP DESC	OCCU FAC	OP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
010	MANPOW	DIS	1.00	I							C00001	1	20	0.08
010	MANPOW	DIS	1.00	I							C00001	1	80	0.16
010	MANPOW	DIS	1.00	P			HB05	1	20	0.08	DP0001	1	20	0.08
010	MANPOW	DIS	1.00	P			HB05	1	80	0.16	DP0001	1	80	0.16
010	MANPOW	DIS	1.00	P			HB05	1	100	0.08	MM0429	1	100	0.08
010A	MANPOW	STACK	1.00	P			HB05	1	100	0.02				
010A	MANPOW	STACK	1.00	P			HB05	1	100	0.04	C00001	1	100	0.04
010B	MANPOW	REM	1.00	I							C00001			
010B	MANPOW	REM	1.00	P			HB05	1	100	0.08	MM0429	1	100	0.08
010B	MANPOW	LOAD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.01
010C	MANPOW	STACK	1.00	P			HB05	1	100	0.02	C00001	1	100	0.02
020	MANPOW	CLN	1.00	S			HB05	1	100	0.01				
020	MANPOW	CLN	1.00	P	100	0.08					MM7432	1	100	0.08
020A	MANPOW	UNLD	1.00	P			HB05	1	100	0.01	MM7432	1	50	0.01
020B	MANPOW	MOVE	1.00	I			UVHD	1	100	0.08	FL0003	1	100	0.08
030	MANPOW	INSP	1.00	P			D107	1	100	0.17	FP0001	1	100	0.17
030A	MANPOW	STACK	1.00	P			D107	1	100	0.02				
040	MANMAN	LOAD	1.00	P			WF08	2	100	0.30	CE24	1	100	0.30
040A	MANMAN	BAKE	1.00	P							MM5737	1	100	12.00
040B	MANMAN	UNLD	1.00	P			WF08	2	100	0.30	CE24	1	100	0.30
040C	MANMAN	COOL		P	100	6								
040D	MANMAN	UNLD		I							L8Y352			
040D	MANMAN	UNLD		I			WF08	2	100	0.30	CE24	1	100	0.30
040D	MANMAN	UNLD		I							L8Y351			
050	MANMA	REMA	0.90	I			JA0Y	1		0.20				
050	MANMA	REMA	0.90	S			JA0Y	1		0.29	MM1788	1		0.29
050	MANMA	REMA	0.90	P	100		JA0Y	1		0.32	MM1788	1		0.32
070	MANMA	MAG	1.00	I			UVHD	1		0.02	FL0002	1		0.02
070	MANMA	MAG	1.00	P			D80Y	1		0.10	MM6668	1		0.10
070A	MANMA	DEGR	1.00	P			D80Y	1		0.07	MM3428	1		0.07
080	MANPOP	LOAD	1.00	I			UVHD	1		0.03	FL0002	1		0.03
080	MANPOP	LOAD	1.00	P			3S0Y	1		0.01	MM0922	1		0.01
080A	MANPOP	PRIM	1.00	P		1	3S0Y	1		0.01	MM0922	1		1.00
080A	MANPOP	PRIM	1.00	P							MM0438	1		0.01
080B	MANPOP	MAIN	1.00	P		0.08	3S0Y	1		0.01	MM0922	1		0.08
080B	MANPOP	MAIN	1.00	P							MM0436	1		0.01
080C	MANPOP	MAIN	1.00	P		0.5	3S0Y	1		0.01	MM0922	1		0.50
080C	MANPOP	MAIN	1.00	P							MM0437	1		0.01
080D	MANPOP	UNLD	1.00	P							MM0928	1		0.01
080D	MANPOP	UNLD	1.00	P			Y60Y	1		0.01	MM0922	1		0.01
085	MANPOP	INSP	1.00	P			Y60Y	1		0.02	110001	1		0.02
090	MANPOP	RIVET	1.00	P			Y60Y	1		0.08	MM7384	1		0.08
100	MANPOP	ACPT	1.00	P			Y60Y	1		0.02				
110	MANPOP	INSP	1.00	P			Y60Y	1		0.02				

Filename: 15205N
Rotor

NAME: ALC: 00 RCC:BRAKES
PCN: 14162A WCD: 15205N WCDDATE:87040

UP #	RCC	UP DESC	OCCU FAC	UP TYPE	MAND %	FLOW HRS	SKIL CODE	QTY	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
001	MANPGW	DIS	1.00	P			HB05	1	100	0.08	NB0001	1	100	0.08
001A	MANPGW	STACK	1.00	P			HB05	1	100	0.02				
001B	MANPGW	MOVE	1.00	I			OVHD	1	100	0.08	FL0003	1	100	0.08
002	MANPGW	CLN	1.00	P	100	1.98	K105	1	100	0.08	PM0626	1	100	2.39
005	MANPGW	INSP	1.00	P			D107	1	100	0.17				
005A	MANPGW	STACK	1.00	P			D107	1	100	0.02				
005B	MANPGW	MOVE	1.00	I			OVHD	1	100	0.08	FL0003	1	100	0.08
010	MANPRB	GRIN	1.00	I			JA09	1		0.02				
010	MANPRB	GRIN	1.00	S			JA09	1		0.25	PM6654	1		0.25
010	MANPRB	GRIN	1.00	P			JA09	1		0.25	PM6654	1		0.25
020	MANPNA	MAG	1.00	I			OVHD	1		0.02	FL0002	1		0.02
020	MANPNA	MAG	1.00	P			DB09	1		0.10	PM6668	1		0.10
030	MANPNA	DEMG	1.00	P			DB09	1		0.04	PM7293	1		0.04
030A	MANPNA	DEGR	1.00	P			DB09	1		0.07	PM3428	1		0.07
040	MANPGP	DIP	1.00	I			OVHD	1		0.03	FL0002	1		0.03
040	MANPGP	DIP	1.00	P							UH0001	1		0.50
040	MANPGP	DIP	1.00	P		0.5	YG09	1		0.02	DT0001	1		0.02
050	MANPGP	ACPT	1.00	P			YG09	1		0.02				
060	MANPGP	INSP	1.00	P			YG09	1		0.02				

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2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
15162A91A	1ea.	MAIN	OCT 06 1988	25 JAN 1989

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO
149499-4 dl/M/S	MP1-4-253 4P1-22-	1969

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
KC-135 BRAKE		5ea - 9026300 - 84A

13. SERIAL NUMBER	14 NOUN
E8666	BRAKE KC135

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 26003&0-2 149499-4		NSN 1630002585242 C/N 15054A 1630002592622 15162A			
		******* UNIT COST: $2113.00 ******* GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 EPI IAW MIL-STD-6866 ANODIZE IAW MIL-A-8625 **********ALUMINUM********** ALL PERSONNEL INVOLVED IN TEE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. ***WARNING*** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
34D	001	DISASSEMBLE	70005	M	
		REQD *C/P MOVE	70005		

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
140		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

15202N WORK CONTROL DOCUMENT (MEDS) | 1 DATE 88152 | PAGE 2 OF __ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	BRAKE KC135	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
34C	002 *REQD*	CLEAN AS REQ'D *C/P MOVE NOV 0 6 1988	70025	M	
68	005	EDM BROKEN SCREWS & TAPS *C/P MOVE*		M	
34N	012 *REQD*	FPI RADIUS REPAIR REQUIRED YES___ NO___ *C/P MOVE 07 NOV 1988	282	282	
34	020 *REQD*	NICK AND BURR *C/P MOVE 15 NOV 1988	1124		
34	030 *REQD*	E AND I INSPECTION *C/P MOVE NOV 15 1988	512		
69	032	CRACKED RADIUS REPAIR IAW PARA 2-5 J1D & FIG 2-9 *C/P MOVE			
69A	034	FPI (ZYGLO) NOTE: #1 CHECK OPERATION 010 FOR SIGN OFF OF RFL DIAGONAL. #2 IF CRACK INDICATIONS STILL EXIST, RETURN TO STA. 69 *C/P MOVE	M	K	
25	040	WELD INLET PORTS IAW PAGE 2-13 AND 2-14 *C/P MOVE			
25	050	WELD CROSSOVER PORTS IAW PAGE 2-13 & 2-14 *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	

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AFLC FORM 958 NOV 80 PREVIOUS EDITION WILL BE USED

15202N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 88152 | PAGE 3 OF __ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE KC155

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
69	060	DRILL AND TAP INLET PORT IAW FIG 2-10 *C/P MOVE		M	
69	070	DRILL AND TAP BLEEDER PORT IAW FIG 2-10 *C/P MOVE		M	
69	072	SPRING PIN BOSS ROPE LOSS IAW PAGE 2-1 PARA 2-2 C(1) *C/P MOVE			
69	075	OVERSIZE PISTON SEAL AREA IAW FIG 2-12 *C/P MOVE		M	
69	080	HELICOIL INLET PORT IAW PAGE 2-15 *C/P MOVE			
69	090	HELICOIL BLEEDER PORT IAW PAGE 2-16 *C/P MOVE			
69	110	MOUNT BOLT HOLE BUSHING REPAIR IAW FIG 2-11 PAGE 2-19 *C/P MOVE		M	
69	115	REMOVE RIVETS ON HOUSING *C/P MOVE			
26	120 *REQI*	ANODIZE TYPE II CLASS I *C/P MOVE	70875 16 NOV 1988		
69	125	INSTALL MOUNT BOLT HOLE BUSHING *C/P MOVE		M	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

15202N WORK CONTROL DOCUMENT (MEDS) | 1 DATE 88153 | PAGE 4 OF __ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	FRAME RC135

15. DISPATCH STATION	16. PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 P	20 O
13	140 *REQD*	OK TO ASSEMBLE *C/P MOVE	71164 05 JAN 1989	71164	
13	150 *REQD*	MASK, PRIME AND PAINT *C/P MOVE 05 JAN 1989	70159		
13	160 *REQD*	SERVICEABLE PART ISSUE *C/P MOVE	70173 19 JAN [illegible]		
13	170 *REQD*	ASSEMBLE *C/P MOVE 25 JAN 89	71413	[illegible]	
13	180 *REQD*	PRESSURE TEST *C/P MOVE 25 JAN 1989	70817	70817	
13	200 *REQD*	DECALS *C/P MOVE 25 JAN 1989	70817		
13	205 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS. THIS 95% 25 JAN 1989	70817	70817	
13	220 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE 25 JAN 1989	70817	70817	
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: KERRY COOP SCHEDULING: LOU ANN WALLACE			
		PRODUCTION: ROGER MURRAY (CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

1522A **WORK CONTROL DOCUMENT (MEDS)**

1 DATE	PAGE ___ OF ___ PAGES
88135	

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13 SERIAL NUMBER	14 NOUN
	BRAKE KC135

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
		QUALITY: ED OVERDIEK			

21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	1522A
		B	D	

AFLC FORM 958 NOV 80 PREVIOUS EDITION WILL BE USED

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WORK CONTROL DOCUMENT (MEDS)

1 DATE	PAGE 2 OF __ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13 SERIAL NUMBER	14 NOUN
	ROTER SEGEMENT ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
26	002 *REQD*	CLEAN AS REQ'D *C/P MOVE* OK			
[redacted]	005 *REQD*	E AND I ROTOR *C/P MOVE*			
28	010	GRIND TO .421 MIN OF 80% C/P MOVE			
[redacted]	[redacted]	C/P MOVE	M		
[redacted]	[redacted]	C/P MOVE	M		
[redacted]	040 *REQD*	OIL DIP			
[redacted]	050 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETNESS & ACCURACY ALL PRECEDING OPERATIONS THIS 958			
[redacted]	060 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15205N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

15205N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 89040 | PAGE 1 OF __ PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 421-4-263	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
KC135 MAIN		15162A

13. SERIAL NUMBER	14 NOUN
	ROTER SEGEMENT ASSY

15054A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 149618 149618		NSN C/N 1630005244271 15054A 1630005244271 15162A			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 F.M.P.I. IAW MIL-STD-1949 P/O NO1561			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE			
		FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLIC-			
		ABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY			
		CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. **********"W A R N I N G"**********			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN			
		BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
340	001	DISASSEMBLE			
	REQD	*C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15205N
		B	D	

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AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

15204N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 39040 | PAGE 2 OF 2 PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	PRESSURE PLATE

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	020 *REQD*	CLEAN/BLAST *C/P MOVE			
[redacted]	030 *REQD*	E & I *C/P MOVE			
[redacted]	*REQD*	*C/P MOVE*			
69	050	REPAIR ELONGATED HOLES I.A.W. FIG 2-7 *C/P MOVE			
[redacted]	*REQD*	*C/P MOVE	M		
[redacted]	080 *REQD*	PAINT *C/P MOVE			
[redacted]	085	SURFACE PLATE RIVET ROOM *C/P MOVE			
[redacted]	090 *REQD*	INSTALL WEAR PADS *C/P MOVE			
[redacted]	100 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958			
[redacted]	110 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15204N
		B	D	

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AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

15204N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89040 | 1 PAGE ___ OF ___ PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
		MNF6W		

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO.
	4B1-4-263 4B1-4-265/4B-1-32	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
KC135		

13. SERIAL NUMBER	14 NOUN
	PRESSURE PLATE

15162A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N		NSN C/N			
2600344	ASSEMBLY	1630008727465			
2600343		15162A			
2601853		15054A			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FMPI IAW MIL-STD-1949 P/O NO1561			
		******UNIT COST $406.13**********			
		ALL PERSONNEL INVOLVED IN THE WORK			
		PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH			
		THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH			
		STATIONS. **********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF			
		EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO			
		PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
[redacted]	010	DISASSEMBLE/REMOVE LININGS			
	REQD	*C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15204N
		B	D	

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AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE 1988—548-163

15201N

WORK CONTROL DOCUMENT (MEDS)

1 DATE [illegible]

PAGE 3 OF 3 PAGES

2 JOB ORDER NO.	3 QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BACKING PLATE KC135

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	075	SURFACE PLATE RIVET ROOM *C/P MOVE*			
[redacted]	080 *REQD*	INSTALL WEAR PADS *C/P MOVE			
[redacted]	085 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958			
[redacted]	100 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15201N
		B	D	

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AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

★ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

15201N **WORK CONTROL DOCUMENT (MEDS)** 1 DATE 89040 PAGE 2 OF ___ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	BACKING PLATE KC135	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
34D	[illegible]	DISASSEMBLE/REMOVE PAD			
	REQD	*C/P MOVE			
84C	020	CLEAN/BLAST PLATE			
	REQD	*C/P MOVE			
84	030	E AND I INSPECTION			
	REQD	*C/P MOVE			
[illegible]	[illegible]	[illegible]			
		C/P MOVE			
69	045	MODIFY ELONGATED HOLES			
		*C/P MOVE			
69	047	MODIFY AS PER DRAWING AXE-32231			
	REQD	*C/P MOVE*			
[illegible]	[illegible]	[illegible]			
	REQD	*C/P MOVE	M		
[illegible]	070	PAINT			
	REQD	*C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15201N
		B	D	

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AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

15201N

WORK CONTROL DOCUMENT (MEDS)

1 DATE 80040 | PAGE 1 OF ___ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
		MNPOW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B-1-32 4B1-4-263	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
KC-135 BRAKE		
13. SERIAL NUMBER	**14 NOUN**	
	BACKING PLATE KC135	

15603A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED			18. MECHANIC	19. "P"	20. "Q"
P/N			NSN	C/N			
2601844		ASSEMBLY	1630005918349	15603A			
149625				15054A			
150934				15162A			
2601843							
		GOVERNING DIRECTIVES:		AFLCR 66-51			
				MANOI 66-3			
		FMPI	IAW	MIL-STD-1949			
				P/D N01561			
		**********S T E E L**********					
		ALL PERSONNEL INVOLVED IN THE WORK					
		PROCESSES SPECIFIED IN THIS DOCUMENT					
		HAVE BEEN THOROUGHLY TRAINED AND ARE					
		FAMILIAR WITH ALL PERTINENT SAFETY					
		PRACTICES AND HAZARDS CONTAINED IN					
		THE BASIC TECHNICAL ORDER (T.O.) AND					
		T.O. SUPPLEMENTS REFERENCED IN BLOCK					
		8 OF THIS AFLC FORM 958. THE APPLIC-					
		ABLE T.O.'S AND SUPPLEMENTS WILL					
		ALWAYS BE USED IN CONJUNCTION WITH					
		THIS DOCUMENT.					
		*COMPONENTS WILL BE THOROUGHLY					
		CLEANED & PROTECTED (C/P MOVE) FOR					
		MOVES BETWEEN OPERATIONS/DISPATCH					
		STATIONS.					
		WARNING					
		MANY OF THE FOLLOWING REPAIR					
		PROCEDURES REQUIRE THE USE OF					
		EQUIPMENT, PROCESSES & CHEMICALS					
		(CONTINUED)					

15054A

15162A

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15201N
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

15203N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 89040 | PAGE 3 OF 3 PAGES

2 JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE STATOR

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	100 *REQD*	INSTALL WEAR PADS *C/P MOVE			
[redacted]	120 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958			
[redacted]	130 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15203N
		B	D	314

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

R U.S. GOVERNMENT PRINTING OFFICE

15203N

WORK CONTROL DOCUMENT (MEDS)

1 DATE [redacted]

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN	
	BRAKE STATOR	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	020	CLEAN/BLAST			
	REQD	*C/P MOVE			
[redacted]	030	E & I			
	REQD	*C/P MOVE			
[redacted]		*C/P MOVE*			
	1.0				
21	050	MODIFY HEAT RELIEF SLOTS *C/P MOVE			
	.01				
21	055	DEGREASE STATORS			
	.77	*C/P MOVE			
69	060	RADIUS HEAT RELIEF HOLES *C/P MOVE			
	.08				
69	075	REAM FASTENER HOLES .748/.752			
	REQD	*C/P MOVE			
[redacted]		*C/P MOVE	M		
	REQD				
[redacted]	090	PAINT *C/P MOVE			
	REQD				
[redacted]	095	SURFACE PLATE RIVET ROOM *C/P MOVE			
	.01				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15203N
		B	D	313

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

☆ U.S. GOVERNMENT PRINTING OFFICE: 1980—640-183

15203N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89040 | 1 PAGE OF PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
		MNPGW		

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
	4B1-4-263/4B-1-32	

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
KC-135		

13. SERIAL NUMBER	14. NOUN
	BRAKE STATOR

15054A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 150624 149623	ASSEMBLY	NSN 1630005899163 C/N 15054A 15162A			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FMPI IAW MIL-STD-1949 P/O NO1561			
		**********STEEL********** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN			
		THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		**********"W A R N I N G"********** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
[redacted]	010	DISASSEMBLE/REMOVE LININGS			
	REQD	*C/P MOVE			

15162A

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15203N
		B	D	

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AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

15202N

WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040 | PAGE 4 OF 4 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN	
	BRAKE KC135	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	140 *REQD*	OK TO ASSEMBLE *C/P MOVE			
[redacted]	150 *REQD*	MASK, PRIME AND PAINT *C/P MOVE			
[redacted]	160 *REQD*	SERVICEABLE PART ISSUE (MATCH-UP) *C/P MOVE			
[redacted]	170 *REQD*	ASSEMBLE *C/P MOVE			
[redacted]	180 *REQD*	PRESSURE TEST *C/P MOVE			
[redacted]	200 *REQD*	DECALS *C/P MOVE			
[redacted]	205 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958			
[redacted]	220 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	311

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

15202N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 870402 | PAGE 3 OF ___ PAGES

2 JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED	6 DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13. SERIAL NUMBER	14 NOUN
	BRAKE KC135

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
69	060 .01	DRILL AND TAP INLET PORT IAW FIG 2-10 *C/P MOVE			
69	070 .02	DRILL AND TAP BLEEDER PORT IAW FIG 2-10 *C/P MOVE			
69	072 .02	SPRING PIN BOSS BORE BOSS IAW PAGE 2-1 PARA 2-2 C(1) *C/P MOVE			
69	075 .16	OVERSIZE PISTON SEAL AREA IAW FIG 2-12 *C/P MOVE			
69	080 .01	HELICOIL INLET PORT IAW PAGE 2-15 *C/P MOVE			
69	090 .01	HELICOIL BLEEDER PORT IAW PAGE 2-16 *C/P MOVE			
69	110 .01	MOUNT BOLT HOLE BUSHING REPAIR IAW FIG 2-11 PAGE 2-19 *C/P MOVE			
69	115 .06	REMOVE RIVETS ON HOUSING *C/P MOVE			
26	120 *REQD*	ANODIZE TYPE II CLASS I *C/P MOVE			
69	125 .15	INSTALL MOUNT BOLT HOLE BUSHING *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	310

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

WORK CONTROL DOCUMENT (MEDS)

1 DATE [redacted] | PAGE __ OF __ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL

13 SERIAL NUMBER	14 NOUN
	BRAKE KC135

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[redacted]	[redacted]	CLEAN AS REQ'D CLEAN			
	REQD	*C/P MOVE			
68	005 .03	EDM BROKEN SCREWS & TAPS add BLAST add STRIP *C/P MOVE*			
[redacted]	[redacted]	RADIUS REPAIR REQUIRED YES____ NO____	M		
	REQD	*C/P MOVE			
[redacted]	020	NICK AND BURR			
	REQD	*C/P MOVE			
[redacted]	030	E AND I INSPECTION			
	REQD	*C/P MOVE			
69	03[redacted] .05	CRACKED RADIUS REPAIR IAW PARA 2-5 J1D & FIG 2-9 *C/P MOVE			
[redacted]	[redacted] .04	(ZYGLO) NOTE: #1 CHECK OPERATION 010 FOR SIGN OFF OF RED DIAGONAL.	M		
		#2 IF CRACK INDICATIONS STILL EXIST, RETURN TO STA. 69 *C/P MOVE			
[redacted]	[redacted] .01	IAW PAGE 2-13 AND 2-14 *C/P MOVE			
[redacted]	[redacted] .01	IAW PAGE 2-13 & 2-14 *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	

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AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

15202N **WORK CONTROL DOCUMENT (MEDS)**

1 DATE 82/10/0 | PAGE 1 OF __ PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
		[illegible]		

7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO
	4B1-4 2&3 4E-1-32	

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
KC-135 BRAKE		ASSEMBLY DOCUMENT PER LARRY PRICE

13 SERIAL NUMBER	14 NOUN
	BRAKE KC135

15054A

15162A

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 2609380-2 149499-4		NSN C/N 1630000585242 15054A 1630002692622 15162A			
		******* UNIT COST: $2115.00 ******* GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FPI IAW MIL-STD-6866			
		ANODIZE IAW MIL-A-8625 **********ALUMINUM**********			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY			
		PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS			
		WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR			
		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. ***WARNING*** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF			
		EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO			
		PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
340	001	DISASSEMBLE			
	REQD	*C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
140				
		B	D	308

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

CONTROL NUMBER LIST

LABO TECH	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
PARK	ANDE	14084A	-G	LGM 30	T.E. ACTUATOR	1450-00-089-6952AH	25-62108-1	35D3-11-25-13	14
MART	SHEL	14443A		F-4	TIME RELEASE MECH	1680-00-702-9382LS	MBEU161005	13A5-37-3	4
MART	SHEL	14557A		F-4	FUEL PYLON ASSY	1560-00-910-9099BF	26-370-4715	6J14-2-18-3	10
MART	SHEL	14703A		F-4	DROGUE GUN	1377-00-483-9072	MBEU34203	13A5-37-3	2
MART	SHEL	14813A		F-4	I.B. L/H LAU 17 PYLON	1560-00-489-6617BF	32G94581-121	16W6-1-103	25
MART	SHEL	14814A		F-4	I.B. R/H LAU 17 PYLON	1560-00-489-6619BF	32G94581-122	16W6-1-102	25
JENS	COOP	14991A		F-111 MLG	STABILIZER ROD	3040-00-164-6783	12L9530-803	4A4-15-3	12
MART	SHEL	14996A		F-4	ECM ADAPTER	1560-00-350-7820BF	53G970150-301	16W16-7-3	14
JENS	PRIC	15025A	-G-J	F-106 MLG	WHEEL	1630-00-782-8521	63J32425-5	4W1-7-1173	21
JENS	RIGB	15053A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-052-8403	9550402	4B1-2-133	30
JENS	RIGB	15054A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-058-5242	2600380-2	4B1-4-263	26
JENS	RIGB	15068A	-G-J	B-52 MLG	BRAKE ASSY	M 1630-00-077-6698	149016-9	4B1-4-133	28
JENS	RIGB	15107A	-G-J	F-106 MLG	BRAKE ASSY	1630-00-658-8038	151806-1	4B1-4-223	30
JENS	PRIC	15139A	-G-J	B-52 MLG	WHEEL	M 1630-00-900-9739	3-1192	4W1-7-1143	21
JENS	PRIC	15143A	-G-J	KC-135 MLG	WHEEL	1630-00-689-6014	211A243M2	4W3-7-113	30
JENS	RIGB	15161A	-G-J	C-141 MLG	BRAKE ASSY	M 1630-00-881-0815	9560738	4B1-2-373	26
JENS	RIGB	15162A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-269-2622	149499-4	4B1-4-263	28
DELE	RIGB	15222A	-G-J	F-4C MLG	BRAKE HOUSING SUB ASSY.	1630-00-927-1825	10 OCT 88	4B1-2-1093	23
JENS	RIGB	15229A	-G-J	T-33 MLG	BRAKE ASSY	1630-00-315-4832	9540726	4B1-2-293	24
JENS	PRIC	15248A	-G-J	F-100 MLG	WHEEL	1630-00-900-0745	63J32425-9	4W1-7-1173	20
JENS	PRIC	15279A	-J	F-5 MLG	WHEEL	1630-00-058-9531	219A43	4W1-8-33	30
JENS	RIGB	15295A	-G-J	F-111 MLG	BRAKE ASSY	M 1630-00-082-7955	2-966-9	4B1-2-483	32
JENS	PRIC	15302A	-J	F-111 NLG	WHEEL	1630-00-941-4191	2600355	4W3-7-1123	20
JENS	RIGB	15327A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-825-4794	9560685	4B1-2-1003	27
JENS	RIGB	15335A	-J	C-141 MLG	BRAKE TORQUE TUBE	1630-00-567-8169	9550025	4B1-2-373	16
JENS	PRIC	15348A	-G-J	F-111 NLG	WHEEL	1630-00-843-0965	3-1160-1	4W3-7-1283	20
JENS	PRIC	15351A	-G-J	B-52 MLG	WHEEL	1630-00-967-6779	3-1133	4W1-7-1143	20
JENS	PRIC	15359A	-G-J	KC-135 MLG	WHEEL	1630-00-013-9129	153245-4	4W1-7-263	20
JENS	PRIC	15361A	-G-J	B-52 MLG	WHEEL	1630-00-054-2557	2600293-1	4W1-7-1193	30
JENS	RIGB	15387A	-G-J	T38 MLG	BRAKE ASSY	1630-00-555-7523	2-727-3	4B1-2-173	27
RIGB	RIGB	15438A	-J	C-131 MLG	BRAKE ASSY	1630-00-580-2857	9541104	4B1-2-423	10
RIGB	RIGB	15468A	-G-J	KC-135 MLG	WHEEL	M 1630-00-492-7144	153245-5	4W1-7-263	20
DELE		15478A	-J	C-7A MLG	WHEEL	1630-00-125-7194	17 OCT 88	4W1-4-1023	20
JENS	RIGB	15481A	-G-J	C-141 MLG	WHEEL	1630-00-453-4893	5000169	4W1-7-1123	20
JENS	PRIC	15485A	-G-J	F-4 MLG	WHEEL	1630-00-446-3778	5000504	4W1-8-53	20
JENS	RIGB	15498A	-J	F-106 MLG	BRAKE BACKING PLATE	1630-00-671-2840	151807	4B1-4-223	16
JENS	PRIC	15518A	-J	T-33 MLG	WHEEL	1630-00-486-3998	5000563	4W1-7-1313	20
JENS	RIGB	15519A	-G-J	FB-111 MLG	BRAKE STATOR PLATE	1630-00-113-2133	9536123	4B-2-493	14
JENS	RIGB	15521A	-J	FB-111 MLG	BRAKE PRESSURE PLATE	1630-00-856-2073	9535542	4B1-2-493	19
JENS	PRIC	15523A	-G-J	F-111 MLG	WHEEL	1630-00-157-6723	3-1156-8	4W1-7-1263	21
JENS	PRIC	15526A	-G-J	B-52 MLG	WHEEL	1630-00-242-0942	2600773	4W1-7-1193	30
JENS	RIGB	15531A	-J	F-106 MLG	BRAKE STATOR PLATE	1630-00-671-2839	151805	4B1-4-223	16
JENS	RIGB	15536A	-J	F-111 MLG	BRAKE BACKING PLATE	1630-00-857-8991	329-15	4B1-2-483	19
JENS	PRIC	15575A	-J	F-5 MLG	WHEEL	1630-00-139-8476	5001114-3	4W1-8-63	20
JENS	RIGB	15576A	-J	F-5 MLG	BRAKE ASSY	1630-00-147-3854	5001111-1	4B1-2-1113	20
JENS	RIGB	15583A	-J	FB-111 MLG	BRAKE ASSY	1630-00-832-9088	9560886	4B1-2-493	23

PROD NBR	ACC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	FACTORED STAND HOURS
151624	MNPGP	00010	E	YS	5	5.26	1.00	5.26
		P0050	E	SS	5	.51	1.00	51
		TF010	E	YS	5	.19	1.00	19
	*							5.96
	MNPGW	00020	E	HB	5	1.49	1.00	1.49
		EI040	E	SI	5	.36	1.00	36
		WSC10	E	KI	5	.32	1.00	32
	*							2.17
	MNPMG	G0020	N	JB	1	2.00	.01	2
	*							2
	MNPNA	15162	N	DB	2	.01	.01	
		N0010	E	DB	2	.98	1.00	98
	*							98
	MNPPA	A5201	E	JA	1	.66	.10	6
		A5202	E	JA	1	.38	.34	12
		A5203	E	JA	1	.82	2.70	2.21
		A5204	E	JA	1	.66	.90	59
	*							2.98
	MNPRB	A0030	N	JA	3	.35	.07	2
	*							2
	MNPRC	C5162	E	UP	B	.52	1.00	62
	*							62
	MNPSA	AR061	N	SM	8	.27	1.20	32
	*							32
	MNPWW	WR030	N	WL	5	1.46	.01	1
		XNPWA	X	WF	A	1.15	1.00	1.15
	*							1.16
*								14.33

KC-135 BRAKE

PCN 15162A

